

Blue Ridge Pioneer Peak ASSEMBLY MANUAL

Copyright © 2010 Gorilla Playsets All Rights Reserved

Gorilla Playsets • 190 Etowah Industrial Court • Canton, GA 30114 • (800) 882-0272

01/JAN/2010 - Version 1.2.0

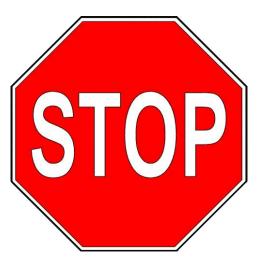
IMPORTANT - PLEASE READ

As fresh lumber acclimates to its new environment, the natural tendencies of the tree can show itself in the form of checks, or "cracks" in the lumber. In almost all cases this is normal and it will not affect the structural integrity of your play set.

Cosmetic defects that do not affect the structural integrity of the product, or natural defects of wood such as warping, checking or any other physical properties of wood that do not present a safety hazard, are not covered by this warranty. Defects that develop because the product is exposed to extreme climate conditions are not covered by this warranty. Defects that develop as a result of faulty or improper installation of the product are also not covered by this warranty.

Most cracks are not warrantable, however if you believe that the integrity of your playset is compromised by this natural occurrence, please follow the warranty claim procedure found at <u>www.Gorillaplaysets.com</u>. Click on the "Customer Care" tab on the left hand side of the page, then click on "Warranty Claim" and follow the instructions.

We appreciate your purchase and know that you will enjoy your play system for many years to come.



STOP...PLEASE READ!!

IF YOU HAVE MISSING OR DAMAGED PARTS OR NEED ASSISTANCE ASSEMBLING, PLEASE CALL gorilla playsets[®] MANUFACTURING DIRECT.

(800) 882-0272 FACTORY HOURS – MON.–FRI., 8AM-5PM EST

DO NOT RETURN THIS PRODUCT TO THE RETAILER OR CONTACT THE RETAILER DIRECT. THE RETAILER DOES NOT STOCK COMPONENTS.

PLEASE RETAIN THESE INSTRUCTIONS FOR FUTURE REFERENCE. KEEP THEM IN A SAFE PLACE WHERE YOU CAN REFER TO THEM AS NEEDED.

CONTACT INFO:

Gorilla Playsets 190 Etowah Industrial Court <u>Canton, GA 30114</u> Tel. (678) 880-3328 Fax. (678) 880-3329 <u>custsrv@gorillaplaysets.com</u>

Check for revised instructions at www.gorillaplaysets.com/category-s/92.htm



Blue Ridge Pioneer Peak

TABLE OF CONTENTS

| Warranty and Safety Guidelines | 4-11 |
|--|-------------|
| Kit Contents and Tool List | 11-32 |
| Framing the play set | steps 1-6 |
| Constructing deck and upper panel boards | steps 7-10 |
| Constructing rock - wall and securing to fort | steps 11-15 |
| Constructing and attaching climbing ramp | steps 16-19 |
| Installing panel slats | step 20 |
| Assembling Swing | steps 21-38 |
| Assembling roof | steps 29-33 |
| Assembling sun ray | steps 34-36 |
| Hanging swings and installing safety board | steps 37-38 |
| Securing supports then adding picnic table and benches | steps 39-41 |
| Tire Swing Assembly | steps 42-49 |
| Rope Ladder Installation | steps 50-51 |
| Clatter Bridge and Tower Assembly | steps 52-70 |
| Mounting slide | step 71 |
| Telescope Assembly | step 72 |
| Installing Climbing Ropes | step 73 |
| Chimney and Dormers | step 74 |
| Flag Kit Installation | step 75 |
| Angle Supports | steps 76-77 |
| Safety Handles | step 78 |
| Customer Registration Card | 111 |

Thank you for choosing gorilla playsets® for your new backyard playground!

We've included everything you need, except tools, to build your very own professional looking playset. When complete, your new playset should far exceed the quality of playset kits from other build-your-own companies. Our engineers and design team have over 30 years of playground experience. What we've developed is a playset that doesn't compromise quality for simplicity. Yet you'll appreciate how quick and easy construction really is! Our playset kits are designed for children ages 3 to 11. **gorilla playsets**® believes every child should have a playset and with our kits they can! You can rest assured your new playset is safe, durable and designed to hold up to the elements. As parents ourselves, we know how important the security and well-being of our children is, and this shows in all of our products.

Each playset features our step-by-step 3D illustrated manual, patented powder coated swing beam bracket, heavy-duty swing belts with chains, slide(s), accessories, plus all the required hardware and pre-milled lumber.

Quality Lumber

At Gorilla Playsets, we use only the finest, hand selected lumber available. Whether you choose a playset made from our Premium Preserved Pine, Beautiful California Redwood, Western Red Cedar, or Asian Cedar you can be assured that our lumber is strong, durable, and conforms to the national standards for use in children's play equipment. It's this quality that allows us to offer a 10 year warranty on the lumber used in our play sets.

Premium Preserved Pine

Our Premium Preserved Pine is double kiln dried. We utilize this process to minimize shrinkage, warping, and cupping. Because our pine has been "pre-shrunk", the hardware used to assemble your playset will hold tight. Our preserved pine is clean, odorless, non-staining, and non-irritating to humans, animals, or plants. Gorilla's Preserved Pine uses one of the only exterior wood preservation systems that is EPA approved. Our pine lumber is preserved with a preservative system containing copper and azole compounds to protect against termite attack and fungal decay. Our Premium Preserved Pine can withstand harsh weather conditions and is effective for decades; making Gorilla Playsets the best choice in pine lumber built swing sets.

California Redwood and Western Red Cedar*

Our Beautiful California Redwood and Western Red Cedar playsets are a natural alternative to preserved lumber. California Redwood naturally resists decay caused by the environment or by insect infestation while Western Red Cedar is a preferred wood for purposes where an attractive appearance and resistance to weather is important. All California Redwood and Western Red Cedar Gorilla Playsets receive a factory stain and sealant process. To maintain this aesthetic appeal, it is recommended that you seal your redwood and cedar play set once per year.

Asian Cedar (Cunninghamia Lanceolata)

Our durable Asian Cedar playsets are low-maintenance, and maintain their beauty for many years. Asian Cedar has been harvested in Southeast Asia for more than 800 years, and is prized because it naturally repels pests, fungus, and rot. Asian Cedar is used indoors and out where durability is critical. Asian Cedar can be found throughout the U.S. in outdoor lawn furniture, and on children's play structures.

*Gorilla Playsets reserves the right to substitute Western Red Cedar with other species of similar characteristics due to market availability.

Limited Manufacturers Warranty

Gorilla Playsets[®] ("Gorilla") warrants its play sets to be free from defects in workmanship and materials, under normal use and conditions at its original installation, for 10 years for structural wood components and for one year for all other components (e.g., hardware, plastics, tarps, rope ladder, etc.).

Cosmetic defects or natural defects of wood (e.g., warping, seasonal checking or cracking, knots, or knot holes, etc.) that do not affect the structural integrity of the product are not covered by this warranty. Defects that develop because the product is exposed to extreme climate conditions, or that develop as a result of faulty or improper installation of the product, are not covered by this warranty. Fading or discoloration of any part or accessory, cracks in plastic components, surface rust on hardware, and chips on powder coated materials are not considered defects in material as long as they do not affect the functionality or structural integrity of the part or component.

It is the owner's responsibility to properly maintain the play set. Instructions for proper maintenance can be found on Gorilla's website. Imperfections or defects that develop because of a failure to properly maintain the play set are not covered by this warranty.

Gorilla will repair or, at its discretion, replace any part within the stated warranty period that is defective in workmanship or materials. This decision is subject to verification of the defect, which, at Gorilla's discretion, may be accomplished by submitting photographs or by delivery of the defective part to Gorilla. Any warranty claim must include proof of purchase, including the date of purchase.

This warranty is valid only if the product is used for the purpose for which it was designed and installed at a residential, single-family dwelling. This warranty is void if the product is put to commercial or institutional use. This warranty does not cover (a) products that have been damaged by acts of God, negligence, misuse, or accident, or that have been modified or repaired by unauthorized persons; (b) the cost of labor; or (c) the cost of shipping the product, any part, or any replacement product or part.

GORILLA DISCLAIMS ALL OTHER REPRESENTATIONS AND WARRANTIES OF ANY KIND, EXPRESS, IMPLIED, STATUTORY, OR OTHERWISE, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. GORILLA WILL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. This warranty is valid only in the United States of America, is nontransferrable and does not extend to the owners of the product subsequent to the original purchaser, and only applies to the product as originally installed (in other words, installing the product and then later disassembling and reinstalling the product at the same or another location voids the warranty). Some states do not allow limitations on implied warranties or exclusion of incidental or consequential damages, so these restrictions may not be applicable to you. This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

IMPORTANT SAFETY GUIDELINES

This product is intended for residential use only and not intended for use in any public setting. A safety surface such as mulch or recycled tire should be used under the play set to prevent injury from falls. Also a 6 foot safety zone should be used around the entire playset.

As with any home project, good judgment and respect for power tools will greatly reduce the risk of injury. **gorilla playsets®** recommends you follow all tool manufacturers' safety guidelines. Always wear eye protection and safety gloves to prevent injury. In several phases of construction two people may be required for lifting and securing of lumber. While playset is being constructed, please keep children off the equipment until the project is complete. Bolts and screw heads should be checked regularly for tightness. The ground ladder, rope ladder, slide, swings and other areas where children spend a majority of their playtime should be checked more frequently.

gorilla playsets® shall not be liable for incidental, indirect or consequential damages or injuries that result from the building and/or playing on our playsets. Adult supervision is recommended anytime a playset is being used.

WEIGHT LIMITS FOR GORILLA PLAYSETS

- FORT PLATFORMS: 800 LBS. TOTAL WEIGHT
- SWING BELTS: 175 LBS.
- GLIDER SWINGS: 70 LBS. PER CHILD
- TRAPEZE: 125 LBS.
- FULL BUCKET SWING: 50 LBS.
- TODDLER BUCKET SWING: 50 LBS.
- INFANT SWING: 35 LBS.
- TIRE SWING: 125 LBS. TOTAL WEIGHT
- ROPE LADDER: 75 LBS.
- ROCK WALL: 150 LBS.
- ALL SLIDES: 125 LBS.

Gorilla Playsets recommends that the weight limits for all components must not be exceeded. Failure to adhere to these and other safety guidelines could result in damage to the playset and injury to the users.

Safety and Maintenance Tips for Your New Play Set:

NOTE: Your children's safety is our #1 concern. Observing the following statements and warnings reduces the likelihood of serious or fatal injury. Please review these safety rules regularly with your children.

- This playset is designed for the use of 4 occupants who have a combined weight not exceeding 800 pounds on the elevated floor, 3 occupants who have a combined weight of 525 pounds on the swing area, for a total Unit capacity of 5 occupants who have a combined weight of 1325. (this weight is not including the picnic table area)
- On-site adult supervision is **required**.
- Teach children **not** to walk close to, in front of, behind, or between moving swings or other moving playground equipment.
- Teach children to sit in and **never** stand on swings
- Teach children **not** to twist the chains and ropes and not to loop them over the swing beam, since this may reduce the strength of the chain or rope.
- Teach children **not** to jump from swings or other playground equipment in motion.
- Teach children to **not push** empty seats. The seat may hit them and cause serious injury.
- Teach children to sit in the center of the swings with their full weight on the seats.
- Teach children **not** to use the equipment in a manner other than intended.
- Teach children to **always** go down slides feet first. Never slide headfirst.
- Teach children to **look** before they slide to make sure no one is at the bottom.
- Teach children to **never** run up a slide, as this increases their chances of falling.
- The parents should have the children **dress appropriately** with well-fitting shoes. Loose clothing such as scarves and ponchos should not be worn. Always take off, tie up or tuck in cords and drawstrings on children's clothing. These things can get caught on playground equipment and strangle a child.
- Teach children **not** to climb when the equipment is wet.
- Teach children to never jump from a fort deck. They should always use the ladder, ramp or slide.
- Teach children to **never** crawl or walk across the top of monkey bars.
- Teach children to **never** crawl on top of a fort roof.
- Verify that any suspended climbing ropes, chains, or cables are secured at both ends and that they cannot be looped around an adult hand.
- Teach children **not** to attach items to the playground equipment that are not specifically designed for use with the equipment, such as, but not limited to, jump ropes, clothesline, pet leashes, cables and chain as they may cause a strangulation hazard.
- Teach children to **never** use Monkey Bar when swings or glider are installed.
- Teach children to **never** wrap their legs around swing chain.
- Teach children to **never** slide down the swing chain.

WARNING: Children must NOT use this playset until unit has been completely assembled and inspected by an adult to insure set has been properly installed and anchored.

Safety and Maintenance Tips for Your New Play Set: (continued)

Playgrounds should be inspected on a regular basis. If any of the following conditions are noted, they should be removed, corrected, or repaired immediately to prevent injuries.

- Hardware that is loose, worn or that has protrusions or projections
- Exposed equipment footings
- Scattered debris, litter, rocks, or tree roots
- Splinters, large cracks, and decayed wood components.
- Deterioration and corrosion on structural components, which connect to the ground
- Missing or damaged equipment components, such as handholds, guardrails, swing seats.
- Check all nuts and bolts frequently during the usage season and tighten as required. (But not so tight that you crack the wood) We recommend you check the swing beam and hardware often due to wood expansion and contraction. It is particularly important that this procedure be followed at the beginning of each season.
- Remove plastic swing seats and take indoors or do not use when the temperature drops below 32°F.
- Oil all metallic moving parts monthly during the usage period.
- Check all coverings for bolts and sharp edges twice monthly during usage season to be certain they are in place. Replace when necessary. It is especially important to do this at the beginning of each new season.
- Check swing seats, ropes, cables and chains monthly during usage season for evidence of deterioration. Replacement should be made of any swing seat that has developed cracks in the plastic seats or has exposed metal in the edges of the swing seat. If there are already exposed metal inserts on the edge of the seat, immediately remove the seats and chains to prevent serious injury. Ropes, cables and chains should be removed and replaced if excessive wear is found. Contact Gorilla Playsets for warranted replacement parts.
- For rusted areas on metallic members such as monkey bars, hand supports brackets, etc.; sand and repaint, using a non lead-based paint meeting the requirements of Title 16 CRF Part 1303.
- Inspect wood parts monthly. The grain of the wood sometimes will lift in the dry season causing splinters to appear. Light sanding may be necessary to maintain a safe playing environment. If you are treating your playset with stain regularly, it will help prevent severe checking/splitting and other weather damage.
- Once or twice a year, depending on your climate conditions, you must apply some type of protection (sealant) to the wood of your unit. Prior to the application of sealant, lightly sand any "rough" spots on your set. Please note this is a requirement of your warranty.
- Creating and maintaining the playset on a level location is very important. As your children play, your playset will slowly dig its way into the soil, and it is very important that it settles evenly. Make sure the play set is level and true once each year or at the beginning of each play season.
- Rake the surface periodically to prevent compaction and maintain appropriate depths.

Disposal Instructions: When the playset use is no longer desired, it should be disassembled and disposed of in such away that no unreasonable hazards will exist at the time the unit is discarded.

Play Set Surfacing Recommendations:

Below are some of the recommendations that the U.S. Consumer Product Safety Commission (CPSC) offers from its *Handbook for Public Playground Safety*. The guide can be downloaded in full at www.cpsc.gov/cpscpub/pubs/325.pdf

1. Protective Surfacing - Since almost 60% of all injuries are caused by falls to the ground, protective surfacing under and around all playground equipment is the most critical safety factor on playgrounds.

Certain manufactured synthetic surfaces also are acceptable; however, test data on shock absorbing performance should be requested from the manufacturer.

Asphalt and concrete are unacceptable. They do not have any shock absorbing properties. Similarly, grass and turf should not be used. Their ability to absorb shock during a fall can be reduced considerably through wear and environmental conditions.

Certain loose-fill surfacing materials are acceptable. Surfacing materials are acceptable, such as the types and depths shown in the table.

| Material | | Uncompressed Depth | | Compressed Depth |
|------------------------|--------------|-----------------------|----------------|---------------------|
| | 6" (152mm) | 9" (228mm) | 12" (304mm) | to 9" (228mm) |
| Wood Chips | 7' (2.13m) | 10' (3.05m) | 11' (3.35m) | 10' (3.05m) |
| Double-Shredded bark | | | | |
| mulch | 6' (1.83m) | 10' (3.05m) | 11' (3.35m) | 7' (2.13m) |
| | | | >12' | |
| Engineered Wood Fibers | 6' (1.83m) | 7' (2.13m) | (3.66m) | 6' (1.83m) |
| Fine Sand | 5' (1.52m) | 5' (1.52m) | 9' (2.74m) | 5' (1.52m) |
| Coarse Sand | 5' (1.52m) | 5' (1.52m) | 6' (1.83m) | 4' (1.22m) |
| Fine Gravel | 5' (1.52m) | 7' (2.13m) | 10' (3.05m) | 6' (1.83m) |
| Medium Gravel | 5' (1.52m) | 5' (1.52m) | 6' (1.83m) | 5' (1.52m) |
| | 10-12' (3.0- | | | |
| Shredded Tires* | 3.6m) | N/A | N/A | N/A |

Fall Heights and Materials

*This data is from tests conducted by independent testing laboratories on a 6-inch depth of uncompressed shredded tire samples produced by four manufacturers. The tests reported critical heights, which varied from 10 feet to greater than 12 feet. It is recommended that persons seeking to install shredded tires as a protective surface request test data from the supplier showing the critical height of the material when it was tested in accordance with ASTM F1292.

It should be recognized that all injuries due to falls cannot be prevented no matter what surfacing material is used.

2. Fall Zones - A fall zone, covered with a protective surfacing material, is essential under and around equipment where a child might fall. This area should be free of other equipment and obstacles onto which a child might fall. Stationary climbing equipment and slides should have a fall zone extending a Minimum of 6' in all directions from the perimeter of the equipment.

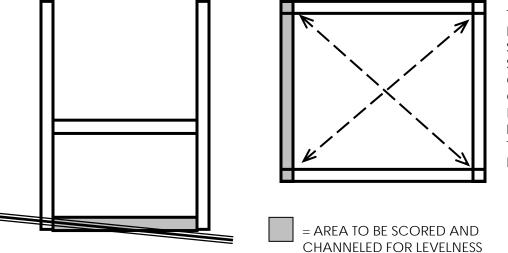
Swings should have a fall zone extending a minimum of 6' from the outer edge of the support structure on each side. The fall zone in front and back of the swing should extend out a minimum distance of twice the height of the swing as measured from the ground to the top of the swing support structure.

LEVELING YOUR FORT DURING ASSEMBLY

- Complete the steps which will be the basic frame of the fort {i.e. four corner posts with base (sand box boards) and deck supports}
- Position in the most level area chosen for the playset, keeping in mind the location and size of the swing beam, ladder, slides, etc. that extend off the fort.
- Once the frame is in the final position, check for vertical and horizontal levelness to determine which side(s) will need to be dug into the ground to level the play set.
- With a shovel, score the ground around the outside edges of the sandbox boards on the 'high' side of the fort. This is the area that will be dug in. Make sure to score deep enough; the scored lines will be your digging template.
- Push the frame off and away from the scored area, far enough to dig and remove dirt to reach the appropriate depth.
- Dig a channel along the scored line(s) for the base of the fort (corner post and sandbox boards) to rest into. Dig the channel(s) to the same level depth. The bottom of the channel(s) should be level to each other so your frame doesn't teeter or rock because the channel(s) are uneven.
- Once you have removed enough grass and dirt, slide/push the frame into the channel(s). Place a level on the vertical and horizontal boards of the frame to determine if enough soil, or too much, was removed.
- Repeat this process until the basic frame is plumb and level and in its final position before completing the rest of the assembly.
- Measure to make sure fort is square.

Important: if you require a channel depth of more than 6", then we recommend you have your play set area professionally graded before completing assembly.

Example play area:



THE DIAGONAL **MEASUREMENTS** SHOULD BE THE SAME FROM CORNER POST TO CORNER POST. IF NOT, ADJUST FORT SO THAT THE DISTANCE IS EQUAL.

Blue Ridge Pioneer Peak **KIT CONTENTS**

COMPONENTS

| Description (Swings, Slides, Accessories) | Qty | Check List |
|--|-----|------------|
| Swingbelts w/ Chains | 2 | |
| Telescope | 1 | |
| Rope Ladder | 1 | |
| 10ft. Wave Slide | 1 | |
| The Pioneer Peak Assembly Manual | 1 | |
| Rockwall Grips (assorted colors) | 10 | |
| Trapeze Swing | 1 | |
| Tire Swing | 1 | |
| Tic-Tac-Toe Panel | 1 | |

Description (Fort Hardware)

see following pages

Description (Swing Beam Hardware)

see following pages

Description (Wood Components)

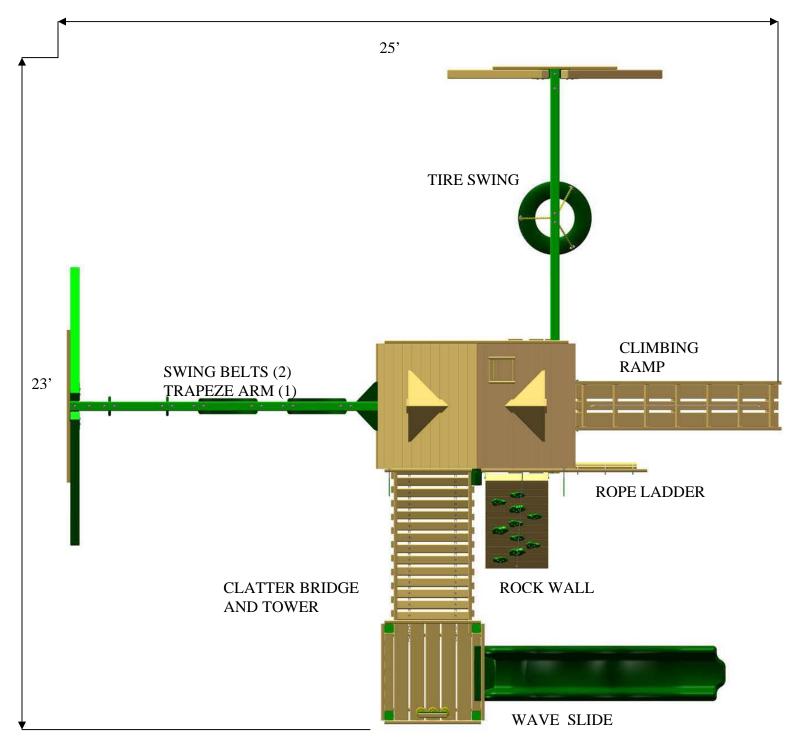
see following pages

REQUIRED TOOL LIST

Standard or Cordless Drill w/ Phillips Bit (#2 square bit provided) Extension Cord (if using standard drill) Locking Pliers (Vise Grips, For Carriage Bolts) 1/8" Drill Bit Locking Pliers (Vise Grips) 3/8" Drill Bit Shovel 7/8" Paddle Bit ¹/₂" Wrench and Socket 1/2" Deep Well Socket 9/16" Deep Well Socket 9/16" Wrench and Socket Level **Tape Measure** Hammer Pencil Shovel **Rubber Mallet**

Please familiarize yourself with the manual, parts/components and general construction process of your new playset before getting started.





Playset height: 12'
Approximate assembly time:
16-20 Hours
{ 6 foot unobstructed safety perimeter around playset recommended }

General Info To Review Before Installation

Helpful Installation Hints

- Depending on your experience, assembly of Gorilla playsets can take as little as 6 hours up to 24 hours, depending on size, after inventory of parts; therefore, we recommend you set aside a full two days for assembly.
- Identify all of the parts for your playset. Empty each box and lay out boards so you can see each part. Your instruction book will have detailed drawings that will make it easy for you to recognize individual parts. Keep all hardware and metal parts separate from wooden pieces.
- After everything is laid out, check carefully to ensure all parts are present. Make sure there are no broken boards.
- Find an area to sort your hardware. It is best to open the hardware on a solid surface so that you do not lose any pieces in the grass. This will save time and familiarize you with all the different pieces in the hardware bag.
- Important note: Wood has some natural defects such as knots, surface cracks, etc... We reject parts that are structurally defective. We use a high quality lumber in our structures; however, you should inspect each part for splinters or rough spots and sand them smooth to prevent injury.
- After familiarizing yourself with all of the components, read all instructions thoroughly. Reading instructions after you have studied the parts will help you understand more clearly the installation process, and help to eliminate unnecessary mistakes.
- Pay close attention to the diameter and length of each bolt and screw.
- Never tighten hardware completely at first. It helps to have some adjustment for bolt alignment while you are attaching parts together. After everything is square, tighten each joint.
- After the main unit is assembled it is critical that the floor is <u>level</u> and <u>square</u>. If the main frame is not level, the walls and floor will be out of square.
- After you complete installation, make sure every bolt, screw, and nut is tight, and every board is secure. Wood will expand and contract with the seasons.
- Check all bolt connections and swing hangers every two weeks.
- Place the set on level ground, not less than 6ft from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires.

READ! VERY IMPORTANT!

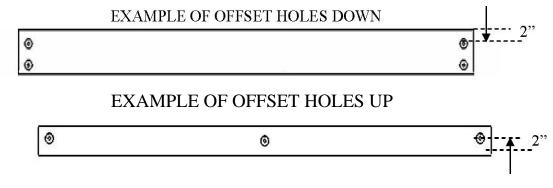
If you are missing parts or have questions regarding the installation of our quality product PLEASE call us directly at the factory **(1-800-882-0272)**. Our trained staff will be happy to assist you.

Customer service hours:

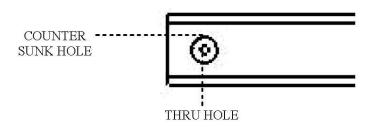
Monday thru Friday 8AM – 5PM EST

E-mail: custsrv@gorillaplaysets.com

Offset Holes- Throughout the installation procedures we will refer to parts with offset holes. This refers to the orientation of the holes on the board. An offset hole is one that is closer to one side than it is the other or in other words, it is not centered on the board. In the procedures you will be instructed to attach the boards with the holes offset up or with the holes offset down. This refers to which side of the board the hole/holes should be closer to. Offset holes up= hole/holes will be closer to the top of the board. Offset holes down= hole/holes will be closer to the bottom of the board. Note: some parts do not have offset holes, but instead the holes are on center. Therefore there will not be any reference to how to offset these parts.



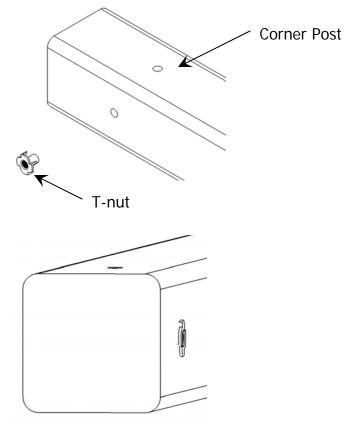
Counter-sunk holes- Many of the parts that will be used have counter-sunk holes. A counter-sunk hole is one that surrounds one side of a thru hole, but does not extend through the wood it's self. When using a counter-sunk hole the bolt will be inserted through the thru hole and either the head of the bolt and washer or nut and washer will occupy the counter sunk hole.



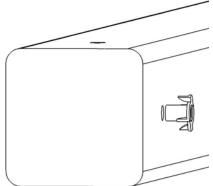
Lag Screws- Lag screws are used in the construction of our playsets to enhance the structural integrity of the unit. There will not be predrilled holes in the post for lag screw installation. Lag screws are self-tapping, though if you are using a manual socket wrench it may be necessary to tap the head of the lag screw with a hammer. You should also be sure to tighten the lags completely. Power tools such as an impact wrench or power drill should have enough torque to drive the lag screws without using a hammer, but make sure not to over tighten as this can cause the threads to "strip out" in the post.

Common installation practice Installing T-nuts

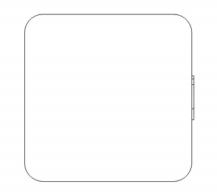
When installing T-nuts into the wood, use a smooth faced hammer to set the face of the T-nut flush into the wood.



This picture shows the T-nut insert and installed flush to the wood.

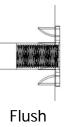


Insert the barrel of the T-nut into the predrilled hole. Using a smooth faced hammer, drive the T-nut until the face of the T-nut is flush to the wood.

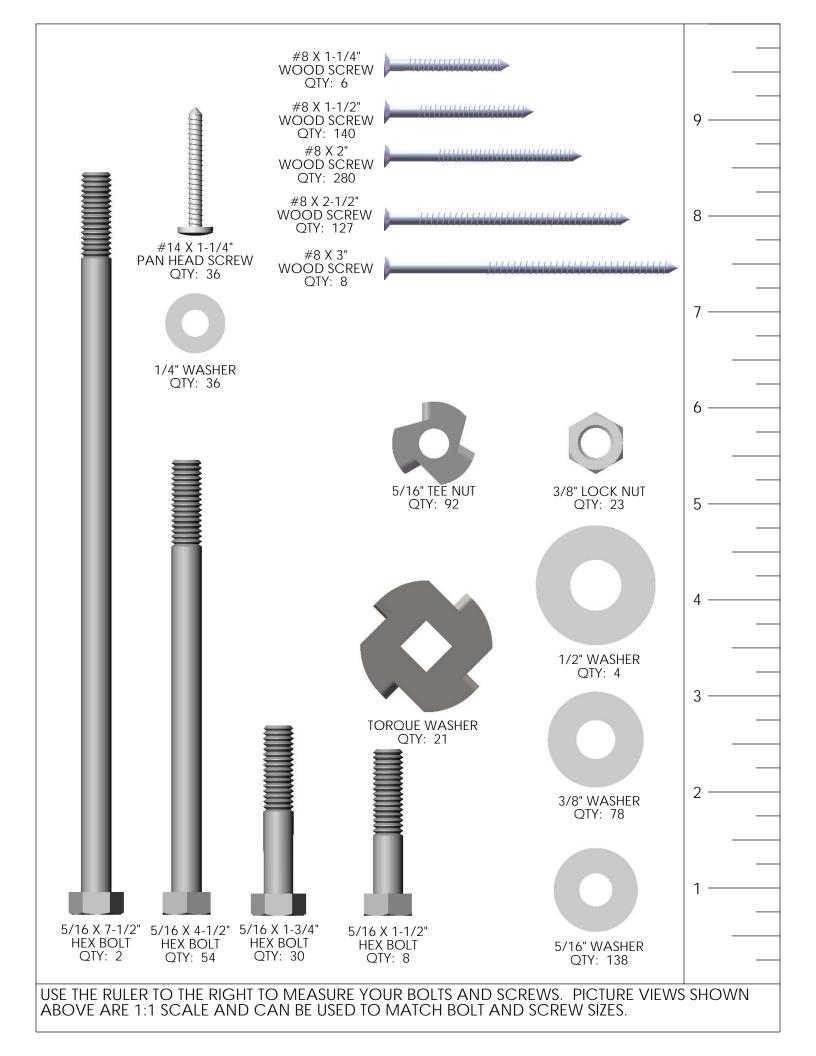


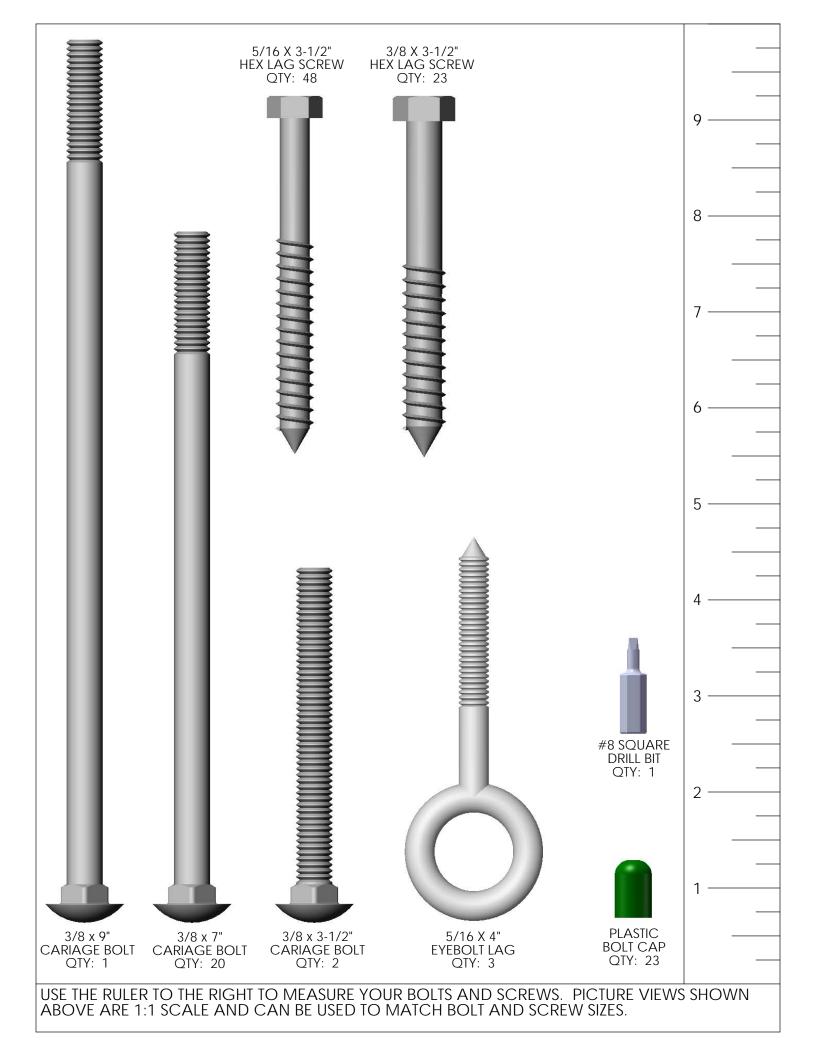
This picture shows an end view of the T-nut insert and installed flush to the wood. WARNING: DO NOT EMBED THE TOP OF THE T-NUT INTO THE FACE OF THE WOOD

Cross Section end views, you are looking at an Xray view of the post and T-nut. The barrel of the T-nut is in the corner post the line is the face of the wood.



Correct



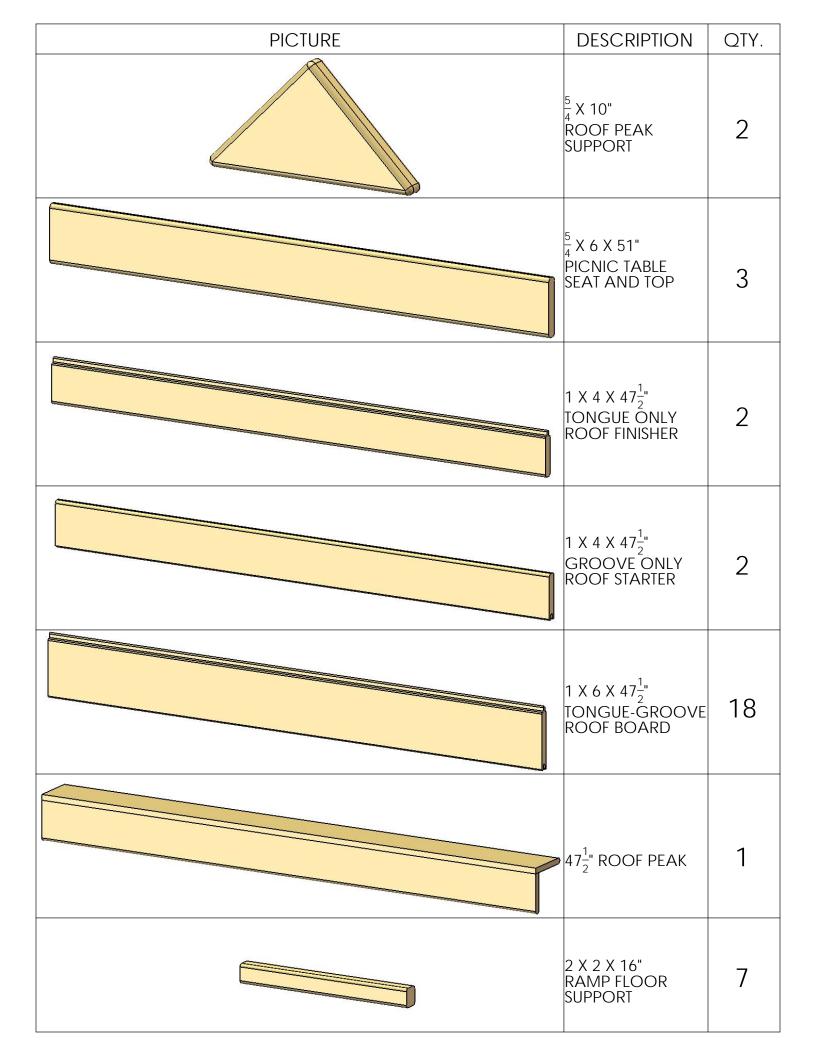


| PICTURE | DESCRIPTION | QTY. |
|---------|---|------|
| | 2 X 4 X 14" Bottom Panel Board | 2 |
| | 2 X 4 X 15" PICNIC TABLE SUPPORT | 2 |
| | 2 X 4 X 23" PICNIC TABLE BENCH SUPPORT | 2 |
| | 2 X 4 X 30" PICNIC TABLE VERT. SUPPORT | 2 |
| 0 | 2 X 4 X 47 ¹ / ₂ " SAFETY BOARD/ END PANEL BOARD | 3 |
| | 2 X 4 X 51" Roof Support Board (Left) | 2 |
| | 2 X 4 X 51" ROOF SUPPORT BOARD (RIGHT) | 2 |

| PICTURE | DESCRIPTION | QTY. |
|---------|---|------|
| 0 | 2 X 4 X 58" Swing Beam Cross Member | 1 |
| 3 | 2 X 4 X 66" Rock Wall Side | 2 |
| | 2 X 4 X 70" Center Deck Support | 1 |
| 0 | 2 X 4 X 70" DECK SUPPORT | 2 |
| 0 | 2 X 4 X 70" REAR TOP PANEL BOARD | 1 |
| 0 | 2 X 4 X 100" Rope Ladder Support | 1 |
| | 2 X 6 X 16" SUN | 2 |

| PICTURE | DESCRIPTION | QTY. |
|---------|---|------|
| | 2 X 6 X 47 ¹ / ₂ " END PANEL/ SANDBOX BOARD | 4 |
| | 2 X 6 X 70" FRONT FACE BOARD | 1 |
| 0 | 2 X 6 X 70" Bottom Panel/ Sandbox board | 2 |
| | 2 X 6 X 100" ROPE LADDER RUNNER | 1 |
| | 4 X 4 X 47 <mark>1</mark> " SWING BEAM MOUNT | 1 |
| | ⁵ / ₄ X 2 X 10" SMALL RAY | 12 |
| | ⁵ / ₄ X 2 X 16" LARGE RAY | 2 |

| PICTURE | DESCRIPTION | QTY. |
|---------|--|------|
| | $\frac{5}{4} X 3 X 28\frac{1}{2}"$ PANEL SLAT | 27 |
| | ⁵ / ₄ X 3 X 42" SUN SUPPORT | 2 |
| | $\frac{5}{4} \times 4 \times 40\frac{1}{4}$ " DECK SPACER | 2 |
| | $\frac{5}{4}$ X 3 X 23 $\frac{7}{8}$ " ROCK WALL CAP | 1 |
| | $\frac{5}{4} \times 6 \times 23\frac{7}{8}$ " BOTTOM ROCK WALL BOARD | 1 |
| | $\frac{5}{4} \times 6 \times 23\frac{7}{8}$ " ROCK WALL BOARD | 11 |
| | ⁵ / ₄ X 6 X 47 ³ / ₈ " DECK BOARD | 11 |

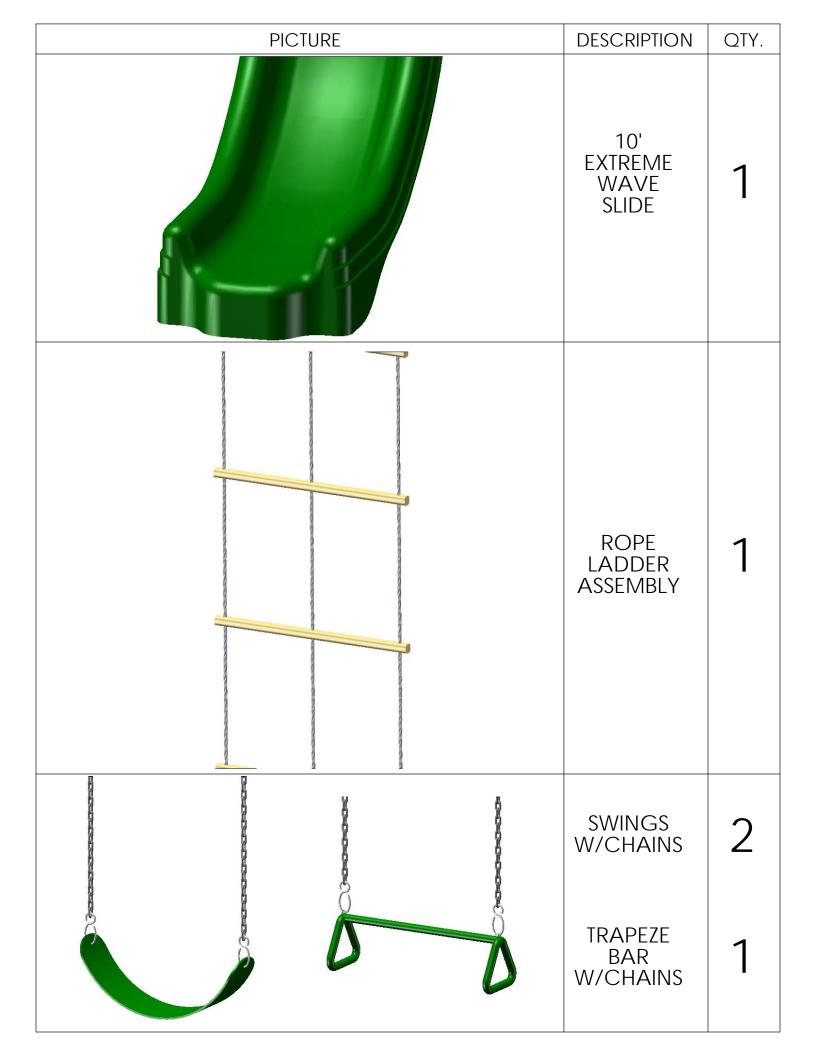


| PICTURE | DESCRIPTION | QTY. |
|---------|--|------|
| | 2 X 4 X 18 ³ " RAMP SUPPORT | 3 |
| 0 | 2 X 4 X 94" RAMP MIDDLE FLOOR BOARD | 1 |
| | 2 X 4 X 96" RAMP SIDE | 2 |
| | 2 X 6 X 94" RAMP FLOOR BOARD | 2 |
| | 4 X 4 X 72" TIRE SWING LEG | 2 |
| | 4 X 6 X 108" PLASTIC COATED TIRE SWING BEAM | 1 |
| 0 | 2 X 4 X 47 ¹ / ₂ " Tire swing Cross member | 1 |

| PICTURE | DESCRIPTION | QTY. |
|---------|--|------|
| | 4 X 4 X 96" PLASTIC COATED CORNER POST | 4 |
| | 4 X 4 X 108" PLASTIC COATED SWING LEG | 2 |
| | 4 X 6 X 120" PLASTIC COATED SWING BEAM | 1 |
| | 2 X 4 X 17" LADDER STEP | 5 |
| | 5/4 X 3 X 18 1/2" LADDER BACK | 1 |
| | 2 X 4 X 66" Left ladder Side | 1 |
| | 2 X 4 X 66" Right Ladder Side | 1 |

| PICTURE | DESCRIPTION | QTY. |
|-------------|---|------|
| · · · | 4 X 4 X 96" PLASTIC COATED CORNER POST | 4 |
| 0 | 2 X 4 X 29" Bridge deck | 15 |
| 0 | 2 X 4 X 36 ³ " DECK SUPPORT | 2 |
| | 2 X 4 X 36 ³ " TOP PANEL BOARD | 6 |
| 0 | 2 X 4 X 66" BRIDGE RAIL | 2 |
| | 2 X 6 X 36 ³ " SANDBOX BOARD | 6 |
| | 4 X 4 X 29" CENTER POST | 1 |

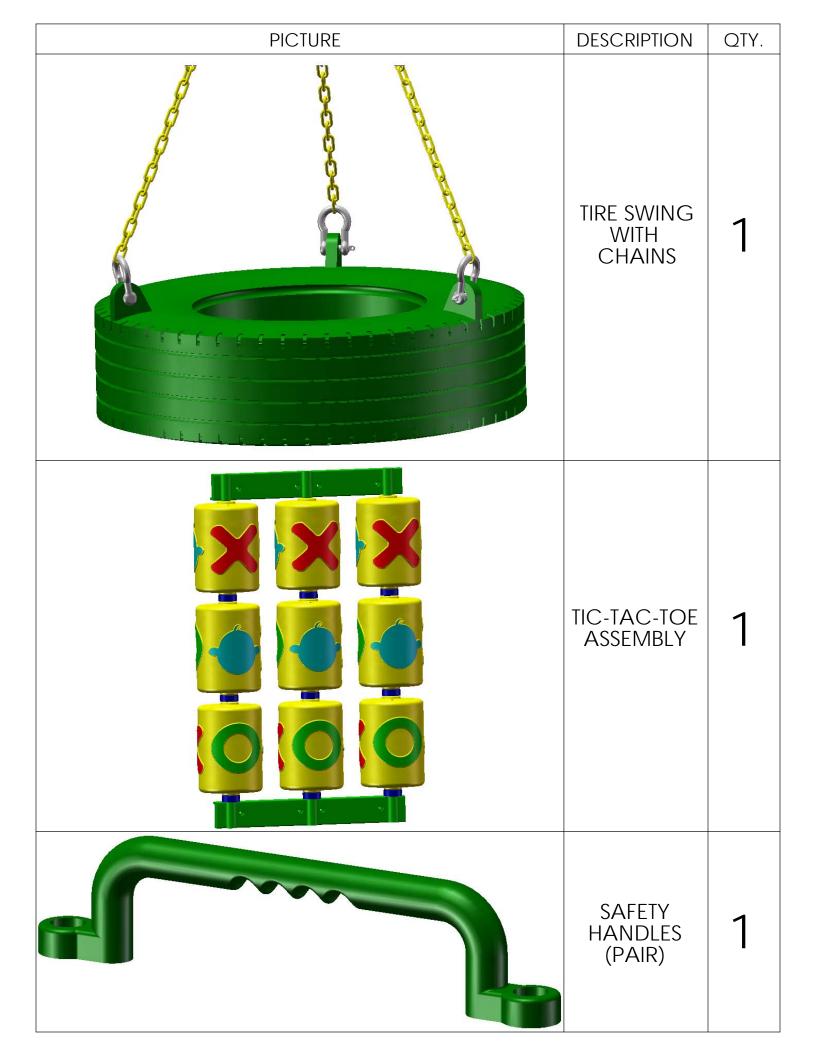
| PICTURE | DESCRIPTION | QTY. |
|---------|--|------|
| | $\frac{5}{4}$ X 3 X 16" BRIDGE RAIL SLAT | 20 |
| | ⁵ / ₄ X 3 X 28 ¹ / ₂ " PANEL SLAT | 10 |
| | ⁵ / ₄ X 4 X 29 ³ / ₈ " DECK SPACER | 2 |
| | ⁵ / ₄ X 6 X 36 ¹¹ / ₁₆ " DECK BOARD | 5 |
| | | |
| | | |
| | | |

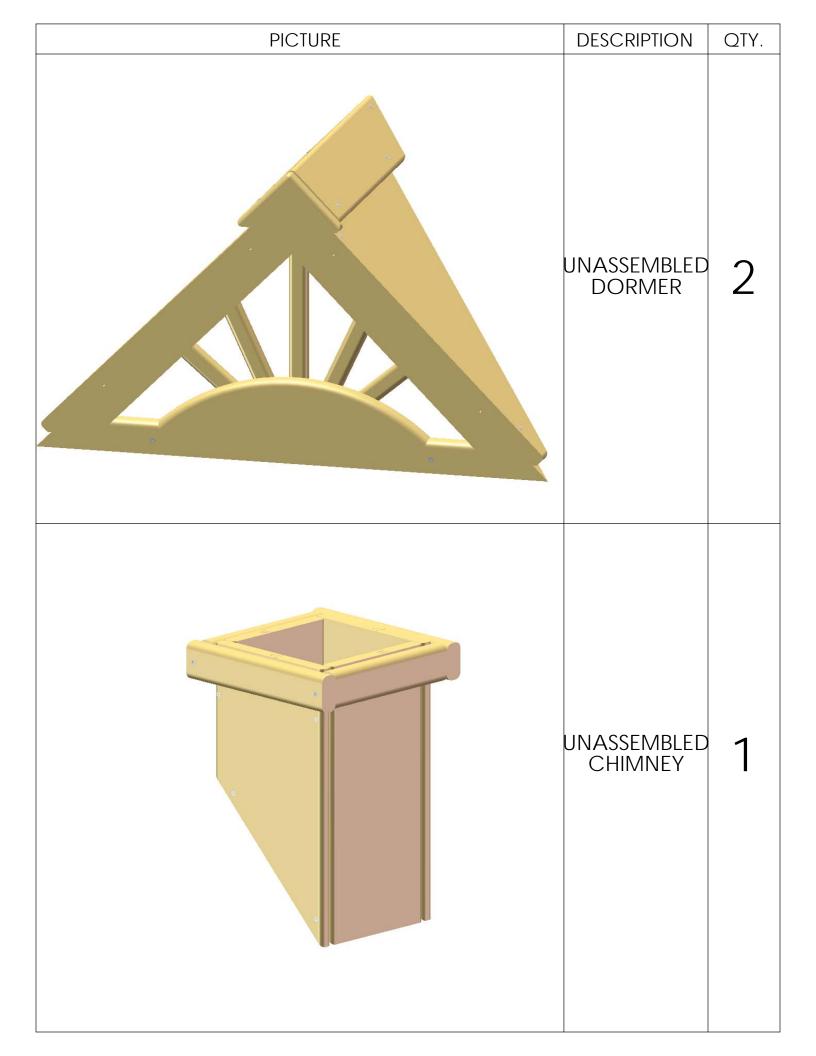


| PICTURE | DESCRIPTION | QTY. |
|-----------|------------------------------------|----------|
| | SWING PLATE | 1 |
| | CLIMBING ROCKS | 10 |
| | A-FRAME SWING LEG BRACKET | 2 |
| NOT SHOWN | HARDWARE BOX INSTRUCTIONS | 1 EA. |

| PICTURE | DESCRIPTION | QTY. |
|---------|-------------------------------------|------|
| | IRON DUCTILE SWING HANGERS | 6 |
| | TELESCOPE | 1 |
| | 10' ROPE | 2 |
| | Plastic Flag kit | 2 |

| PICTURE | DESCRIPTION | QTY. |
|---------|---|------|
| | 1 ¹ 2" X 1 ¹ 2" Green Bracket | 4 |
| | SPRING CLAMP | 9 |
| | TIRE SWING SWIVEL | 1 |





STEP 1: ATTACHING T-NUTS TO THE CORNER POSTS

1: THIS STEP IS CRITICAL TO BUILDING THE FORT PROPERLY. IF ANY MISTAKES ARE MADE HERE, YOU WILL NEED TO DIS-ASSEMBLE AND THEN RE-ASSEMBLE TO MAKE YOUR CORRECTIONS.

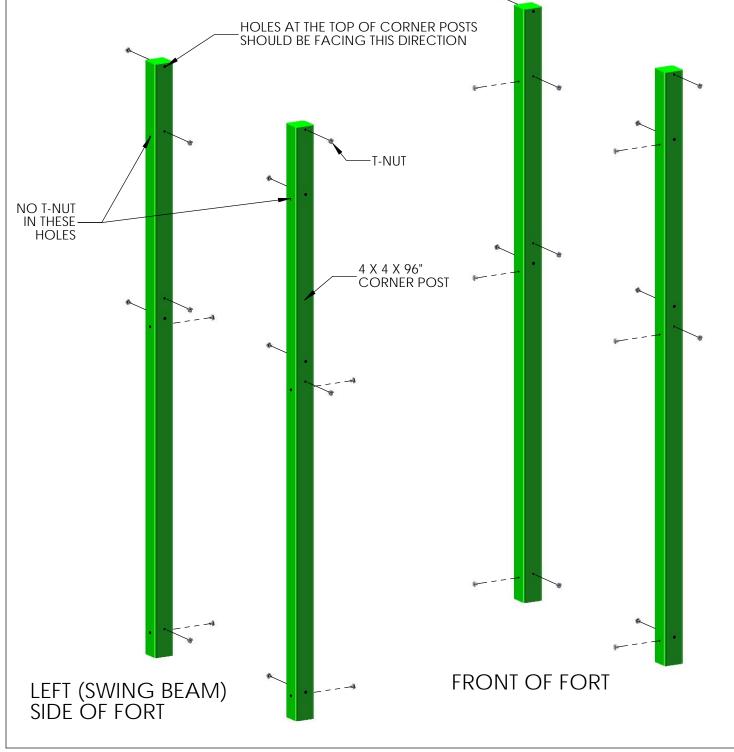
2: MAKE SURE HOLES ARE FREE OF ANY OBSTRUCTIONS. USE A BOLT TO CLEAN OUT ANY DEBRIS.

3: LAY OUT EACH OF THE 4 X 4 X 96" CORNER POSTS IN THE AREA YOU INTEND ON BUILDING THE FORT SIDE OF THE PLAYSET.

4: USE THE DIAGRAM BELOW TO CORRECTLY IDENTIFY AND ORIENT THE NECESSARY DIRECTION THE POSTS SHOULD FACE.

5: USE A HAMMER TO SEAT THE T-NUTS AFTER INSERTING THEM INTO THE HOLES SHOWN IN THE DIAGRAM BELOW.

6: THE BARREL OF THE T-NUT SHOULD GO IN THE HOLE FIRST. HAMMER THE T-NUT UNTIL IT IS FLUSH/ALMOST FLUSH TO THE CORNER POSTS.



STEP 2: ASSEMBLING THE RIGHT SIDE FRAME

1: LAY THE 2 X 6 X 47-1/2" SANDBOX BOARD ON TOP OF THE RIGHT SIDE CORNER POSTS AT THE BOTTOM OF THE CORNER POSTS. THE OFFSET HOLES IN THE SANDBOX BOARD MUST FACE DOWNWARD.

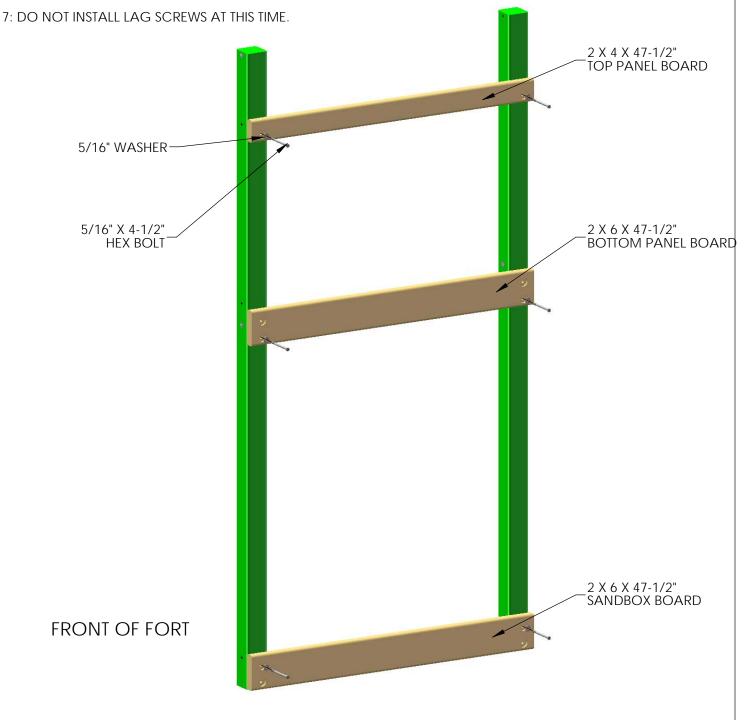
2: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

3: LAY THE 2 X 6 X 47-1/2" BOTTOM PANEL BOARD ON TOP OF THE RIGHT SIDE CORNER POSTS IN THE MIDDLE OF THE CORNER POSTS. THE OFFSET HOLES IN THE BOTTOM PANEL BOARD MUST FACE DOWNWARD.

4: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE BOTTOM HOLES OF THE BOTTOM PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE TOP HOLES WILL BE USED LATER.

5: LAY THE 2 X 4 X 47-1/2" TOP PANEL BOARD ON TOP OF THE RIGHT SIDE CORNER POSTS. THE OFFSET HOLES IN THE TOP PANEL BOARD MUST FACE DOWNWARD.

6: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE TOP PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS.



STEP 3: ASSEMBLING THE LEFT SIDE FRAME

1: LAY THE 2 X 6 X 47-1/2" SANDBOX BOARD ON TOP OF THE LEFT SIDE CORNER POSTS AT THE BOTTOM OF THE CORNER POSTS. THE OFFSET HOLES IN THE SANDBOX BOARD MUST FACE DOWNWARD.

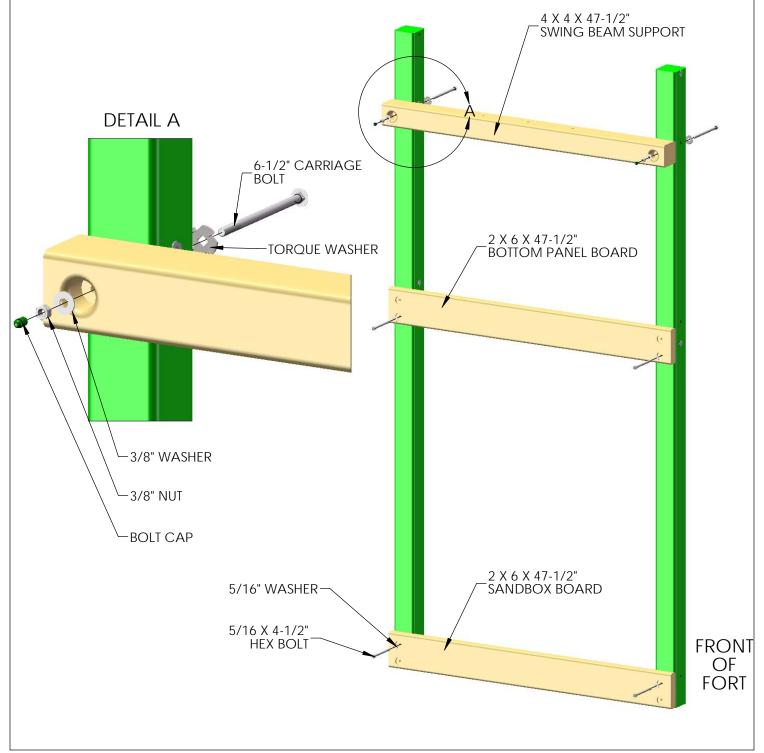
2: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

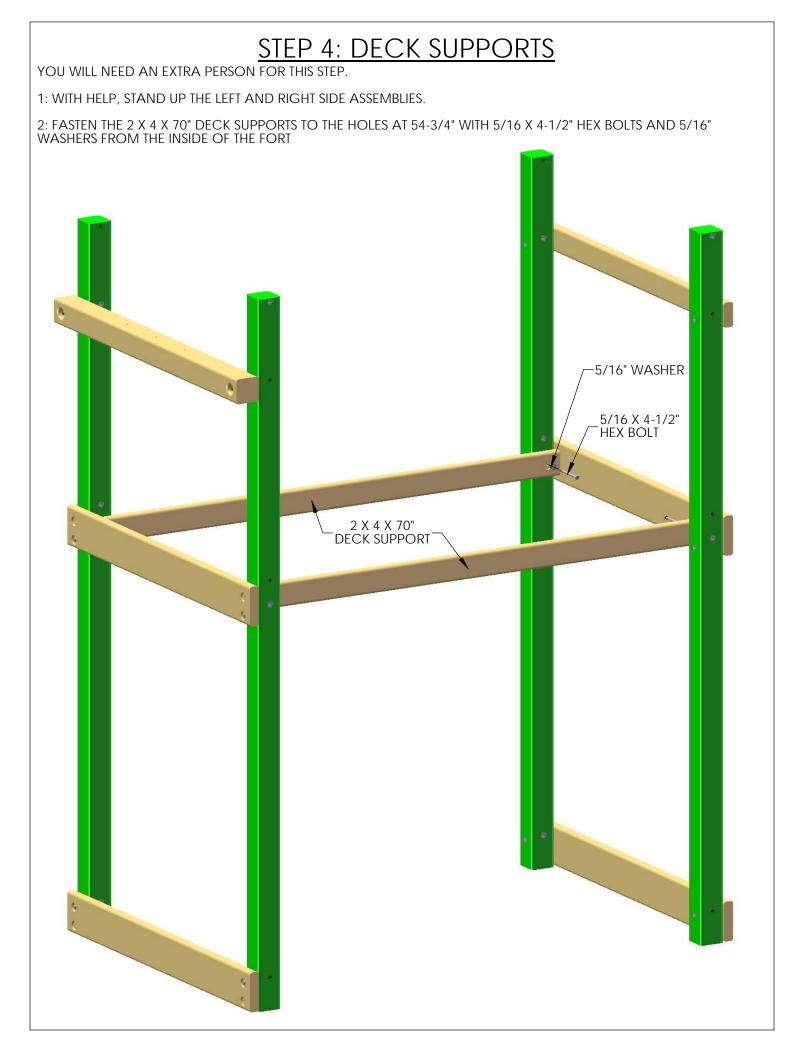
3: LAY THE 2 X 6 X 47-1/2" BOTTOM PANEL BOARD ON TOP OF THE LEFT SIDE CORNER POSTS IN THE MIDDLE OF THE CORNER POSTS. THE OFFSET HOLES IN THE BOTTOM PANEL BOARD MUST FACE DOWNWARD.

4: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE BOTTOM HOLES OF THE BOTTOM PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE TOP HOLES WILL BE USED LATER.

5: LAY THE 4 X 4 X 47-1/2" SWING BEAM SUPPORT ON TOP OF THE LEFT SIDE CORNER POSTS. THE THREE COUNTERSUNK HOLES IN THE MIDDLE OF THE SWING BEAM SUPPORT MUST FACE DOWNWARD.

6: ATTACH THE SWING BEAM SUPPORT AS SHOWN IN DETAIL A.





STEP 5: FRONT FRAME ASSEMBLY

1: PLACE THE 2 X 6 X 70" SANDBOX BOARD ON THE FRONT OF THE CORNER POSTS. THE OFFSET HOLES IN THE SANDBOX BOARD SHOULD FACE UP.

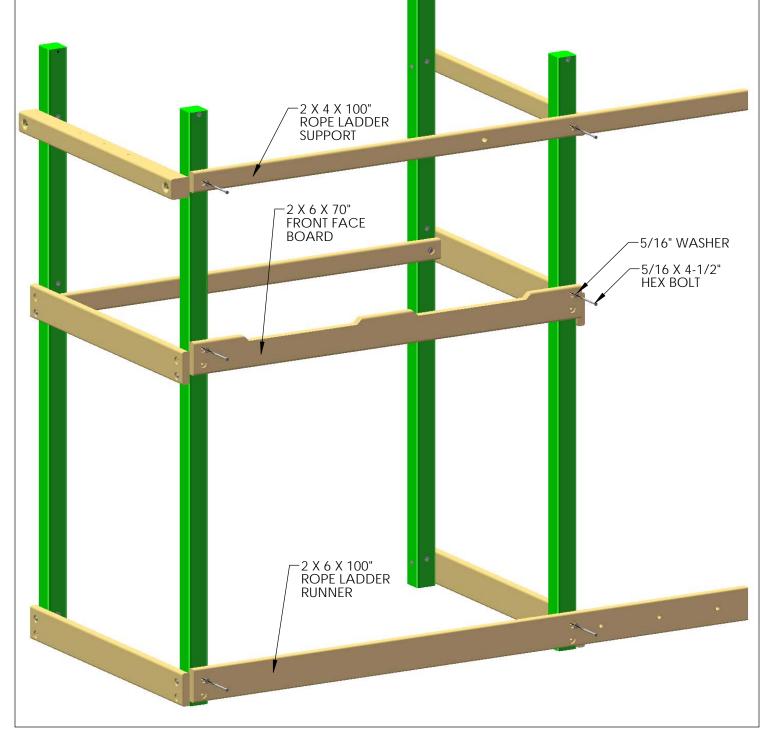
2: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

3: PLACE THE 2 X 6 X 70" FRONT FACE BOARD WITH NOTCHES ON THE FRONT OF THE CORNER POSTS. THE OFFSET HOLES IN THE FRONT FACE BOARD SHOULD FACE UP.

4: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE FRONT FACE BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

5: PLACE THE 2 X 4 X 70" TOP PANEL BOARD ON THE FRONT OF THE CORNER POSTS. THE OFFSET HOLES IN THE TOP PANEL BOARD SHOULD FACE UP.

6: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE TOP PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS.



STEP 6: REAR FRAME ASSEMBLY

1: PLACE THE 2 X 6 X 70" SANDBOX BOARD ON THE REAR OF THE CORNER POSTS. THE OFFSET HOLES IN THE SANDBOX BOARD MUST FACE UP.

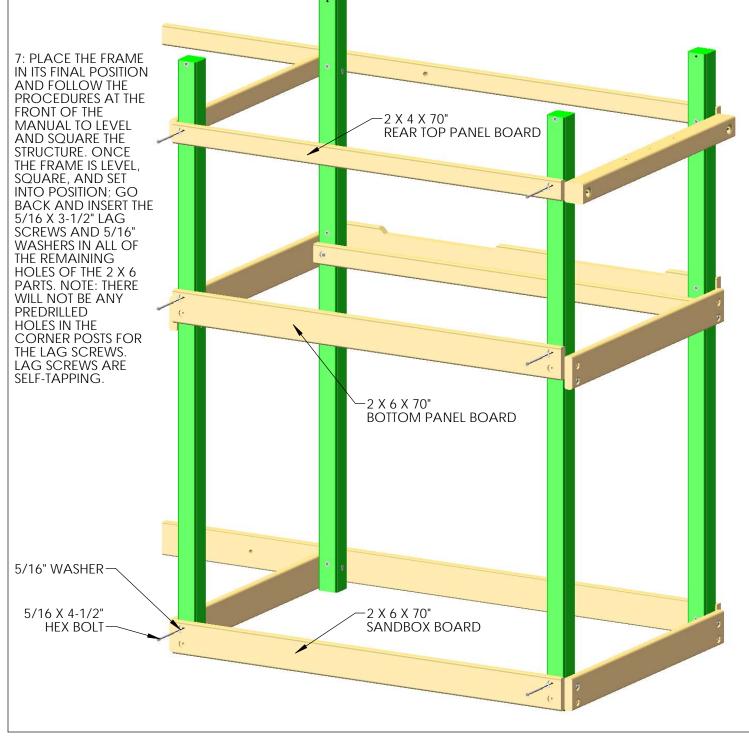
2: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

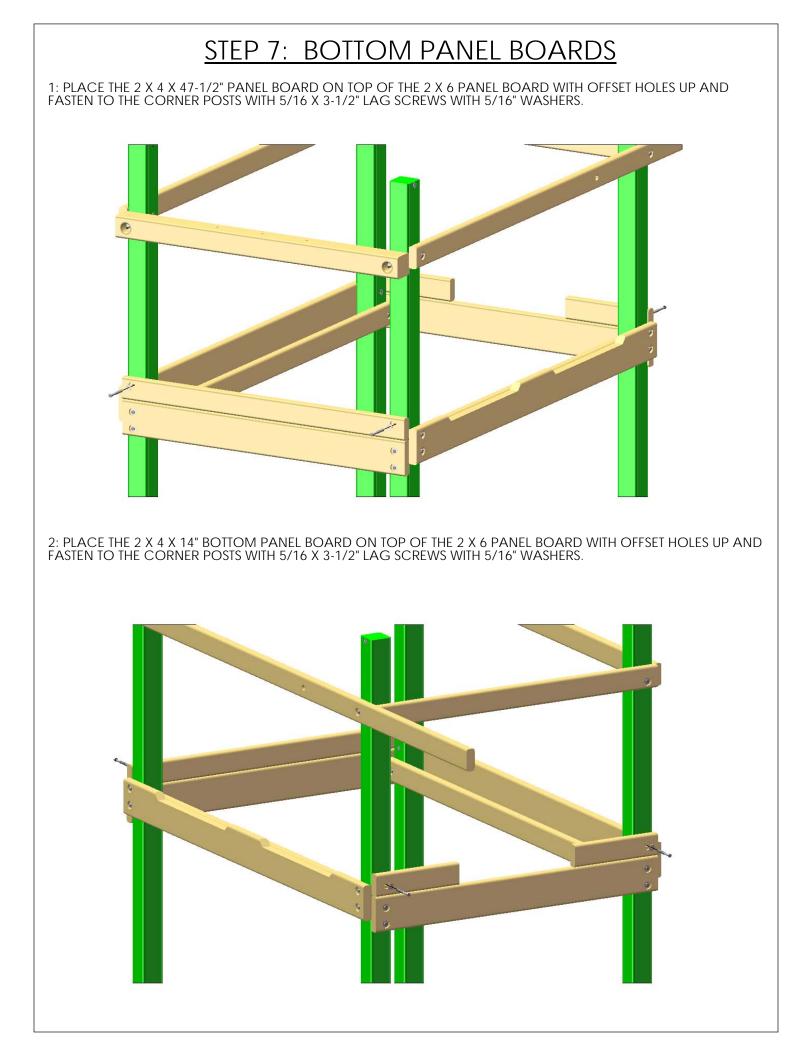
3: PLACE THE 2 X 6 X 70" BOTTOM PANEL BOARD ON THE FRONT OF THE CORNER POSTS. THE OFFSET HOLES IN THE FRONT FACE BOARD MUST FACE UP.

4: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE BOTTOM PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

5: PLACE THE 2 X 4 X 70" REAR TOP PANEL BOARD ON THE FRONT OF THE CORNER POSTS. THE OFFSET HOLES IN THE TOP PANEL BOARD MUST FACE UP.

6: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE TOP PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS.

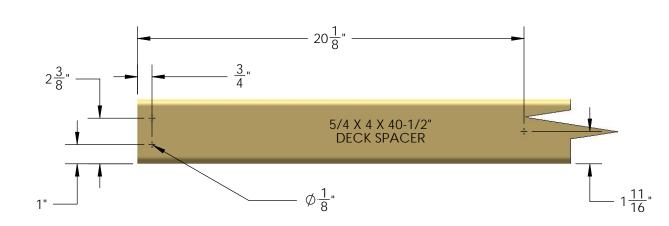




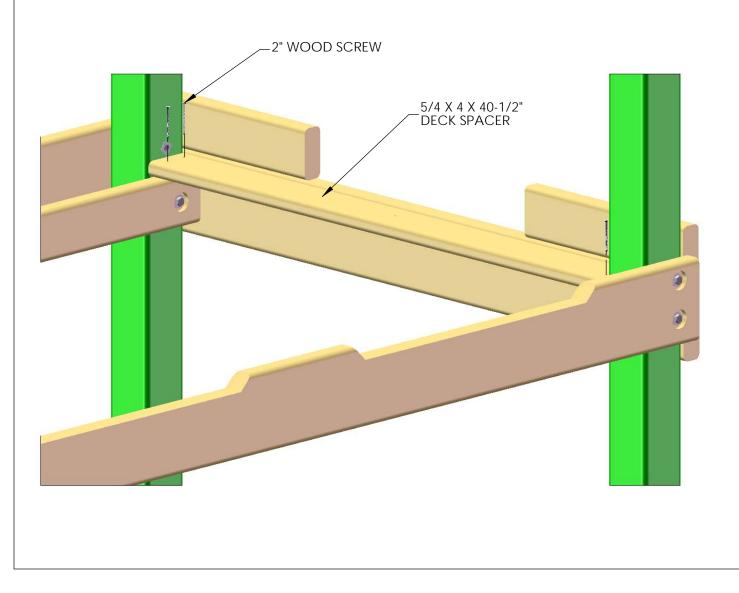
STEP 8: DECK SPACERS

THE FOLLOWING STEP IS RECOMMENDED TO PREVENT POSSIBLE SPLITS IN THE WOOD

1: PRE-DRILL THE ENDS OF THE DECK SPACERS TO PREVENT INSTALLATION DAMAGE. PRE-DRILL BOTH ENDS WITH A 1/8" DRILL BIT AT THE DIMENSIONS SHOWN BELOW. THE HOLE AT 20-1/8" IS THE CENTER OF THE BOARD AND ONLY NEEDS TO BE DRILLED ONCE.



2: START WITH THE 5/4 X 4 X 40-1/2" DECK SPACER AT ONE END OF THE FORT. CENTER THE BOARD BETWEEN THE CORNER POSTS AND ATTACH IT WITH 2" WOOD SCREWS THROUGH THE PREDRILED HOLES AND INTO THE DECK SUPPORT BELOW. NOTE: THE TOP OF THE SCREW HEAD SHOULD BE FLUSH TO THE TOP OF THE DECK SPACER.



STEP 9: CENTER DECK SUPPORT

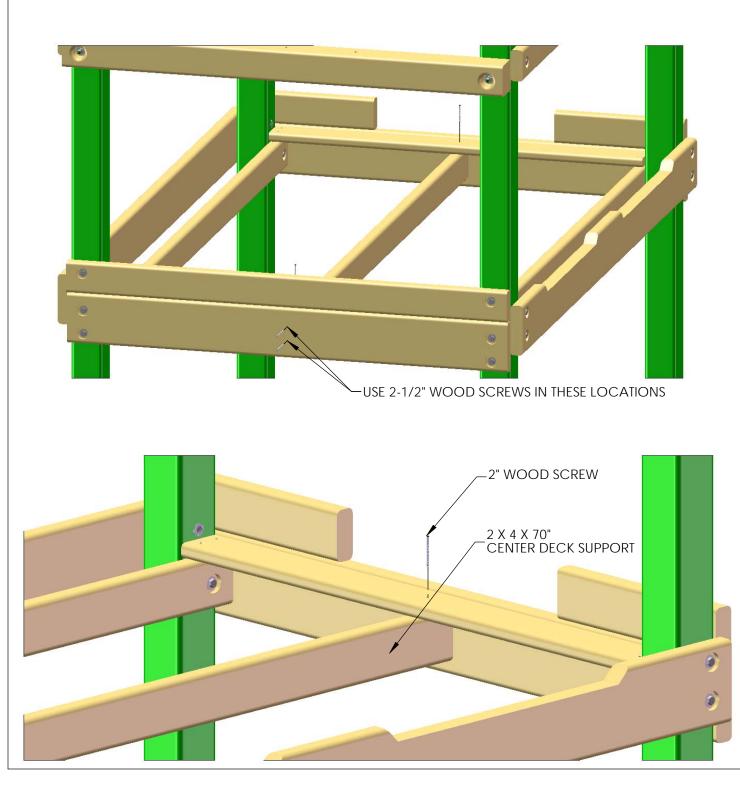
1: FIND THE 2 X 4 X 70" CENTER DECK SUPPORT WITHOUT HOLES.

2: FROM THE UNDERSIDE OF THE DECK SPACERS THAT WERE PREVIOUSLY INSTALLED, PLACE THE CENTER DECK SUPPORT AT THE CENTER OF THE DECK SPACERS (USE THE HOLE ON CENTER AS A GUIDE) AND MAKE A MARK ON THE OUTSIDE OF THE FORT TO REPRESENT A CENTER LINE.

3: CENTER THE 2 X 4 X 70" CENTER DECK SUPPORT ON THESE MARKS AND PUSH THE CENTER DECK SUPPORT FLUSH TO THE BOTTOM SIDE OF THE DECK BOARDS.

4: USING TWO 2-1/2" WOOD SCREWS, INSTALL THE 2 X 4 X 70" CENTER DECK SUPPORT THROUGH THE OUTSIDE OF THE 2 X 6, AND INTO THE END OF THE CENTER DECK SUPPORT. REPEAT THIS STEP ON THE OPPOSITE END OF THE FORT.

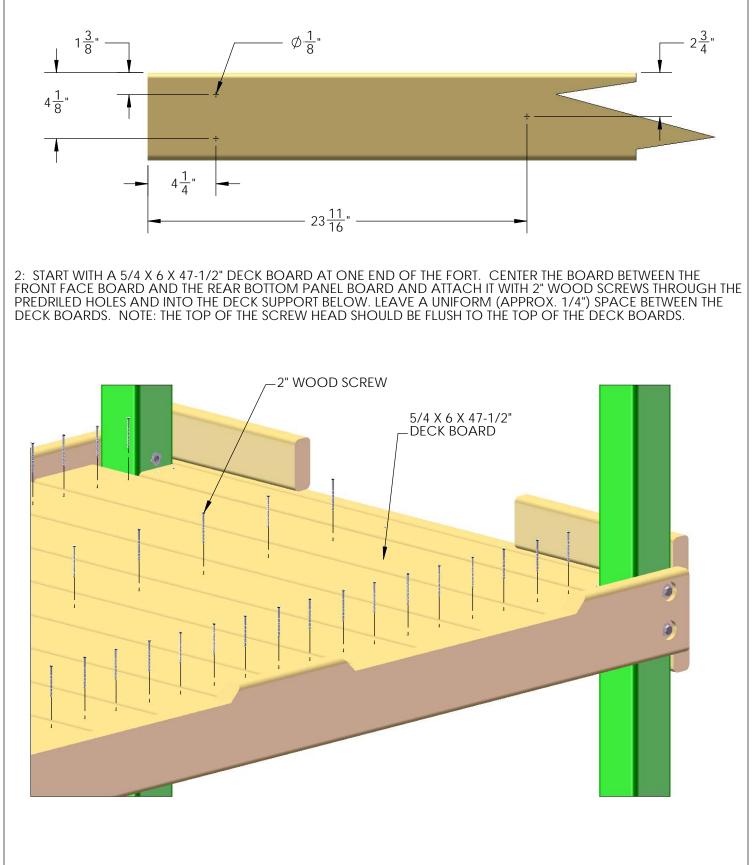
5: USE 2" WOOD SCREWS TO ATTACH THE DECK SPACERS TO THE CENTER DECK SUPPORT.

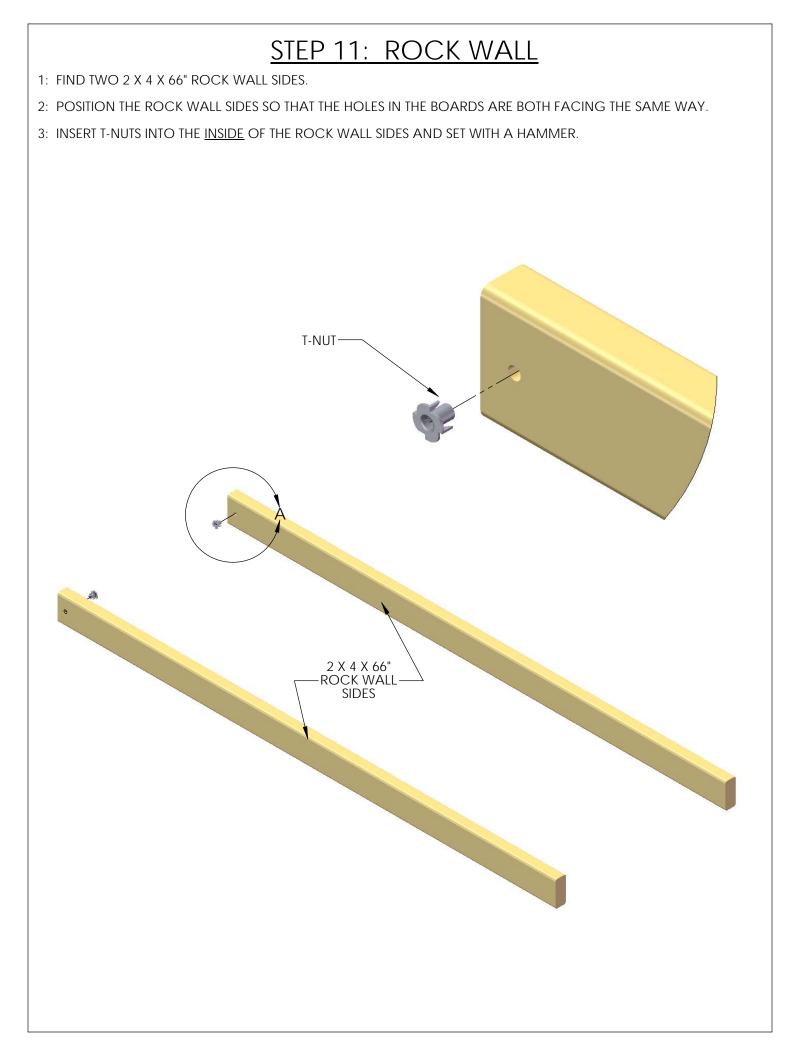


STEP 10: DECK BOARDS

THE FOLLOWING STEP IS RECOMMENDED TO PREVENT POSSIBLE SPLITS IN THE WOOD

1: PRE-DRILL THE ENDS OF THE DECK BOARDS TO PREVENT INSTALLATION DAMAGE. PRE-DRILL BOTH ENDS WITH A 1/8" DRILL BIT AT THE DIMENSIONS SHOWN BELOW. THE HOLE AT 23-11/16" IS THE CENTER OF THE BOARD AND ONLY NEEDS TO BE DRILLED ONCE.





STEP 12: ROCK WALL

1: FIND ELEVEN 5/4 X 6 X 23-7/8" ROCK WALL BOARDS, AND ONE 5/4 X 6 X 23-7/8" BOTTOM ROCK WALL BOARD(1 HOLE).

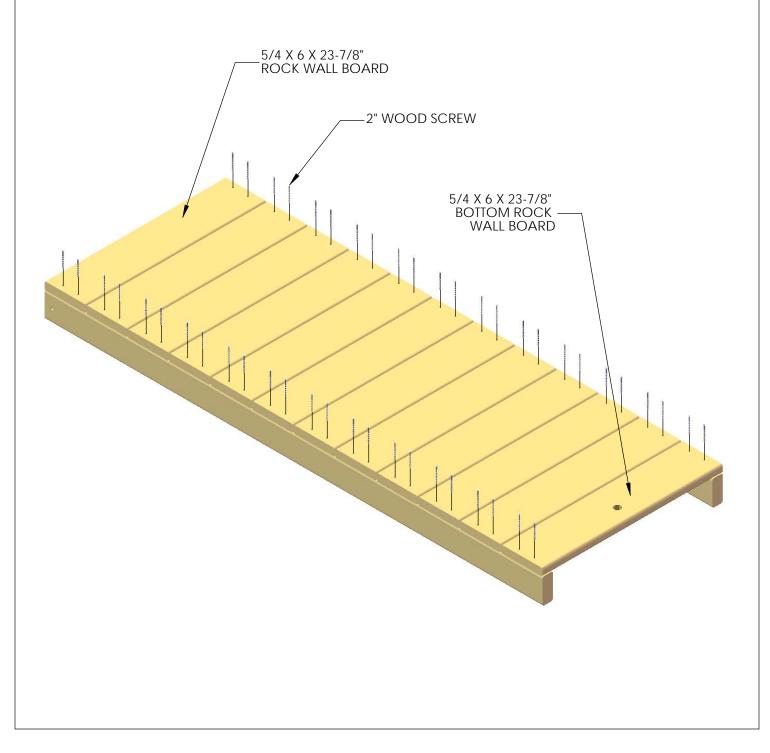
2: STARTING FROM THE TOP, PLACE ONE ROCK WALL BOARD ON TOP OF THE ROCK WALL SIDES, FLUSH TO THE TOP OF THE ROCK WALL SIDES, AND ATTACH WITH TWO 2" WOOD SCREWS IN EACH SIDE.

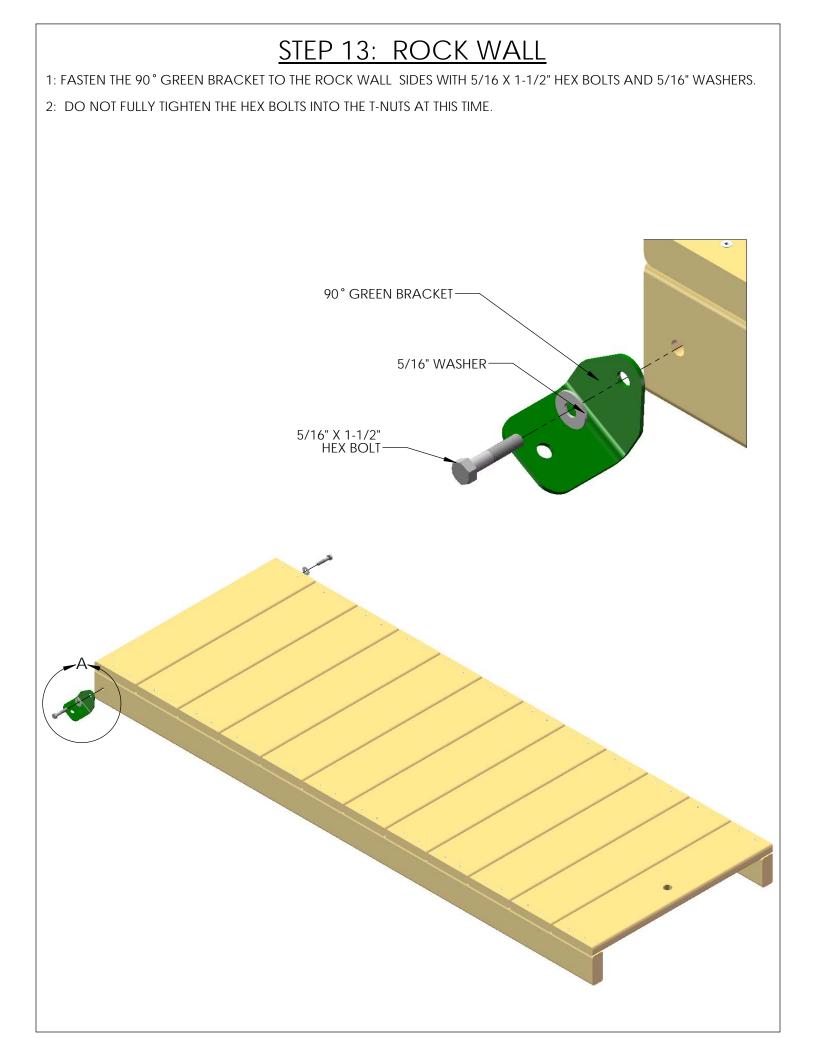
3: CONTINUE DOWN THE ROCK WALL WITH THE REMAINING ROCK WALL BOARDS, FASTENING EACH BOARD WITH TWO 2" WOOD SCREWS ON EACH END.

4: THE FINAL BOARD WILL BE THE BOTTOM ROCK WALL BOARD WITH ONE HOLE. ATTACH WITH TWO 2" WOOD SCREWS PER SIDE.

5: IN SOME CASES, THERE WILL BE EXCESS LENGTH ON THE ROCK WALL SIDES. THIS IS DUE TO MILLING VARIATIONS, AND IS ALSO USED TO HELP LEVEL THE ROCK WALL SIDES ON UNEVEN GROUND.

6: ROCK WALL SIDES MAY NOT BE EVEN WITH THE BOTTOM ROCK WALL BOARD DUE TO MILLING VARIATIONS AND WOOD SHRINKAGE.



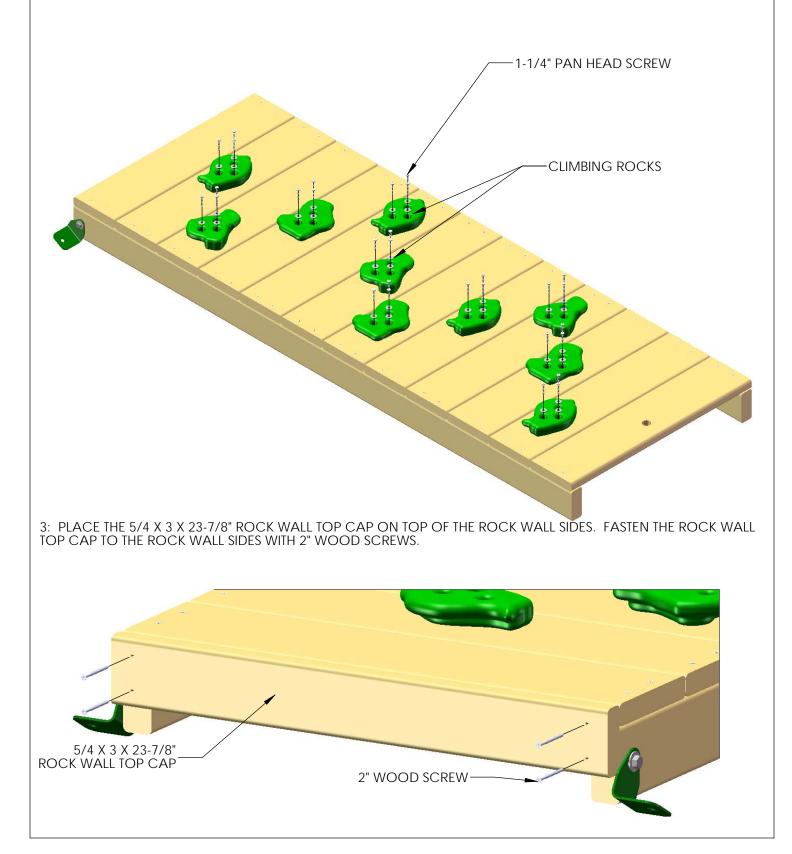


STEP 14: ROCK WALL

1: FIND TEN ROCKS AND THIRTY 1-1/4" PAN HEAD SCREWSAND WASHERS. THESE WILL BE INCLUDED IN THE BAGS THAT THE ROCKS ARE IN.

2: MOUNT THE ROCKS IN A STAGGERED MANNER ON THE ROCK WALL BOARDS. THREE PAN HEAD SCREWS AND WASHERS WILL SECURE EACH ROCK TO THE WALL.

NOTE: THE IMAGE SHOWN BELOW IS A GENERIC ARRANGEMENT OF ROCKS ON THE ROCK WALL. YOUR ACTUAL CONFIGURATION MAY BE DIFFERENT THAT WHAT YOU SEE BELOW. ROCKS CAN BE ARRANGED IN ANY PATTERN AS LONG AS THEY WILL ALLOW PROPER ACCESS TO THE FORT. BE CREATIVE!



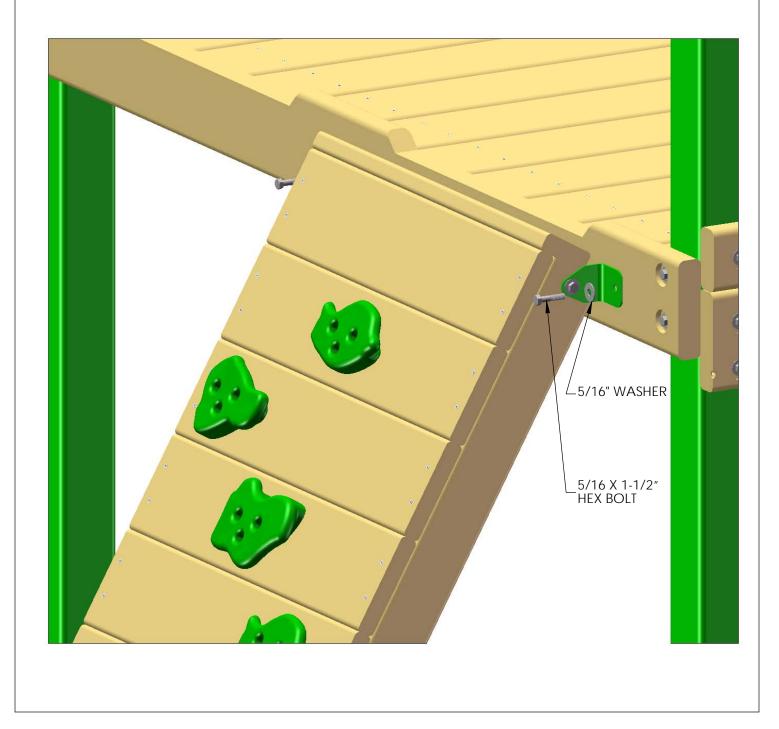
STEP 15: ATTACHING THE ROCK WALL

1: PLACE THE ROCK WALL INTO POSITION ON THE FORT AS SHOWN BELOW. USING THE 90° BRACKETS AS A TEMPLATE; DRILL A 3/8" HOLE THROUGH THE BOTTOM PANEL BOARD.

2: FROM THE UNDERSIDE OF THE DECK INSERT A T-NUT INTO THE BACKSIDE OF THE 3/8" HOLES ON THE BOTTOM PANEL BOARD.

3: ATTACH THE ROCK WALL WITH 5/16 X 1-1/2" BOLTS AND 5/16" WASHERS.

4: WHEN THE BRACKETS ARE SECURE, AND THE ROCK WALL IS IN ITS FINAL POSITION; TIGHTEN THE 5/16 X 1-1/2" BOLTS ON THE ROCK WALL SIDES.

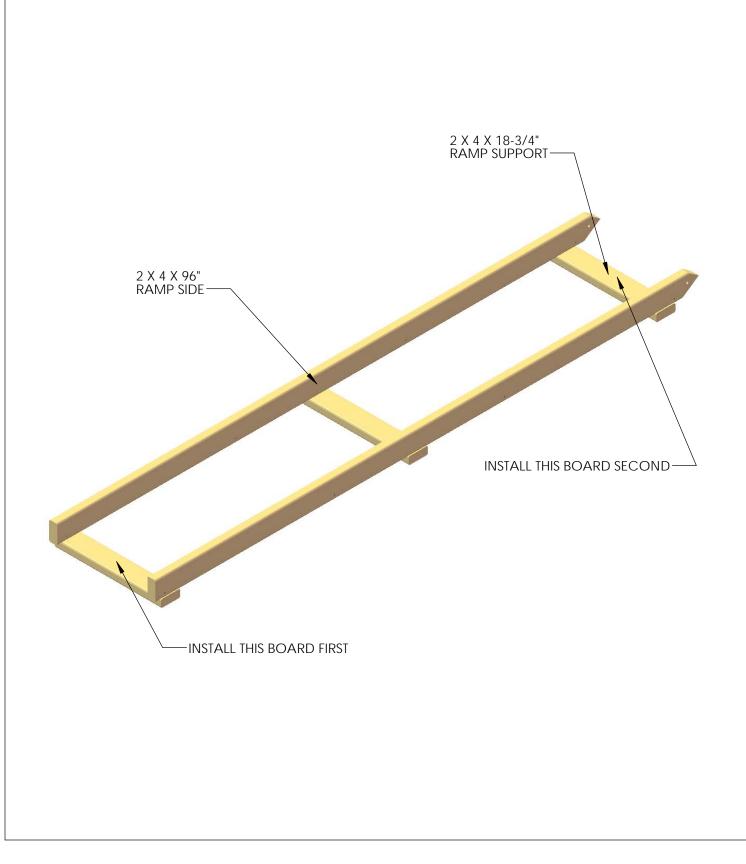


STEP 16: CLIMBING RAMP

1: PLACE ONE 2 X 4 X 18-3/4" RAMP SUPPORT BOARD AT THE END OF THE 2 X 4 X 96" RAMP SIDE BOARDS. FASTEN THE RAMP SUPPORT BOARD TO THE RAMP SIDE BOARDS WITH TWO 2-1/2" WOOD SCREWS PER SIDE.

2: PLACE ONE 2 X 4 X 18-3/4" RAMP SUPPORT BOARD AT THE ANGLED END OF THE 2 X 4 X 96" RAMP SIDE BOARDS. FASTEN THE RAMP SUPPORT BOARD TO THE RAMP SIDE BOARDS WITH TWO 2-1/2" WOOD SCREWS PER SIDE.

3: EVENLY SPACE THE REMAINING 2 X 4 X 18-3/4" RAMP SUPPORT BOARD ACROSS THE RAMP SIDE BOARDS AND FASTEN WITH TWO 2-1/2" WOOD SCREWS PER SIDE

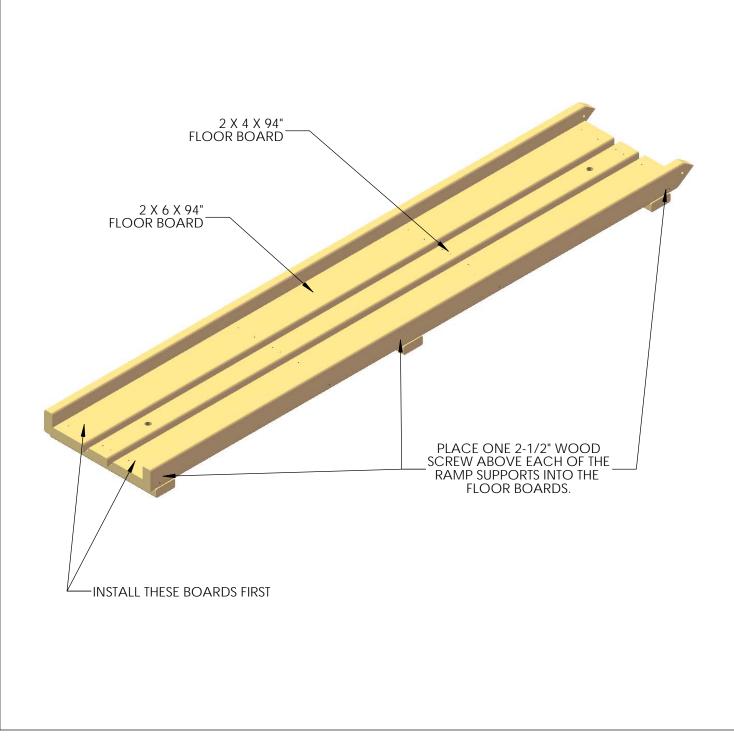


STEP 17: CLIMBING RAMP

1: PLACE ONE 2 X 6 X 94" FLOOR BOARD AGAINST EACH OF THE RAMP SIDE BOARDS. FASTEN THE FLOOR BOARDS TO THE RAMP SUPPORT BOARDS WITH TWO 2-1/2" WOOD SCREWS PER SUPPORT.

2: PLACE THE 2 X 4 X 94" FLOOR BOARD ON THE CENTER OF THE RAMP. FASTEN THE FLOOR BOARD TO THE RAMP SUPPORT BOARDS WITH TWO 2-1/2" WOOD SCREWS PER SUPPORT.

3: PLACE ONE 2-1/2" WOOD SCREW ABOVE EACH OF THE RAMP SUPPORTS INTO THE FLOOR BOARDS.



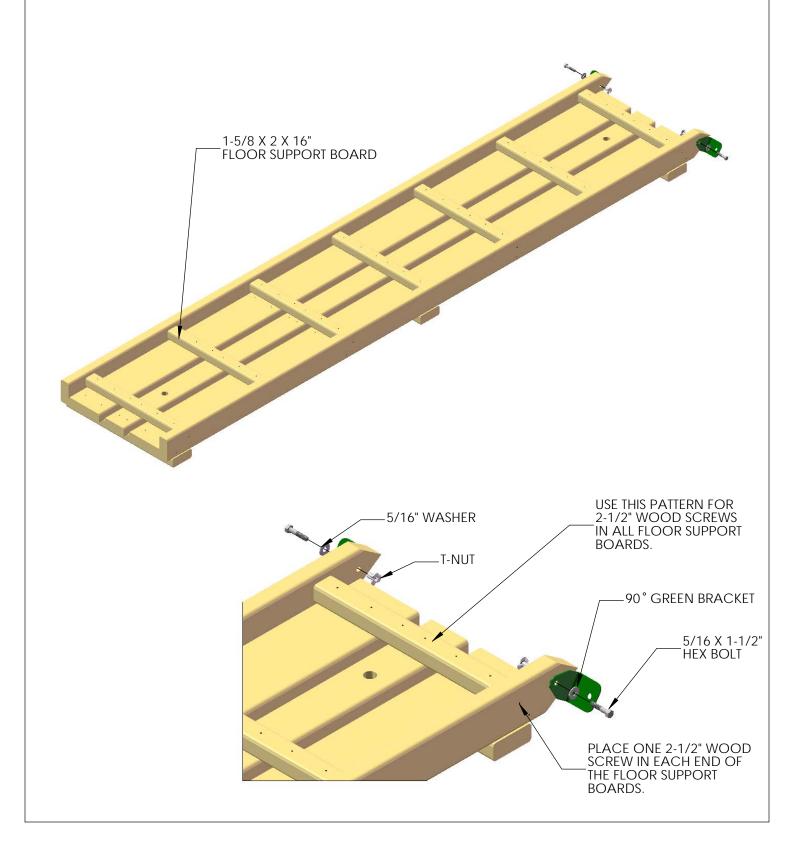
STEP 18: CLIMBING RAMP

1: ATTACH THE 1-5/8 X 2 X 16" FLOOR SUPPORT BOARDS TO THE FLOOR BOARDS WITH 2-1/2" WOOD SCREWS. (SEE DETAIL VIEW BELOW)

2: PLACE T-NUTS ON THE INSIDE OF THE HOLES IN THE RAMP SIDE BOARDS. SET THE T-NUTS WITH A HAMMER FLUSH/NEAR FLUSH WITH THE RAMP SIDES.

3: FASTEN THE 90° GREEN BRACKET TO THE RAMP SIDES WITH 5/16 X 1-1/2" HEX BOLTS AND 5/16" WASHERS.

4: DO NOT FULLY TIGHTEN THE HEX BOLTS INTO THE T-NUTS AT THIS TIME.



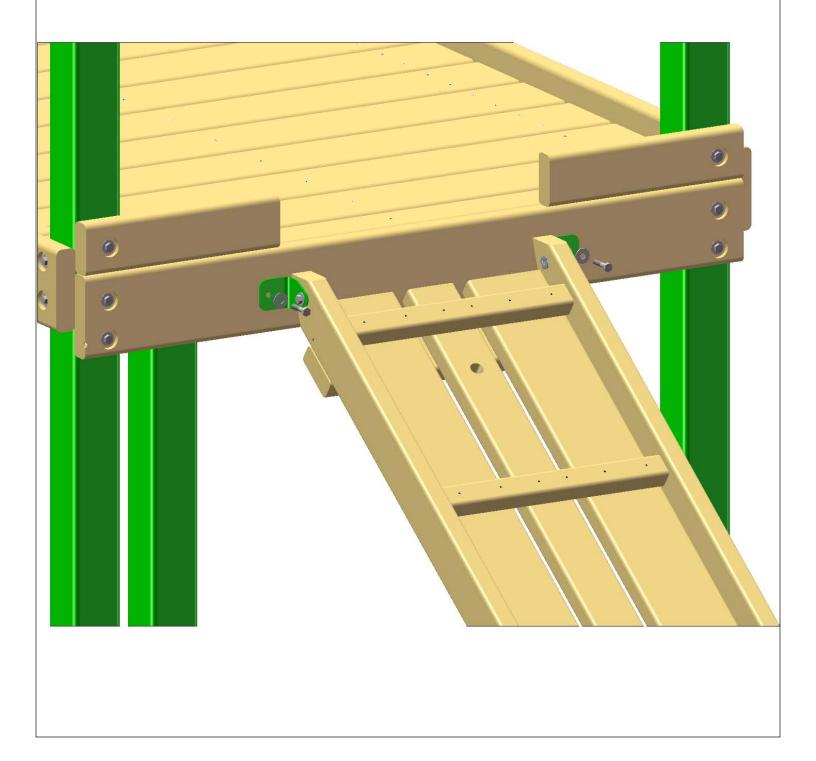
STEP 19: CLIMBING RAMP TO FORT

1: PLACE THE RAMP INTO POSITION ON THE FORT AS SHOWN BELOW. USING THE RAMP BRACKETS AS A TEMPLATE DRILL A 3/8" HOLE THROUGH THE FRONT FACE BOARD.

2: FROM THE UNDERSIDE OF THE DECK INSERT A T-NUT INTO THE BACKSIDE OF THE 3/8" HOLES ON THE FRONT FACE BOARD.

3: ATTACH THE CLIMBING RAMP WITH 5/16 X 1-1/2" BOLTS AND 5/16" WASHERS.

4: WHEN THE BRACKETS ARE SECURE, AND THE RAMP IS IN ITS FINAL POSITION; TIGHTEN THE 5/16 X 1-1/2" BOLTS ON THE RAMP SIDES.





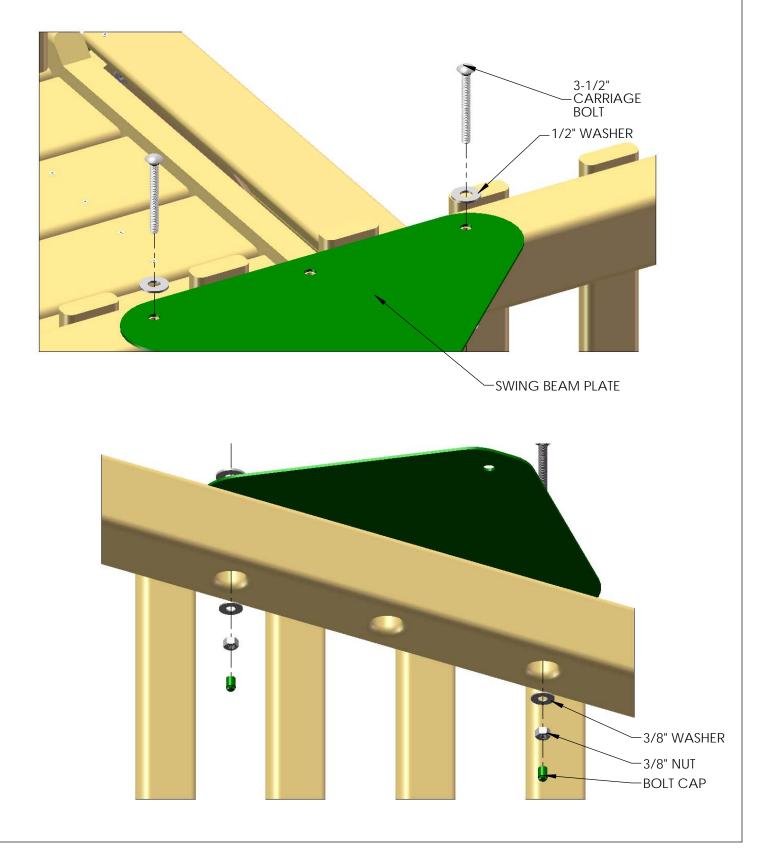
STEP 21: SWING BEAM PLATE

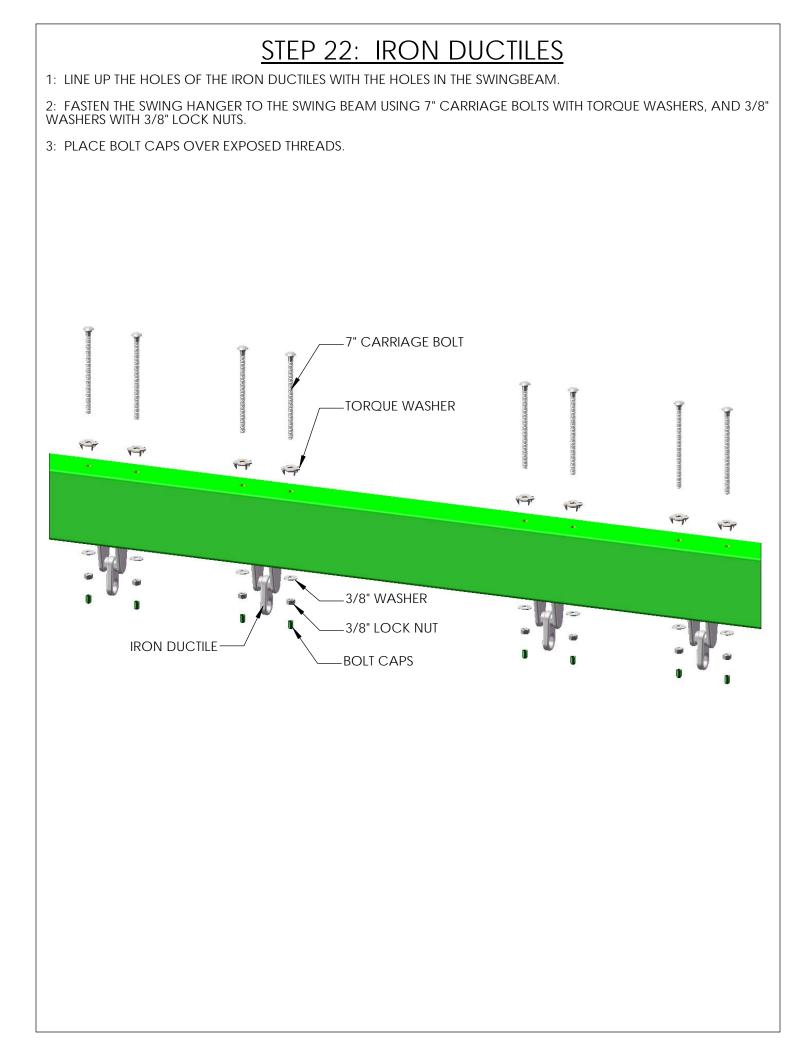
1: PLACE THE SWING BEAM PLATE ON TOP OF THE SWING BEAM SUPPORT, LINING UP THE PILOT HOLES.

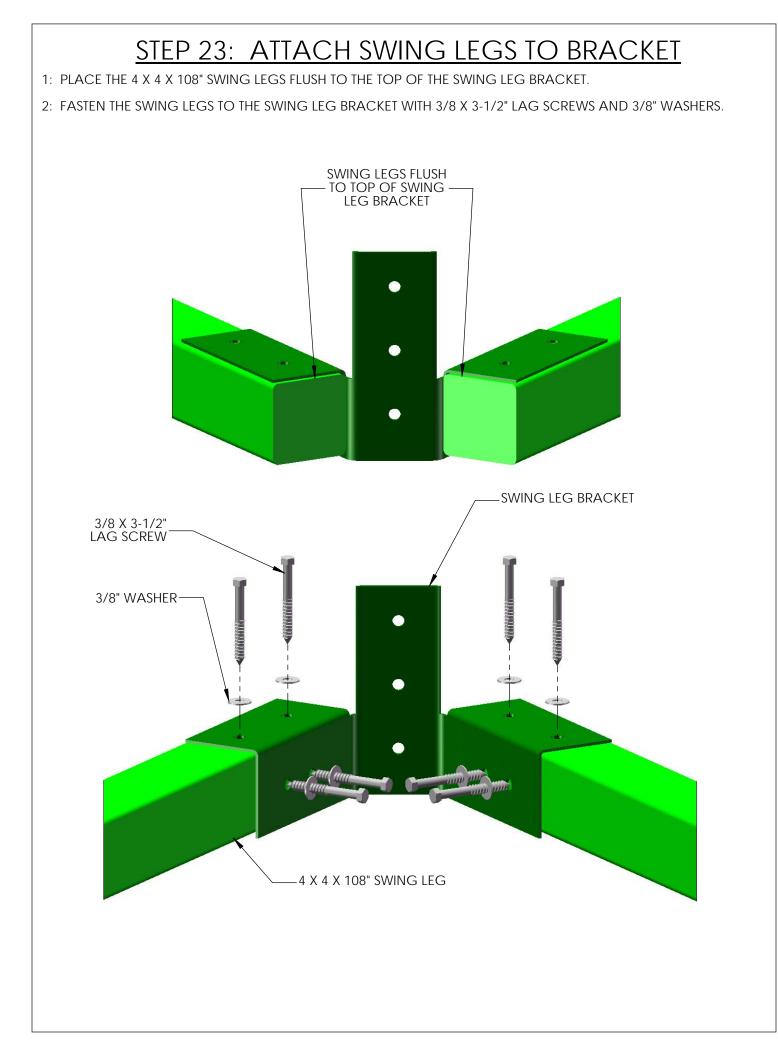
2: FASTEN THE SWING BEAM PLATE TO THE SWING BEAM SUPPORT USING 3-1/2" CARRIAGE BOLTS WITH 1/2" WASHERS ON TOP, AND 3/8" LOCK NUTS WITH 3/8" WASHERS FROM UNDERNEATH, IN THE COUNTER-SUNK HOLES OF THE SWING BEAM SUPPORT. USE BOLT CAPS TO COVER ANY EXPOSED THREADS.

3: LEAVE THE MIDDLE HOLE EMPTY, IT WILL BE USED LATER.

4: USE LOCKING PLIERS (VISE GRIPS) TO KEEP CARRIAGE BOLTS FROM SPINNING.





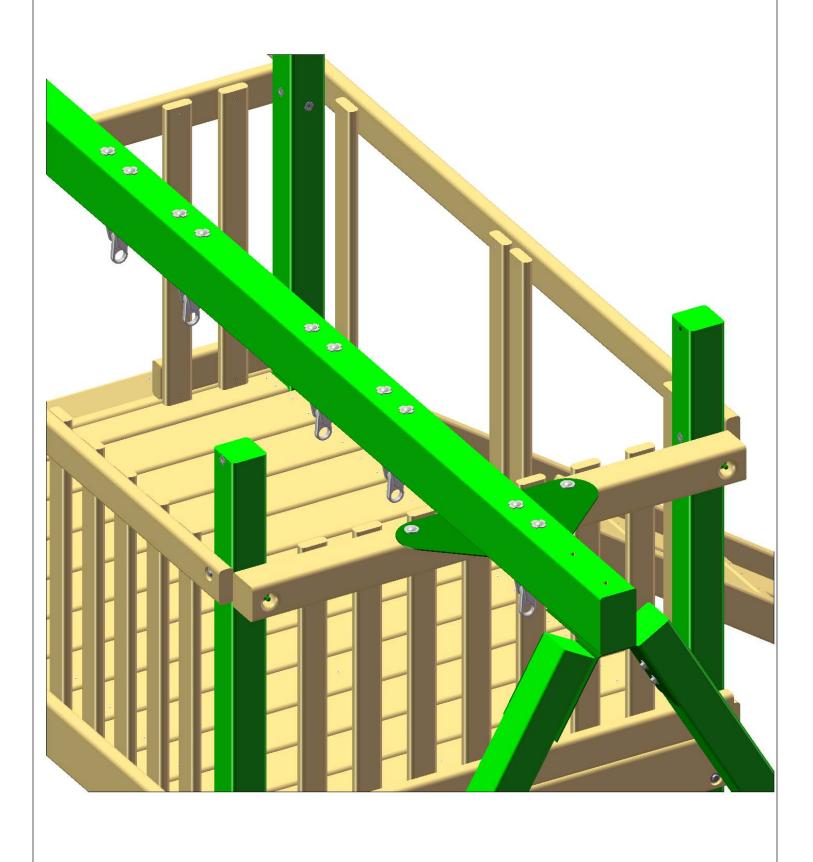


STEP 24: REST SWING BEAM ON FORT

*TWO PEOPLE ARE REQUIRED FOR THIS STEP

1: LAY THE SWING BEAM ACROSS THE FORT AND POSITION THE LEGS UNDERNEATH THE END OF THE BEAM.

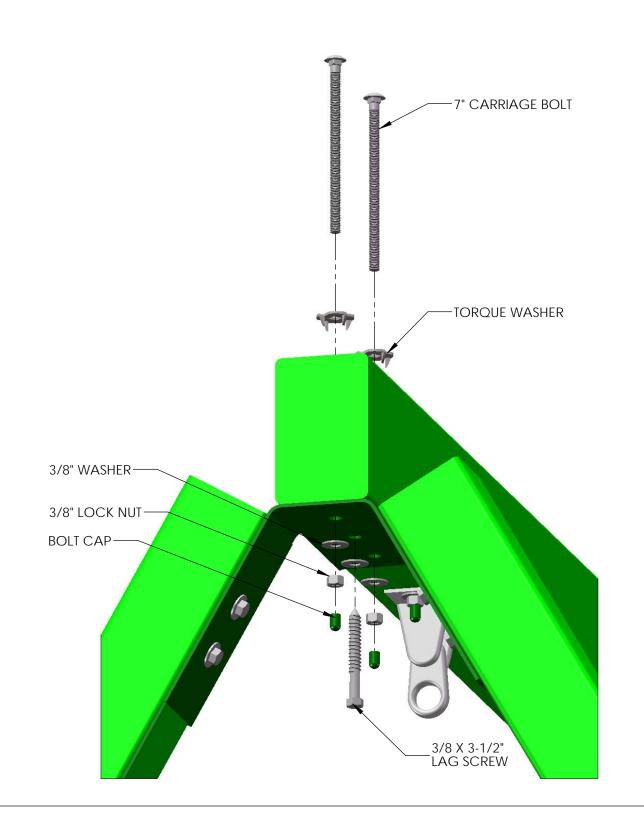
2: LINE UP THE PRE-DRILLED HOLES AND REST THE SWING BEAM ON TOP OF THE SWING BEAM SUPPORT PLATE AND SWING LEGS. MAKE SURE THE IRON DUCTILES ARE FACING DOWN.



STEP 25: MOUNT SWING BEAM TO SWING BEAM LEGS

1: FASTEN THE SWING BEAM TO THE SWING BEAM BRACKET USING 7" CARRIAGE BOLTS WITH TORQUE WASHERS ON TOP OF THE SWING BEAM, AND 3/8" LOCK NUTS WITH 3/8" WASHERS FROM UNDERNEATH.

- 2: USE A 3/8 X 3-1/2" LAG SCREW WITH 3/8" WASHER FOR THE HOLE IN THE CENTER OF THE SWING BEAM BRACKET.
- 3: PLACE A BOLT CAP OVER ANY EXPOSED THREADS.



STEP 26: MOUNT SWING BEAM ON FORT

IN THIS STEP YOU WILL BE MOUNTING THE SWING BEAM TO THE FORT. YOU WILL NEED YOUR 9/16" SOCKET WRENCH OR IMPACT WRENCH AND PLIERS.

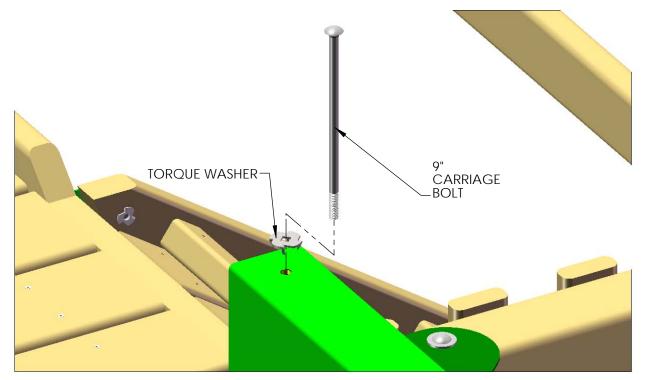
AN EXTRA PERSON IS NEEDED FOR THIS STEP

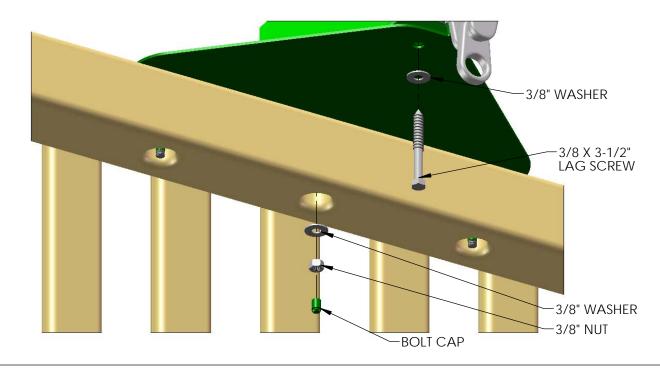
1: RAISE THE FREE END OF THE SWING BEAM TO FIT ON TOP OF THE SWING BEAM PLATE.

2: LINE UP THE PILOT HOLES AT THE END OF THE SWING BEAM WITH THE MIDDLE HOLES ON THE SWING BEAM PLATE.

3: FASTEN THE SWING BEAM TO THE SWING BEAM PLATE AND THE SWING BEAM SUPPORT USING A 9" CARRIAGE BOLT WITH A TORQUE WASHER AND A 3/8" LOCK NUT WITH A 3/8" WASHER. USE A BOLT CAP TO COVER EXPOSED THREADS.

4: FASTEN THE SWING BEAM TO THE SWING BEAM PLATE FROM UNDERNEATH WITH A 3/8 X 3-1/2" LAG SCREW AND 3/8" WASHER.





STEP 27: LEVEL SWING BEAM

1: PLACE A LEVEL ON TOP OF THE SWING BEAM AND ADJUST THE BEAM LEGS IN OR OUT AS NEEDED TO MAKE THE SWING BEAM LEVEL.

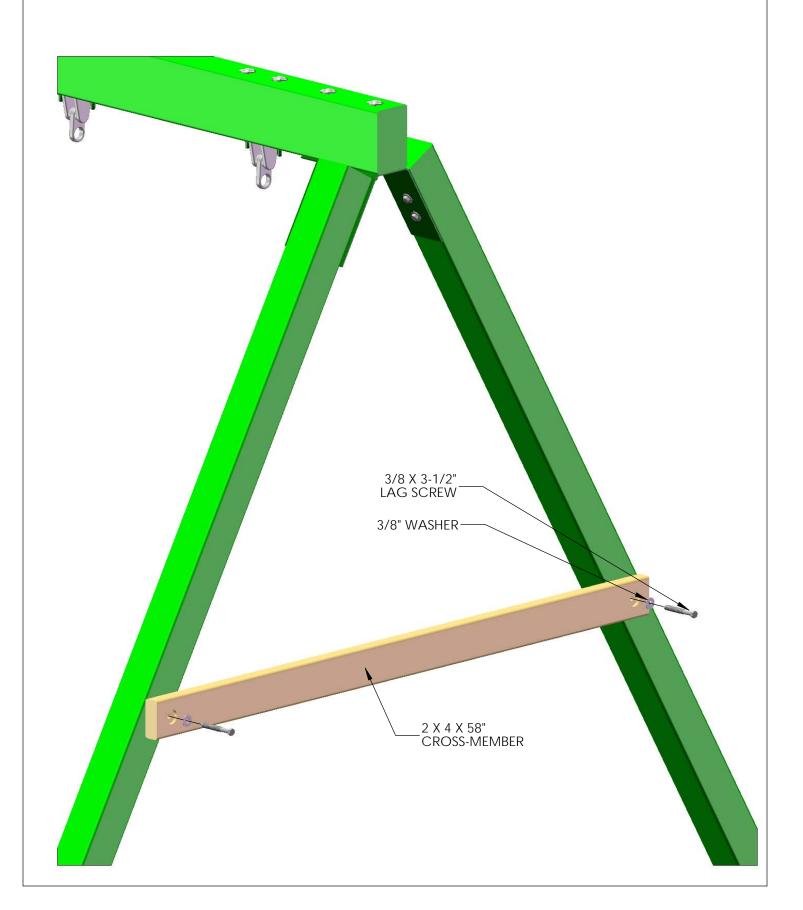
IMPORTANT NOTE: THE LEGS ARE **DESIGNED TO** ACCOMODATE SWING BEAMS **ON UNEVEN GROUND (DOWN** SLOPE). THEY ARE LONGER THAN REQUIRED. IF YOUR GROUND IS RELATIVELY LEVEL, YOU MAY NEED TO EITHER A) SHORTEN THE END OF THE LEGS; B) DIG IN BOTH LEGS WHERE THEY MEET THE GROUND, OR C) BEND THE LEGS OUT SLIGHTLY TO MATCH YOUR GRADE

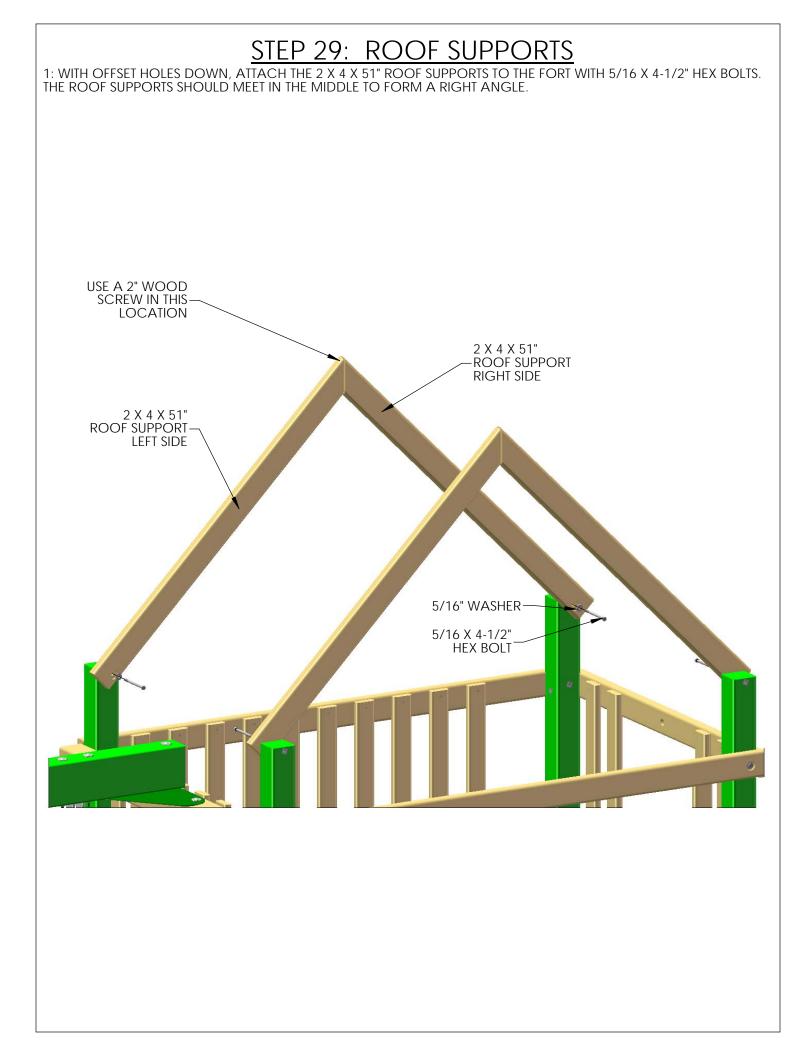
1

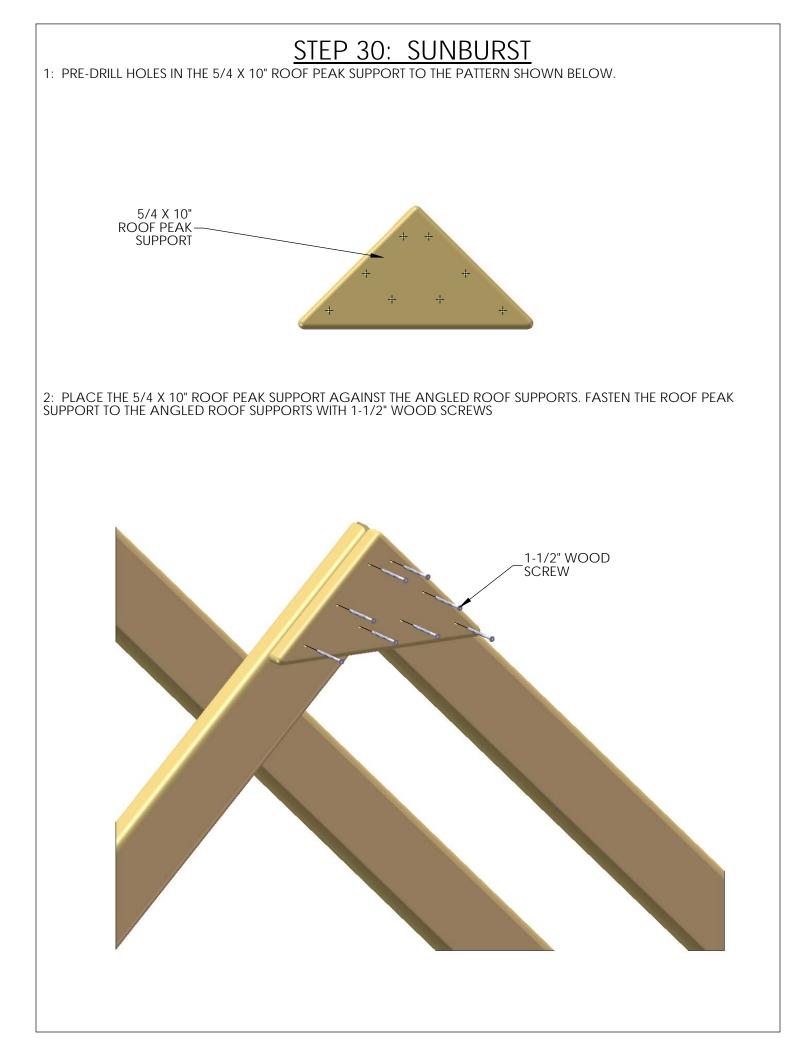


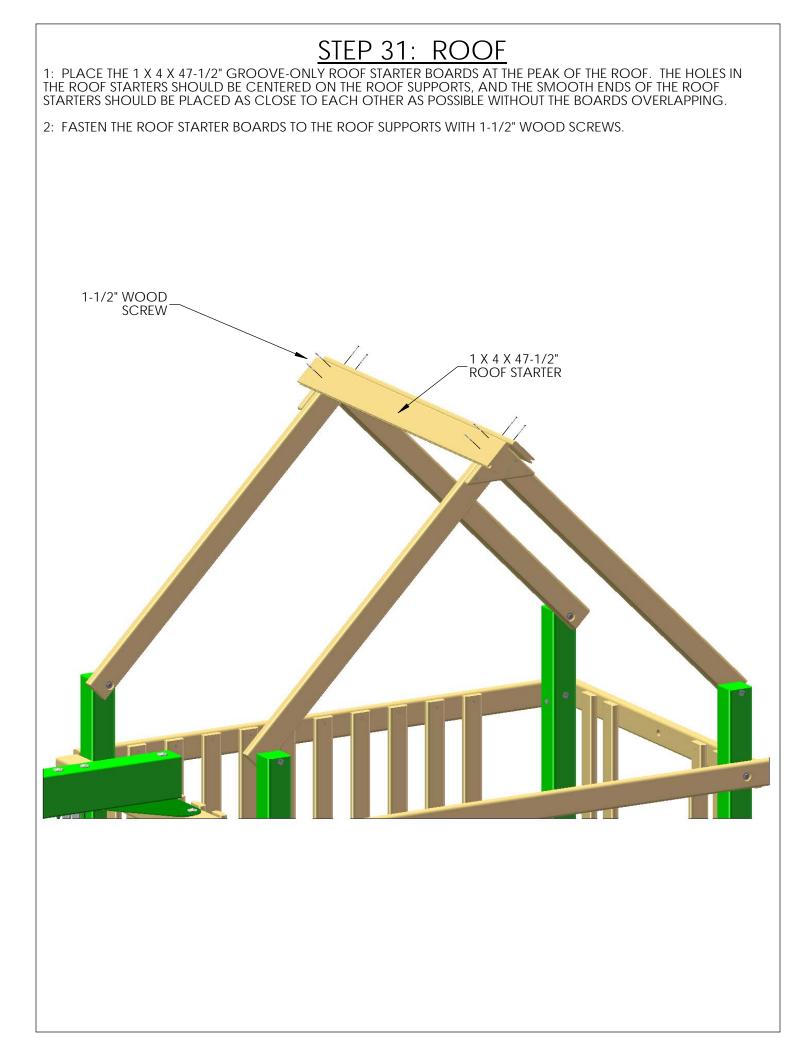
STEP 28: SWING LEG CROSS-MEMBER

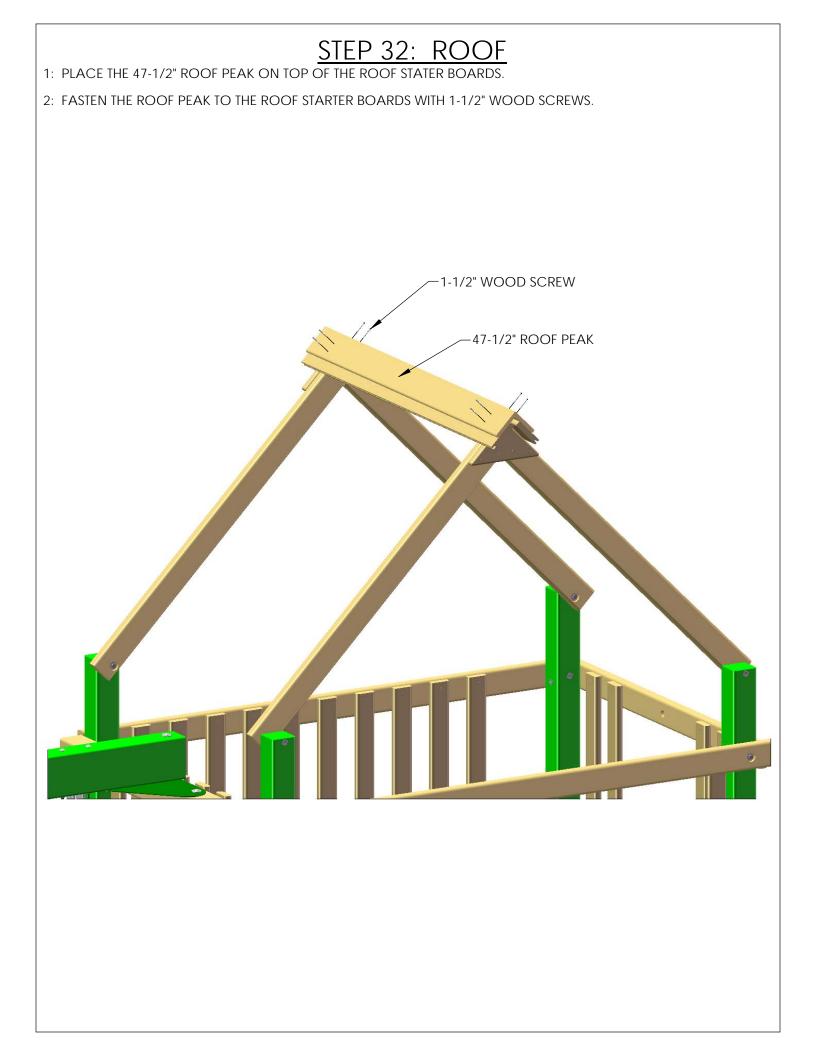
- 1: POSITION THE 2 X 4 X 58" SWING LEG CROSS-MEMBER AGAINST THE SWING BEAM LEGS.
- 2: LEVEL CROSS-MEMBER AND MARK THE LOCATION OF THE SECURING HOLES INSIDE THE CROSS-MEMBER HOLES.
- 3: USE 3/8 X 3-1/2" LAG SCREWS WITH 3/8" WASHERS TO SECURE THE CROSS-MEMBER TO THE SWING BEAM LEGS.

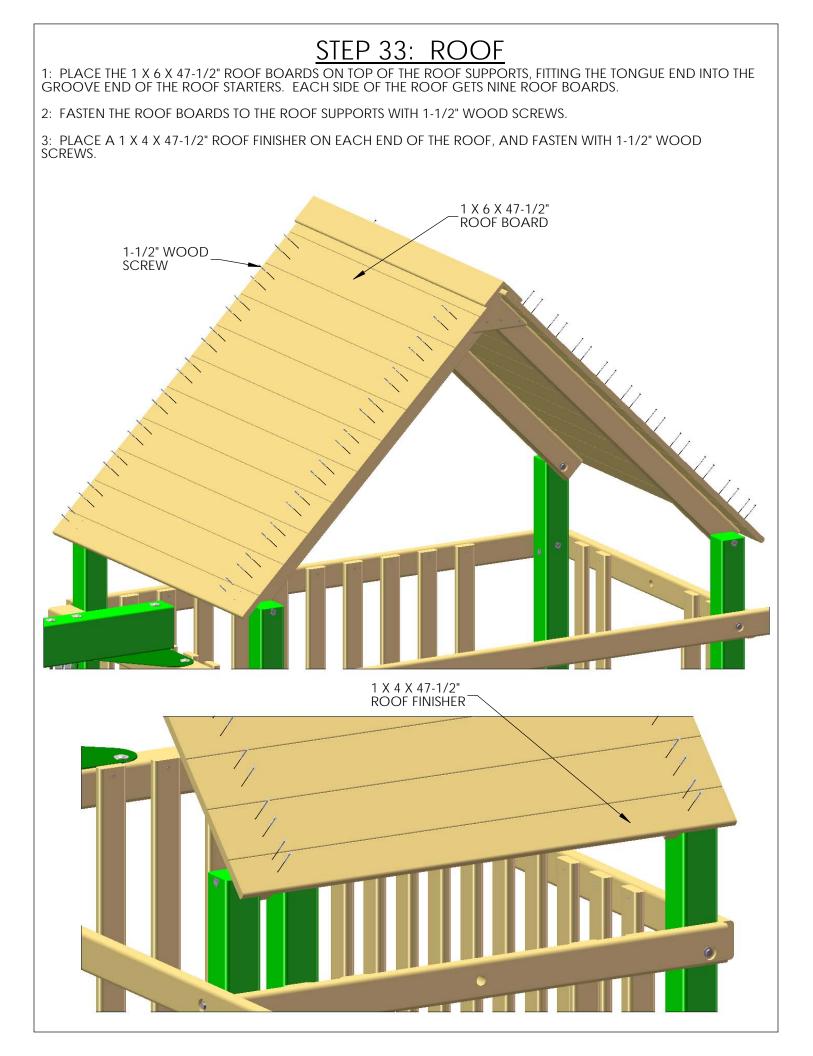


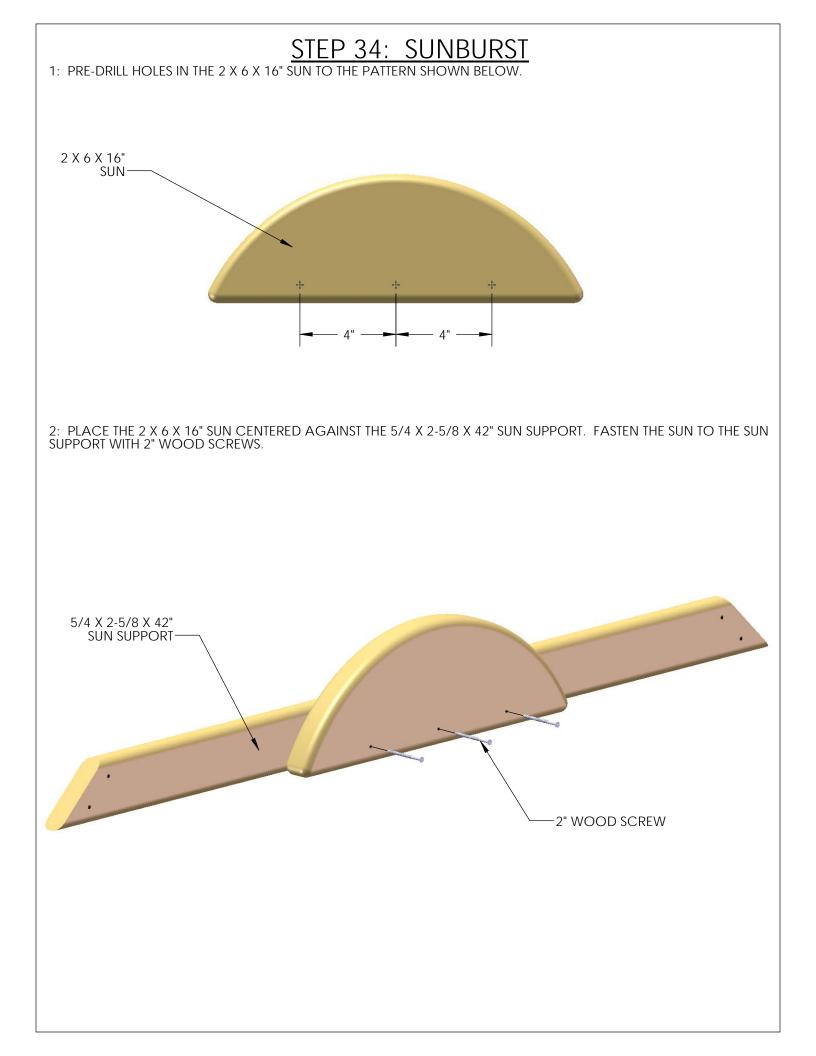










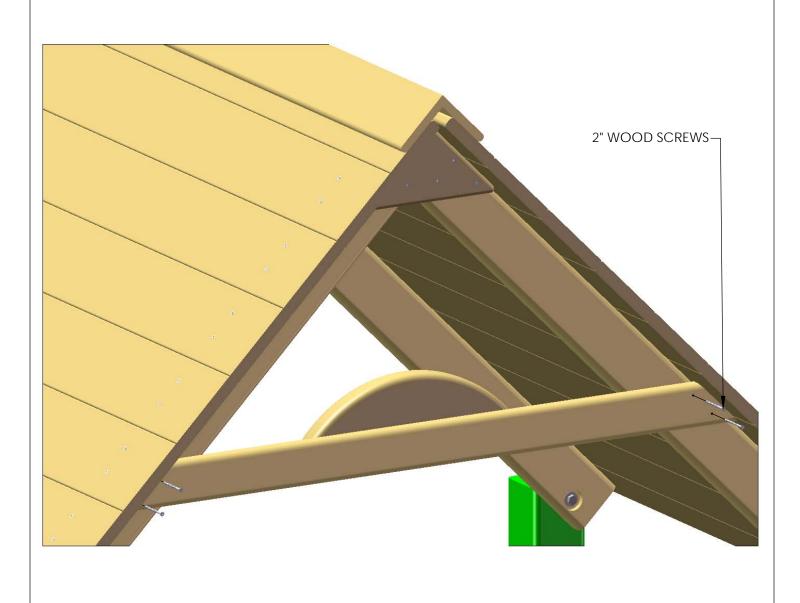


STEP 35: SUNBURST

1: PLACE THE ASSEMBLY MADE IN THE PREVIOUS STEP AGAINST THE ANGLED ROOF SUPPORTS, WITH THE ENDS OF THE SUN SUPPORT FLUSH TO THE SIDES OF THE ANGLED ROOF SUPPORTS. MAKE SURE THAT THE BOARD IS LEVEL BEFORE PROCEEDING TO THE NEXT STEP.

2: FASTEN THE SUN ASSEMBLY TO THE FORT WITH 2" WOOD SCREWS FROM THE OUTSIDE INTO THE ROOF SUPPORTS.

3: REPEAT THIS PROCESS FOR THE REAR OF THE FORT.



STEP 36: SUNBURST

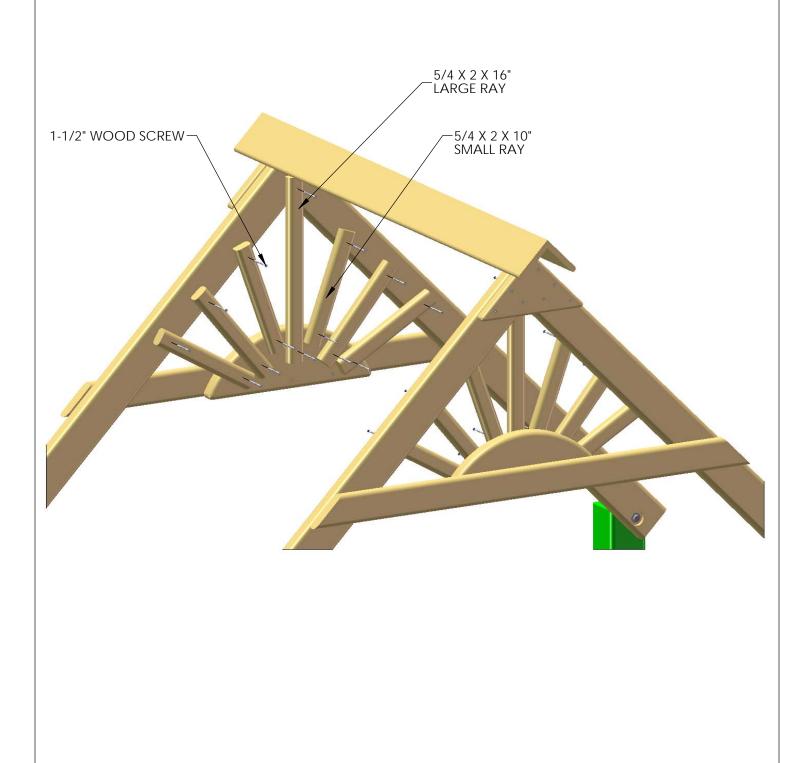
1: CENTER THE 5/4 X 2 X 16" LARGE RAY ONTO THE HALF SUN AND THE ROOF SUPPORT BOARDS AND FASTEN WITH TWO 1-1/2" SCREWS.

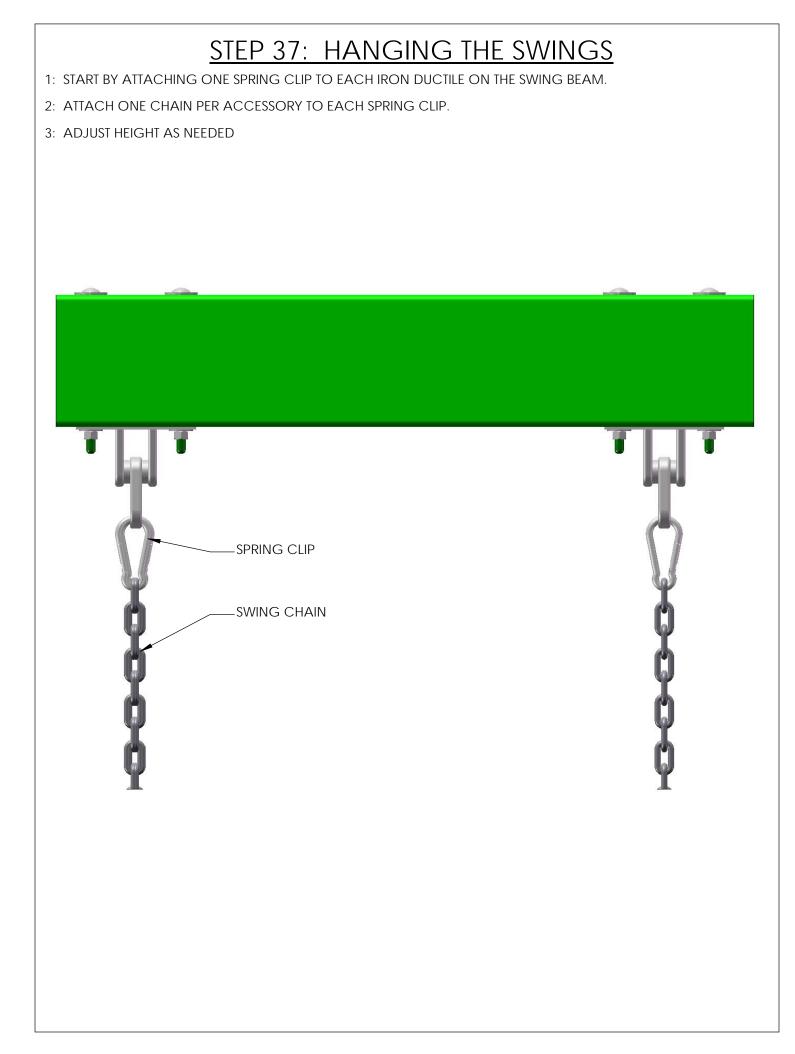
2: EQUALLY SPACE THE SMALL RAYS ABOUT THE HALF SUN (THREE ON EACH SIDE OF LARGE RAY) AND MARK THE POSITION OF THE SMALL SUNRAYS WITH A PENCIL.

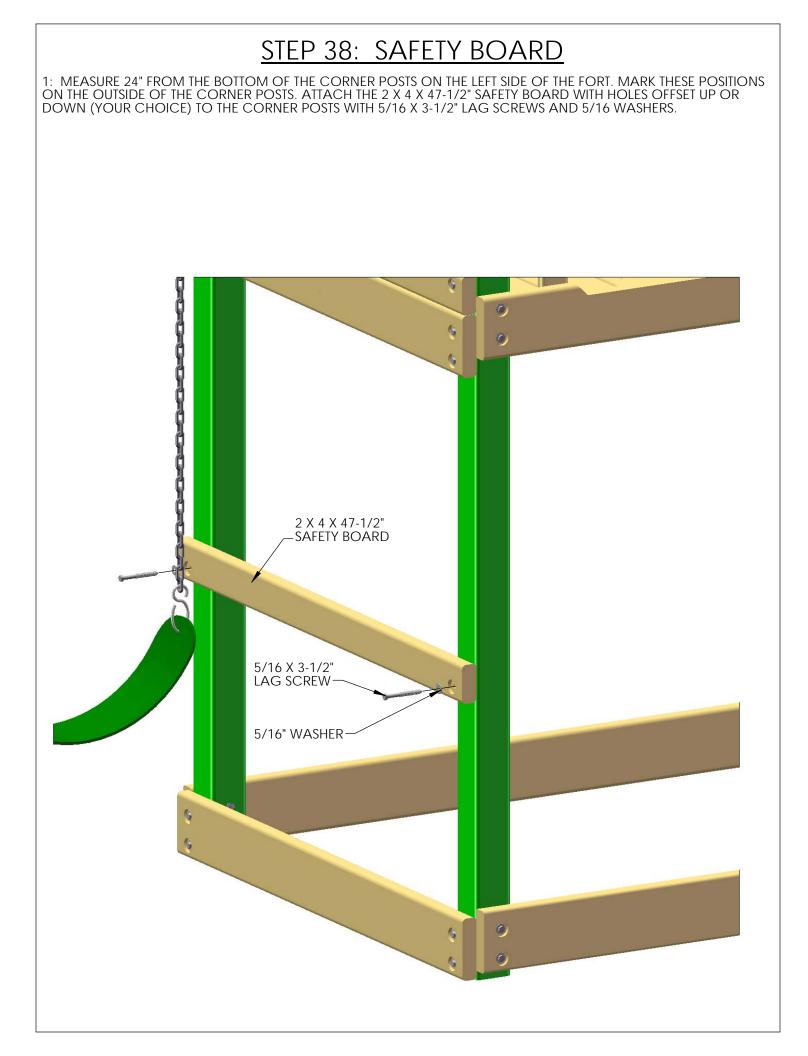
3: SECURE THE SMALL SUNRAYS ONE AT A TIME TO THE HALF SUN AND THE ROOF SUPPORT BEAMS AND LINE THEM UP WITH THE MARK DRAWN. FASTEN THE SMALL SUNRAYS WITH TWO 1-1/2" WOOD SCREWS EACH. REPEAT ON OTHER SIDE OF FORT.

NOTE:

ROOF BOARDS REMOVED FROM VIEW FOR CLARITY





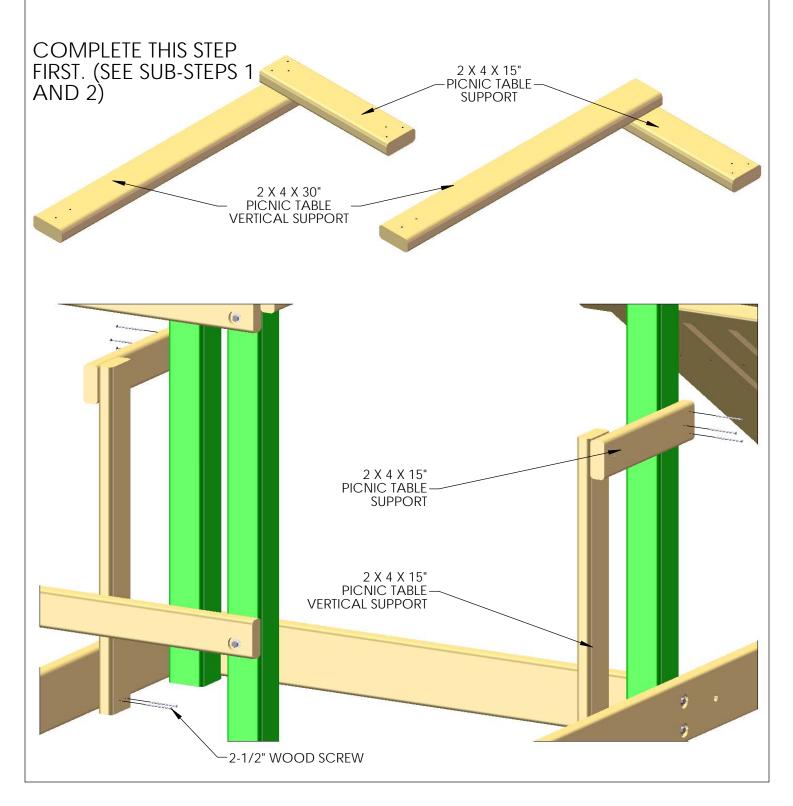


STEP 39: PICNIC TABLE

1: PLACE THE 2 X 4 X 15" PICNIC TABLE SUPPORT ON TOP OF THE 2 X 4 X 30" PICNIC TABLE VERTICAL SUPPORT AND POSITION THE BOARDS AT A RIGHT ANGLE.

2: ENSURE THAT THE PICNIC TABLE SUPPORT AND THE PICNIC TABLE VERTICAL SUPPORT ARE SQARE AND FASTEN THE PICNIC TABLE SUPPORT TO THE VERTICAL SUPPORT WITH THREE 2 1/2" WOOD SCREWS IN THE PATTERN SHOWN BELOW. MAKE SURE TO ASSEMBLE THE THE PICNIC TABLE SUPPORT AND THE PICNIC TABLE VERTICAL SUPPORT TO ACCOMODATE OPPOSITE SIDES OF THE PICNIC TABLE. MAKE SURE THE ASSEMBLY IS SQUARE BEFORE PROCEEDING TO THE NEXT STEP.

3: FASTEN THE ASSEMBLY CREATED FROM THE PREVIOUS TWO STEPS TO THE CORNER POST. POSITION THE ASSEMBLY SO THAT THE PICNIC TABLE SUPPORT IS ON THE OUTSIDE OF THE CORNER POST, AND THE VERTICAL SUPPORT IS ON THE INSIDE OF THE 2 X 6. FASTEN THE ASSEMBLY TO THE UNIT WITH THREE 2" WOOD SCREWS IN THE PICNIC TABLE SUPPORT, AND TWO 2-1/2" WOOD SCREWS IN THE 2 X 6 AT THE BOTTOM. (SEE PATTERN BELOW)

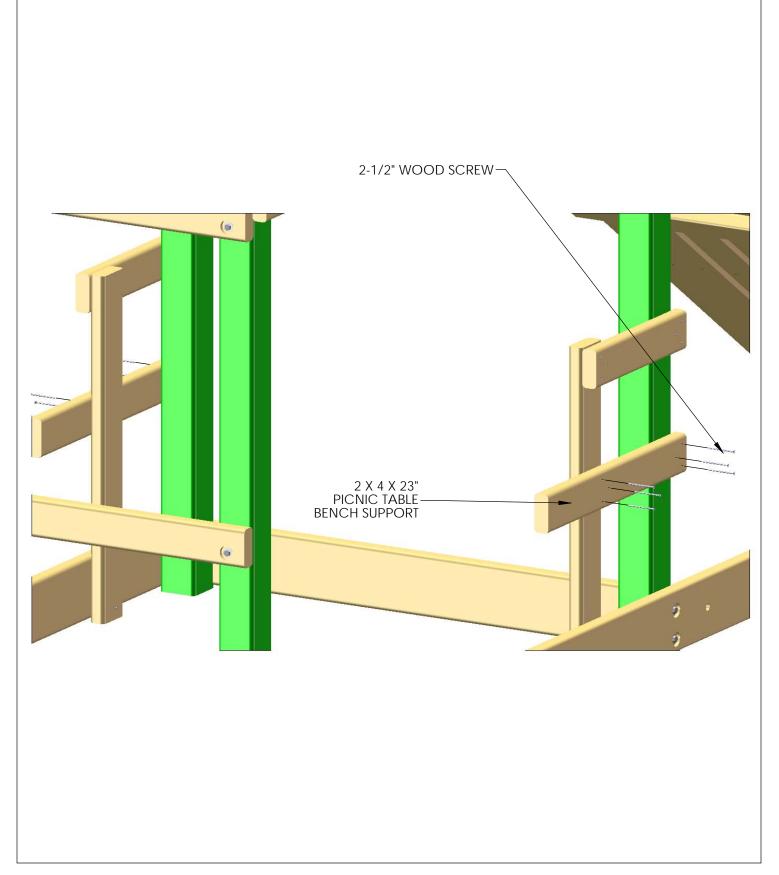


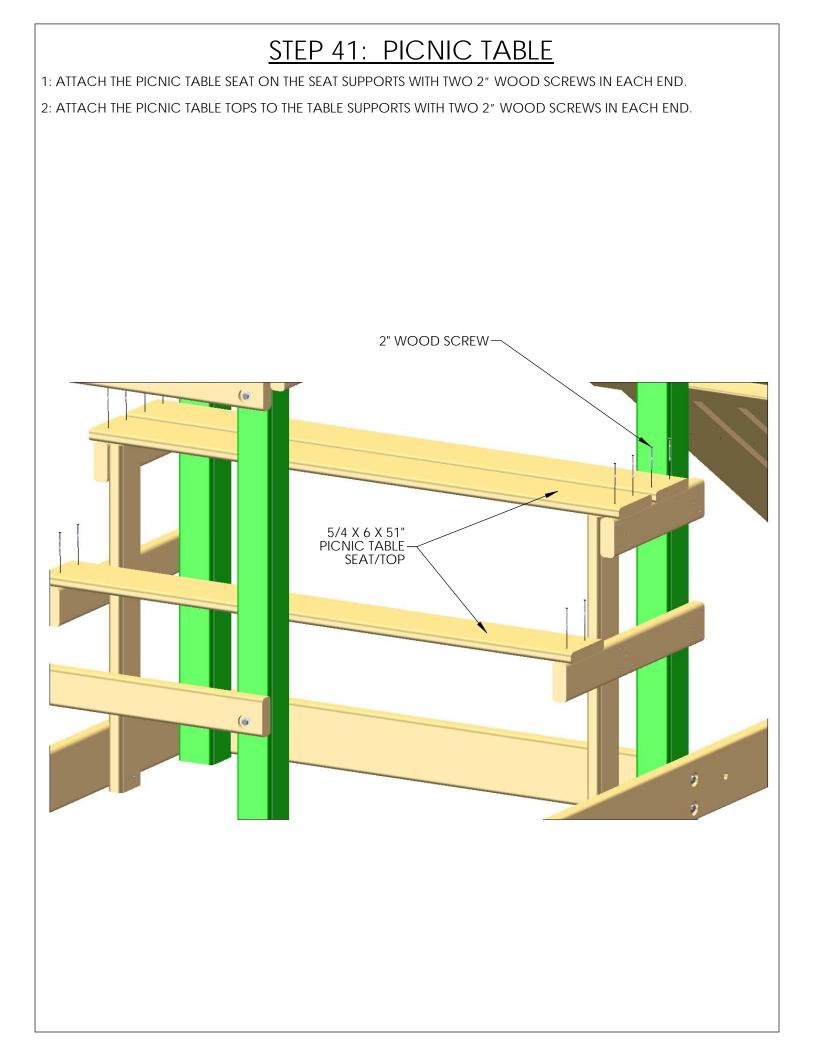
STEP 40: PICNIC TABLE

1: MEASURE 18" FROM THE GROUND UP AND MARK THIS POINT ON THE CORNERPOST.

2: ATTACH THE SEAT SUPPORT TO THE OUTSIDE OF THE CORNER POST SO THAT THE TOP IS AT 18" FROM THE GROUND. ATTACH IT WITH THREE 2-1/2" WOOD SCREWS IN EACH END, THEN LEVEL SEAT SUPPORT AND ATTACH IT TO THE VERTICAL SUPPORT ON EACH SIDE.

3: REPEAT THESE STEPS FOR THE OPPOSITE SIDE OF THE PLAYSET.

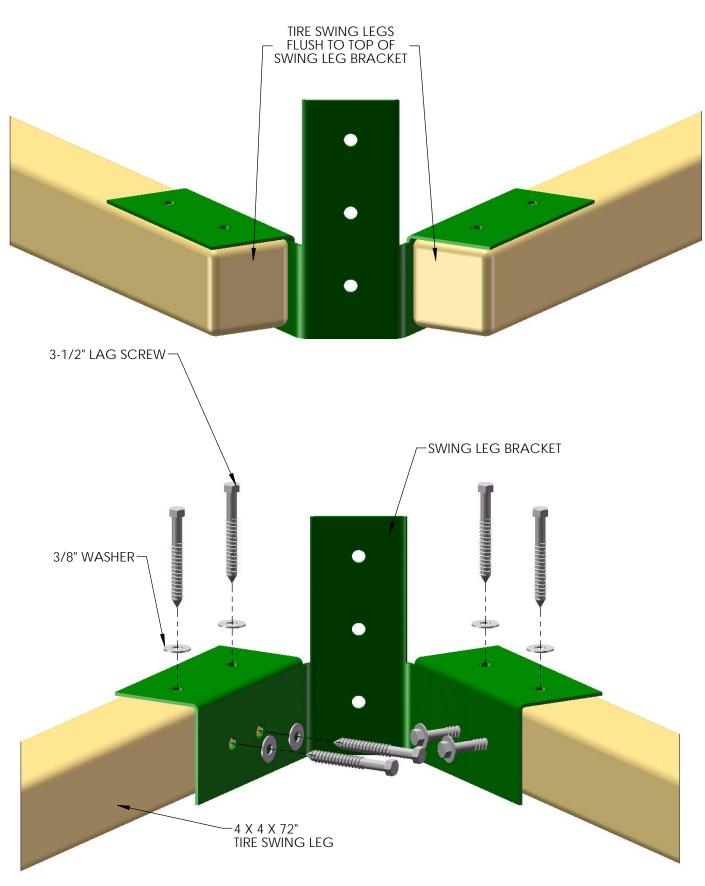




STEP 42: TIRE SWING

1: PLACE THE 4 X 4 X 72" TIRE SWING LEGS FLUSH TO THE TOP OF THE SWING LEG BRACKET.

2: FASTEN THE TIRE SWING LEGS TO THE SWING LEG BRACKET WITH 3-1/2" LAG SCREWS AND 3/8" WASHERS.

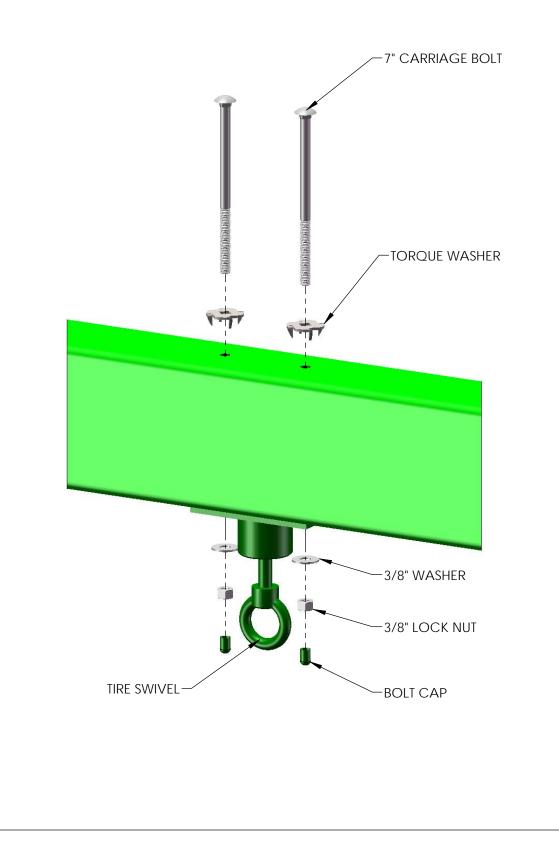


STEP 43: TIRE SWING

1: LINE UP THE HOLES OF THE TIRE SWIVEL WITH THE HOLES IN THE TIRE SWING BEAM.

2: FASTEN THE TIRE SWIVEL TO THE TIRE SWING BEAM USING 7" CARRIAGE BOLTS WITH TORQUE WASHERS, AND 3/8" WASHERS WITH 3/8" LOCK NUTS.

3: PLACE BOLT CAPS OVER EXPOSED THREADS.

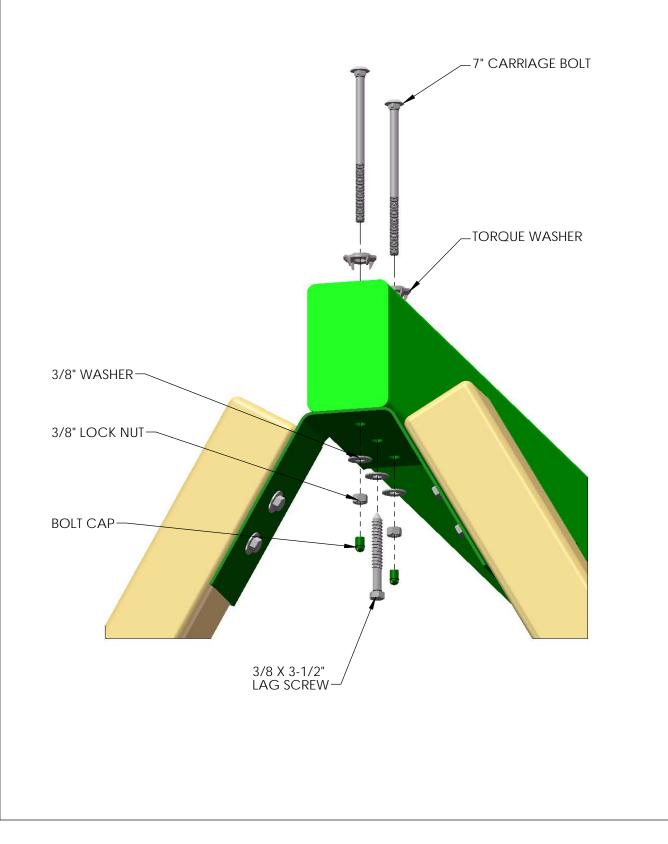


STEP 44: TIRE SWING

1: FASTEN THE TIRE SWING BEAM TO THE SWING BEAM BRACKET USING 7" CARRIAGE BOLTS WITH TORQUE WASHERS ON TOP OF THE TIRE SWING BEAM, AND 3/8" LOCK NUTS WITH 3/8" WASHERS FROM UNDERNEATH.

2: USE A 3-1/2" LAG SCREW WITH 3/8" WASHER FOR THE HOLE IN THE CENTER OF THE SWING BEAM BRACKET.

3: PLACE A BOLT CAP OVER ANY EXPOSED THREADS.



STEP 45: TIRE SWING

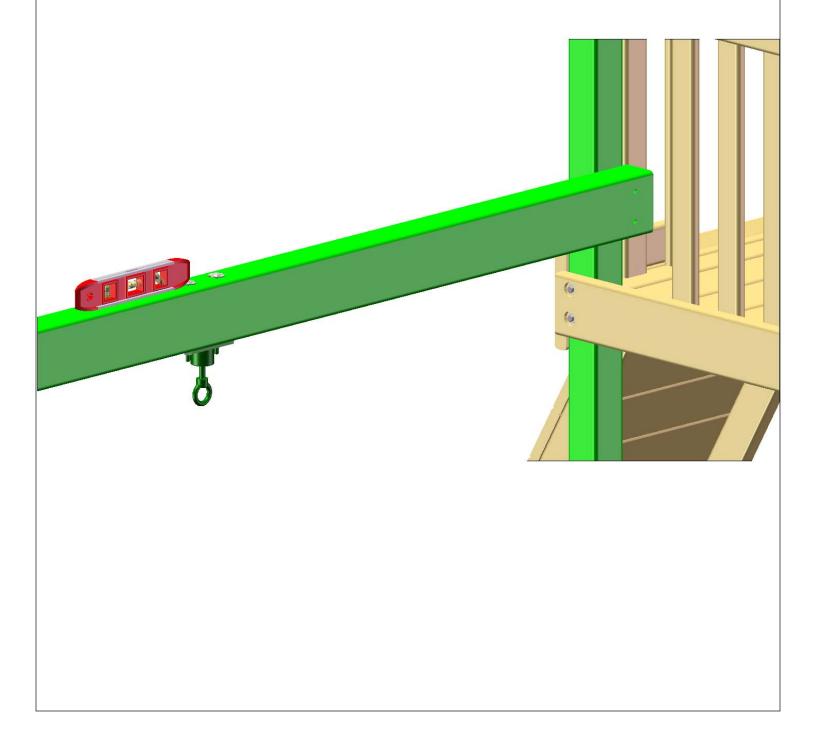
AN EXTRA PERSON IS NEEDED FOR THIS STEP

1: SIT THE SWING BEAM LEGS UPRIGHT.

2: TAKE THE ASSEMBLED TIRE SWING AND LEGS AND INSERT THE SWING BEAM INTO THE GAP BETWEEN THE BACK LEFT CORNER POST AND THE PANEL SLAT. PLACE A SMALL LEVEL ON TOP OF THE BEAM IN ORDER TO LEVEL CORRECTLY..

3: WITH A 3/8" DRILL BIT, USE THE PRE-DRILLED HOLES IN THE END OF THE TIRE SWING BEAM AS A TEMPLATE FOR THE HOLES THAT WILL BE DRILLED INTO THE CORNER POST.

IMPORTANT NOTE: THE LEGS ARE DESIGNED TO ACCOMODATE SWING BEAMS ON UNEVEN GROUND (DOWN SLOPE). THEY ARE LONGER THAN REQUIRED. IF YOUR GROUND IS RELATIVELY LEVEL, YOU MAY NEED TO EITHER A) SHORTEN THE END OF THE LEGS B) DIG IN BOTH LEGS WHERE THEY MEET THE GROUND, OR C) BEND THE LEGS OUT SLIGHTLY TO MATCH YOUR GRADE.



STEP 46: TIRE SWING

IN THIS STEP YOU WILL BE MOUNTING THE TIRE SWING BEAM TO THE FORT.

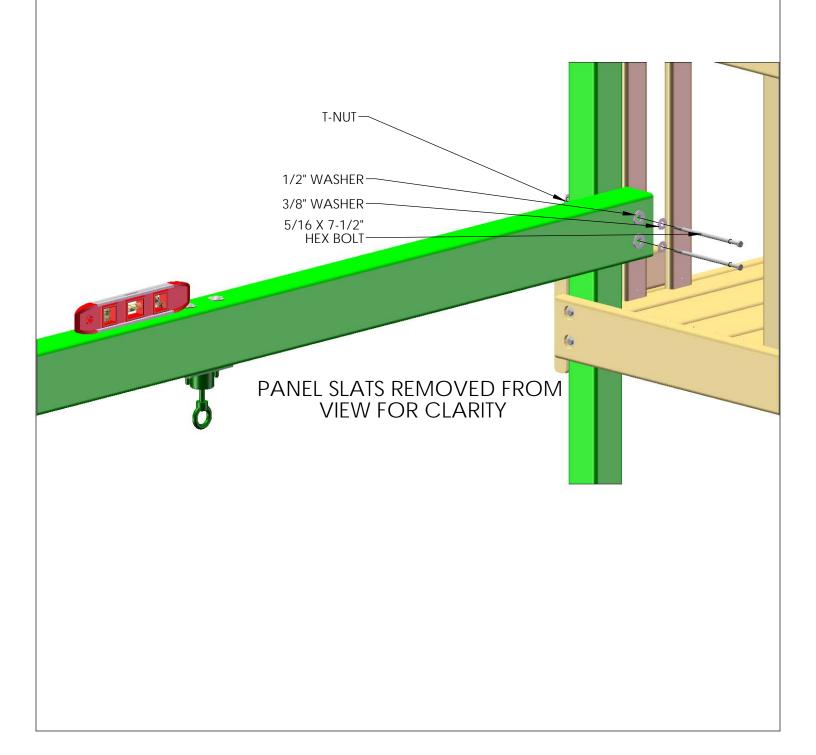
AN EXTRA PERSON IS NEEDED FOR THIS STEP

1: INSTALL T-NUTS IN THE PREVIOUSLY DRILLED HOLES.

2: LINE UP THE PILOT HOLES AT THE END OF THE TIRE SWING BEAM WITH THE PREVIOUSLY DRILLED HOLES IN THE CORNER POST.

3: FASTEN THE TIRE SWING BEAM TO THE CORNER POST USING 5/16 X 7-1/2" HEX BOLTS WITH 5/16" AND 1/2" WASHERS THROUGH THE TIRE SWING BEAM AND CORNER POST, INTO THE T-NUTS.

4: AFTER THE TIRE SWING BEAM HAS BEEN SECURED, INSTALL THE REMAINING 5/4 X 3 X 28-1/2" PANEL SLAT FLUSH TO THE SIDE OF THE TIRE SWING BEAM WITH 2" WOOD SCREWS.



STEP 47: LEVEL TIRE SWING BEAM

1: PLACE A LEVEL ON TOP OF THE TIRE SWING BEAM AND ADJUST THE BEAM LEGS IN OR OUT AS NEEDED TO MAKE THE TIRE SWING BEAM LEVEL.

IMPORTANT NOTE: THE LEGS ARE **DESIGNED TO** ACCOMODATE SWING BEAMS ON UNEVEN **GROUND (DOWN** SLOPE). THEY ARE LONGER THAN REQUIRED. IF YOUR GROUND IS RELATIVELY LEVEL, YOU MAY NEED TO EITHER A) SHORTEN THE END OF THE LEGS; B) DIG IN BOTH LÉGS WHERE THEY MEET THE GROUND, OR C) BEND THE LEGS OUT SLIGHTLY TO MATCH YOUR GRADE

STEP 48: SWING LEG CROSS-MEMBER

1: POSITION THE 2 X 4 X 47-1/2" TIRE SWING LEG CROSS-MEMBER AGAINST THE SWING BEAM LEGS.

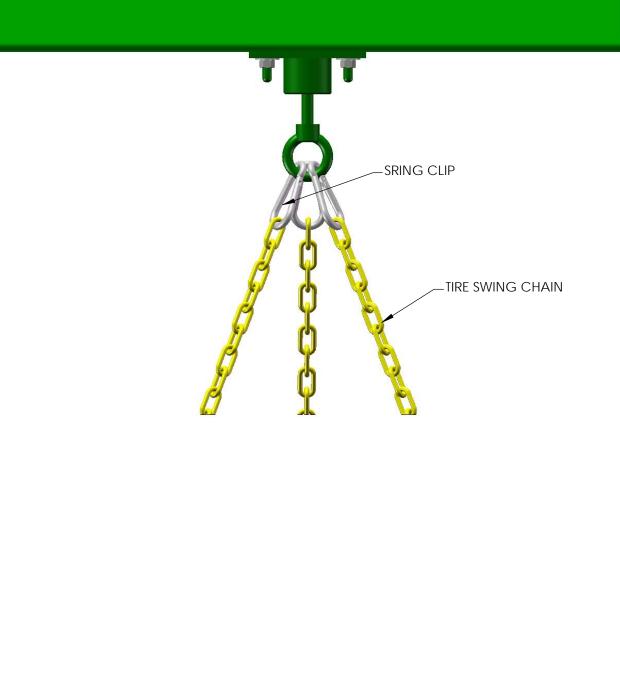
2: LEVEL CROSS-MEMBER AND MARK THE LOCATION OF THE SECURING HOLES INSIDE THE CROSS-MEMBER HOLES.

3: USE 3-1/2" LAG SCREWS WITH 3/8" WASHERS TO SECURE THE CROSS-MEMBER TO THE SWING BEAM LEGS.



STEP 49: HANGING THE TIRE SWING

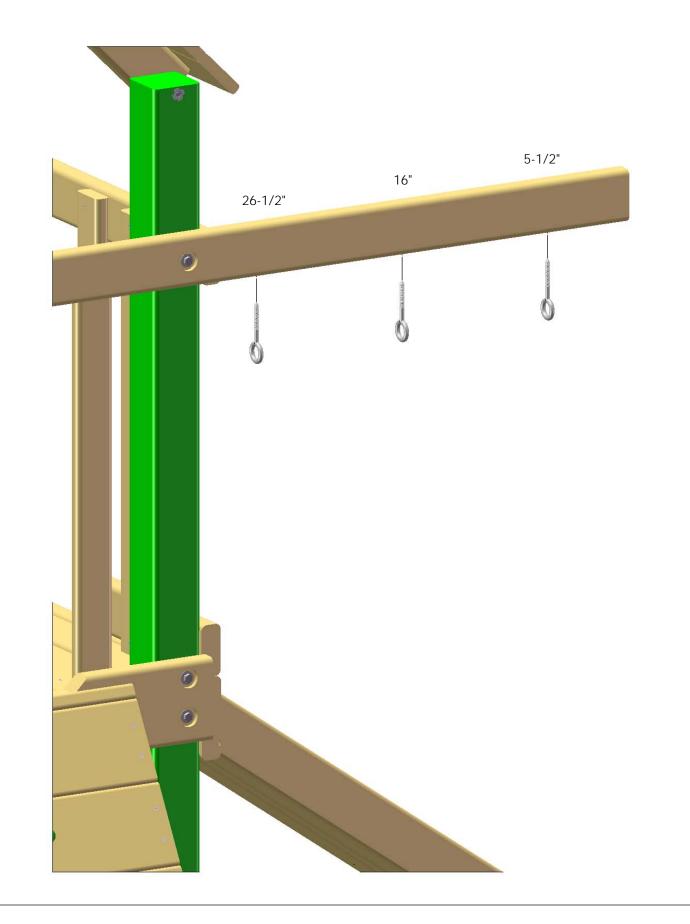
- 1: START BY ATTACHING THE SPRING CLIP TO THE TIRE SWIVEL ON THE SWING BEAM.
- 2: ATTACH ONE CHAIN AT A TIME TO THE SPRING CLIP.
- 3: ADJUST HEIGHT AS NEEDED



STEP 50: ROPE LADDER ASSEMBLY

1: DRILL THREE 1/8" PILOT HOLES 1-1/2" DEEP INTO THE BOTTOM OF THE ROPE LADDER SUPPORT (SEE DIMENSIONS BELOW).

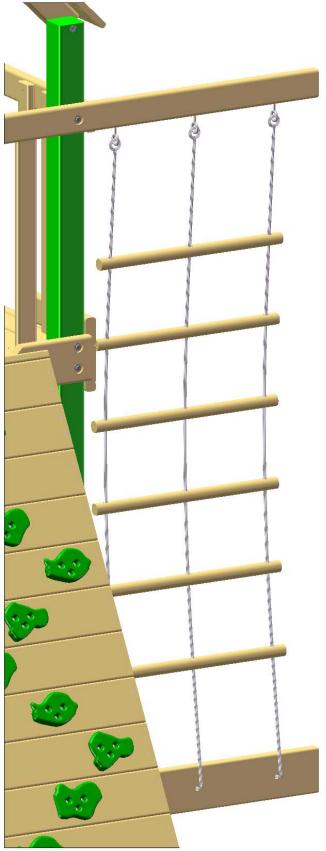
2: PLACE THE EYEBOLT LAGS INTO THE HOLES AT THE BOTTOM OF THE ROPE LADDER SUPPORT AND TIGHTEN.



STEP 51: ROPE LADDER ASSEMBLY

1: PLACE THE HOOKS ON THE END OF THE ROPE LADDER ASSEMBLY THROUGH THE EYE OF THE EYBOLT LAG.

2: THREAD THE BOTTOM OF THE ROPE LADDER THROUGH THE HOLES IN THE ROPE LADDER RUNNER AND TIE A SECURE KNOT.



STEP 52: ATTACHING T-NUTS TO THE CORNER POSTS

1: THIS STEP IS CRITICAL TO BUILDING THE FORT PROPERLY. IF ANY MISTAKES ARE MADE HERE, YOU WIL NEED TO DIS-ASSEMBLE AND THEN RE-ASSEMBLE TO MAKE YOUR CORRECTIONS.

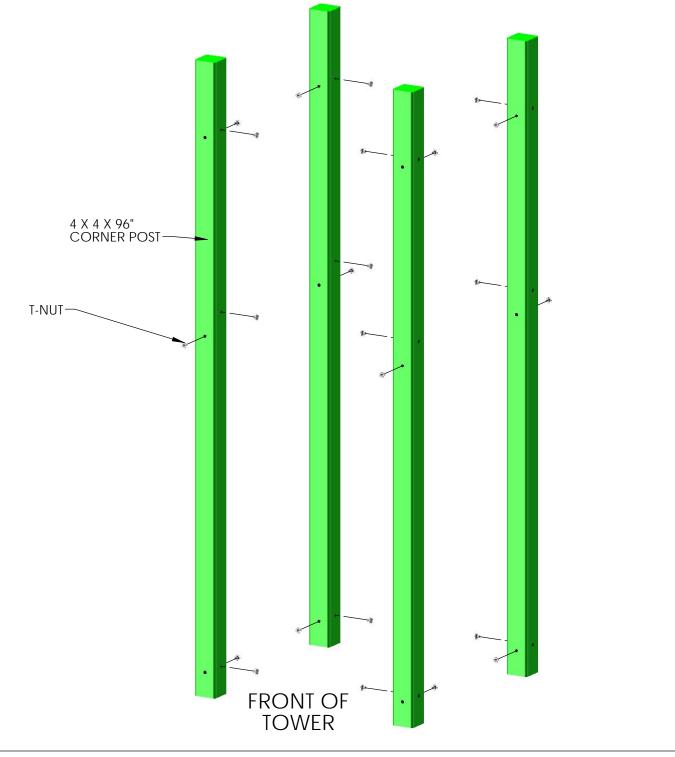
2: MAKE SURE HOLES ARE FREE OF ANY OBSTRUCTIONS. USE A BOLT TO CLEAN OUT ANY DEBRIS.

3: LAY OUT EACH OF THE 4 X 4 X 96" CORNER POSTS IN THE AREA YOU INTEND ON BUILDING THE FORT SIDE OF THE PLAYSET.

4: USE THE DIAGRAM BELOW TO CORRECTLY IDENTIFY AND ORIENT THE NECESSARY DIRECTION THE POSTS SHOULD FACE.

5: USE A HAMMER TO SEAT THE T-NUTS AFTER INSERTING THEM INTO THE HOLES SHOWN IN THE DIAGRAM BELOW.

6: THE BARREL OF THE T-NUT SHOULD GO IN THE HOLE FIRST. HAMMER THE T-NUT UNTIL IT IS FLUSH/ALMOST FLUSH TO THE CORNER POSTS.



STEP 53: ASSEMBLING THE RIGHT SIDE FRAME

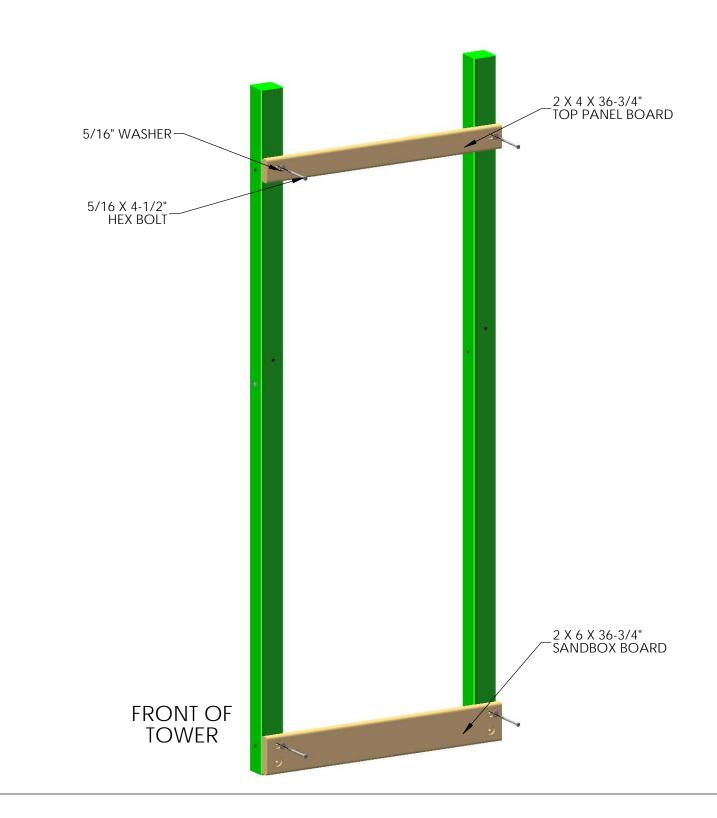
1: LAY THE 2 X 6 X 36-3/4" SANDBOX BOARD ON TOP OF THE RIGHT SIDE CORNER POSTS AT THE BOTTOM OF THE CORNER POSTS. THE OFFSET HOLES IN THE SANDBOX BOARD MUST FACE UPWARD.

2: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

3: LAY THE 2 X 4 X 36-3/4" TOP PANEL BOARD ON TOP OF THE RIGHT SIDE CORNER POSTS.

4: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE TOP PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS.

5: DO NOT INSTALL LAG SCREWS AT THIS TIME



STEP 54: ASSEMBLING THE LEFT SIDE FRAME

1: LAY THE 2 X 6 X 36-3/4" SANDBOX BOARD ON TOP OF THE LEFT SIDE CORNER POSTS AT THE BOTTOM OF THE CORNER POSTS. THE OFFSET HOLES IN THE SANDBOX BOARD MUST FACE UPWARD.

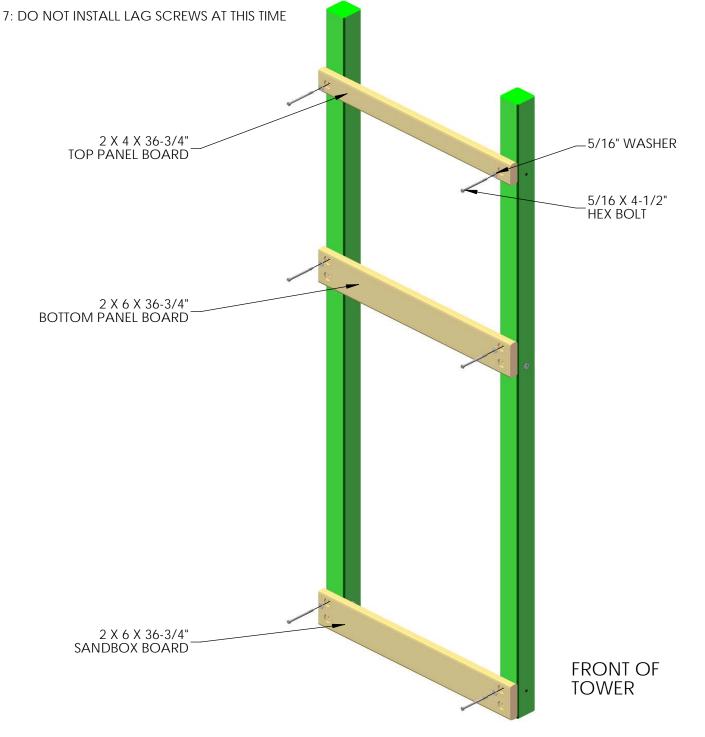
2: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

3: LAY THE 2 X 6 X 36-3/4" BOTTOM PANEL BOARD ON TOP OF THE LEFT SIDE CORNER POSTS IN THE MIDDLE OF THE CORNER POSTS. THE OFFSET HOLES IN THE BOTTOM PANEL BOARD MUST FACE UPWARD.

4: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE BOTTOM PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

5: LAY THE 2 X 4 X 36-3/4" TOP PANEL BOARD ON TOP OF THE LEFT SIDE CORNER POSTS.

6: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE TOP PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS.

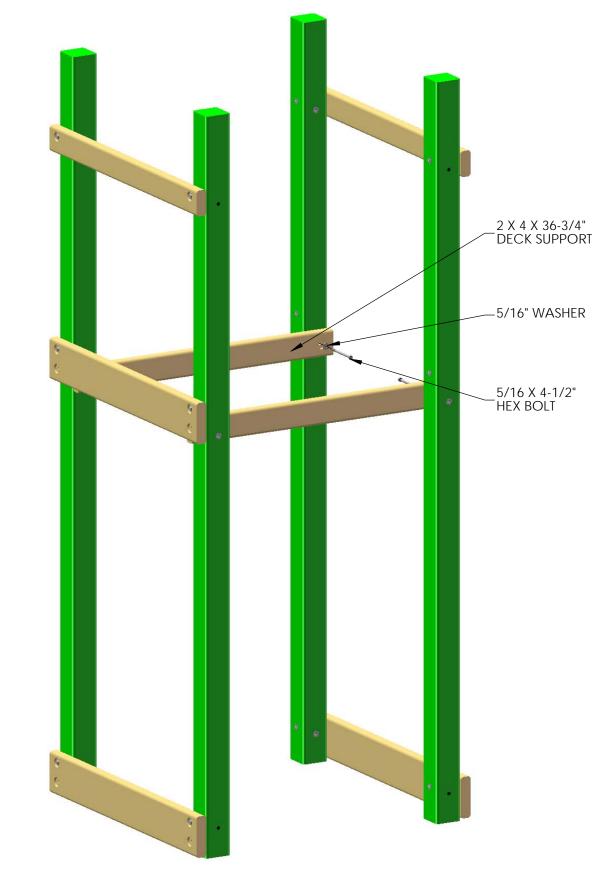


STEP 55: DECK SUPPORTS

YOU WILL NEED AN EXTRA PERSON FOR THIS STEP.

1: WITH HELP, STAND UP THE LEFT AND RIGHT SIDE ASSEMBLIES.

2: FASTEN THE 2 X 4 X 36-3/4" DECK SUPPORTS TO THE HOLES AT 54-1/2" WITH 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS FROM THE INSIDE OF THE FORT.



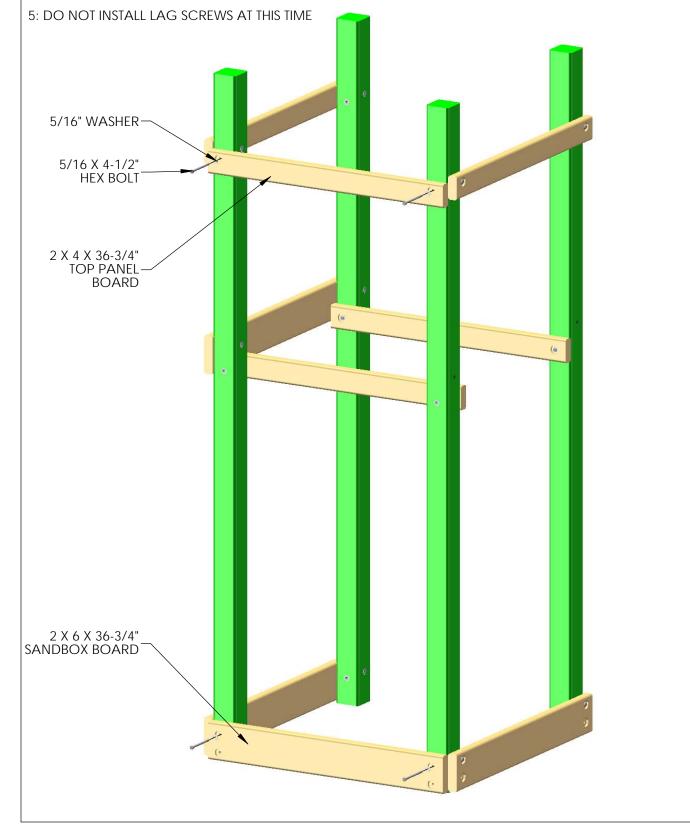
STEP 56: FRONT FRAME ASSEMBLY

1: PLACE THE 2 X 6 X 36-3/4" SANDBOX BOARD ON THE FRONT OF THE CORNER POSTS. THE OFFSET HOLES IN THE SANDBOX BOARD SHOULD FACE DOWN.

2: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

3: PLACE THE 2 X 4 X 36-3/4" TOP PANEL BOARD ON THE FRONT OF THE CORNER POSTS.

4: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE TOP PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS.



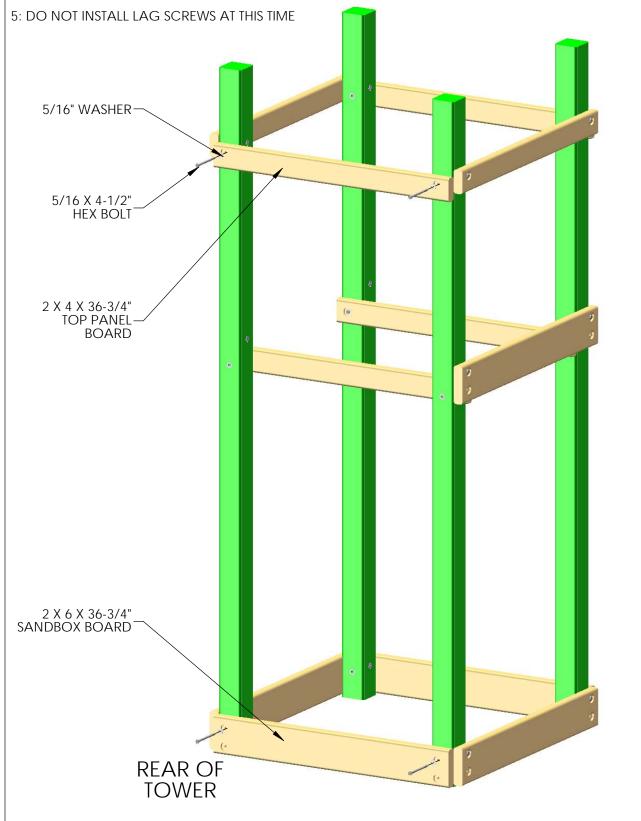
STEP 57: REAR FRAME ASSEMBLY

1: PLACE THE 2 X 6 X 36-3/4" SANDBOX BOARD ON THE REAR OF THE CORNER POSTS. THE OFFSET HOLES IN THE SANDBOX BOARD SHOULD FACE DOWN.

2: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

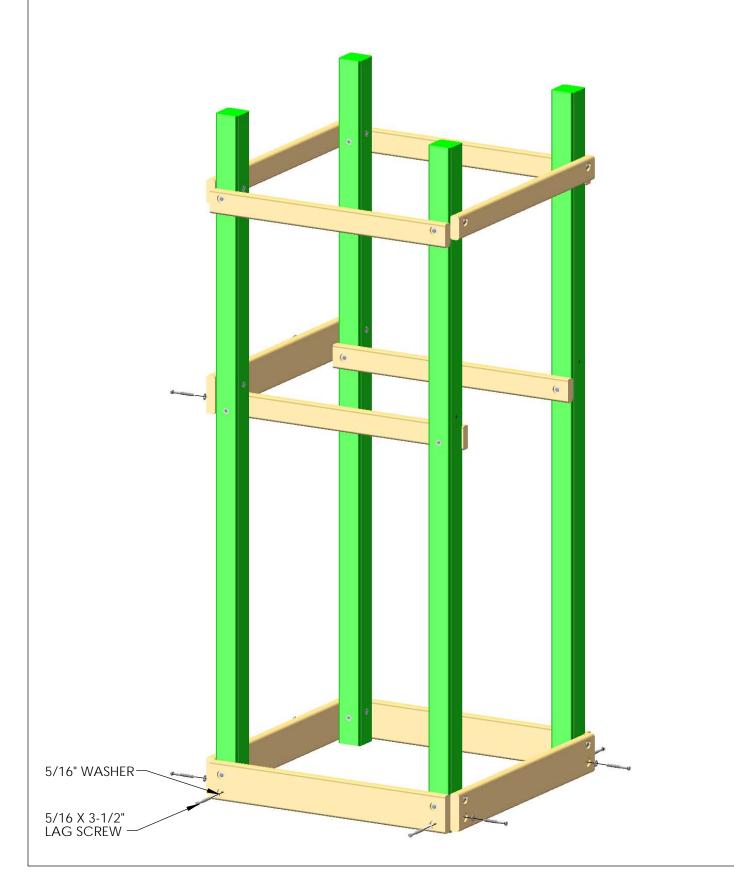
3: PLACE THE 2 X 4 X 36-3/4" TOP PANEL BOARD ON THE REAR OF THE CORNER POSTS.

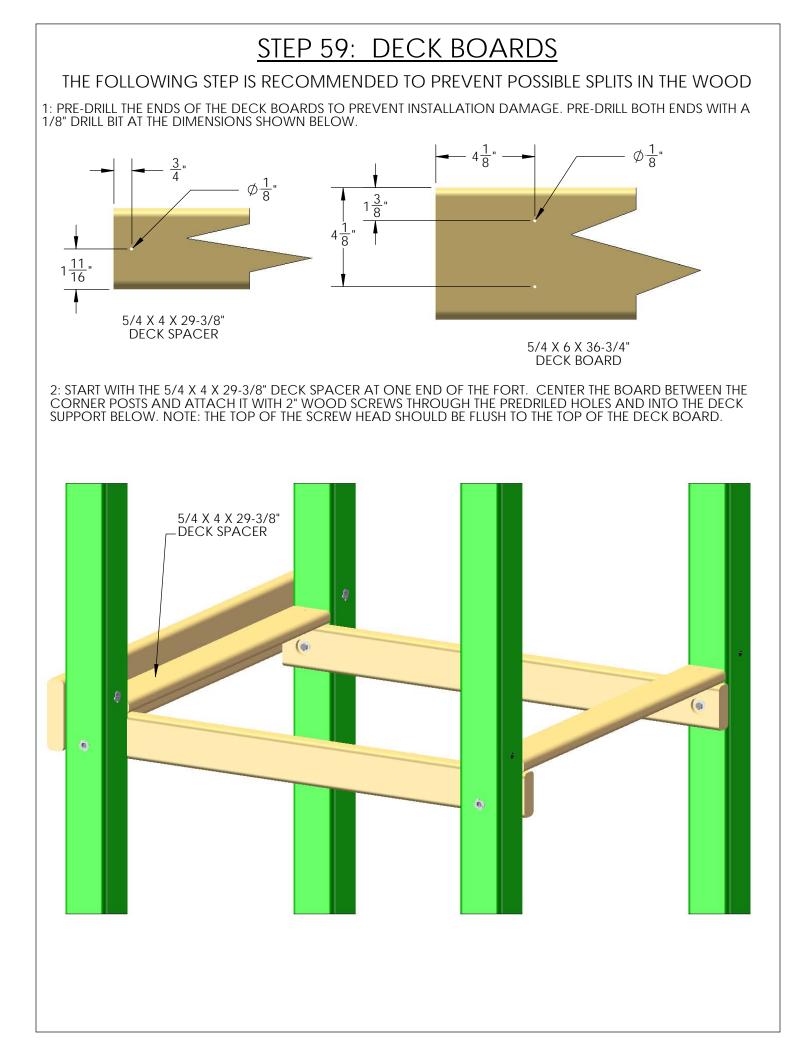
4: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE TOP PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS.



STEP 58: LAG SCREWS

1: PLACE THE FRAME IN ITS FINAL POSITION AND FOLLOW THE PROCEDURES AT THE FRONT OF THE MANUAL TO LEVEL AND SQUARE THE STRUCTURE. ONCE THE FRAME IS LEVEL, SQUARE, AND SET INTO POSITION; GO BACK AND INSERT THE 5/16 X 3-1/2" LAG SCREWS AND 5/16" WASHERS IN ALL OF THE REMAINING HOLES OF THE 2 X 6 PARTS. NOTE: THERE WILL NOT BE ANY PREDRILLED HOLES IN THE CORNER POSTS FOR THE LAG SCREWS. LAG SCREWS ARE SELF-TAPPING.

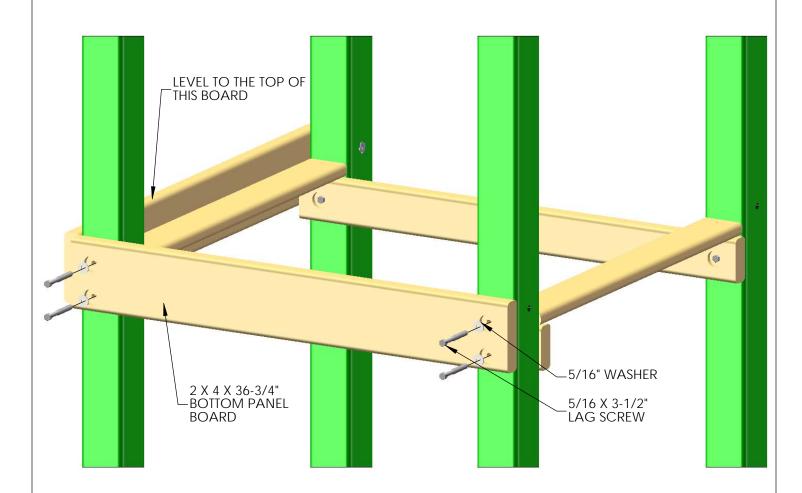


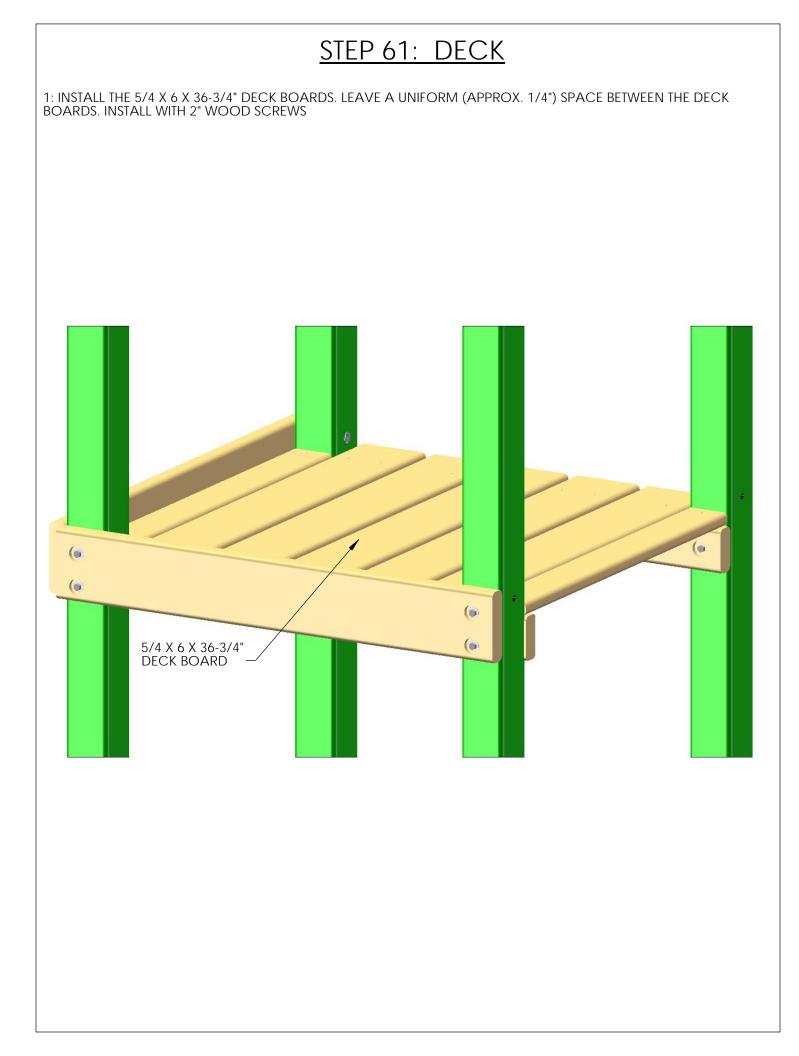


STEP 60: BOTTOM PANEL BOARD

1: PLACE THE 2 X 6 X 36-3/4" BOTTOM PANEL BOARD AGAINST THE FRONT CORNER POSTS, AND LEVEL THE TOP OF THE BOARD WITH THE TOP OF THE BOTTOM PANEL BOARD ON THE ADJACENT SIDE OF THE TOWER.

2: FASTEN THE BOTTOM PANEL BOARD TO THE CORNER POSTS WITH 5/16 X 3-1/2" LAG SCREWS WITH 5/16" WASHERS.

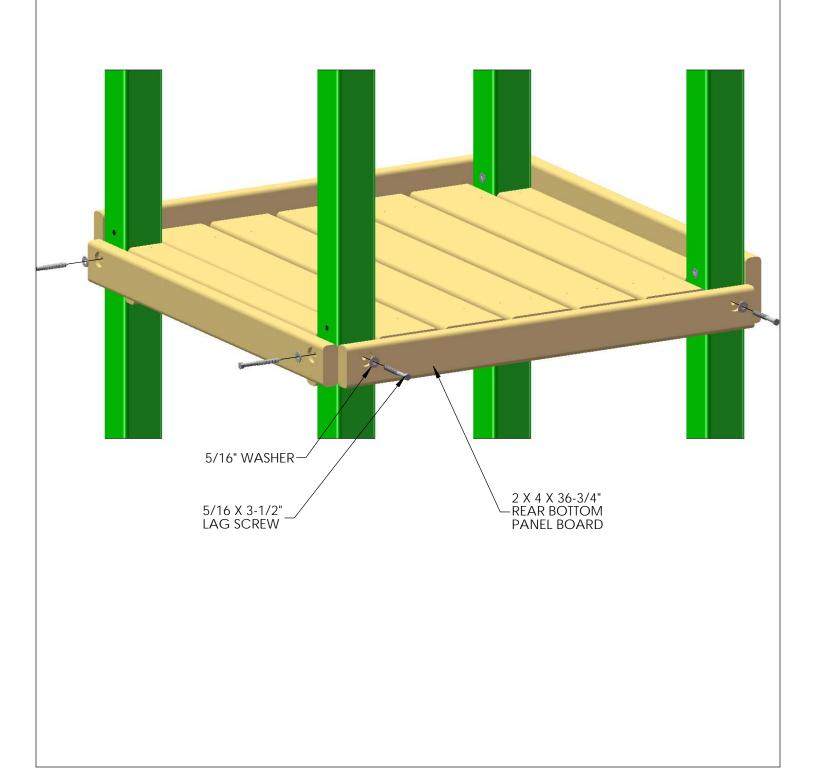




STEP 62: BOTTOM PANEL BOARDS

1: PLACE TWO 2 X 4 X 36-3/4" REAR BOTTOM PANEL BOARDS AGAINST THE CORNER POSTS, AND LEVEL THE TOP OF THE BOARDS WITH THE TOP OF THE DECK.

2: FASTEN THE BOTTOM PANEL BOARDS TO THE CORNER POSTS WITH 5/16 X 3-1/2" LAG SCREWS WITH 5/16" WASHERS.



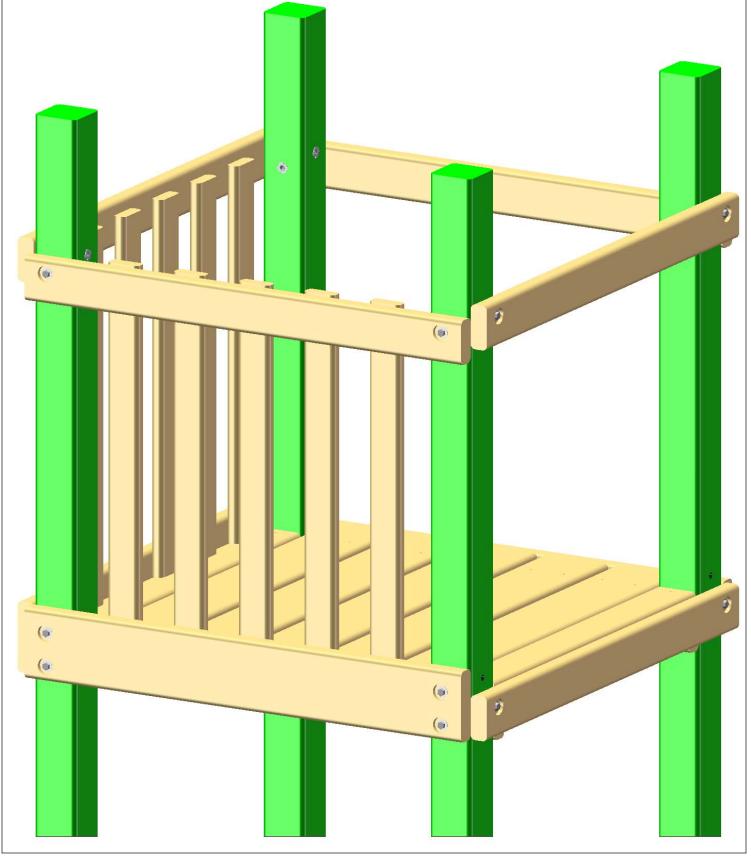
STEP 63: PANEL SLATS

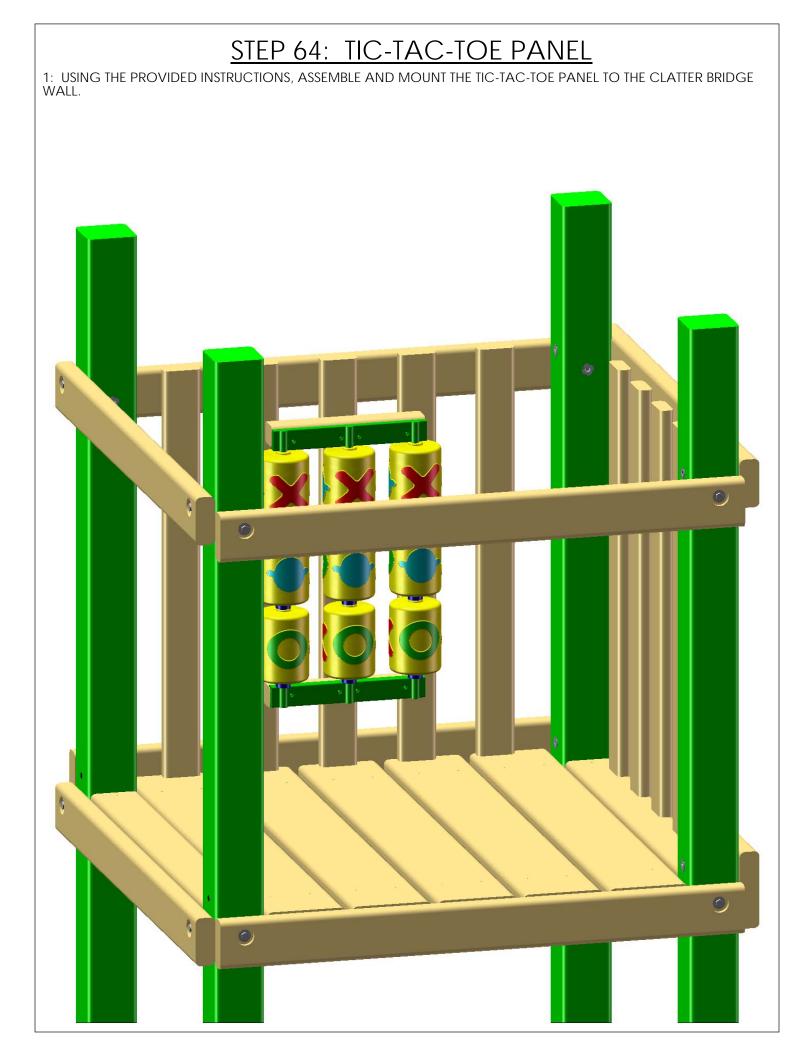
1: FIND TEN 5/4 X 3 X 28" PANEL SLATS.

2: PRE-DRILL THE SLATS 1" FROM EACH END ON CENTER WITH A 1/8" DRILL BIT.

3: INSTALL THE PANEL SLATS AT EQUAL LENGTHS USING A SLAT AS A SPACER FOR THE SLATS CLOSEST TO THE CORNER POSTS

4: ATTACH THE PANEL SLATS TO THE TOWER WITH 2" WOOD SCREWS IN THE PRE-DRILLED HOLES

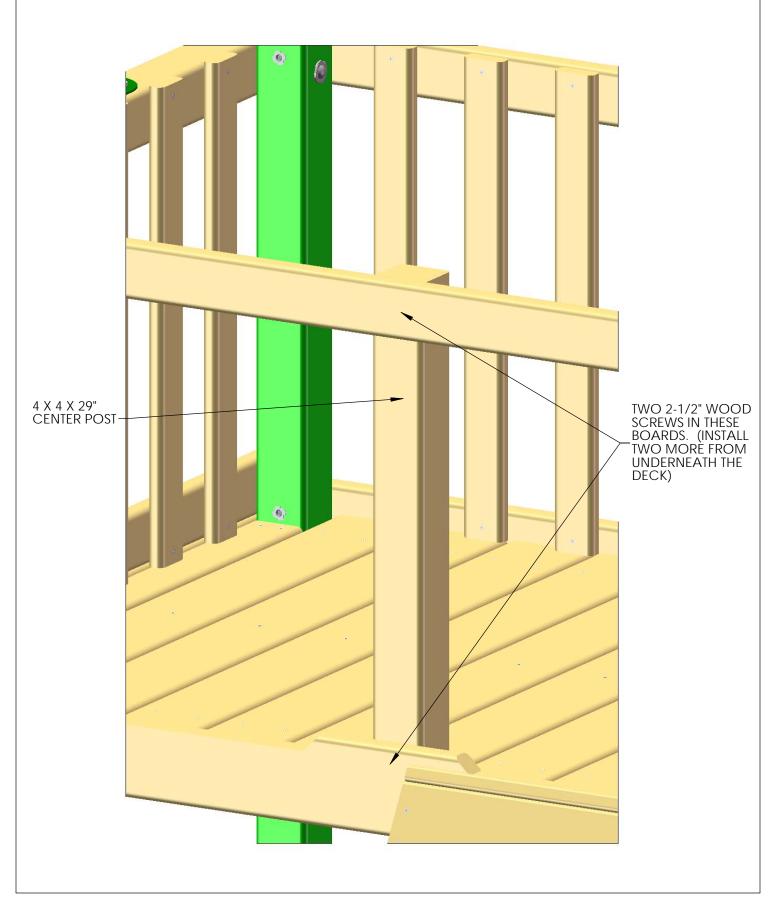




STEP 65: CENTER POST

1: PLACE THE 4 X 4 X 29" CENTER POST IN THE CENTER OF THE FRONT FACE BOARD AND THE FRONT TOP PANEL BOARD.

2: FASTEN THE CENTER POST TO THE UNIT WITH TWO 2-1/2" WOOD SCREWS FROM THE BOTTOM; AND TWO MORE PER BOARD IN THE FRONT FACE BOARD AND THE TOP PANEL BOARD.

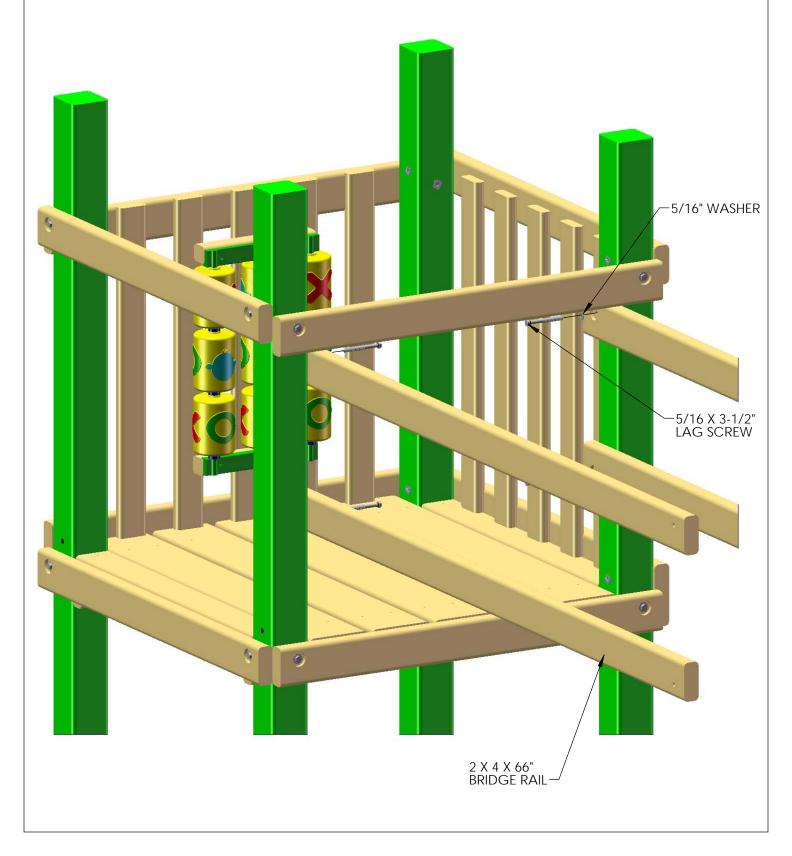


STEP 66: BRIDGE RAILS

1: PLACE THE 2 X 4 X 66" BRIDGE RAILS DIRECTLY UNDERNEATH THE TOP PANEL BOARD AND FASTEN WITH 5/16 X 3-1/2" LAG SCREWS WITH 5/16" WASHERS.

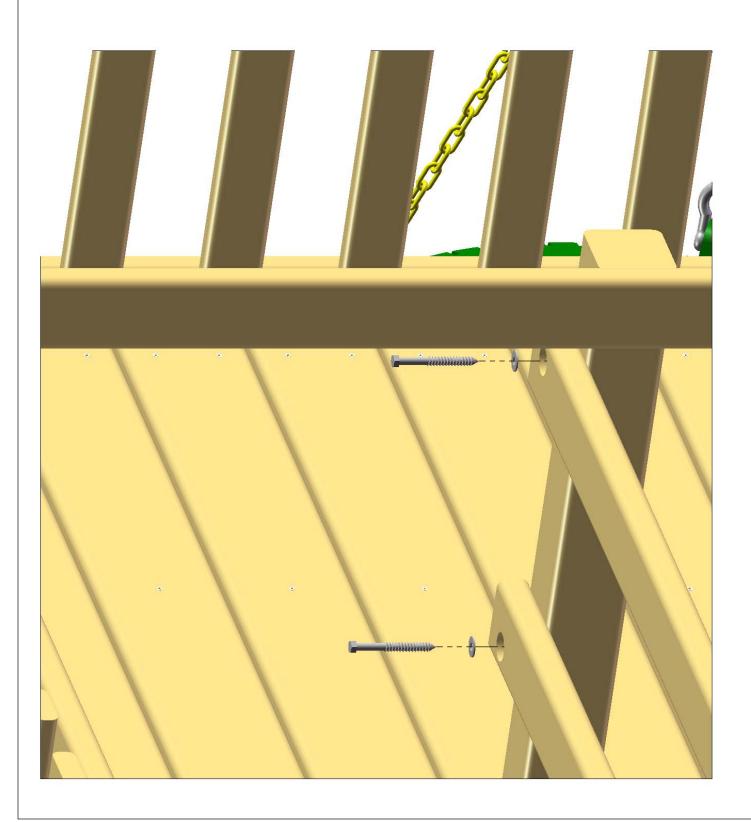
2: MEASURE 16" FROM THE TOP OF THE BRIDGE RAIL ON BOTH SIDES AND MARK THE SPOT ON THE INSIDE OF THE CORNER POSTS.

3: PLACE THE 2 X 4 X 66" BRIDGE RAILS ON THESE MARKS, WHERE THE BOTTOM OF THE RAILS ARE LINED UP ON THE MARKS MADE ON THE CORNER POSTS. FASTEN WITH 5/16 X 3-1/2" LAG SCREWS WITH 5/16" WASHERS.



STEP 67: MOUNTING THE BRIDGE TO THE FORT

1: LEVEL AND SQUARE THE BRIDGE RAILS ON THE TOWER AND FASTEN THE RAILS TO THE CENTER POST AND CORNER POST WITH 5/16 X 3-1/2" LAG SCREWS WITH 5/16" WASHERS.



STEP 68: BRIDGE RAIL SLATS

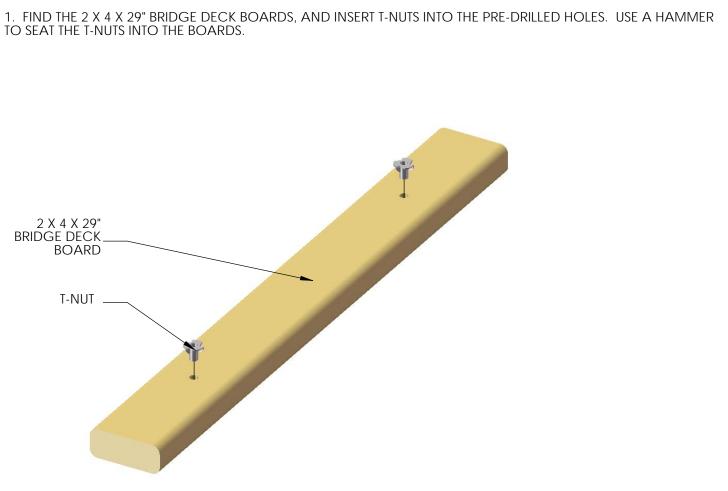
1. PRE-DRILL THE 5/4 X 3 X 16" BRIDGE RAIL SLATS ON BOTH SIDES, 1/2" FROM THE CENTER.

2. PLACE THE BRIDGE RAIL SLATS 3" FROM THE FACE OF THE CORNER POSTS, AND ATTACH WITH 2" WOOD SCREWS. THE SLATS WILL MOUNT ON THE OUTSIDE OF THE BRIDGE RAILS.

3. ATTACH THE REMAINING SLATS TO THE UNIT WITH A 3" GAP BETWEEN THE SLATS.

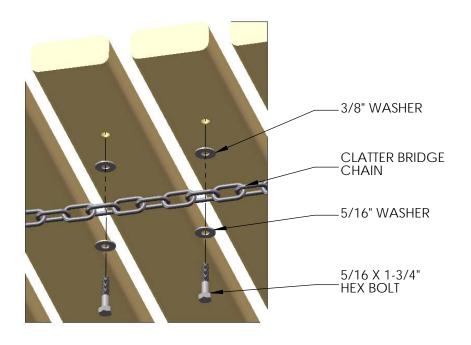


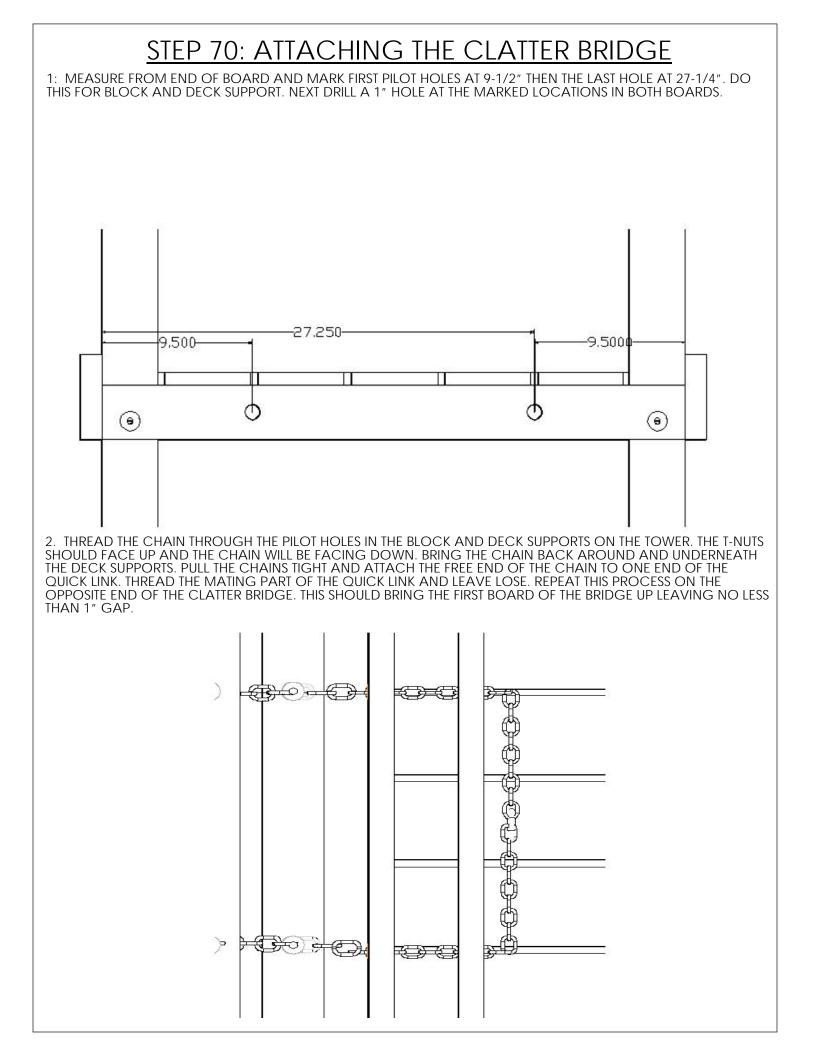
STEP 69: CLATTER BRIDGE ASSEMBLY

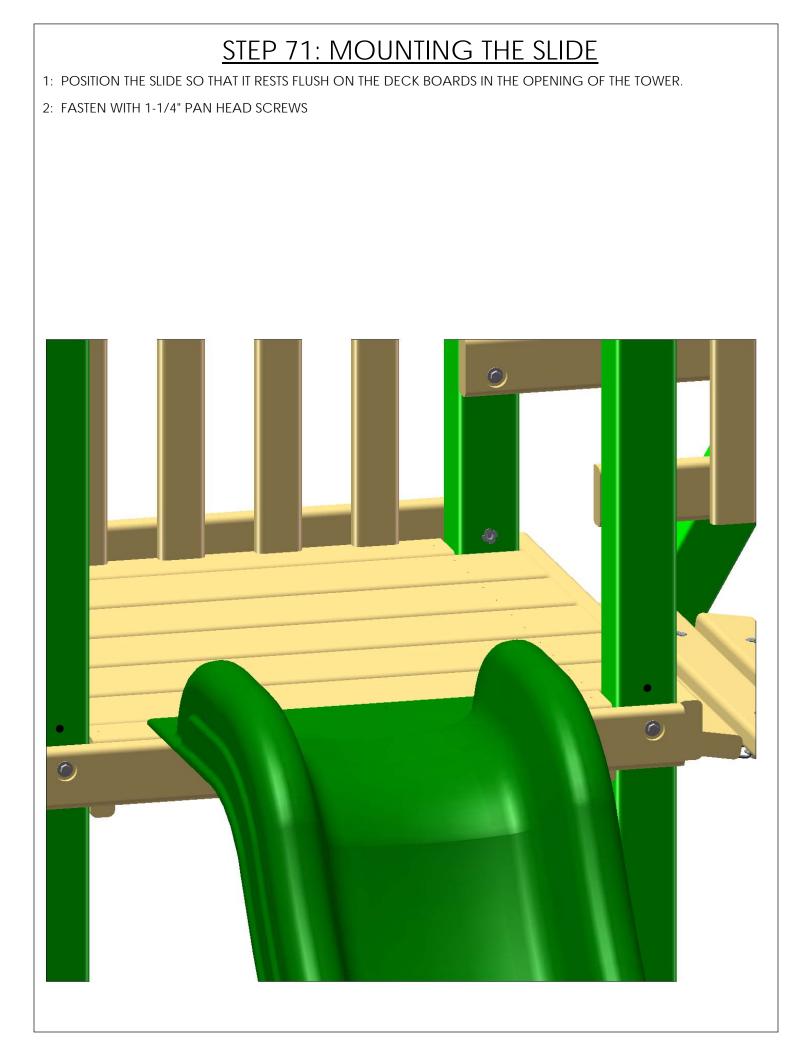


2. COUNT 18 LINKS OF CHAIN. THE 18TH LINK WILL BE THE STARTING POINT OF BUILDING THE CLATTER BRIDGE.

3. THREAD A 5/16 X 1-3/4" BOLT WITH A 5/16" WASHER THROUGH THE CHAIN LINK. ONCE THROUGH, PLACE A 3/8" WASHER ON THE BOLT, AND PLACE THE THREADS OF THE BOLTS INTO THE HOLES IN THE BRIDGE DECK BOARDS AND INTO THE PREVIOUSLY INSTALLED T-NUTS.





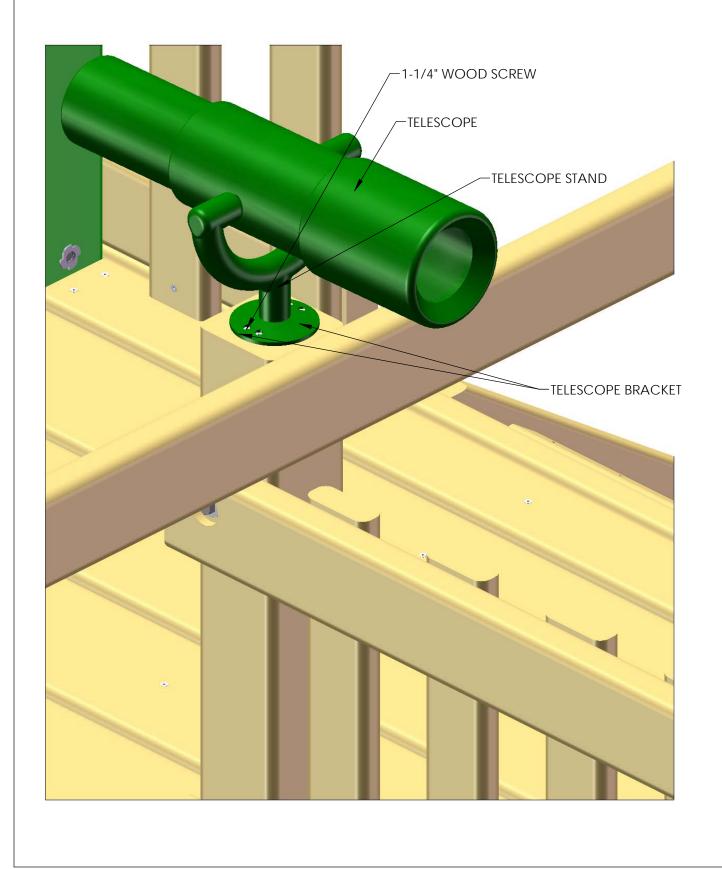


STEP 72: MOUNTING THE TELESCOPE

1: WITH THE 1-1/4" WOOD SCREWS PROVIDED IN THE TELESCOPE BAG, FASTEN ONE OF THE CIRCLE TELESCOPE BRACKETS TO THE TOP OF THE CENTER POST.

2: PLACE THE TELESCOPE STAND AND TELESCOPE INTO THE SLOT OF THE TELESCOPE BRACKET.

3: FASTEN THE REMAINING TELESCOPE BRACKET TO THE OPPOSITE SIDE THAT THE FIRST TELESCOPE BRACKET WAS INSTALLED ON WITH 1-1/4" WOOD SCREWS.



STEP 73: INSTALLING CLIMBING ROPES

1: DRILL A 7/8" HOLE THROUGH THE ROPE LADDER SUPPORT (ABOVE THE ROCK WALL) FOR THE CLIMBING ROPE.

2: TIE A KNOT AT ONE END OF THE 10" ROPE AND THREAD IT THROUGH THE HOLE IN THE END PANEL BOARD.

3: THE UNTIED END WILL GO THROUGH THE HOLE OF THE BOTTOM ROCK WALL BOARD. TIE A SECURE KNOT AT THE END MAKING SURE THAT THE ROPE IS TIGHT AND WILL NOT WRAP AROUND YOUR HAND. HINT: TO REDUCE THE AMOUNT OF SLACK IN THE ROPE, LIFT THE ROCK WALL ASSEMBLY SLIGHTLY WHEN TYING THE KNOT IN THE BOTTOM ROCK WALL BOARD. WHEN YOU LOWER THE ASSEMBLY, THE ROPE WILL TIGHTEN.

4: TIE A KNOT AT ONE END OF THE OTHER PIECE OF ROPE AND THREAD IT THROUGH THE BOTTOM HOLE OF THE CLIMBING RAMP FROM THE BACK TO THE FRONT.

5: THE UNTIED END WILL GO THROUGH THE HOLE AT THE TOP OF THE RAMP. TIE A SECURE KNOT AT THE END MAKING SURE THAT THE ROPE IS TIGHT AND WILL NOT WRAP AROUND YOUR HAND.





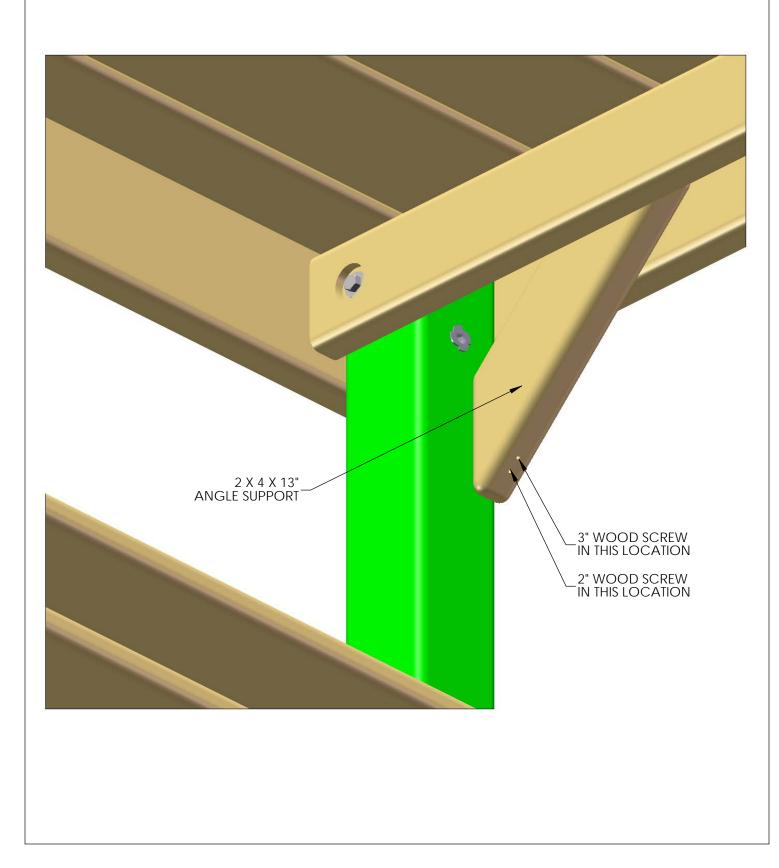
STEP 75: FLAG KITS

1: PLACE THE FLAG KIT IN THE DESIRED LOCATION ON THE FORT AND ATTACH WITH THE HARDWARE PROVIDED. THE RECOMMENDED LOCATION IS ON THE CORNER POSTS AT THE FRONT OF THE FORT.

STEP 76: ANGLE SUPPORTS

1: THE FOUR 2 X 4 X 13" ANGLE SUPPORTS ARE MOUNTED UNDER THE DECK ON THE FRONT AND BACK OF THE FORT.

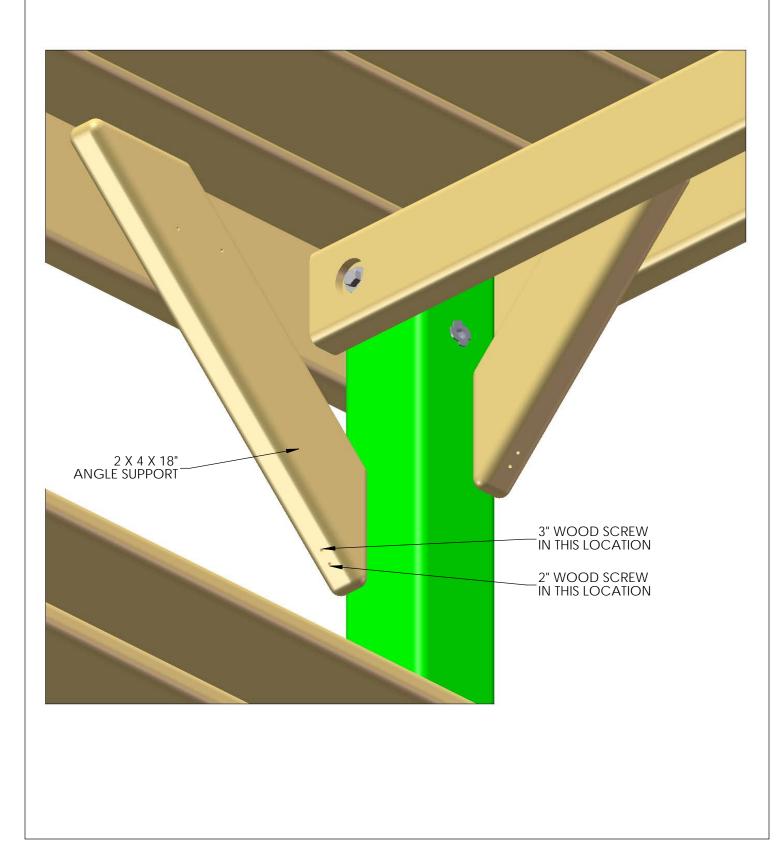
2: USE TWO 2-1/2" WOOD SCREWS THROUGH THE TOP OF THE BRACE. INTO THE DECK SUPPORTS, AND ONE 2" AND ONE 3" WOOD SCREW TO FASTEN THE ANGLE SUPPORTS TO THE CORNER POSTS.



STEP 77: ANGLE SUPPORTS

1: THE FOUR 2 X 4 X 18" ANGLE SUPPORTS ARE MOUNTED UNDER THE DECK ON THE LEFT AND RIGHT SIDES OF THE FORT.

2: USE TWO 2-1/2" WOOD SCREWS ON TOP OF THE BRACE, AND ONE 2" AND ONE 3" WOOD SCREW TO FASTEN THE ANGLE SUPPORTS TO THE CORNER POSTS.



WARRANTY REGISTRATION CARD – BLUE RIDGE PIONEER PEAK

Go to <u>www.gorillaplaysets.com/category-s/112.htm</u> to fill out our online registration and save a stamp! If you do not have internet access, fill out this form and return it to us to complete your registration.

| _ |
|---|
| |
| _ |
| |

Thank you for registering with gorilla playsets[™]! The information you provided will be kept confidential and will ONLY be used to better serve our customers. Remove this page from the manual and mail to the address below.

Thank you from everyone here at gorilla playsets™!

Mail to: Gorilla Playsets 190 Etowah Industrial Court Canton, GA 30114 or fax: (678) 880-3329