

Tahoe Deluxe

ASSEMBLY MANUAL

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**PLEASE READ OWNER'S MANUAL CAREFULLY
BEFORE STARTING ASSEMBLY!**

IMPORTANT – PLEASE READ

As fresh lumber acclimates to its new environment, the natural tendencies of the tree can show itself in the form of checks, or “cracks” in the lumber. In almost all cases this is normal and it will not affect the structural integrity of your play set.

Cosmetic defects that do not affect the structural integrity of the product, or natural defects of wood such as warping, checking or any other physical properties of wood that do not present a safety hazard, are not covered by this warranty. Defects that develop because the product is exposed to extreme climate conditions are not covered by this warranty. Defects that develop as a result of faulty or improper installation of the product are also not covered by this warranty.

Most cracks are not warrantable, however if you believe that the integrity of your play set is compromised by this natural occurrence, please follow the warranty claim procedure found at www.playnation.com. Click on the “Customer Care” tab on the left hand side of the page, then click on “Warranty Claim” and follow the instructions.

We appreciate your purchase and know that you will enjoy your play system for many years to come.

IF YOU HAVE MISSING OR DAMAGED PARTS OR NEED ASSISTANCE ASSEMBLING, PLEASE CALL PlayNation Play Systems, Inc. MANUFACTURING DIRECT.(800) 445-7529 FACTORY HOURS – MON.–FRI., 8AM-5PM EST DO NOT RETURN THIS PRODUCT TO THE RETAILER OR CONTACT THE RETAILER DIRECT. THE RETAILER DOES NOT STOCK COMPONENTS. PLEASE RETAIN THESE INSTRUCTIONS FOR FUTURE REFERENCE. KEEP THEM IN A SAFE PLACE WHERE YOU CAN REFER TO THEM AS NEEDED.

CONTACT INFO:

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Check for revised instructions at www.playnation.com/instructions.html

Thank you for choosing PlayNation Play Systems, Inc.

We've included everything you need, except tools, to build your very own professional looking play set. When complete, your new play set should far exceed the quality of play set kits from other build-your-own companies. Our engineers and design team have over 30 years of playground experience. What we've developed is a play set that doesn't compromise quality for simplicity. Yet you'll appreciate how quick and easy construction really is! Our play set kits are designed for children ages 3 to 11. PlayNation Play Systems, Inc. believes every child should have a play set and with our kits they can! You can rest assured your new play set is safe, durable and designed to hold up to the elements. As parents ourselves, we know how important the security and well-being of our children is, and this shows in all of our products.

Each play set features our step-by-step 3D illustrated manual, patented powder coated swing beam bracket, heavy-duty swing belts with chains, slide(s), accessories, plus all the required hardware and pre-milled lumber.

Limited Manufacturers Warranty

PlayNation Play Systems, Inc. (“PlayNation”) warrants its play sets to be free from defects in workmanship and materials, under normal use and conditions, for the lifetime of the product for structural wood components and for two years for all other components (e.g., hardware, plastics, tarps, rope ladder, etc.) except for PlayNation’s Super Scoop Slide™ and Super Tube Spiral Slides™. PlayNation warrants its Super Scoop Slides™ and Super Tube Spiral Slides™ to be free from defects in workmanship and materials, under normal use and conditions, for the lifetime of the product.

Cosmetic defects or natural defects of wood (e.g., warping, seasonal checking or cracking, knots, or knot holes, etc.) that do not affect the structural integrity of the product are not covered by this warranty. Defects that develop because the product is exposed to extreme climate conditions, excessive water exposure, lumber that has been damaged by wood boring bees or defects that develop as a result of faulty or improper installation of the product, are not covered by this warranty. Fading or discoloration or molding of any wood part or accessory, cracks in plastic components, surface rust on hardware, and chips on powder coated materials are not considered defects in material as long as they do not affect the functionality or structural integrity of the part or component.

It is the owner’s responsibility to properly maintain the play set. Instructions for proper maintenance can be found on PlayNation’s website. Imperfections or defects that develop because of a failure to properly maintain the play set are not covered by this warranty.

PlayNation will repair or, at its discretion, replace any part within the stated warranty period that is defective in workmanship or materials. This decision is subject to verification of the defect, which, at PlayNation’s discretion, may be accomplished by submitting photographs or by delivery of the defective part to PlayNation. Any warranty claim must include proof of purchase, including the date of purchase. In addition, within the first 30 days from the date of purchase, PlayNation will replace any parts discovered to be missing from or damaged in the original packaging.

This warranty is valid only if the product is used for the purpose for which it was designed and installed at a residential, single-family dwelling. This warranty is void if the product is used in a commercial or institutional setting. This warranty does not cover (a) products that have been damaged by acts of God, negligence, misuse, or accident, or that have been modified or repaired by unauthorized persons; (b) the cost of labor; or (c) the cost of shipping the product, any part, or any replacement product or part.

PLAYNATION DISCLAIMS ALL OTHER REPRESENTATIONS AND WARRANTIES OF ANY KIND, EXPRESSED, IMPLIED, STATUTORY, OR OTHERWISE, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. PLAYNATION WILL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. This warranty is valid only in the United States of America, is non-transferable and does not extend to the owners of the product subsequent to the original purchaser. Some states do not allow limitations on implied warranties or exclusion of incidental or consequential damages, so these restrictions may not be applicable to you. This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

Important Safety Guidelines

This product is intended for residential use only and not intended for use in any public setting. A safety surface such as mulch or recycled tire should be used under the play set to prevent injury from falls. Also a 6 foot safety zone should be used around the entire play set.

As with any home project, good judgment and respect for power tools will greatly reduce the risk of injury. PlayNation recommends you follow all tool manufacturers' safety guidelines. Always wear eye protection and safety gloves to prevent injury. In several phases of construction two people may be required for lifting and securing of lumber. While play set is being constructed, please keep children off the equipment until the project is complete. Bolts and screw heads should be checked regularly for tightness. The ground ladder, rope ladder, slide, swings and other areas where children spend a majority of their playtime should be checked more frequently.

PlayNation shall not be liable for incidental, indirect or consequential damages or injuries that result from the building and/or playing on our play sets. Adult supervision is recommended anytime a play set is being used.

WEIGHT LIMITS FOR PlayNation Play Systems

- FORT PLATFORMS: 800 LBS. TOTAL WEIGHT
- SWING BELTS: 225 LBS.
- GLIDER SWINGS: 70 LBS. PER CHILD. UP TO 140 LBS. TOTAL.
- TRAPEZE: 125 LBS.
- FULL BUCKET SWING: 75 LBS.
- HALF BUCKET SWING: 75 LBS.
- INFANT SWING: 35 LBS.
- TIRE SWING: 125 LBS. TOTAL WEIGHT
- ROPE LADDER: 75 LBS.
- ROCK WALL: 150 LBS.
- SUPER SCOOP SLIDE: 250 LBS.

PlayNation recommends that the weight limits for all components must not be exceeded. Failure to adhere to these and other safety guidelines could result in damage to the play set and injury to the users.

Safety and Maintenance Tips for Your New Play Set:

NOTE: Your children's safety is our #1 concern. Observing the following statements and warnings reduces the likelihood of serious or fatal injury. Please review these safety rules regularly with your children.

- This play set is designed for the use of 4 occupants who have a combined weight not exceeding 800 pounds on the elevated floor, 3 occupants who have a combined weight of 525 pounds on the swing area, for a total unit capacity of 7 occupants who have a combined weight of 1325. (this weight is not including the picnic table area)
- On-site adult supervision is required.
- Teach children not to walk close to, in front of, behind, or between moving swings or other moving playground equipment.
- Teach children to sit in and never stand on swings.
- Teach children not to twist the chains and ropes and not to loop them over the swing beam, since this may reduce the strength of the chain or rope.
- Teach children not to jump from swings or other playground equipment in motion.
- Teach children not to push empty seats. The seat may hit them and cause serious injury.
- Teach children to sit in the center of the swings with their full weight on the seats.
- Teach children not to use the equipment in a manner other than intended.
- Teach children to always go down slides feet first. Never slide headfirst.
- Teach children to look before they slide to make sure no one is at the bottom.
- Teach children to never run up a slide, as this increases their chances of falling.
- The parents should have the children dress appropriately with well-fitting shoes. Loose clothing such as scarves and ponchos should not be worn. Always take off, tie up or tuck in cords and drawstrings on children's clothing. These things can get caught on playground equipment and strangle a child.
- Teach children not to climb when the equipment is wet.
- Teach children to never jump from a fort deck. They should always use the ladder, ramp or slide.
- Teach children to never crawl or walk across the top of monkey bars.
- Teach children to never crawl on top of a fort roof.
- Verify that any suspended climbing ropes, chains, or cables are secured at both ends.
- Verify climbing ropes are tight enough that they cannot be wrapped around an adult hand.
- Teach children not to attach items to the playground equipment that are not specifically designed for use with the equipment, such as, but not limited to, jump ropes, clothesline, pet leashes, cables and chain as they may cause a strangulation hazard.
- Teach children to never wrap their legs around swing chain.
- Teach children to never slide down the swing chain.

WARNING: Children must NOT use this play set until unit has been completely assembled and inspected by an adult to insure set has been properly installed.

Safety and Maintenance Tips for Your New Play Set: (continued)

Playgrounds should be inspected on a regular basis. If any of the following conditions are noted, they should be removed, corrected, or repaired immediately to prevent injuries.

- Hardware that is loose, worn or that has protrusions or projections.
- Exposed equipment footings.
- Scattered debris, litter, rocks, or tree roots.
- Splinters, large cracks, and decayed wood components.
- Deterioration and corrosion on structural components, which connect to the ground.
- Missing or damaged equipment components, such as handholds, guardrails, swing seats.
- Check all nuts and bolts frequently during the usage season and tighten as required. (But not so tight that you crack the wood) We recommend you check the swing beam and hardware often due to wood expansion and contraction. It is particularly important that this procedure be followed at the beginning of each season.
- Remove plastic swing seats and take indoors or do not use when the temperature drops below 32°F.
- Oil all metallic moving parts monthly during the usage period.
- Check all coverings for bolts and sharp edges twice monthly during usage season to be certain they are in place. Replace when necessary. It is especially important to do this at the beginning of each new season.
- Check swing seats, ropes, cables and chains monthly during usage season for evidence of deterioration. Replacement should be made of any swing seat that has developed cracks in the plastic seats. Ropes, cables and chains should be removed and replaced if excessive wear is found. Contact PlayNation for warranted replacement parts.
- For rusted areas on metallic members such as monkey bars, hand supports brackets, etc.; sand and repaint, using a non lead-based paint meeting the requirements of Title 16 CRF Part 1303.
- Inspect wood parts monthly. The grain of the wood sometimes will lift in the dry season causing splinters to appear. Light sanding may be necessary to maintain a safe playing environment. If you are treating your play set with stain regularly, it will help prevent severe checking/splitting and other weather damage.
- Once or twice a year, depending on your climate conditions, you must apply some type of protection (sealant) to the wood of your unit. Prior to the application of sealant, lightly sand any “rough” spots on your set. Please note this is a requirement of your warranty.
- Creating and maintaining the play set on a level location is very important. As your children play, your play set will slowly dig its way into the soil, and it is very important that it settles evenly. Make sure the play set is level and true once each year or at the beginning of each play season.
- Rake the playground surface periodically to prevent compaction and maintain appropriate depths.
- Disposal Instructions: When the play set is no longer desired, it should be disassembled and disposed of in such away that no unreasonable hazards will exist at the time the unit is discarded.

Play Set Surfacing Recommendations:

Below are some of the recommendations that the U.S. Consumer Product Safety Commission (CPSC) offers from its *Handbook for Public Playground Safety*. The guide can be downloaded in full at www.cpsc.gov/cpscpub/pubs/325.pdf

1. Protective Surfacing - Since almost 60% of all injuries are caused by falls to the ground, protective surfacing under and around all playground equipment is the most critical safety factor on playgrounds.

Certain manufactured synthetic surfaces also are acceptable; however, test data on shock absorbing performance should be requested from the manufacturer.

Asphalt and concrete are unacceptable. They do not have any shock absorbing properties. Similarly, grass and turf should not be used. Their ability to absorb shock during a fall can be reduced considerably through wear and environmental conditions.

Certain loose-fill surfacing materials are acceptable such as the types and depths shown in the table.

Fall Heights and Recommended Materials

Type Of Material	6 in. depth	9 in. depth	12 in. depth
Double-Shredded bark mulch	6' Fall Height	10' Fall Height	11' Fall Height
Wood Chips	6' Fall Height	7' Fall Height	12' Fall Height
Fine Sand	5' Fall Height	5' Fall Height	9' Fall Height
Shredded Tires*	10-12' Fall Height	n/a	n/a
Fine Gravel	6' Fall Height	7' Fall Height	10' Fall Height

*This data is from tests conducted by independent testing laboratories on a 6-inch depth of uncompressed shredded tire samples produced by four manufacturers. The tests reported critical heights, which varied from 10 feet to greater than 12 feet. It is recommended that persons seeking to install shredded tires as a protective surface request test data from the supplier showing the critical height of the material when it was tested in accordance with ASTM F1292.

It should be recognized that all injuries due to falls cannot be prevented no matter what surfacing material is used.

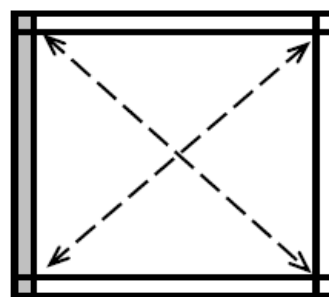
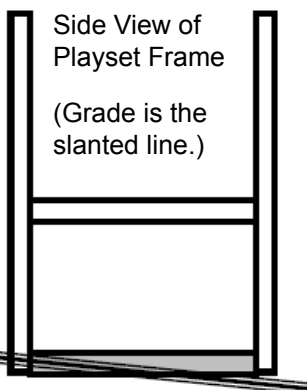
2. Fall Zones - A fall zone, covered with a protective surfacing material, is essential under and around equipment where a child might fall. This area should be free of other equipment and obstacles onto which a child might fall. Stationary climbing equipment and slides should have a fall zone extending a Minimum of 6' in all directions from the perimeter of the equipment.

Swings should have a fall zone extending a minimum of 6' from the outer edge of the support structure on each side. The fall zone in front and back of the swing should extend out a minimum distance of twice the height of the swing as measured from the ground to the top of the swing support structure.

Leveling Your Fort During Assembly

- Complete the steps which will be the basic frame of the fort {i.e. four corner posts with base (sand box boards) and deck supports}
- Position in the most level area chosen for the play set, keeping in mind the location and size of the swing beam, ladder, slides, etc. that extend off the fort.
- Once the frame is in the final position, check for vertical and horizontal levelness to determine which side(s) will need to be dug into the ground to level the play set.
- With a shovel, score the ground around the outside edges of the sandbox boards on the 'high' side of the fort. This is the area that will be dug in. Make sure to score deep enough; the scored lines will be your digging template.
- Push the frame off and away from the scored area, far enough to dig and remove dirt to reach the appropriate depth.
- Dig a channel along the scored line(s) for the base of the fort (corner post and sandbox boards) to rest into. Dig the channel(s) to the same level depth. The bottom of the channel(s) should be level to each other so your frame doesn't teeter or rock because the channel(s) are uneven.
- Once you have removed enough grass and dirt, slide/push the frame into the channel(s). Place a level on the vertical and horizontal boards of the frame to determine if enough soil, or too much, was removed.
- Repeat this process until the basic frame is plumb and level and in its final position before completing the rest of the assembly.
- Measure diagonally make sure fort is square.

Important: if you require a channel depth of more than 6", then we recommend you have your play set area professionally graded before completing assembly.



Top View of Playset Frame showing diagonal measurements.

THE DIAGONAL MEASUREMENTS SHOULD BE THE SAME FROM CORNER POST TO CORNER POST. IF NOT, ADJUST FORT SO THAT THE DISTANCE IS EQUAL.

■ = AREA TO BE SCORED AND CHANNELLED FOR LEVELNESS

General Info to Review Before Installation

- Depending on your experience, assembly of PlayNation Playsets can take as little as 6 hours up to 24 hours, depending on size, after inventory of parts; therefore, we recommend you set aside a full two days for assembly.
- Identify all of the parts for your play set. Empty each box and lay out boards so you can see each part. Your instruction book will have detailed drawings that will make it easy for you to recognize individual parts. Keep all hardware and metal parts separate from wooden pieces.
- After everything is laid out, check carefully to ensure all parts are present. Make sure there are no broken boards.
- Find an area to sort your hardware. It is best to open the hardware on a solid surface so that you do not lose any pieces in the grass. This will save time and familiarize you with all the different pieces in the hardware bag.
- Important note: Wood has some natural defects such as knots, surface cracks, etc... We reject parts that are structurally defective. We use a high quality lumber in our structures; however, you should inspect each part for splinters or rough spots and sand them smooth to prevent injury.
- After familiarizing yourself with all of the components, read all instructions thoroughly. Reading instructions after you have studied the parts will help you understand more clearly the installation process, and help to eliminate unnecessary mistakes.
- Pay close attention to the diameter and length of each bolt and screw.
- Never tighten hardware completely at first. It helps to have some adjustment for bolt alignment while you are attaching parts together. After everything is square, tighten each joint.
- After the main unit is assembled it is critical that the floor is **level** and **square**. If the main frame is not level, the walls and floor will be out of square.
- After you complete installation, make sure every bolt, screw, and nut is tight, and every board is secure. Wood will expand and contract with the seasons.
- Check all bolt connections and swing hangers seasonally.
- Place the set on level ground, not less than 6ft from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires.

This page is a list of definitions and explanations used throughout our instructions to aid you in the assembly of your play set.

Offset Holes- Throughout the installation procedures we will refer to parts with offset holes. This refers to the orientation of the holes on the board. An offset hole is one that is closer to one side than it is to the other or in other words, it is not centered on the board. In the procedures you will be instructed to attach the boards with the holes “offset up” or with the holes “offset down”. This refers to which side of the board the hole/holes should be closer to. Offset Holes Up= hole/holes will be closer to the top of the board. Offset Holes Down= hole/holes will be closer to the bottom of the board. Note: some parts do not have offset holes, but instead the holes are on center. Therefore there will not be any reference to how to offset these parts.

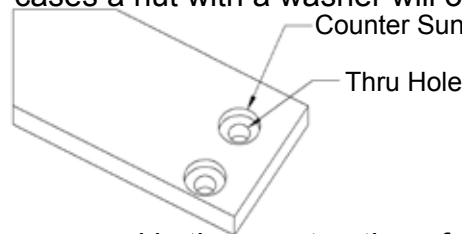
EXAMPLE OF OFFSET HOLES DOWN



EXAMPLE OF OFFSET HOLES UP



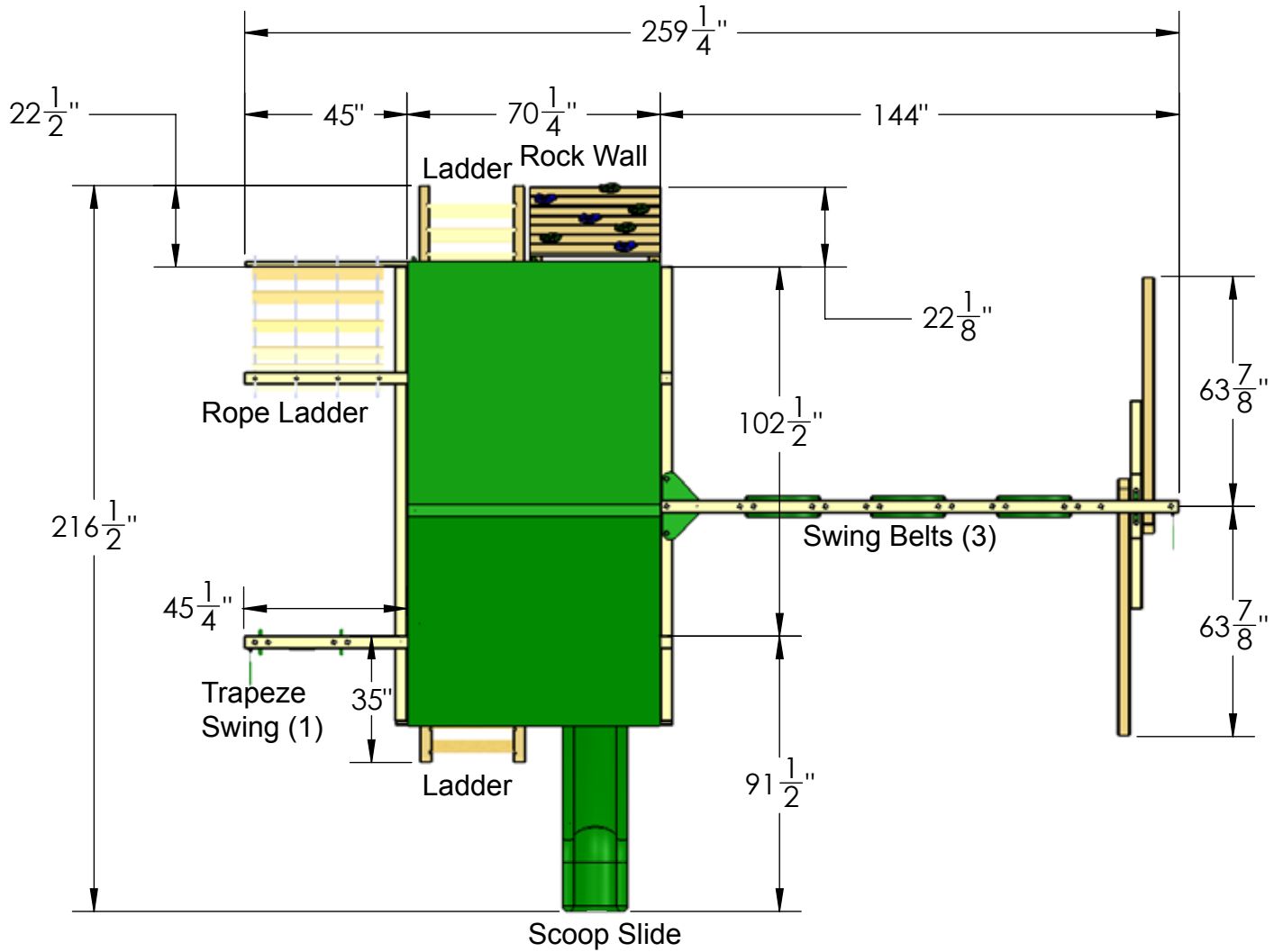
Counter-sunk holes- Many of the parts that will be used have counter-sunk holes. A counter-sunk hole is one that surrounds one side of a thru hole, but does not extend through the wood itself. When using a counter-sunk hole the bolt will be inserted through the thru hole. In some cases the bolt head with a washer will occupy the counter-sunk hole. In other cases a nut with a washer will occupy the counter-sunk hole.



Lag Screws- Lag screws are used in the construction of our play sets to enhance the structural integrity of the unit. There will not be predrilled holes in the post for lag screw installation. Lag screws are self-tapping, though if you are using a manual socket wrench it may be necessary to tap the head of the lag screw with a hammer. You should also be sure to tighten the lag screws completely. Power tools such as an impact wrench or power drill should have enough torque to drive the lag screws without using a hammer, but make sure not to over tighten as this can cause the threads to “strip out” in the post.

Please familiarize yourself with the manual, parts/components and general construction process of your new playset before getting started.

SITE PLAN:



Playset height: 11 feet

Swing Beam height: 8 feet

Deck Height: 5 feet

Approximate assembly time: 10-14 hours

6 foot unobstructed safety perimeter around playset recommended

REQUIRED TOOL LIST:

- ___ Standard or Cordless Drill w/ Phillips Bit (#2 square bit provided)
- ___ 1/8" Drill Bit
- ___ 3/8" Drill Bit
- ___ 1/2" Wrench and Socket
- ___ 1/2" Deep Well Socket
- ___ 9/16" Deep Well Socket
- ___ 9/16" Wrench and Socket
- ___ Level
- ___ Tape Measure
- ___ Extension Cord (if using standard drill)
- ___ Hammer
- ___ Pencil
- ___ Locking Pliers (Vise Grips)
- ___ Shovel

KIT CONTENTS

Swings, Slides, Accessories:

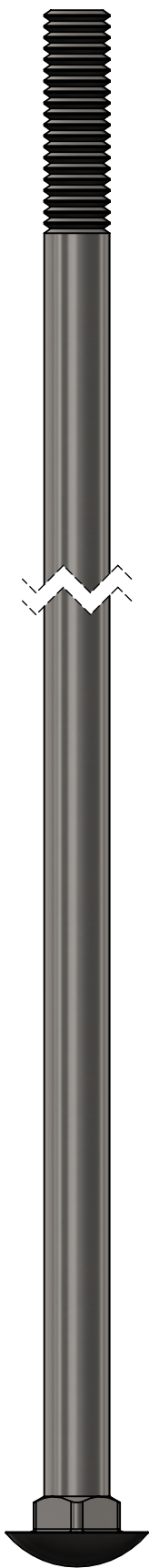
- ___ (Qty) Description
- ___ (3) Swingbelts w/ Chains
- ___ (1) Trapeze Bar w/Chains
- ___ (1) Tire Swing w/Chains
- ___ (1) Super Scoop Slide
- ___ (1) Rope Ladder Assembly
- ___ (1) Assembly Manual
- ___ (10) Rock Wall Grips (assorted colors)
- ___ (1) Telescope
- ___ (1) Steering Wheel
- ___ (2) Safety Handles (pair)
- ___ (2) Flag Kit

Fort and Swing Beam Hardware:

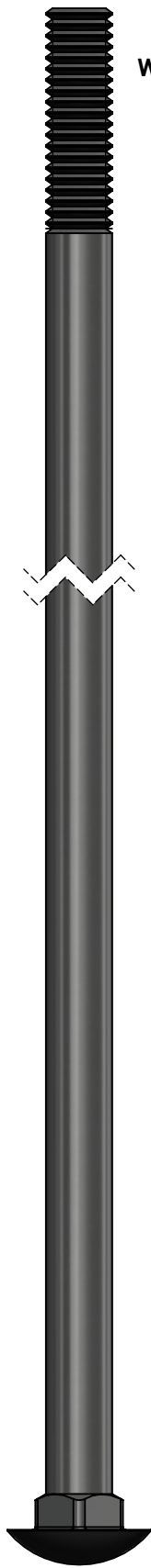
see following pages

Wood Components:

see following pages



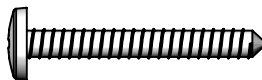
**3/8 X 12"
CARRIAGE BOLT
QTY: 1**



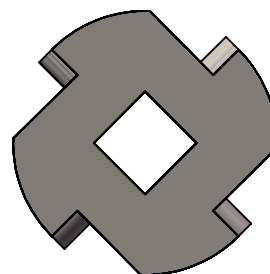
**3/8 X 11"
CARRIAGE BOLT
QTY: 1**

**#8 X 2-1/2"
WOOD SCREW
QTY: 178**

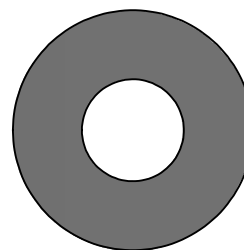
**#14 x 1-1/4"
PAN HEAD
SCREW
QTY: 3**



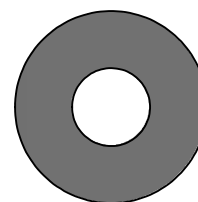
**3/8 LOCK NUT
QTY: 48**



**TORQUE WASHER
QTY: 43**



**1/2 WASHER
QTY: 5**



**3/8 WASHER
QTY: 169**



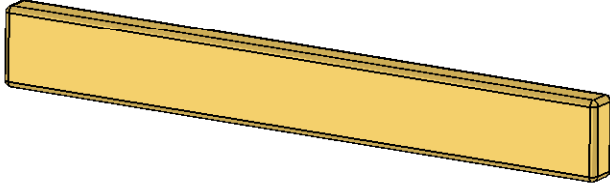
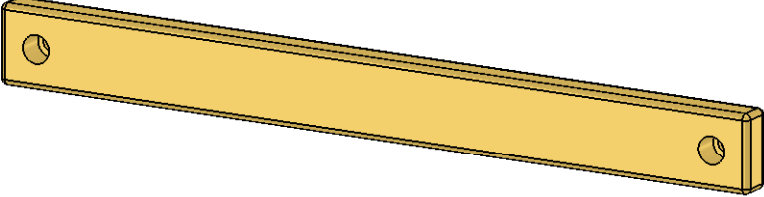
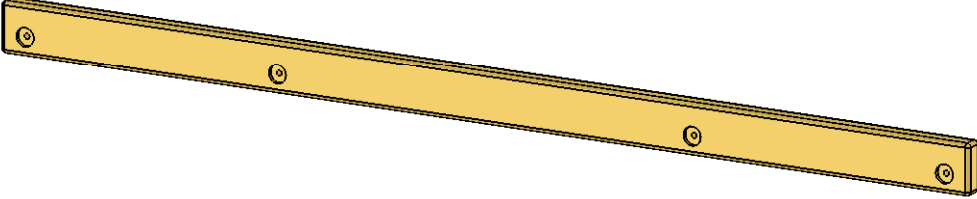
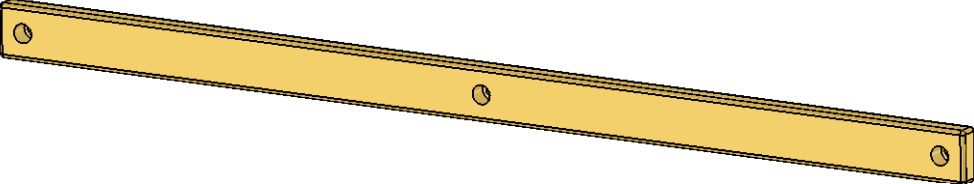
**PLASTIC
BOLT CAP
QTY: 48**

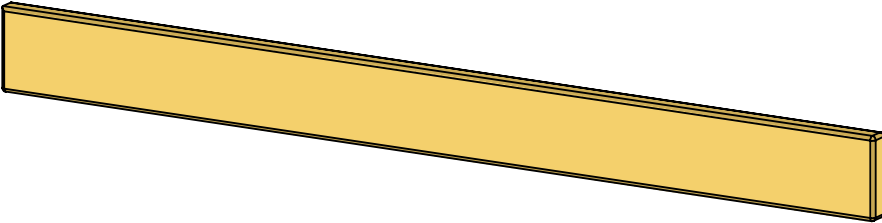
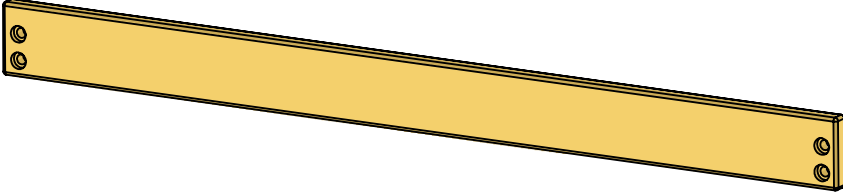
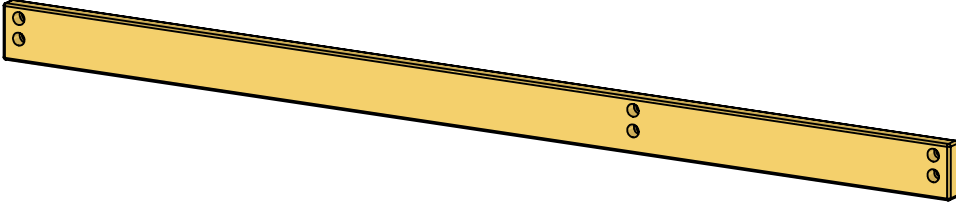
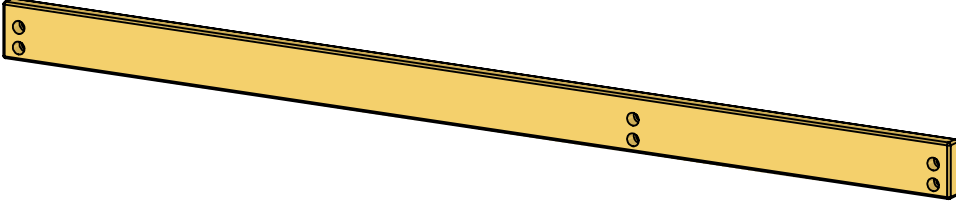
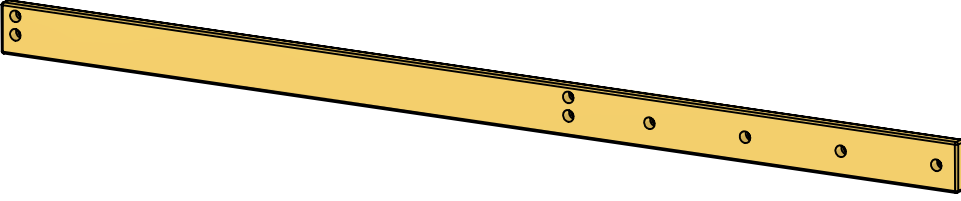
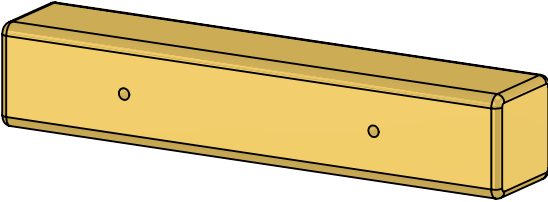
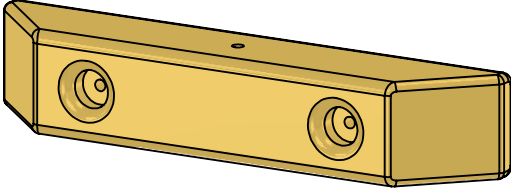


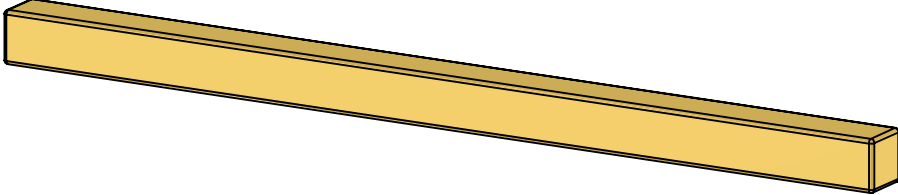
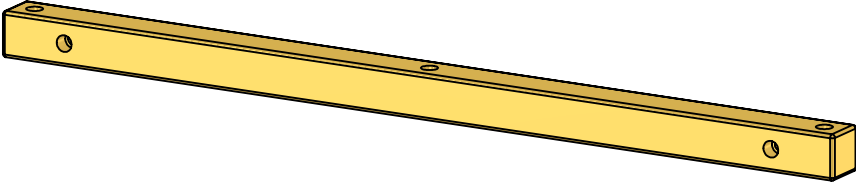
USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.

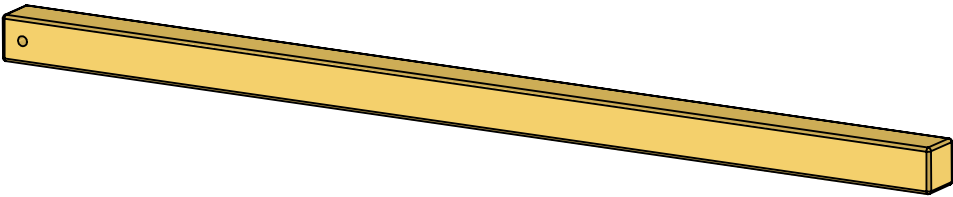
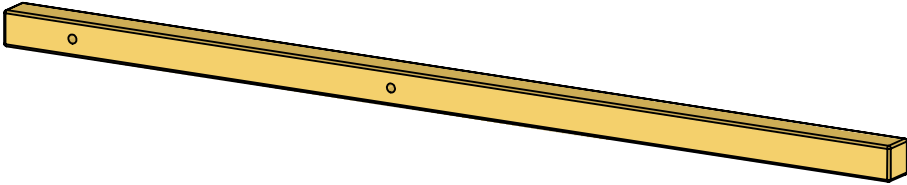
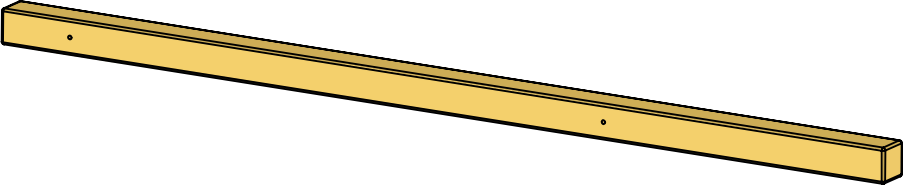
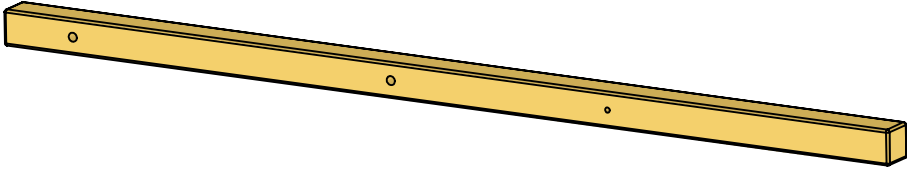
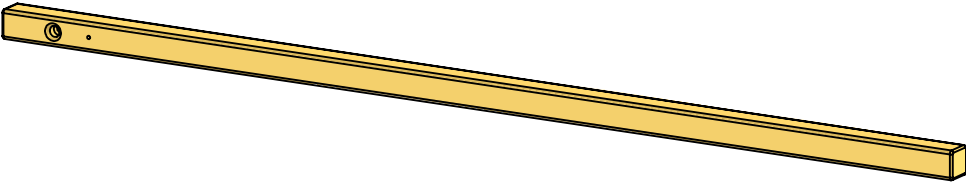
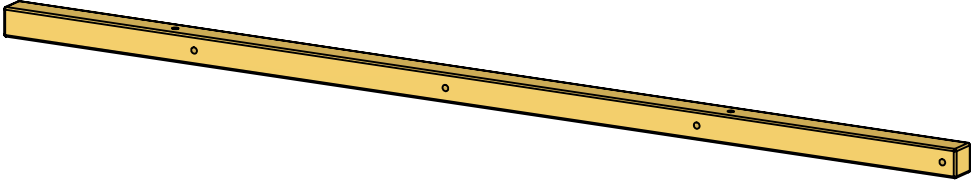
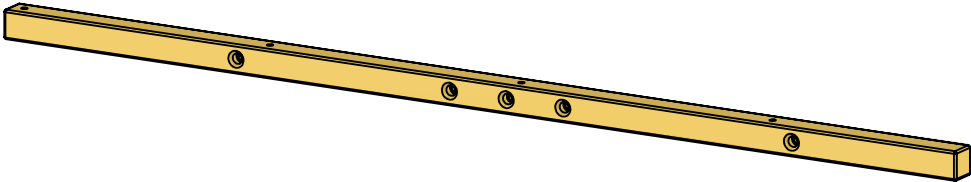


USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.

PICTURE	DESCRIPTION	QTY.
	5/4 X 4 X 28 1/2" DECK SPACER	4
	2 X 4 X 36" PORCH CENTER DECK SUPPORT	2
	2 X 4 X 70" CENTER DECK SUPPORTS	2
	2 X 4 X 70" STEPS	4
	2 X 4 X 70" TARP BOARD	2
	2 X 4 X 70" TOP PANEL BOARD	1
	2 X 4 X 77" END TARP BOARD	1

PICTURE	DESCRIPTION	QTY.
	5/4 X 6 X 63" CENTER DECK BOARD	1
	2 X 6 X 70" SANDBOX BOARD	2
	2 X 6 X 102 1/2" LEFT SANDBOX BOARD	1
	2 X 6 X 102 1/2" RIGHT SANDBOX BOARD	1
	2 X 6 X 115 1/2" SANDBOX RUNNER	1
	4 X 4 X 18" SWING BLOCK	1
	4 X 4 X 18" SWING BLOCK WITH ANGLED SIDES	1

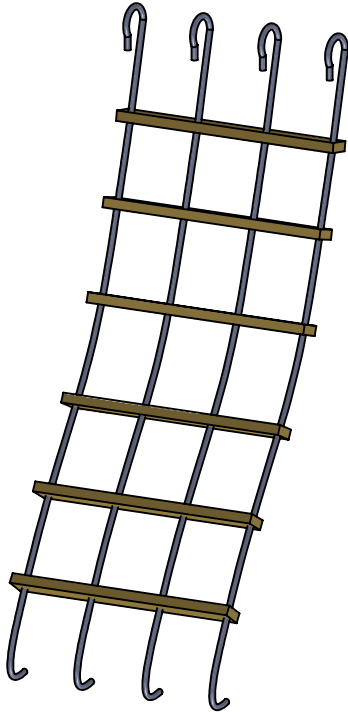
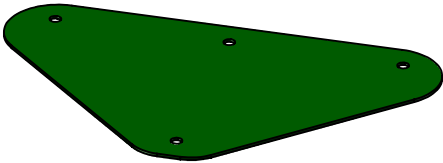
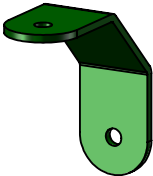
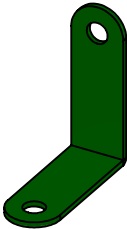

PICTURE	DESCRIPTION	QTY.
	4 X 4 X 25" BLOCK	4
	4 X 4 X 36" PORCH DECK SUPPORT	2
	4 X 4 X 36" PORCH TOP SIDE BOARD	2
	4 X 4 X 58" CROSS MEMBER	1
	4 X 4 X 62 3/4" TIRE SWING SUPPORT	1
	4 X 4 X 70" BLOCK SUPPORT	4
	4 X 4 X 70" DECK SUPPORT	2



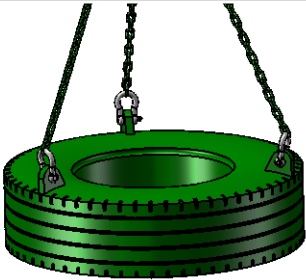

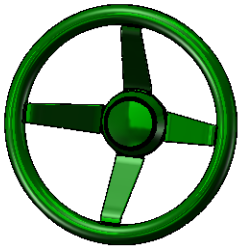
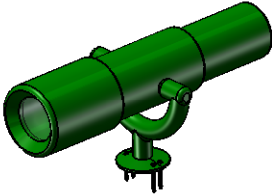
PICTURE	DESCRIPTION	QTY.
	4 X 4 X 78" CENTER POST	2
	4 X 4 X 96" REAR CORNER POST	2
	4 X 4 X 96" PORCH CORNER POST	2
	4 X 4 X 96" MIDDLE CORNER POST	2
	4 X 4 X 120" SWING BEAM LEG	2
	4 X 4 X 126" RIGHT TOP SIDE SUPPORT	1
	4 X 4 X 126" LEFT TOP SIDE SUPPORT	1

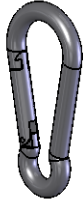

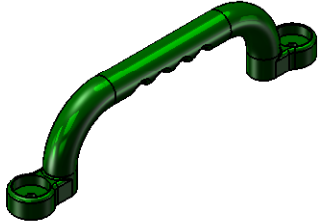
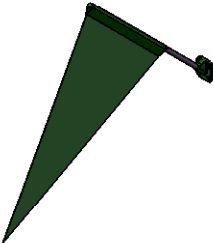


PICTURE	DESCRIPTION	QTY.
	4 X 6 X 39" END CENTER POST	1
	4 X 6 X 42" PORCH CENTER POST	1
	4 X 6 X 70" CENTER CENTER POST	1
	4 X 6 X 119" ROPE LADDER SUPPORT	1
	4 X 6 X 119" TRAP ARM	1
	4 X 6 X 120" SWING BEAM	1
	2 X 4 X 70" SAFETY BOARD	1

PICTURE	DESCRIPTION	QTY.
	<p>PRE ASSEMBLED 11 1/4 X 69 1/2" 2-BOARD DECK</p>	<p>3</p>
	<p>PRE ASSEMBLED 16 7/8 X 69 1/2" 3-BOARD DECK</p>	<p>3</p>
	<p>PRE ASSEMBLED 29 X 31" SIDE PANEL</p>	<p>4</p>
	<p>PRE ASSEMBLED 29 X 34" PORCH SIDE PANEL</p>	<p>2</p>

PICTURE	DESCRIPTION	QTY.
	<p>PRE ASSEMBLED 3 STEP LADDER</p>	<p>1</p>
	<p>PRE ASSEMBLED 5 STEP LADDER</p>	<p>1</p>
	<p>PRE ASSEMBLED ROCKWALL</p>	<p>1</p>

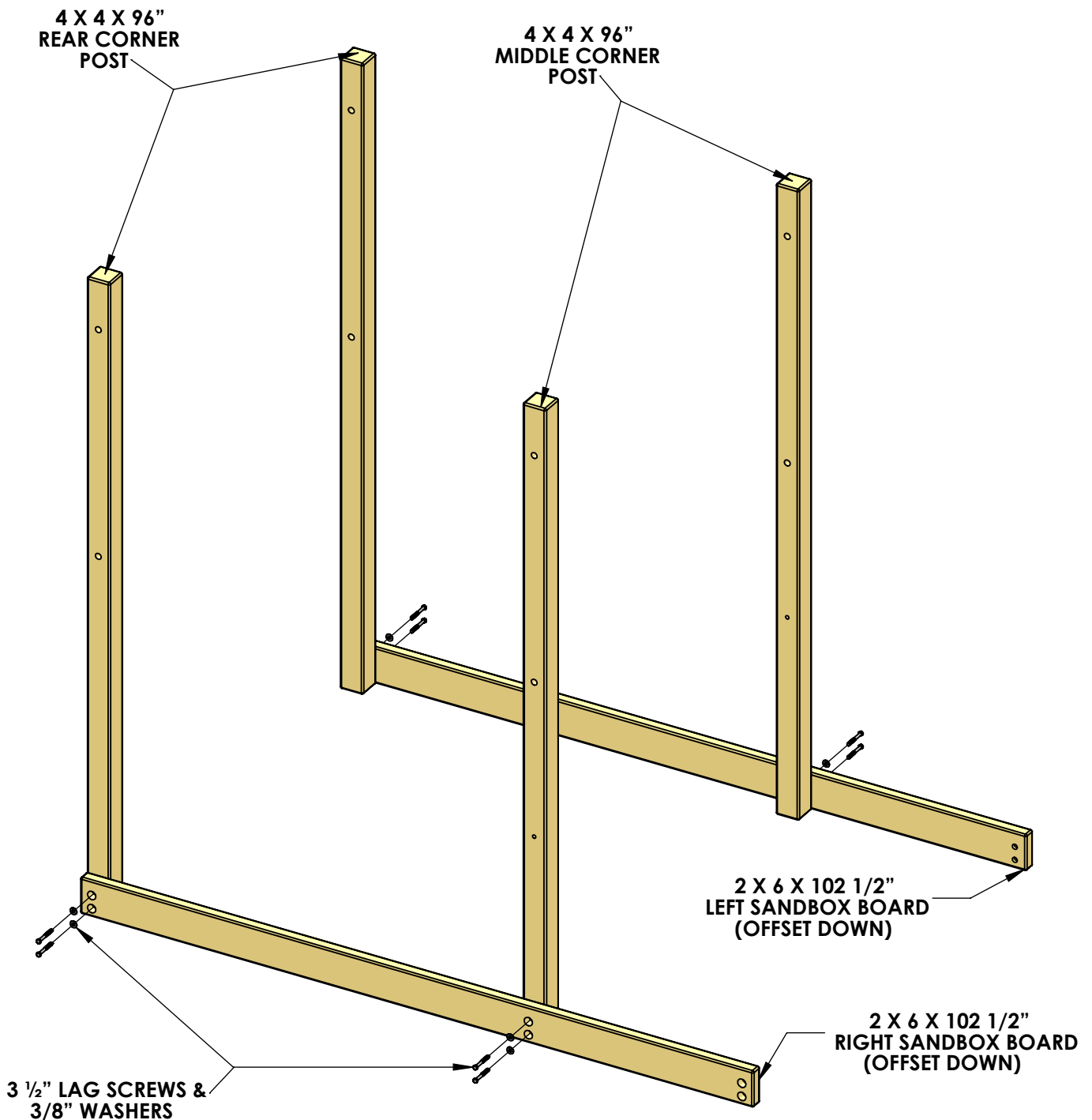
PICTURE	DESCRIPTION	QTY.
	<p>ROPE LADDER ASSEMBLY</p>	<p>1</p>
	<p>SWING PLATE</p>	<p>1</p>
	<p>45° GREEN BRACKET</p>	<p>2</p>
	<p>90° GREEN BRACKET</p>	<p>2</p>
	<p>IRON DUCTILE SWING HANGERS</p>	<p>8</p>

PICTURE	DESCRIPTION	QTY.
	TIRE SWING SWIVEL	1
	SWING WITH CHAINS	3
	TIRE SWING WITH CHAIN	1
	TRAPEZE BAR WITH CHAIN	1
	STEERING WHEEL	1
	TELESCOPE	1

PICTURE	DESCRIPTION	QTY.
	SPRING CLAMP	11
	CLIMBING ROCKS	10
	SAFETY HANDLES (PAIR)	2
	PLASTIC FLAG KIT	2
	NAME PLATE	1
	SLIDE	1
NOT SHOWN	TARP	1

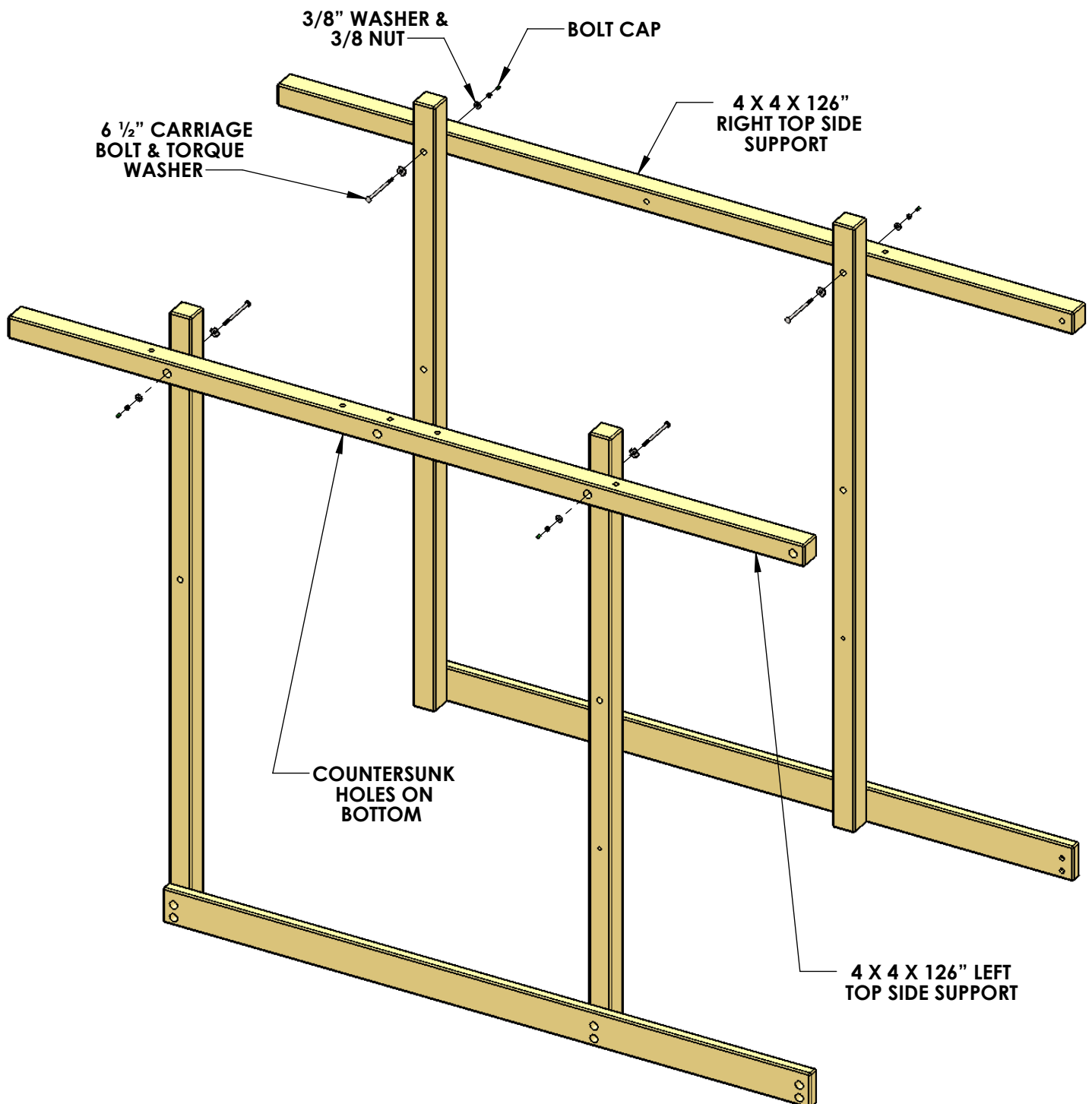
STEP 1: SAND BOX BOARD

1. PLACE THE 2 X 6 X 102 1/2" RIGHT SANDBOX BOARD (HOLES OFFSET DOWN) FLUSH WITH THE BOTTOM OF ONE 4 X 4 X 96" MIDDLE CORNER POST AND ONE 4 X 4 X 96" REAR CORNER POST. LINE UP THE MIDDLE CORNER POST WITH THE MIDDLE HOLES ON THE SANDBOX BOARD AND THE REAR CORNER POST WITH THE HOLES 66 1/2" FROM THE MIDDLE HOLES ON THE SANDBOX BOARD. THE SAND BOX BOARD SHOULD BE ON THE SIDE OF THE CORNER POSTS WITH THE THROUGH HOLES. FASTEN THE SANDBOX BOARD WITH 3/8 X 3 1/2" LAG SCREWS AND 3/8" WASHERS.
2. REPEAT THIS STEP USING THE 2 X 6 X 102 1/2" LEFT SANDBOX BOARD (HOLES OFFSET DOWN).



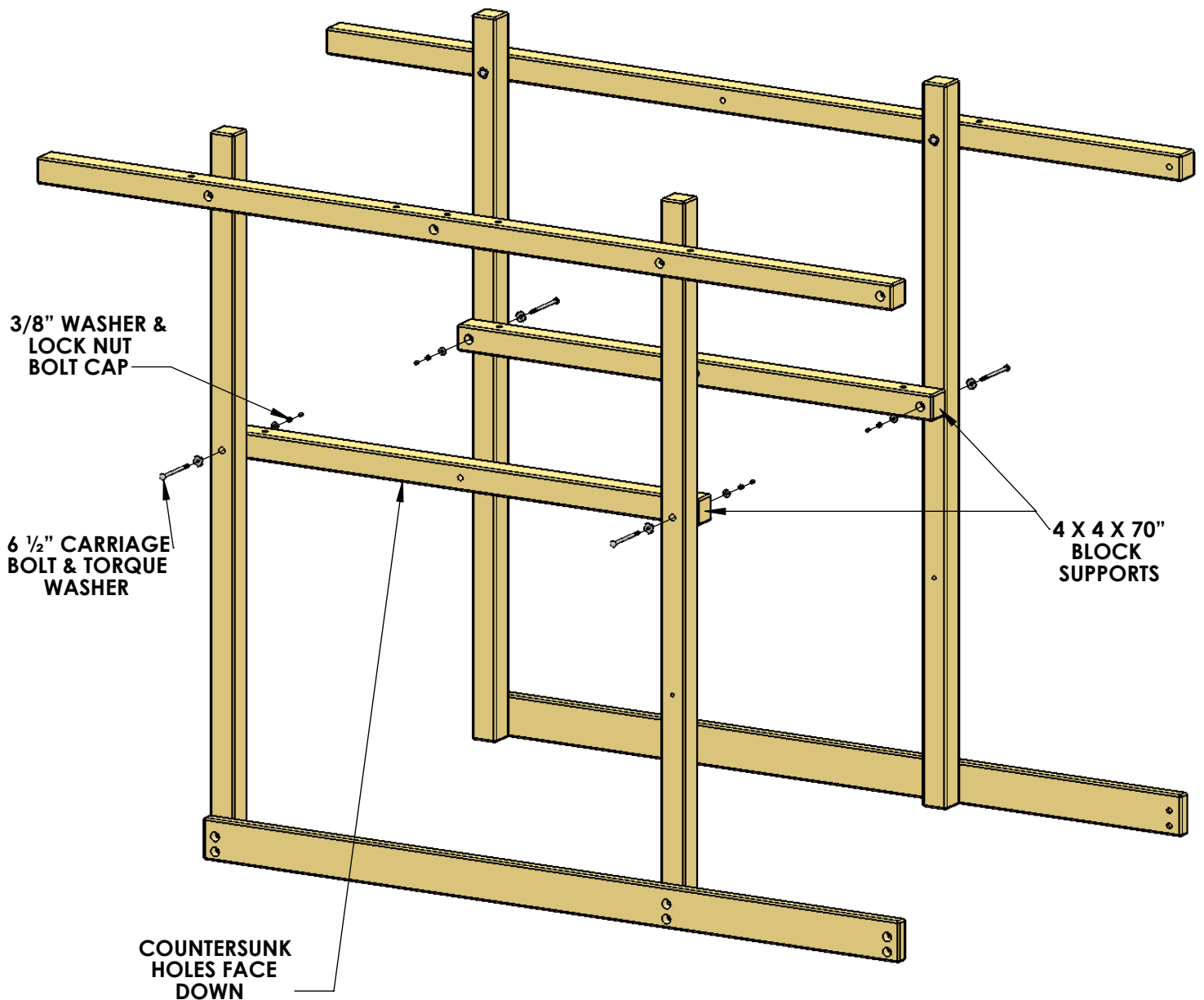
STEP 2: TOP SIDE SUPPORTS

1. ATTACH THE 4 X 4 X 126" LEFT TOP SIDE SUPPORT AND RIGHT TOP SIDE SUPPORT TO THE CORNER POSTS . FASTEN THE TOP SIDE SUPPORTS FROM THE INSIDE WITH THE 3/8 X 6 1/2" CARRIAGE BOLTS WITH TORQUE WASHERS (PLACE THE CARRIAGE BOLT INSIDE THE TORQUE WASHER, MAKING SURE THAT THE TEETH ARE FACING IN THE SAME DIRECTION AS THE THREADS OF THE CARRIAGE BOLT. PLACE THE TORQUE WASHER/CARRIAGE BOLT ASSEMBLY INTO THE HOLE SO THAT THE TEETH OF THE TORQUE WASHER CAN BE INSERTED INTO THE WOOD. USE A HAMMER TO SET THE TORQUE WASHER FACE FLUSH INTO THE WOOD. THEN FASTEN THE 3/8" WASHERS AND 3/8 LOCK NUT ON THE OUTSIDE. USE BOLT CAPS TO COVER ALL EXPOSED THREADS. (NOTE THE PLACEMENT OF THE TOP SIDE SUPPORTS BELOW. THE OFFSET HOLES IN THE LEFT TOP SIDE SUPPORT FACES UP WITH COUNTERSUNK HOLES ON BOTTOM SIDE.)



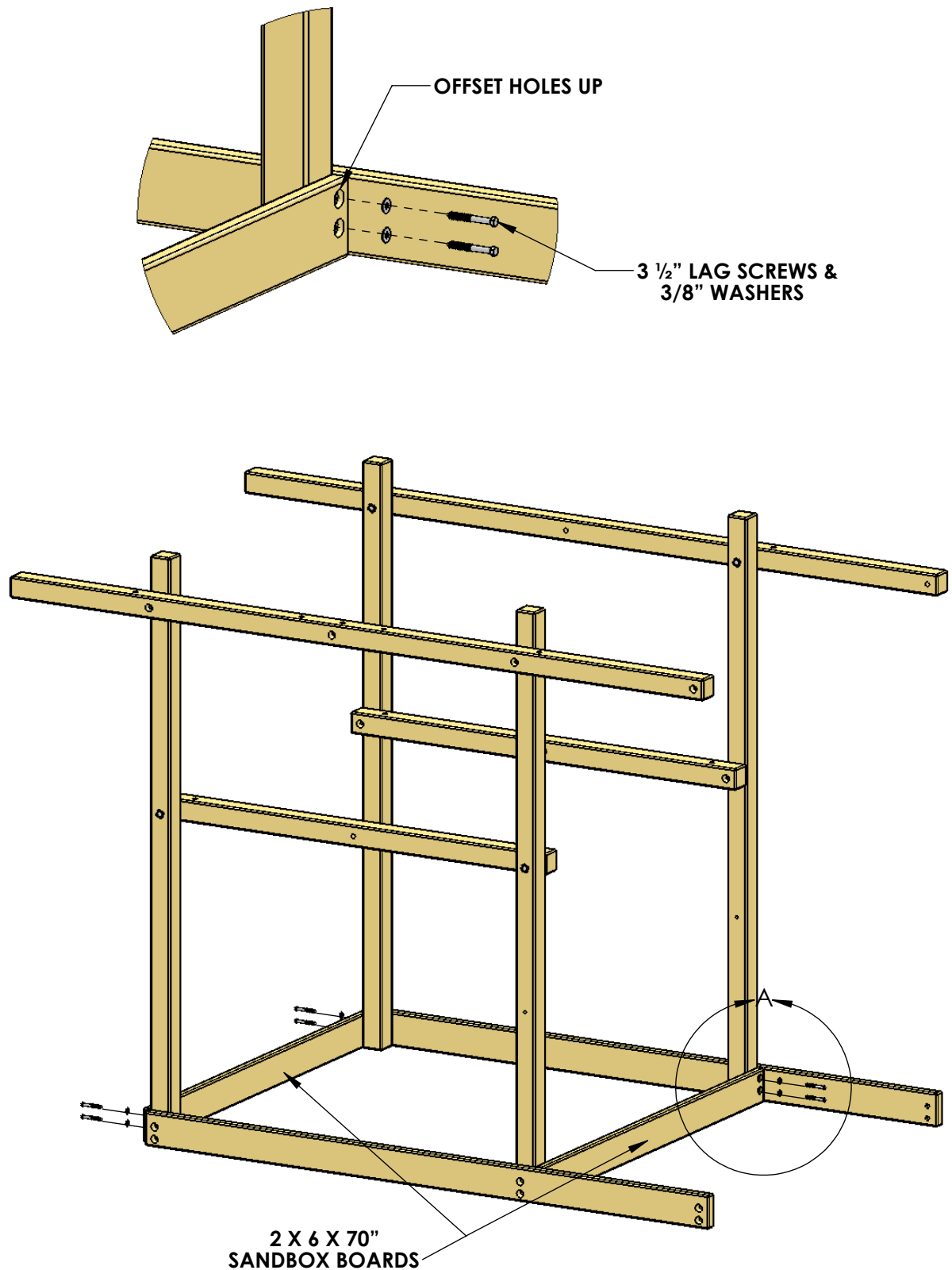
STEP 3: BLOCK SUPPORT

1. INSTALL (2) 4 X 4 X 70" BLOCK SUPPORTS (WITH COUNTERSUNK HOLES FACING DOWN) TO THE CORNER POSTS AT THE 54" HOLES. FASTEN THE BLOCK SUPPORTS FROM THE OUTSIDE WITH 3/8" X 6 1/2" CARRIAGE BOLTS AND TORQUE WASHERS AND 3/8" WASHERS AND 3/8" LOCKNUTS FROM THE INSIDE. USE BOLT CAPS TO COVER ALL EXPOSED THREADS.



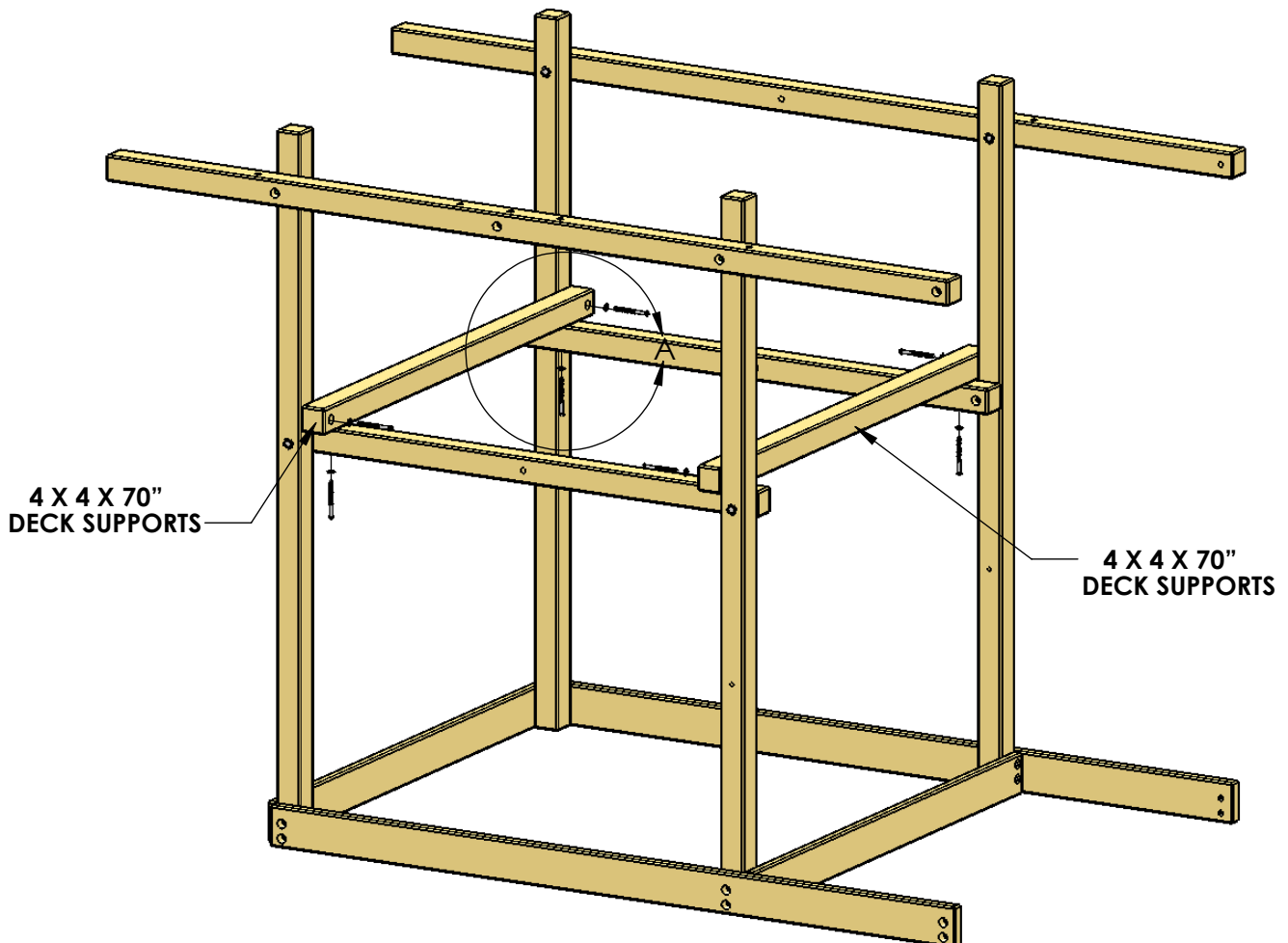
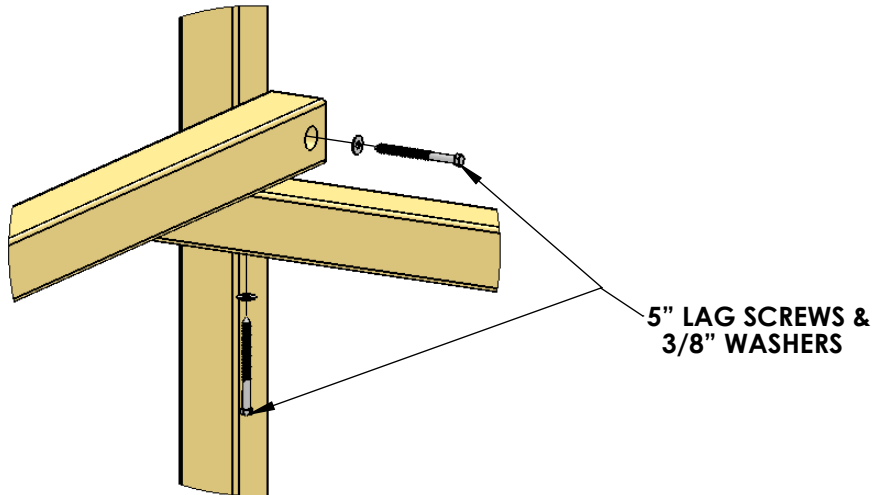
STEP 4: SAND BOX BOARDS

1. PLACE THE 2 X 6 X 70" SAND BOX BOARDS FLUSH WITH THE BOTTOM OF THE CORNER POSTS, OFFSET HOLES UP. FASTEN THE SANDBOX BOARD WITH 3/8" X 3 1/2" LAG SCREWS AND 3/8" WASHERS.



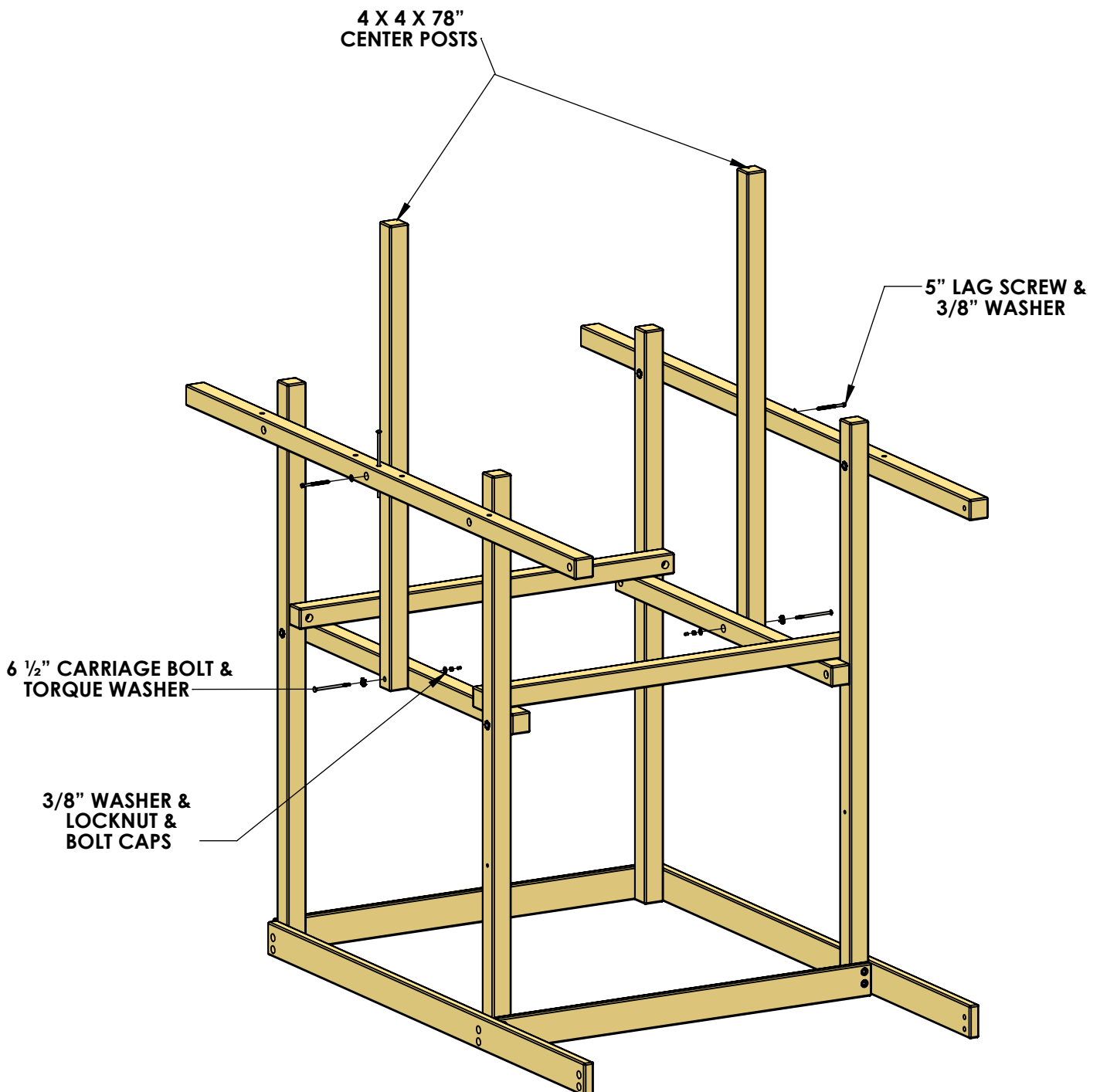
STEP 5: DECK SUPPORTS

1. PLACE THE 4 X 4 X 70" DECK SUPPORTS ON TOP OF THE BLOCK SUPPORTS. FASTEN THE DECK SUPPORTS TO THE CORNER POSTS WITH 3/8" X 5" LAG SCREWS AND 3/8" WASHERS.
2. FASTEN THE DECK SUPPORTS TO THE BLOCK SUPPORT WITH 3/8" X 5" LAG SCREWS AND 3/8" WASHERS FROM UNDERNEATH.



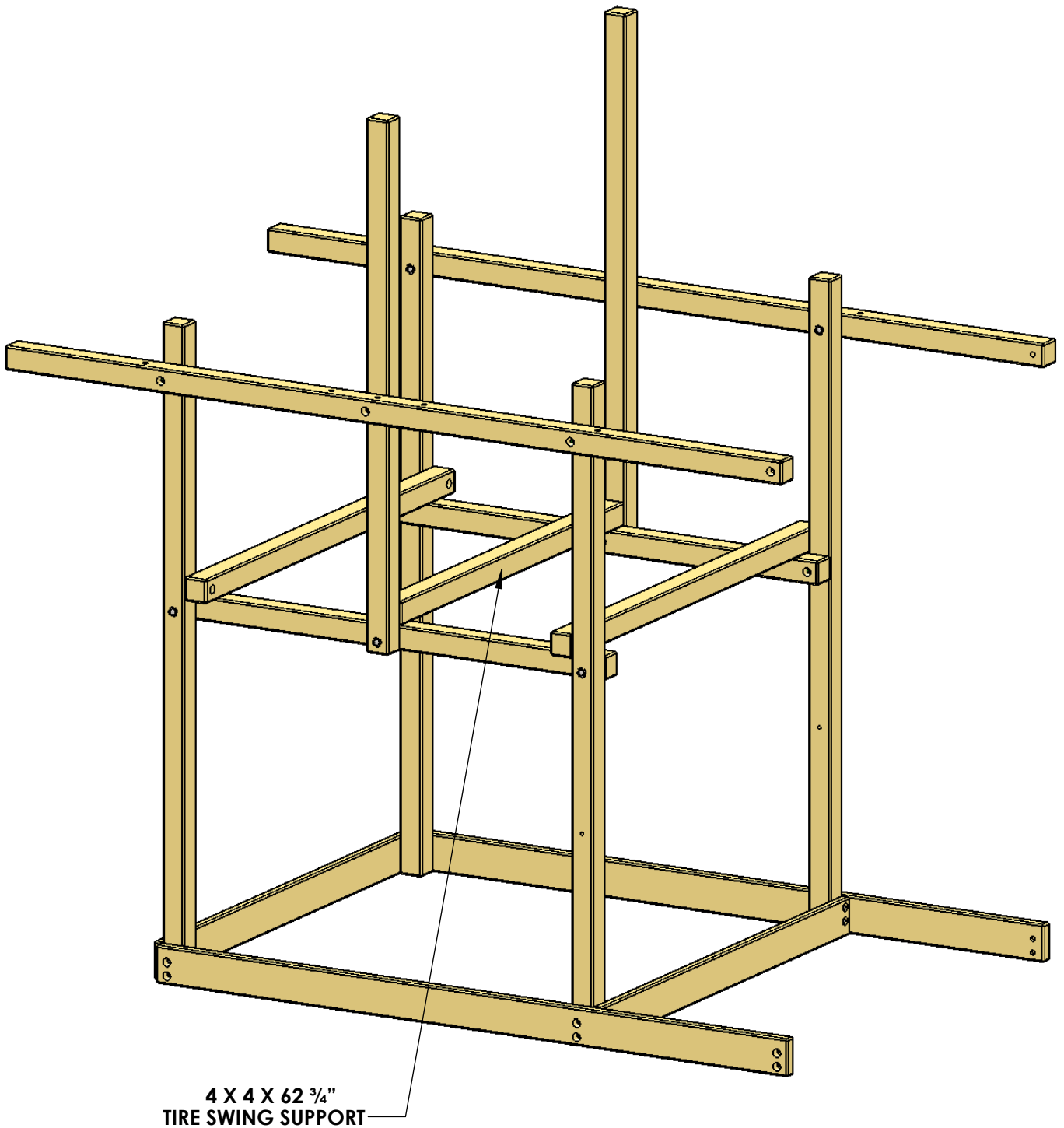
STEP 6: CENTER POSTS

1. PLACE THE 4 X 4 X 78" CENTER POSTS FLUSH WITH THE BOTTOM OF THE BLOCK SUPPORTS, LINING UP THE PILOT HOLES AT THE CENTER OF THE BLOCK SUPPORTS. FASTEN THE CENTER POSTS TO THE BLOCK SUPPORTS FROM THE OUTSIDE WITH 3/8" X 6 1/2" CARRIAGE BOLTS AND TORQUE WASHERS AND 3/8" WASHERS WITH 3/8" LOCKNUTS ON THE INSIDE. USE BOLT CAPS TO COVER ALL EXPOSED THREADS.
2. MAKE SURE THE CENTER POSTS ARE SQUARE TO THE TOP SIDE SUPPORTS. FASTEN THE CENTER POSTS TO THE TOP SIDE SUPPORTS WITH 3/8" X 5" LAG SCREWS AND 3/8" WASHERS.



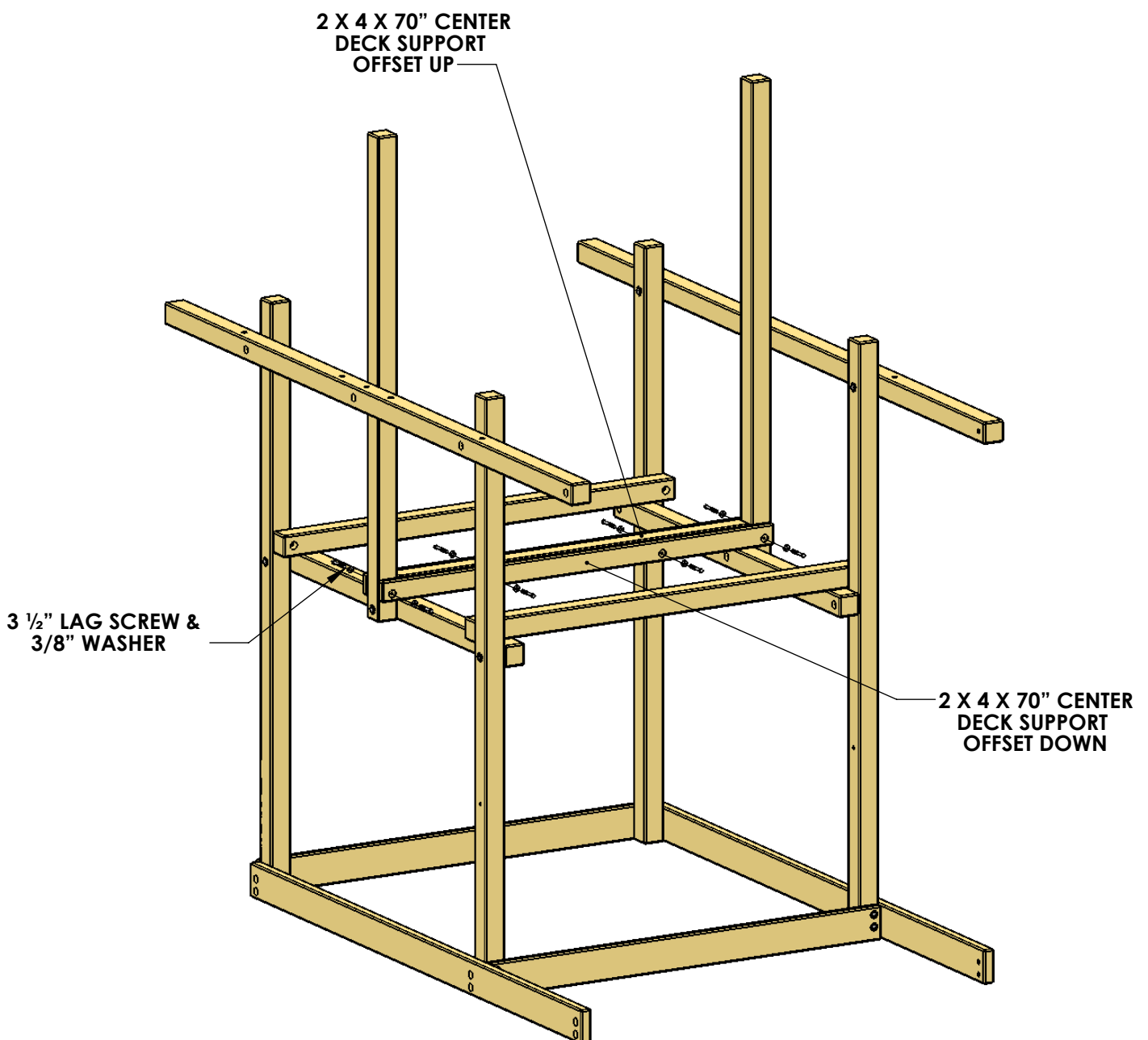
STEP 7: TIRE SWING SUPPORT

1. PLACE THE 4 X 4 X 62 3/4" TIRE SWING SUPPORT FLUSH ON TOP OF THE BLOCK SUPPORTS, IN LINE WITH THE CENTER POSTS. NO BOLTS ARE NEEDED FOR THE TIRE SWING SUPPORT.



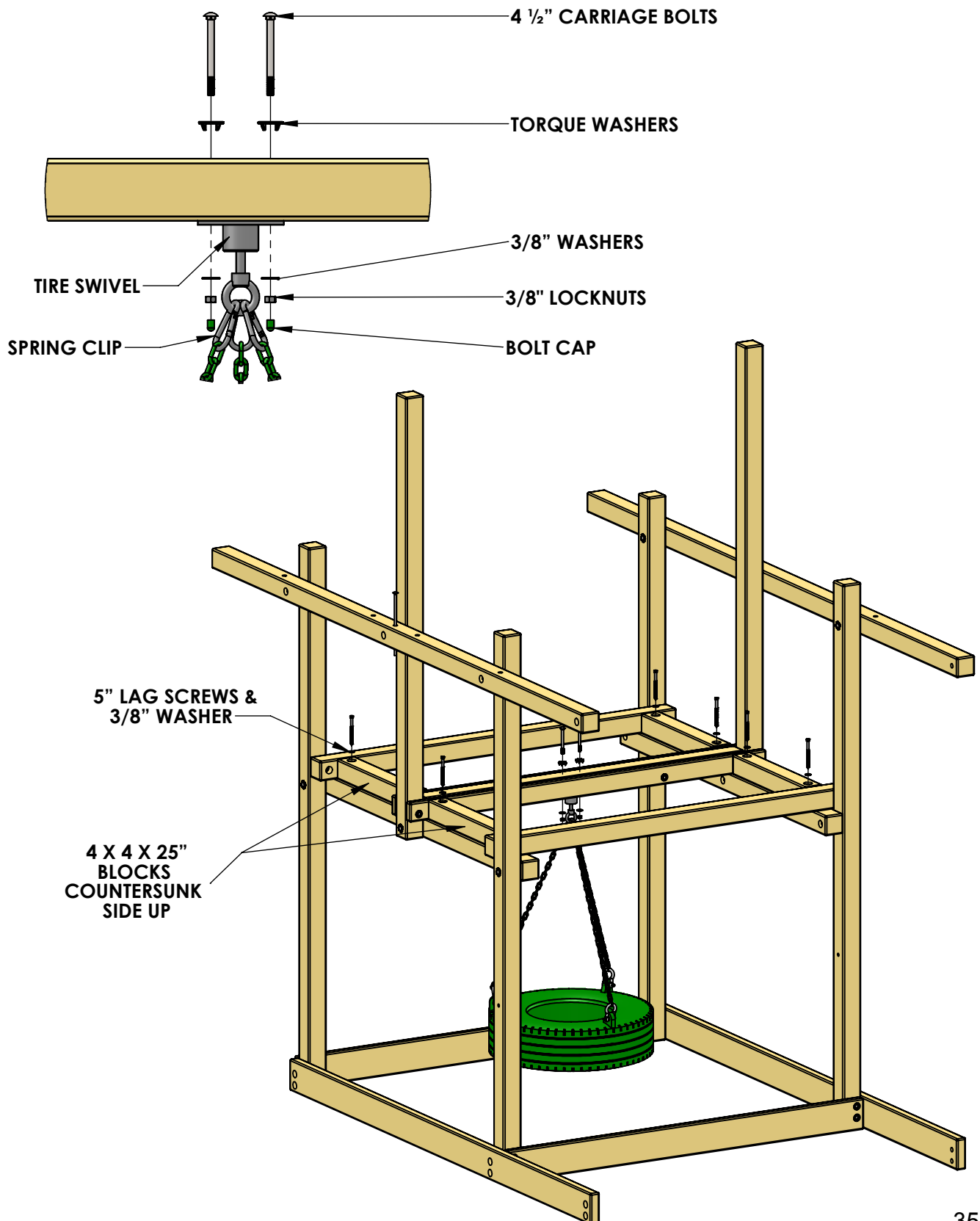
STEP 8: CENTER DECK SUPPORTS

1. PLACE THE 2 X 4 X 70" CENTER DECK SUPPORTS FLUSH AGAINST THE CENTER POSTS, ON TOP OF THE BLOCK SUPPORTS. MAKE SURE THE OFFSET HOLES ON ONE CENTER DECK SUPPORT ARE UP AND THE OFFSET HOLES ARE DOWN ON THE OTHER. FASTEN THE CENTER DECK SUPPORTS TO THE CENTER POSTS AND TIRE SWING BEAM WITH FOUR 3/8 X 3 1/2" LAG SCREWS WITH 3/8" WASHERS PER SUPPORT.



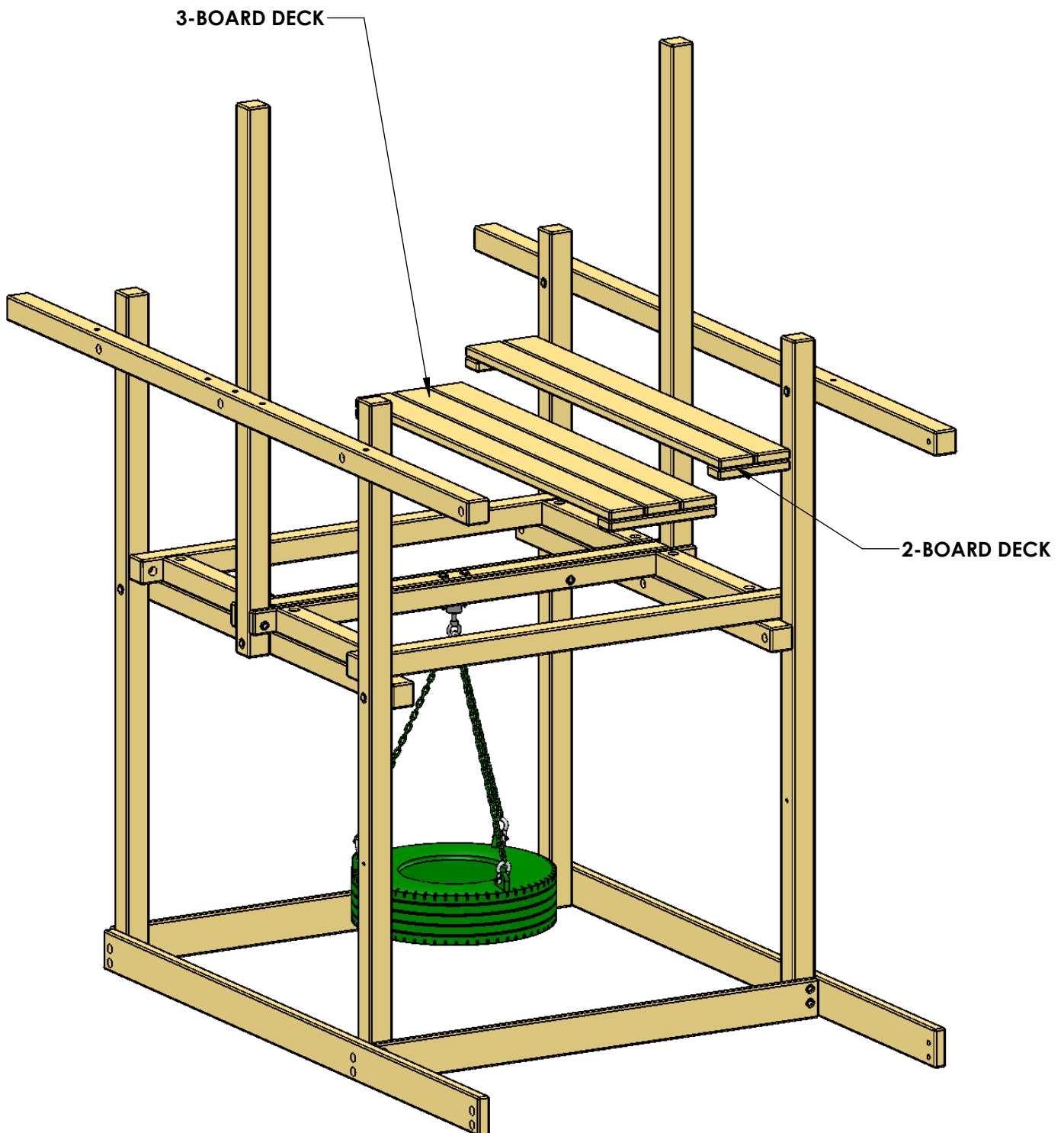
STEP 9: TIRE SWIVEL AND BLOCK SUPPORTS

1. PLACE THE TIRE SWIVEL ON TOP OF THE TIRE SWING SUPPORT. POSITION THE SWIVEL ON CENTER OF THE SUPPORT. MARK THE BOLT HOLES OF THE SWIVEL. DRILL TWO 3/8" PILOT HOLES THROUGH THE TIRE SWING SUPPORT. MOUNT THE SWIVEL WITH 3/8" x 4 1/2" CARRIAGE BOLTS AND TORQUE WASHERS FROM THE TOP AND 3/8" WASHERS AND 3/8" LOCKNUTS ON BOTTOM. USE BOLT CAPS TO COVER ALL EXPOSED THREADS.
2. PLACE THE 4 X 4 X 25" BLOCKS (COUNTERSUNK WITH RADIUS EDGE UP) FLUSH ON TOP OF THE BLOCK SUPPORTS, BETWEEN THE CENTER AND END DECK SUPPORTS. FASTEN THE BLOCKS TO THE BLOCK SUPPORTS WITH TWO 3/8" x 5" LAG SCREWS AND 3/8" WASHERS.
3. ATTACH THE TIRE SWING CHAINS TO THE TIRE SWIVEL LOOP WITH THREE SPRING CLIPS.



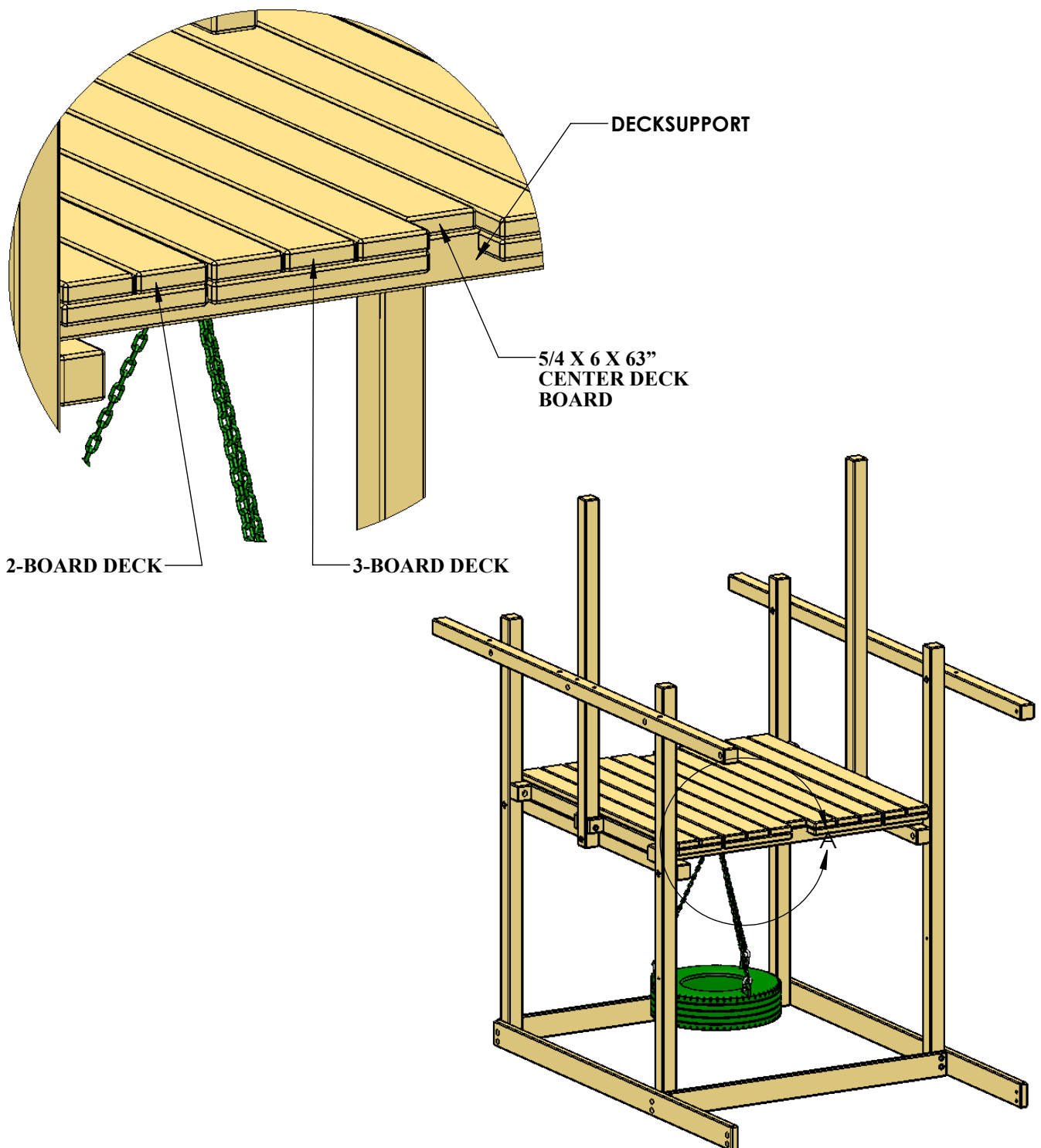
STEP 10: ASSEMBLY OF UPPER DECK

1. PLACE ONE PRE ASSEMBLED 2 3/8" X 11 1/4 X 69 1/2" 2-BOARD DECK ON TOP OF THE DECK SUPPORT AND FLUSH TO THE CORNER POSTS.
2. TO THE SIDE OF THE 2-BOARD DECK PLACE A PRE ASSEMBLED 2 3/8" X 16 7/8 X 69 1/2" 3-BOARD DECK. CONTINUE TO STEP 11 FOR COMPLETION OF LOWER DECK.



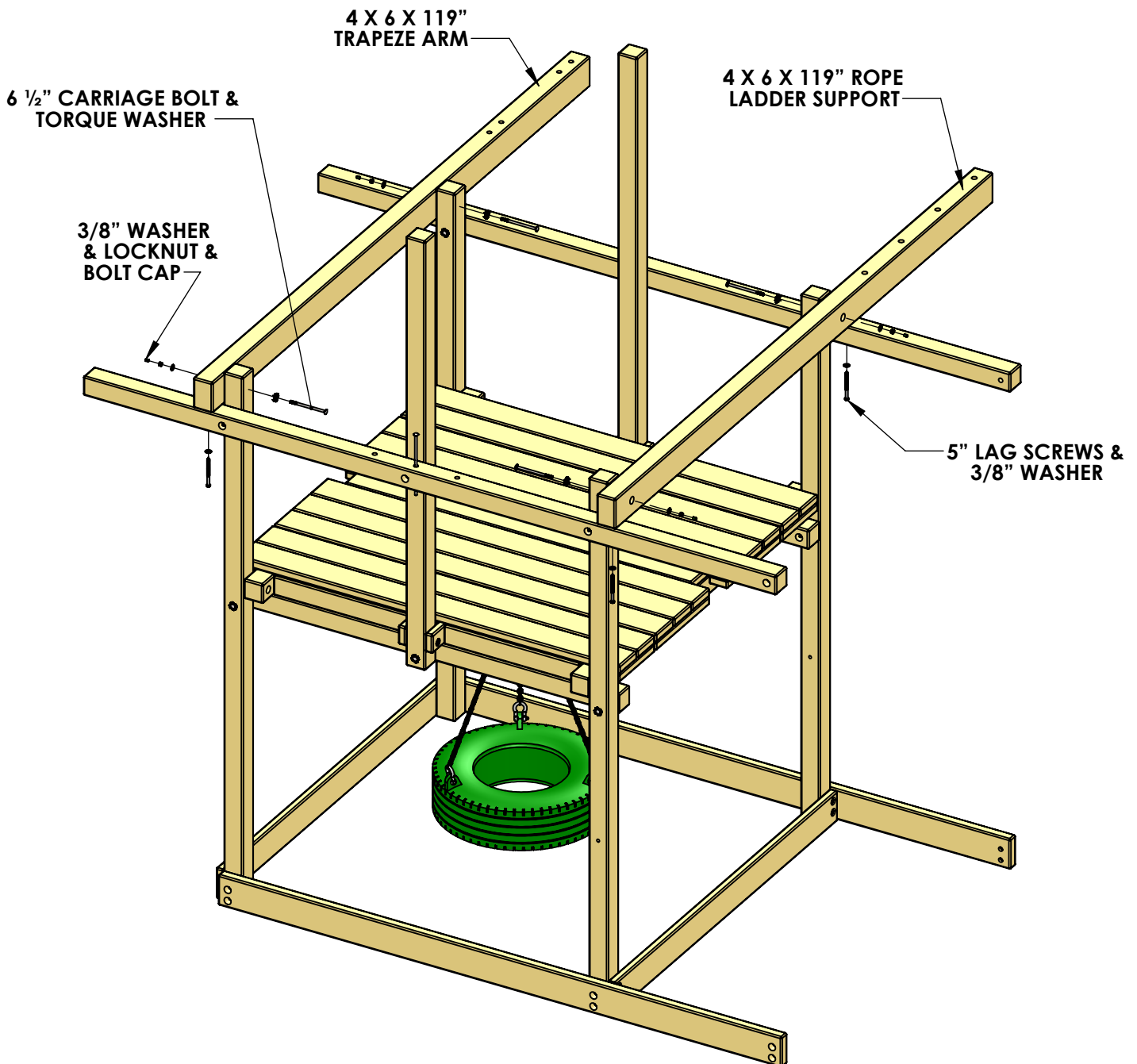
STEP 11: COMPLETION OF LOWER DECK

1. PLACE THE 5/4 X 6 X 63" CENTER DECK BOARD ACROSS THE TOP OF THE DECK SUPPORTS TO THE SIDE OF THE 3-BOARD DECK. FLUSH THE ENDS WITH THE DECK SUPPORTS AS SHOWN BELOW.
2. PLACE A 3-BOARD DECK AND A 2-BOARD DECK TO THE SIDE OF THE CENTER DECK BOARD, AS IN STEP 10.
3. MAKE SURE THE DECKS ARE EVENLY SPACED AND CENTERED. SECURE WITH (2) 2 1/2" WOOD SCREWS TO DECK SUPPORT ON EACH DECK BOARD.



STEP 12: ROPE LADDER SUPPORT AND TRAPEZE ARM

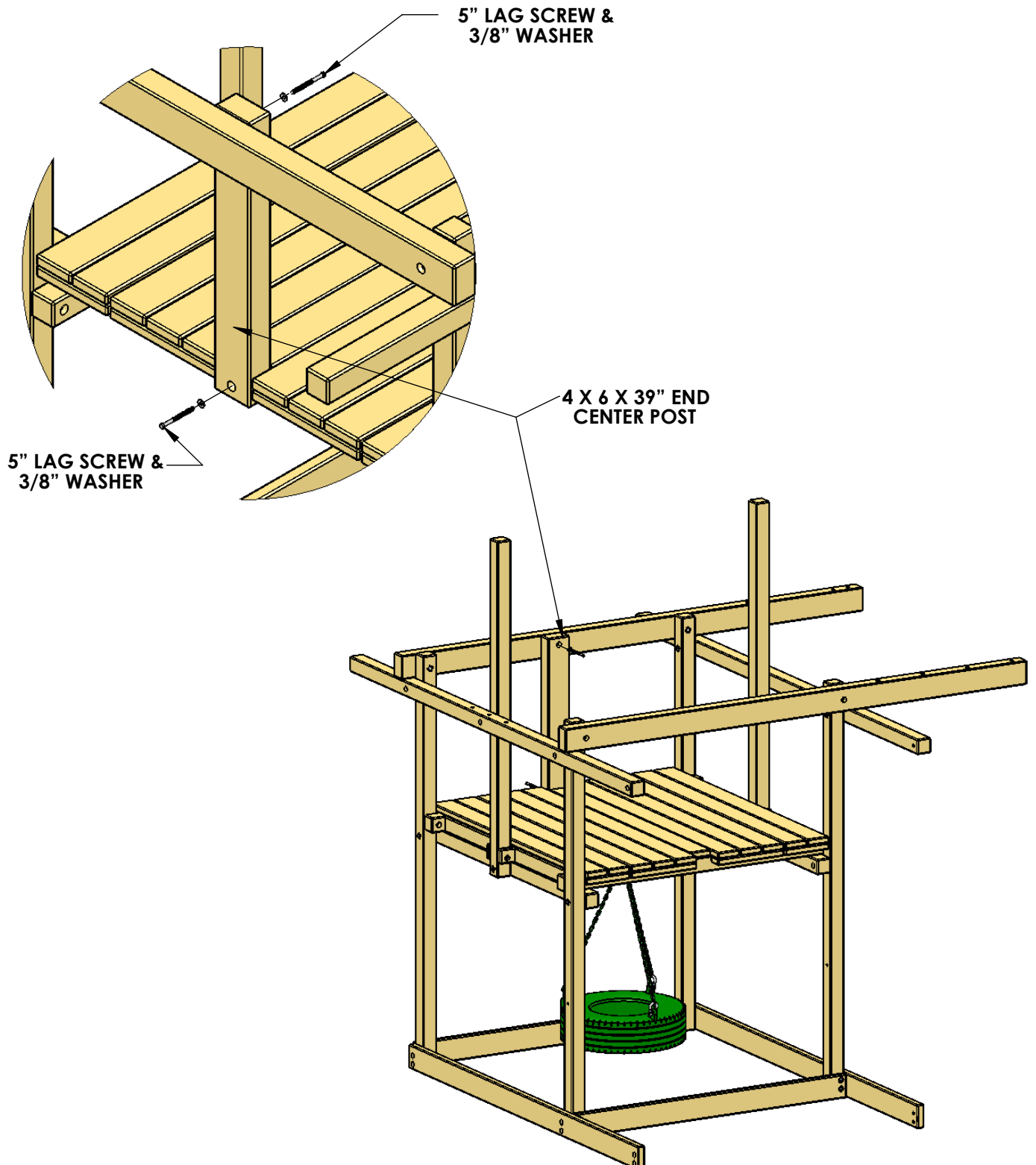
1. PLACE THE 4 X 6 X 119" ROPE LADDER SUPPORT AND TRAPEZE ARM ON TOP OF THE TOP SIDE SUPPORTS FLUSH TO THE CORNER POSTS. WITH A 3/8" BIT, DRILL THROUGH THE HOLES OF THE 4 X 6 X 119 SUPPORTS INTO THE CORRESPONDING CORNER POSTS.
2. FASTEN THE 4 X 6 X 119 ROPE LADDER SUPPORT AND TRAPEZE ARM TO THE CORNER POSTS FROM THE INSIDE WITH 3/8" X 6 1/2" CARRIAGE BOLTS AND TORQUE WASHERS AND 3/8" WASHERS AND 3/8" LOCKNUTS ON THE OUTSIDE. USE BOLT CAPS TO COVER ALL EXPOSED THREADS.
3. FASTEN THE TOP SIDE SUPPORTS TO THE TRAPEZE ARM AND ROPE LADDER SUPPORT FROM THE BOTTOM WITH 3/8" X 5" LAG SCREWS AND 3/8" WASHERS.



STEP 13: END CENTER POST

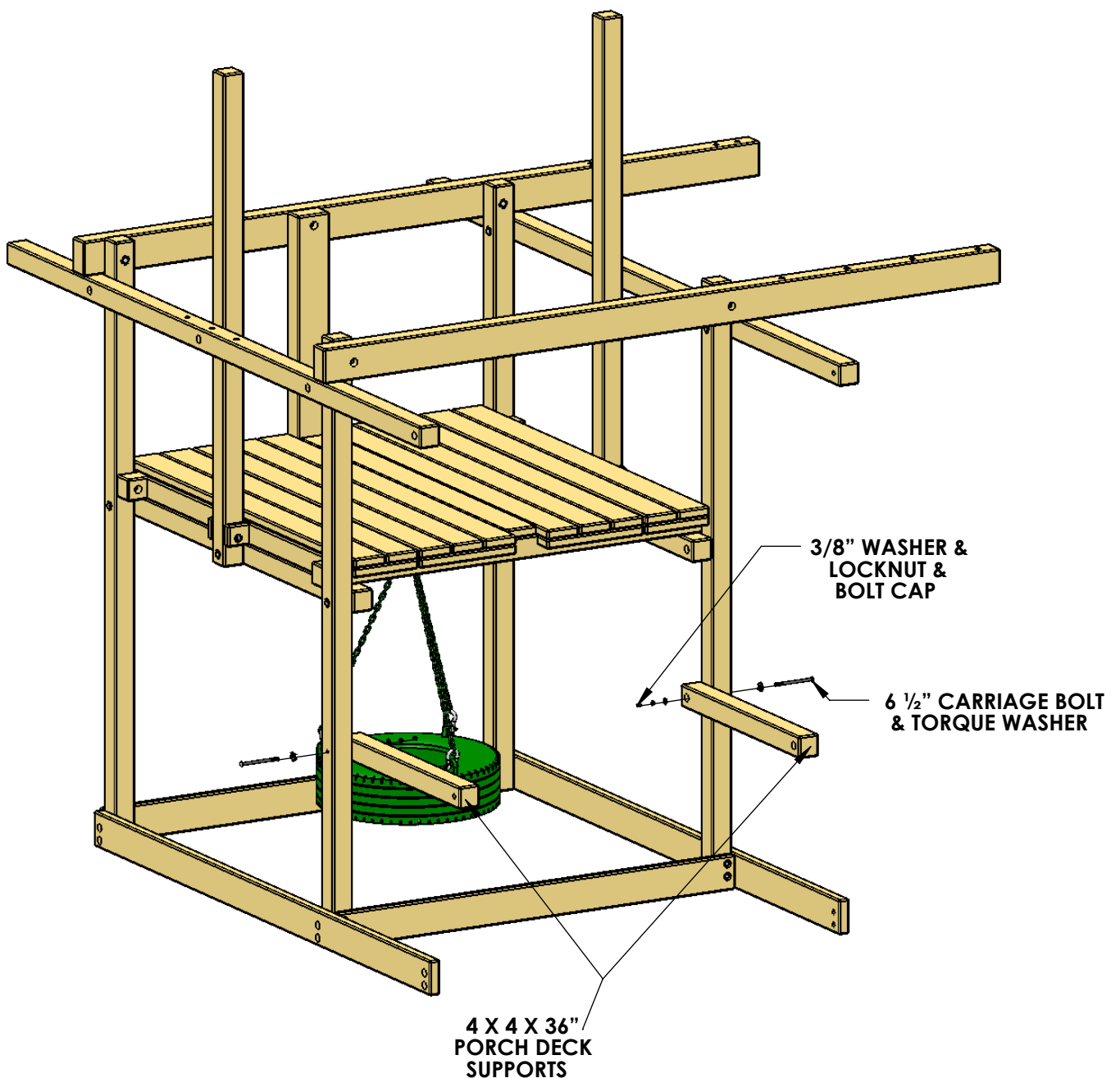
1. PLACE THE 4 X 6 X 39" END CENTER POST 28 3/4" FROM THE CORNER POST. FLUSH THE TOP OF END CENTER POST WITH TOP OF TRAPEZE ARM. FASTEN THE END CENTER POST TO TRAPEZE ARM WITH A 3/8" X 5" LAG SCREW AND A 3/8" WASHER.
2. ATTACH TO THE DECK SUPPORT WITH A 3/8" X 5" LAG SCREW AND A 3/8" WASHER.

OPPOSITE VIEW



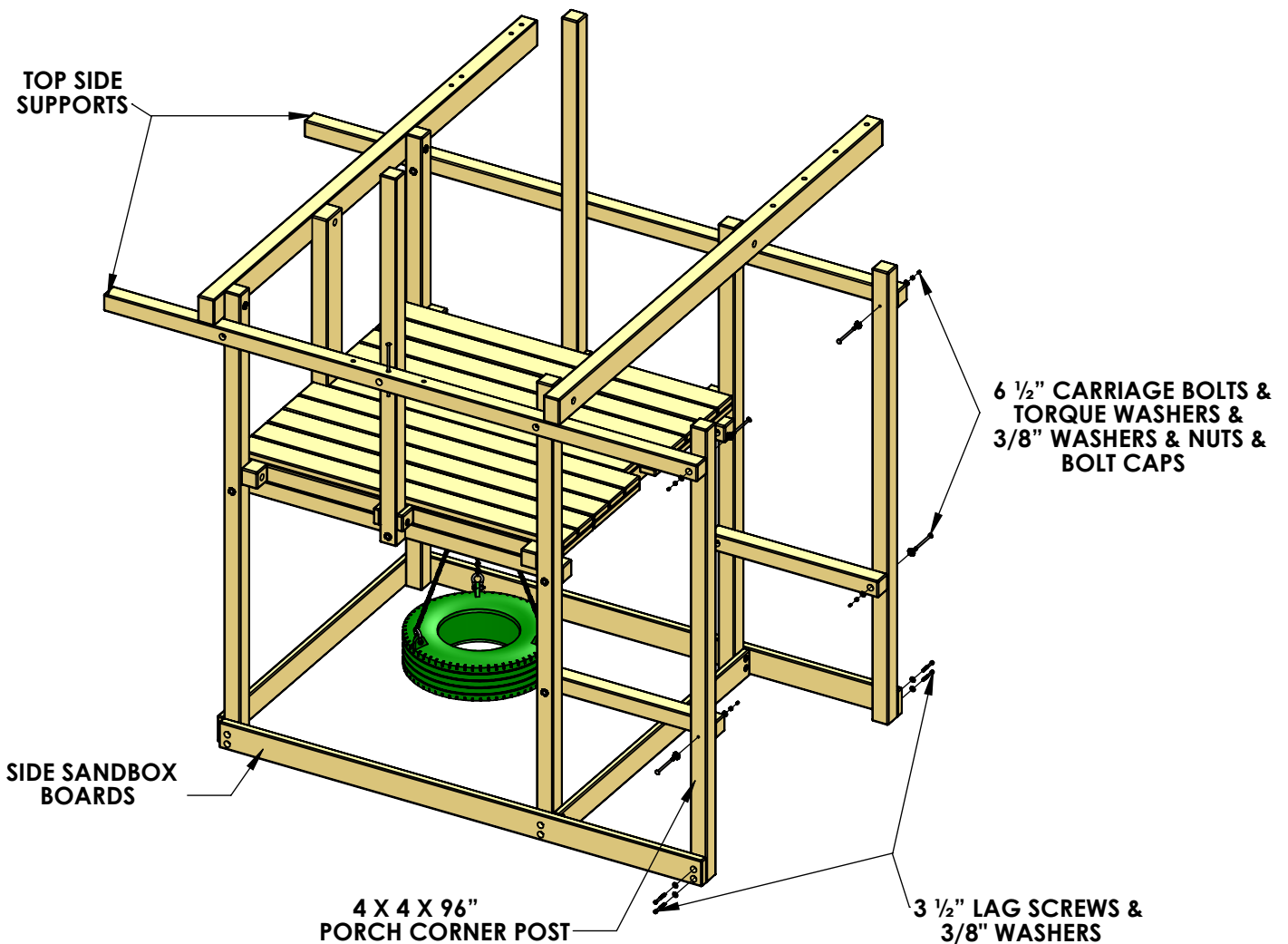
STEP 14: PORCH DECK SUPPORTS

1. ATTACH THE 4 X 4 X 36" PORCH DECK SUPPORTS TO THE MIDDLE CORNER POST HOLES AT 30 1/2" WITH 3/8" X 6 1/2" CARRIAGE BOLTS AND TORQUE WASHERS FROM THE OUTSIDE AND 3/8" WASHERS AND 3/8" LOCKNUTS ON THE INSIDE. USE BOLT CAPS TO COVER ALL EXPOSED THREADS.



STEP 15: PORCH CORNER POSTS

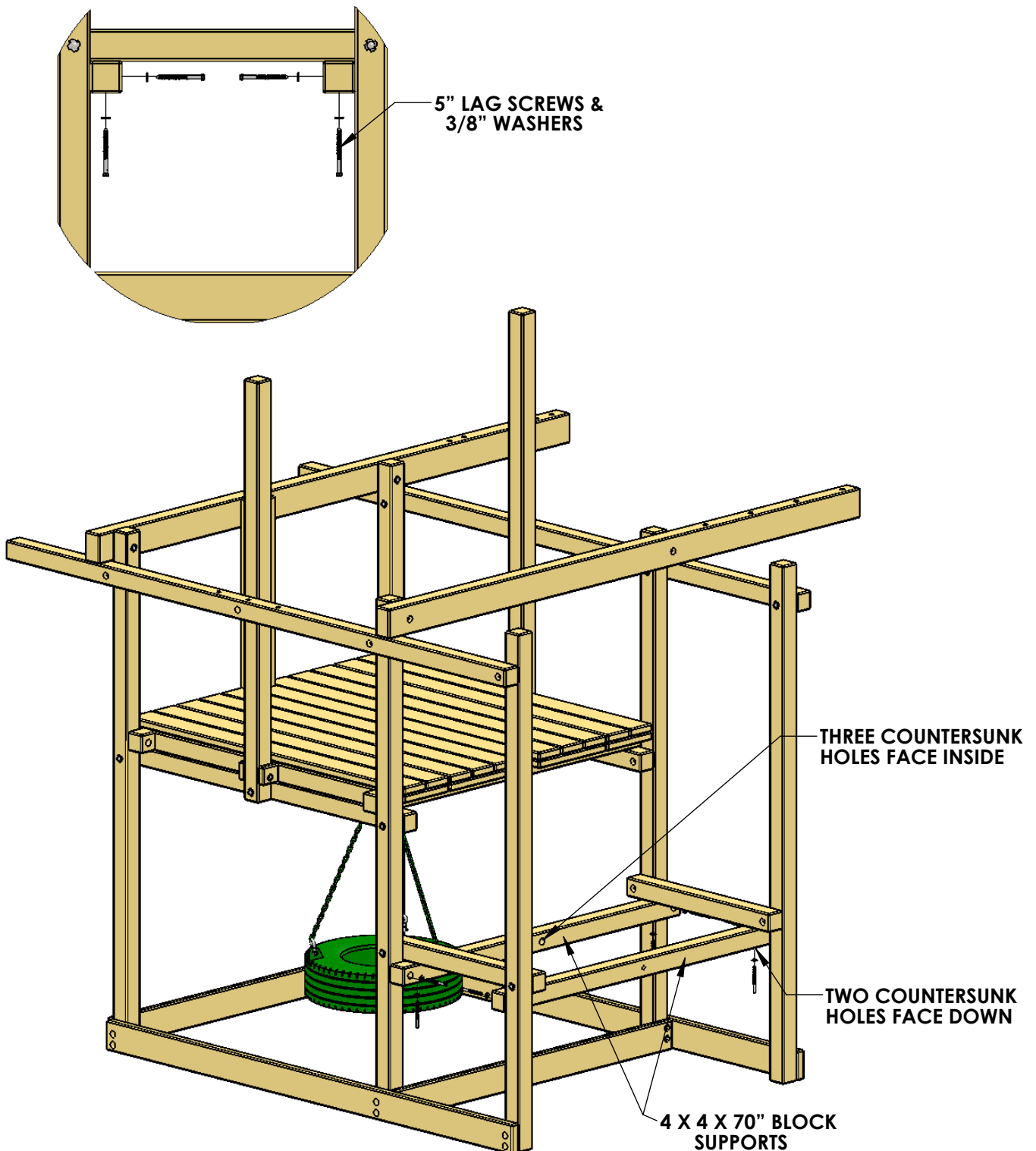
1. ATTACH THE 4 X 4 X 96" PORCH CORNER POSTS TO THE PORCH SUPPORTS FROM THE OUTSIDE WITH 3/8" X 6 1/2" CARRIAGE BOLTS AND TORQUE WASHERS AND 3/8" WASHERS AND 3/8" LOCKNUTS ON THE INSIDE.
2. ATTACH THE 4 X 4 X 96" PORCH CORNER POSTS TO THE TOP SIDE SUPPORTS FROM THE INSIDE WITH 3/8" X 6 1/2" CARRIAGE BOLTS WITH TORQUE WASHERS AND 3/8" WASHERS AND 3/8" LOCKNUTS ON THE OUTSIDE. USE BOLT CAPS TO COVER ALL EXPOSED THREADS.
3. ATTACH THE PORCH CORNER POST TO THE SIDE SANDBOX BOARDS WITH TWO 3/8 X 3 1/2" LAG SCREWS AND TWO 3/8" WASHERS PER POST.



STEP 16: BLOCK SUPPORTS

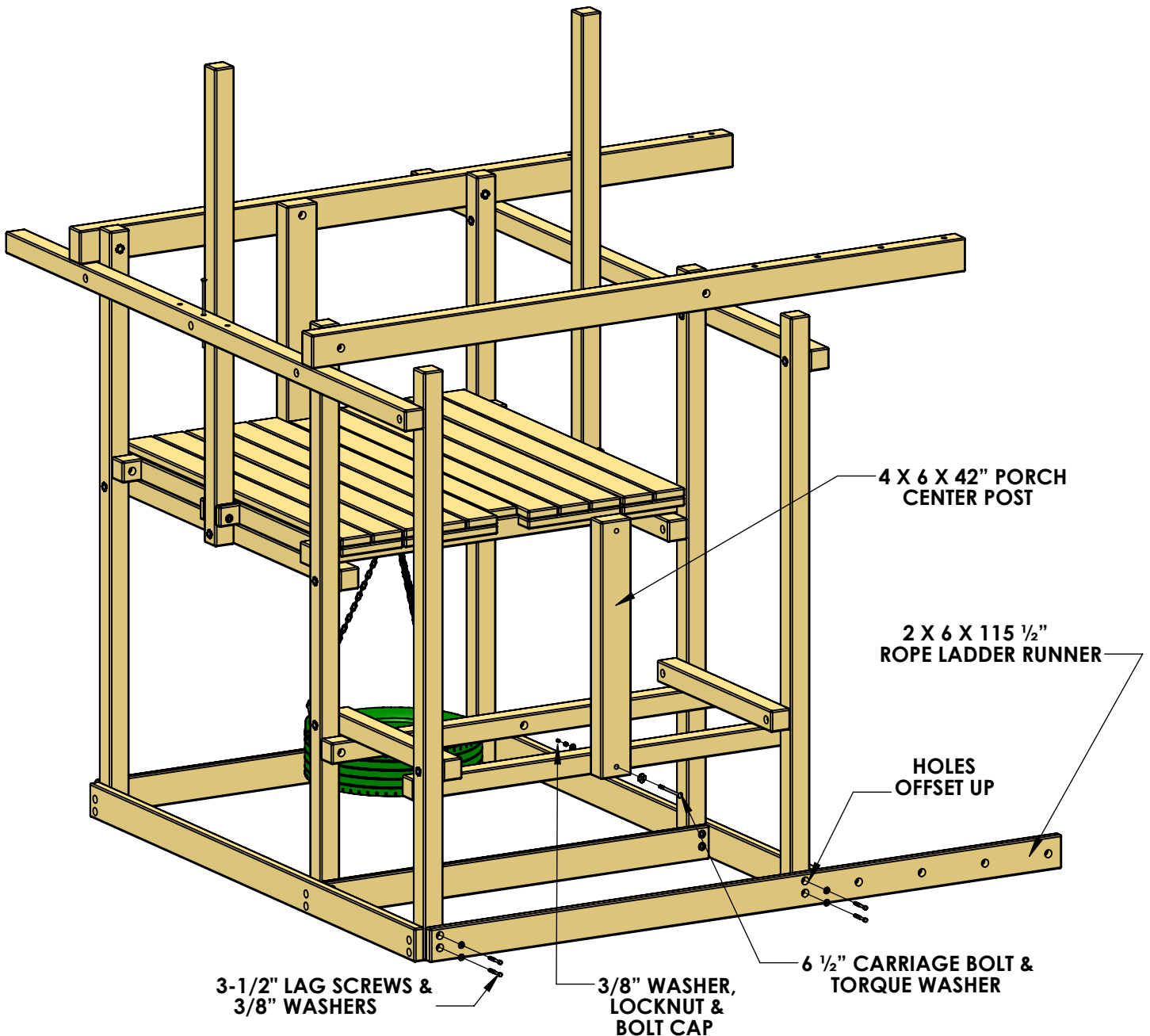
1. PLACE THE 4 X 4 X 70" BLOCK SUPPORTS UNDER THE PORCH SUPPORTS AND FLUSH TO THE CORNER POST. THREE COUNTERSUNK HOLES FACE INSIDE. TWO COUNTERSUNK HOLES FACE DOWN.
2. ATTACH THE BLOCK SUPPORTS TO THE CORNER POST WITH 3/8 X 5" LAG SCREWS AND 3/8" WASHERS.
3. ATTACH THE BLOCK SUPPORTS TO THE PORCH SUPPORTS FROM UNDERNEATH WITH 3/8" X 5" LAG SCREWS AND 3/8" WASHERS.

SIDE VIEW



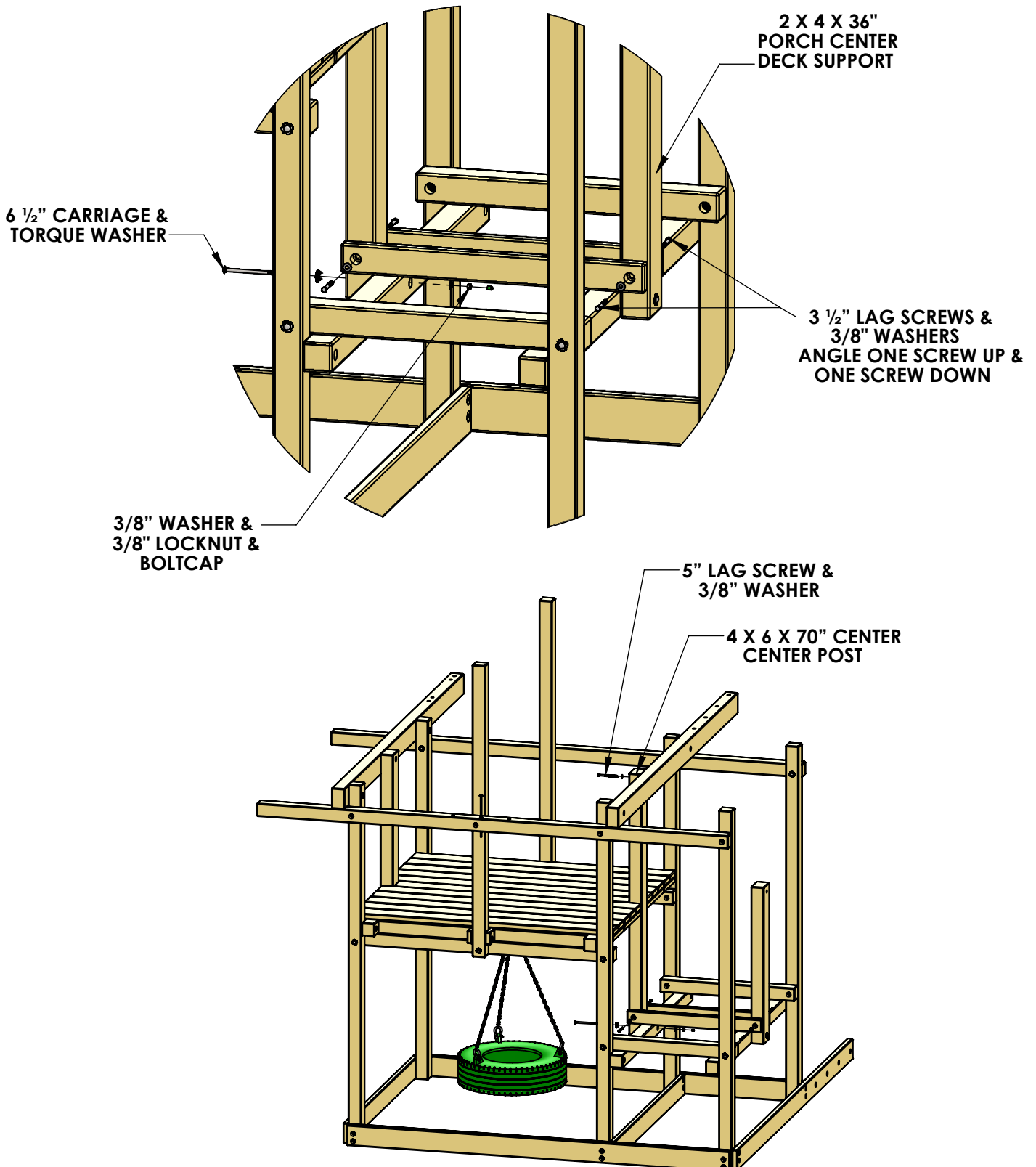
STEP 17: SANDBOX RUNNER & PORCH CENTER POST

1. ATTACH THE 2 X 6 X 115 1/2" ROPE LADDER RUNNER (HOLES OFFSET UP) TO THE PORCH CORNER POSTS WITH TWO 3/8 X 3 1/2" LAG SCREWS AND 3/8" WASHERS PER CORNER POST.
2. ATTACH THE 4 X 6 X 42" PORCH CENTER POST TO THE BLOCK SUPPORT FROM THE OUTSIDE WITH A 3/8 " X 6 1/2" CARRIAGE BOLT AND TORQUE WASHER AND 3/8" WASHER AND 3/8" LOCKNUT ON THE INSIDE. USE BOLT CAPS TO COVER ALL EXPOSED THREADS.



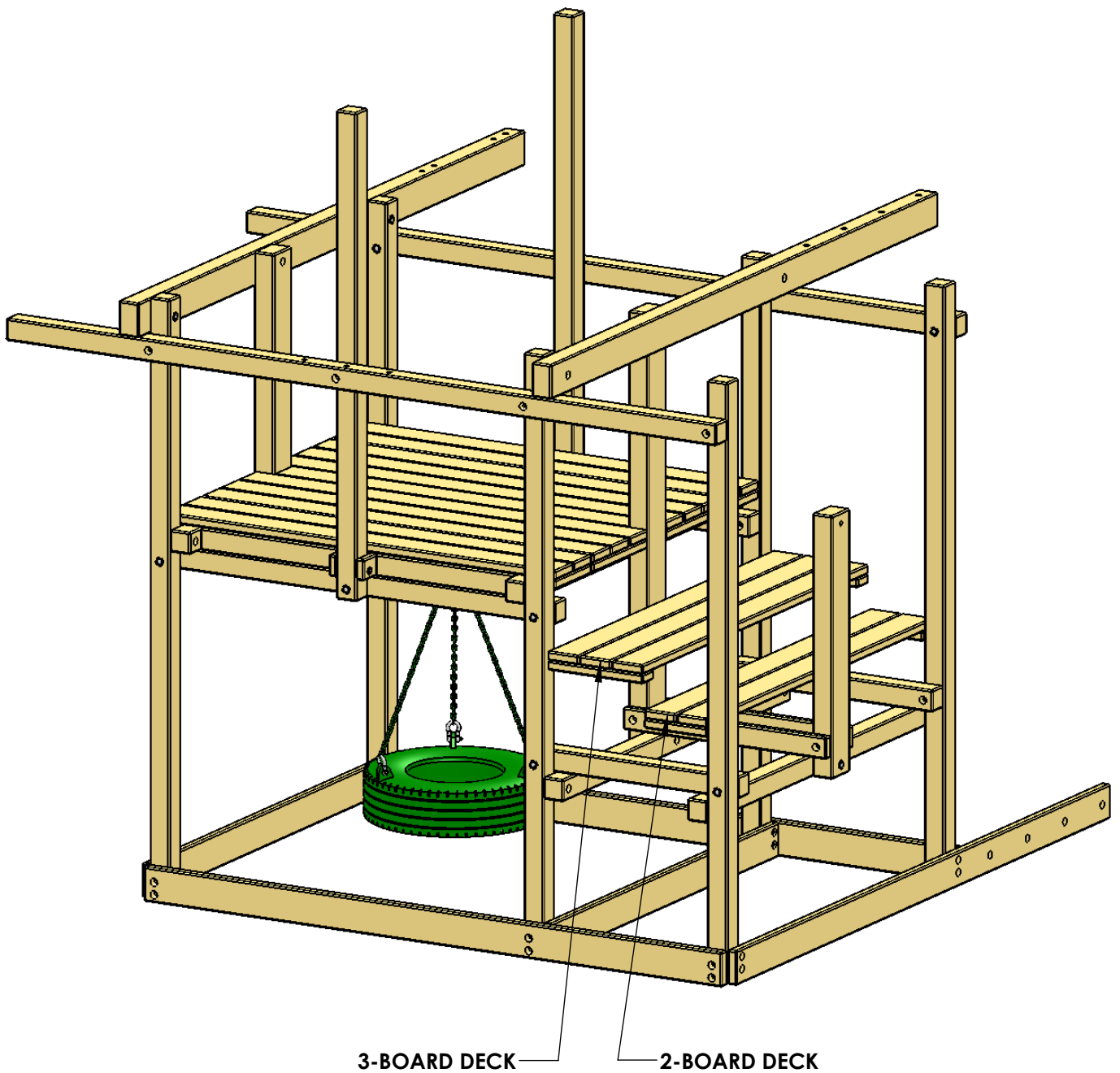
STEP 18: CENTER CENTER POST & PORCH CENTER DECK SUPPORTS

1. ATTACH THE 4 X 6 X 70" CENTER CENTER POST TO THE BLOCK SUPPORT FROM THE OUTSIDE WITH A 3/8" X 6 1/2" CARRIAGE AND TORQUE WASHER AND 3/8" WASHER AND 3/8" LOCKNUT ON THE INSIDE. USE BOLT CAPS TO COVER ALL EXPOSED THREADS.
2. ATTACH THE CENTER CENTER POST TO THE ROPE LADDER SUPPORT WITH A 3/8 X 5" LAG SCREW AND A 3/8" WASHER.
3. ATTACH THE 2 X 4 X 36" PORCH CENTER DECK SUPPORTS TO THE CENTER CENTER POST AND THE PORCH CENTER POST WITH TWO 3/8 X 3 1/2" LAG SCREWS AND 3/8" WASHERS EACH. ANGLE THE LAG SCREWS UP ON ONE SIDE AND DOWN ON THE OTHER SIDE SO THE SCREWS DO NOT HIT EACH OTHER.



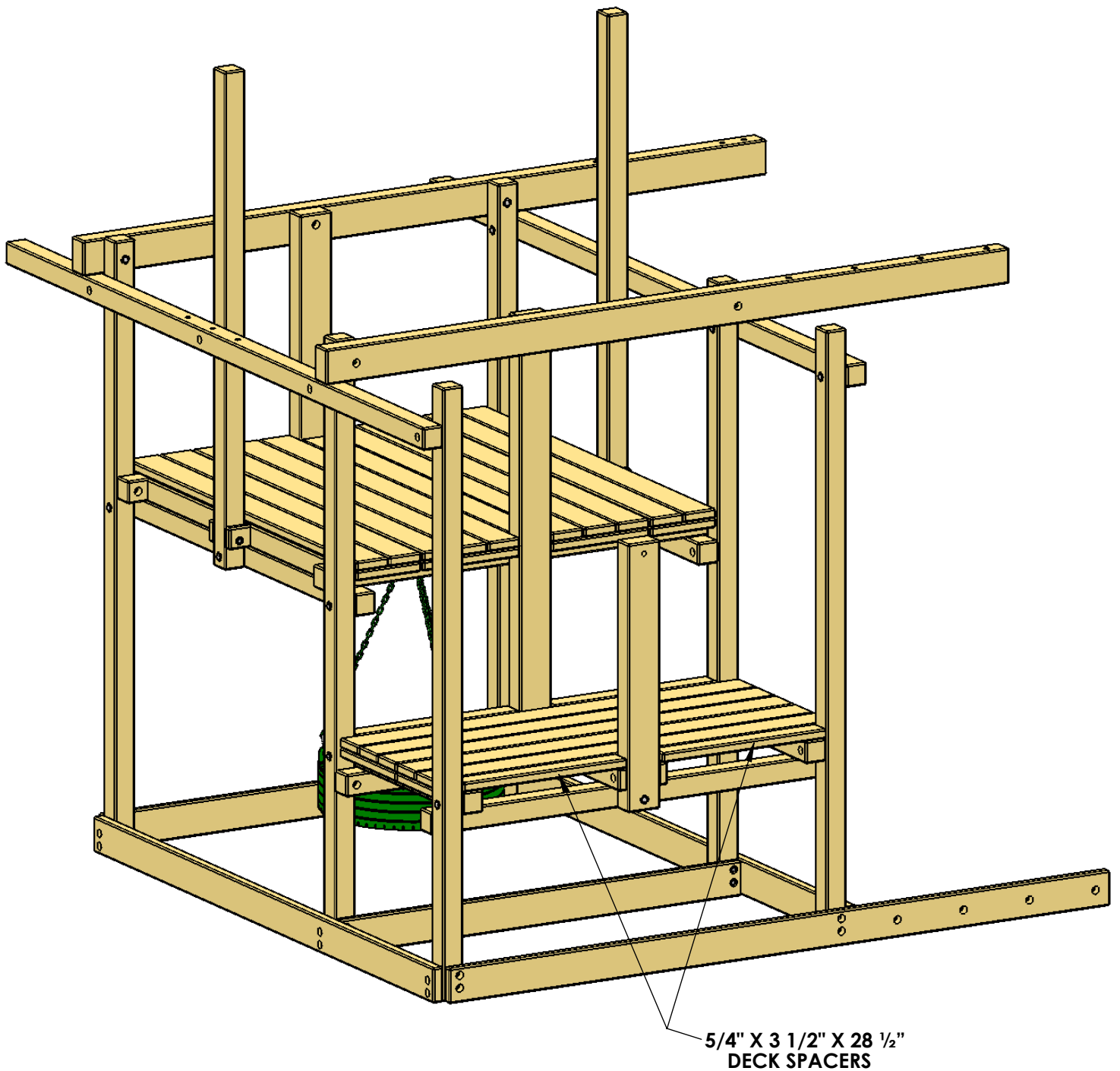
STEP 19: ASSEMBLY OF PORCH DECK

1. PLACE THE PRE ASSEMBLED 2 3/8" X 16 7/8 X 69 1/2" 3-BOARD DECK AND THE 2 3/8" X 11 1/4 X 69 1/2" 2-BOARD DECK ON TOP OF THE DECK SUPPORTS.
2. MAKE SURE THE DECKS ARE EVENLY SPACED AND CENTERED. SECURE WITH (2) 2 1/2" WOOD SCREWS TO DECK SUPPORT ON EACH DECK BOARD.



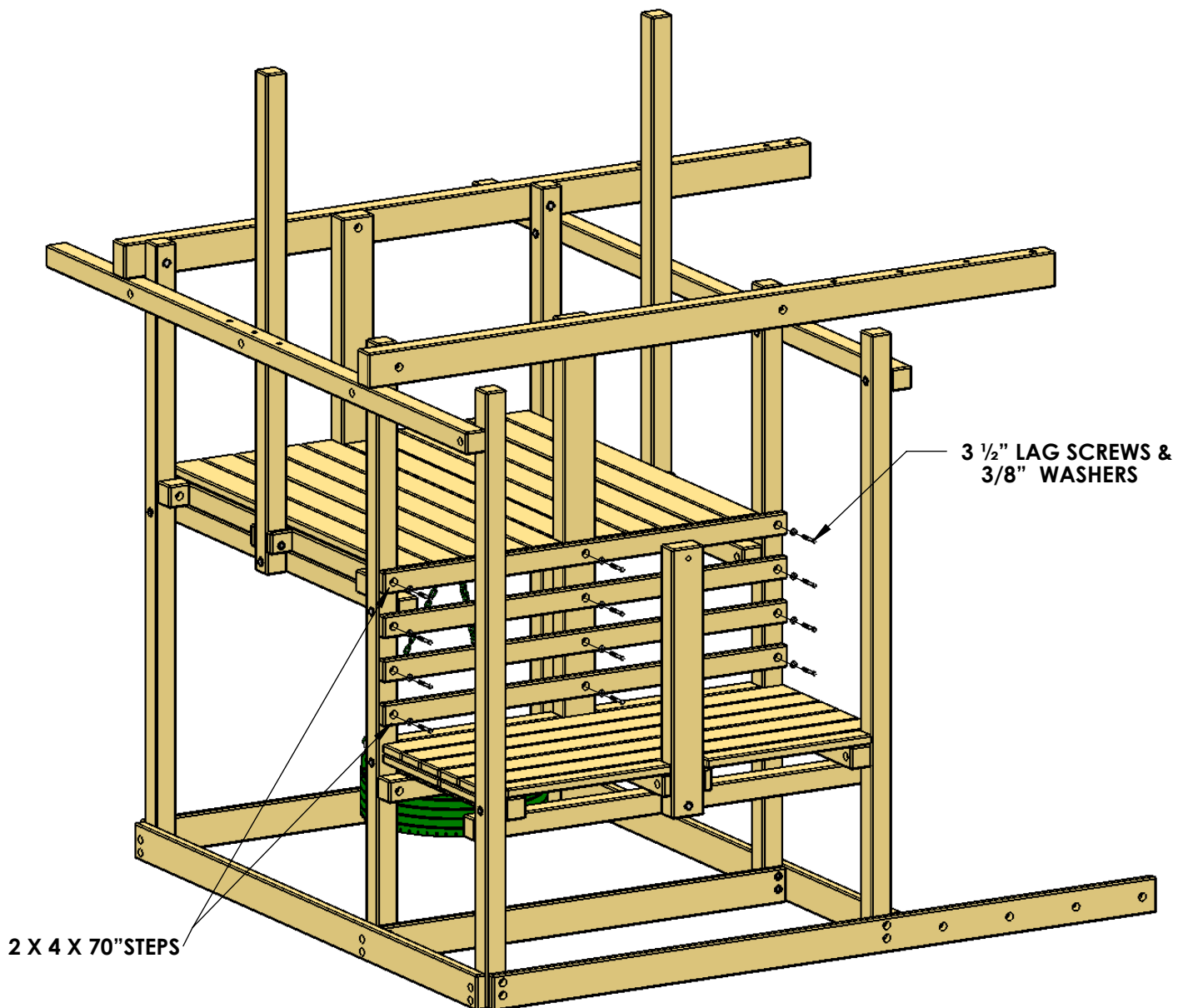
STEP 20: DECK SPACERS

1. PLACE TWO 2" X 4" X 28 1/2" DECK SPACERS BETWEEN THE PORCH CORNER POST AND THE PORCH CENTER POST. AND PLACE TWO 2" X 4" X 28 1/2" DECK SPACERS BETWEEN THE REAR CORNER POST AND THE CENTER CENTER POST.
2. SECURE THE DECK SPACERS WITH TWO 2 1/2" WOOD SCREWS PER SPACER AT ABOUT 1 1/2" FROM ENDS INTO PORCH SUPPORT.



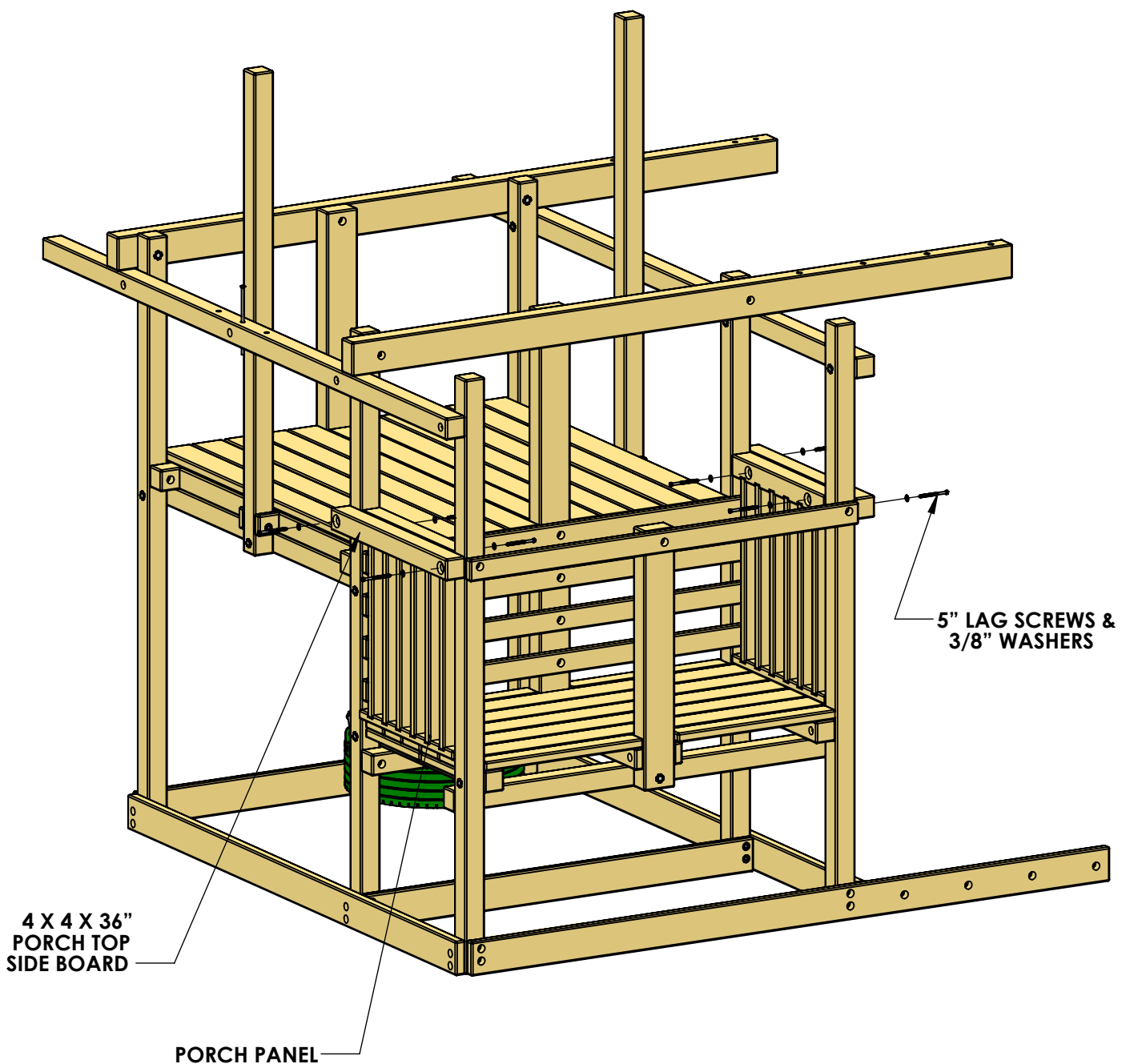
STEP 21: STEPS

1. ATTACH THE FOUR 2 X 4 X 70" STEPS TO THE CENTER CENTER POST AND CORNER POST. PLACE THE FIRST STEP FLUSH WITH THE TOP OF THE UPPER DECK.
2. ATTACH THE STEP WITH THREE 3/8 X 3 1/2" LAG SCREWS AND 3/8" WASHERS.
3. USE A 2 X 4 AS A SPACER TO POSITION THE REMAINING THREE STEPS AT 3 3/8" SPACING.



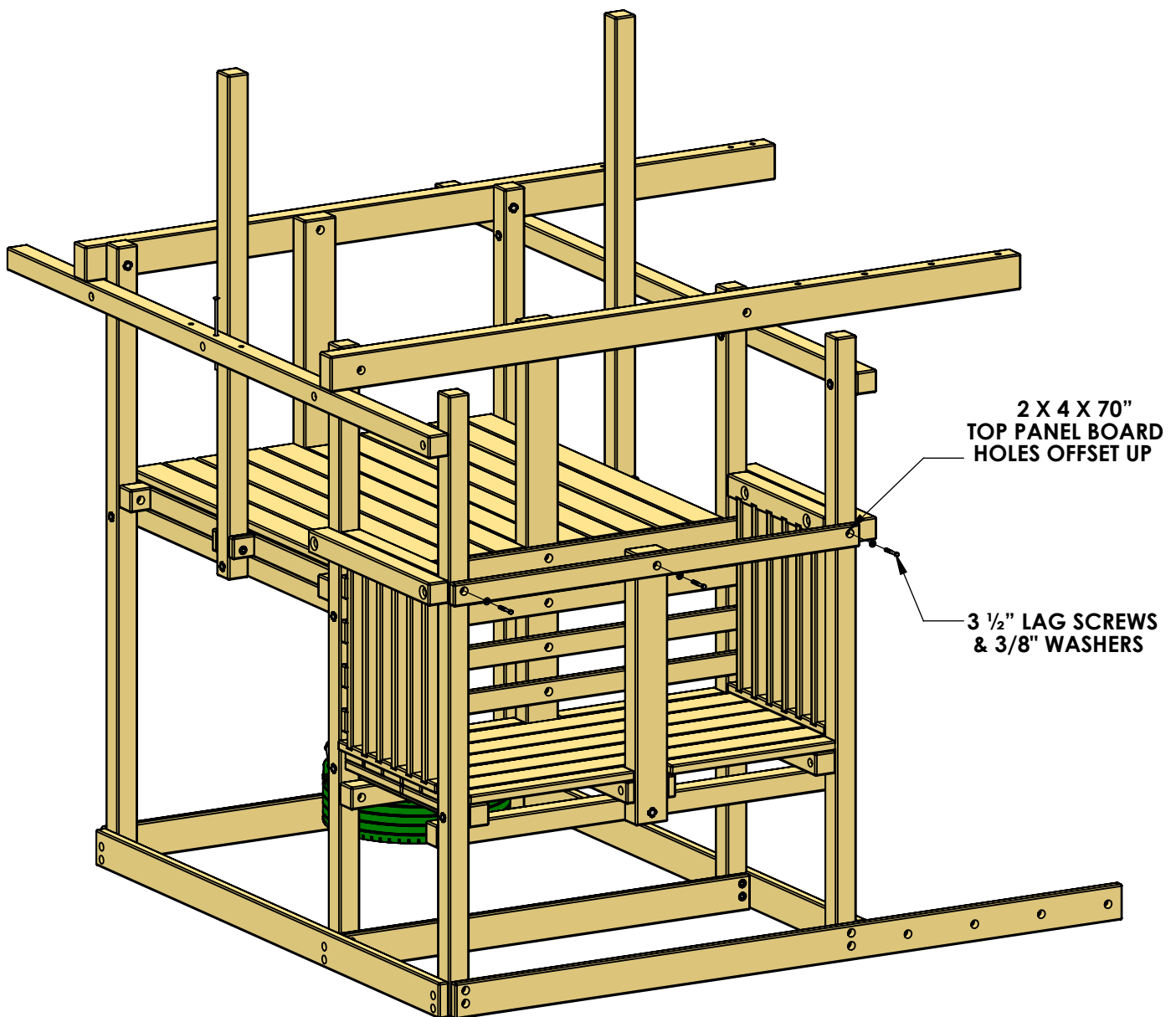
STEP 22: LOWER PORCH PANELS

1. PLACE THE PRE ASSEMBLED 29 X 34" PORCH PANELS BETWEEN THE PORCH CORNER POST AND THE MIDDLE CORNER POST.
2. PLACE THE 4 X 4 X 36" PORCH TOP SIDE BOARDS FLUSH WITH THE TOP OF THE PORCH PANELS AND THE CORNER POSTS.
3. ATTACH TO THE CORNER POST WITH TWO 3/8 X 5" LAG SCREWS AND 3/8" WASHERS EACH.
4. ATTACH THE PORCH PANELS TO THE PORCH TOP SIDE BOARDS WITH TWO 3/8 X 5" LAG SCREWS AND 3/8" WASHERS EACH.
5. SECURE THE BOTTOM OF THE PORCH PANELS TO THE DECK WITH 2 1/2" SCREWS.



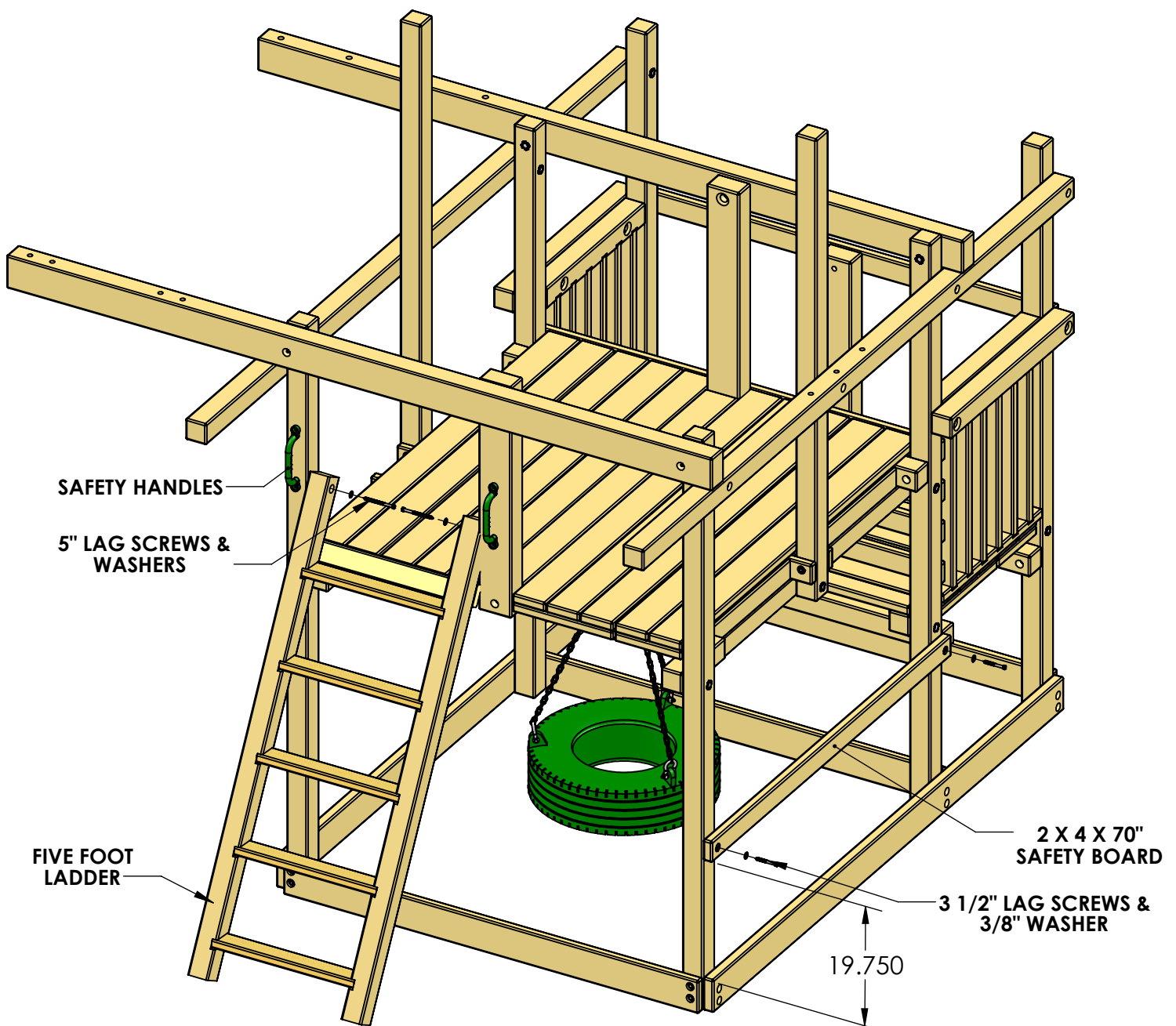
STEP 23: TOP PANEL BOARD

1. ATTACH THE 2 X 4 X 70" TOP PANEL BOARD (HOLES OFFSET UP) ON THE FRONT OF THE PORCH CORNER POSTS. MAKE SURE THE BOTTOM OF THE TOP PANEL BOARD IS FLUSH WITH THE BOTTOM OF THE PORCH TOP SIDE BOARDS.
2. ATTACH THE TOP PANEL BOARD TO THE CORNER POSTS AND THE PORCH CENTER POST WITH 3/8 X 3 1/2" LAG SCREWS AND 3/8" WASHERS.



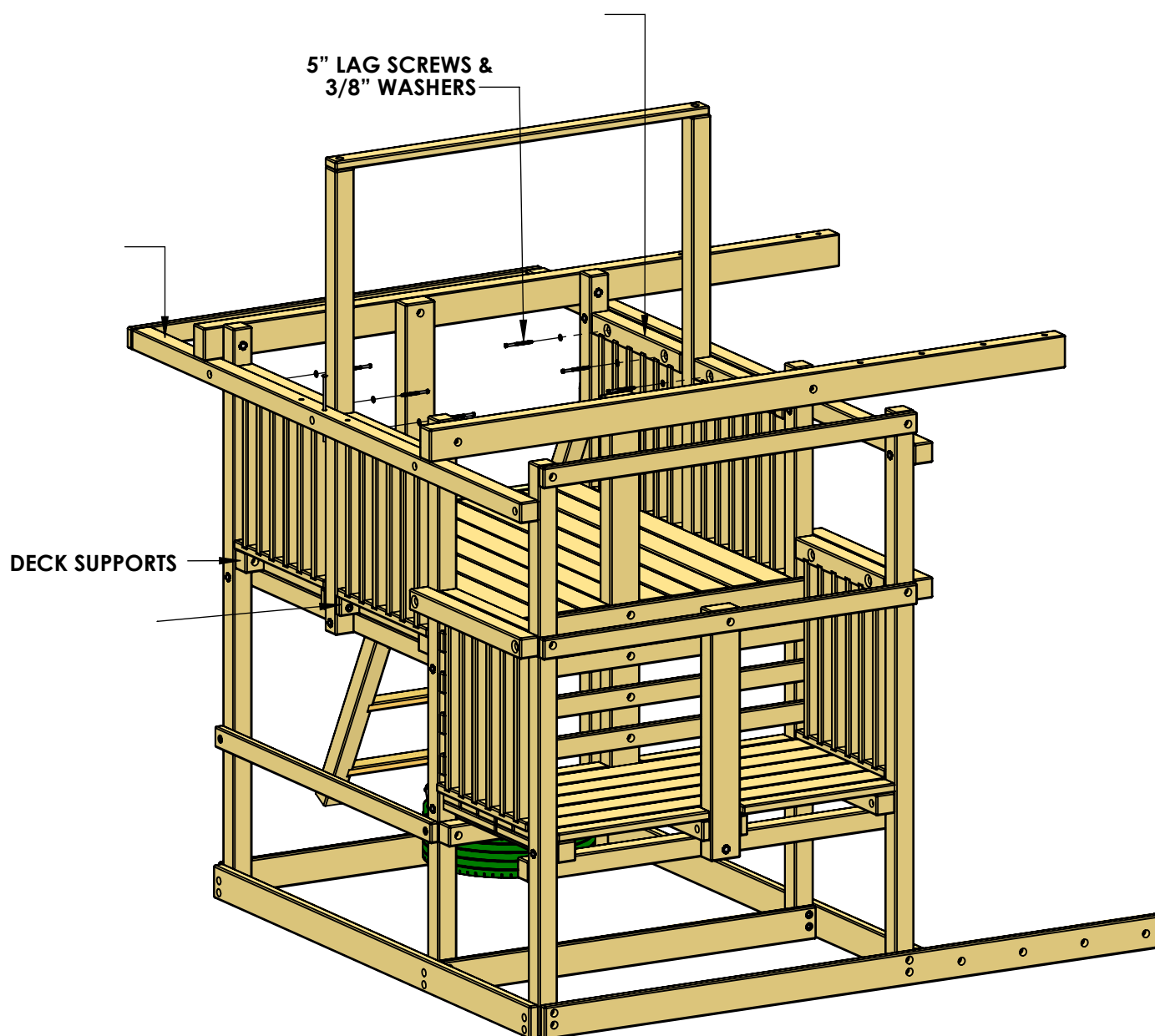
STEP 24: FIVE FOOT LADDER, SAFETY HANDLES & SAFETY BOARD

1. FLUSH THE TOP STEP OF THE PRE ASSEMBLED 5' DECK HEIGHT LADDER WITH DECK. ANGLE LADDER SO THAT THE COUNTER SUNK HOLES ARE CENTERED ON THE END CORNER POST AND THE MIDDLE CORNER POST. ATTACH THE LADDER WITH TWO 3/8" X 5" LAG SCREWS AND 3/8" WASHERS.
2. CENTER THE SAFETY HANDLES ON THE END CENTER POST AND THE MIDDLE CORNER POST THEN CENTER THE HANDLE WITH THE TOP OF LADDER AS SHOWN BELOW. ATTACH THE HANDLES WITH HARDWARE PROVIDED.
3. FLUSH THE 2 X 4 X 70" SAFETY BOARD TO THE REAR AND MIDDLE CORNER POST. PLACE A DISTANCE OF 19 3/4" FROM THE TOP OF THE SANDBOX BOARD TO THE BOTTOM. FASTEN WITH 3/8" X 3 1/2" LAG SCREWS AND 3/8" WASHERS.



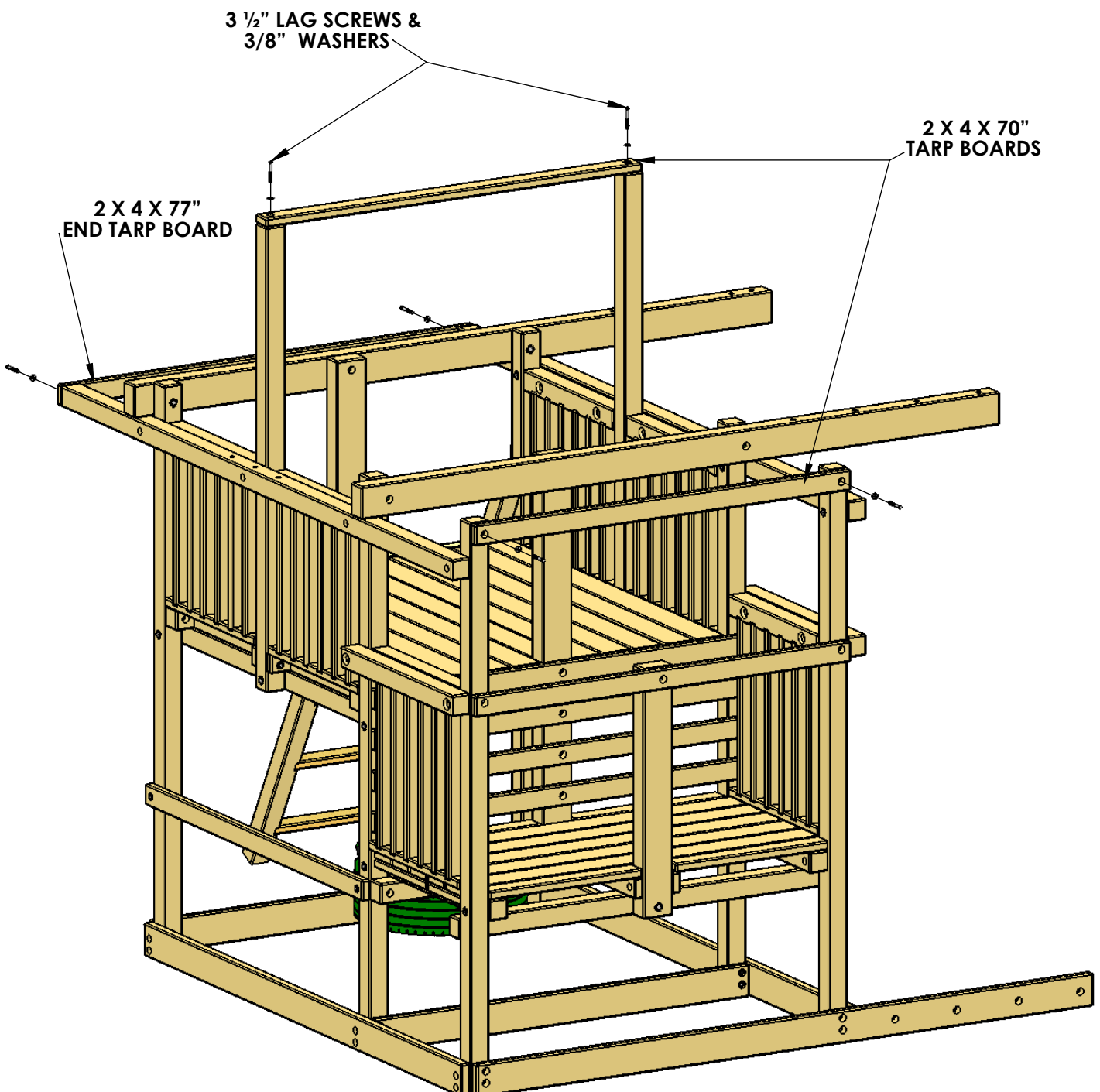
STEP 25: UPPER DECK SIDE PANELS

1. PLACE THE FOUR PRE ASSEMBLED 29 3/4" X 31" SIDE PANELS ON TOP OF THE DECK SUPPORT AND CENTER DECK SUPPORT, SEE DIAGRAM BELOW FOR LOCATIONS. FASTEN THE TOP OF THE SIDE PANEL TO THE SIDE SUPPORTS WITH THE 3/8" X 5" LAG SCREWS AND 3/8" WASHERS.
2. ATTACH THE BOTTOM OF THE PANEL TO THE DECK SUPPORT WITH 2 1/2" WOOD SCREWS.



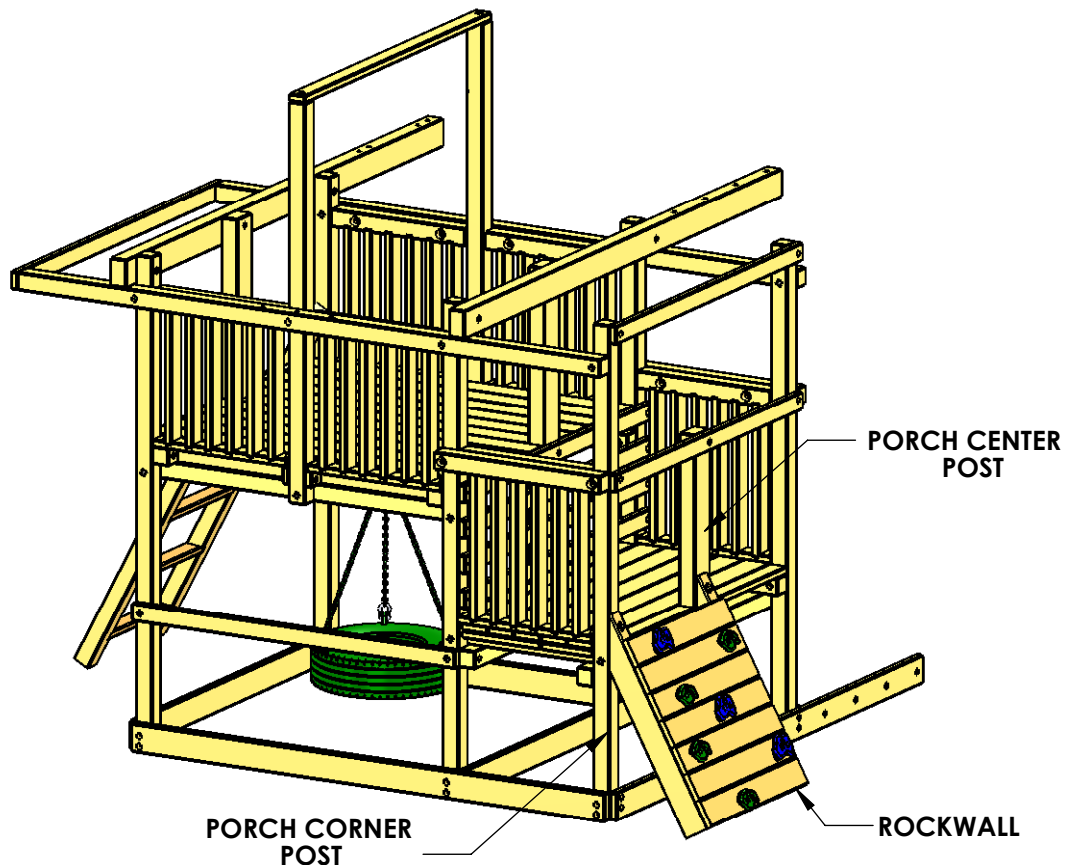
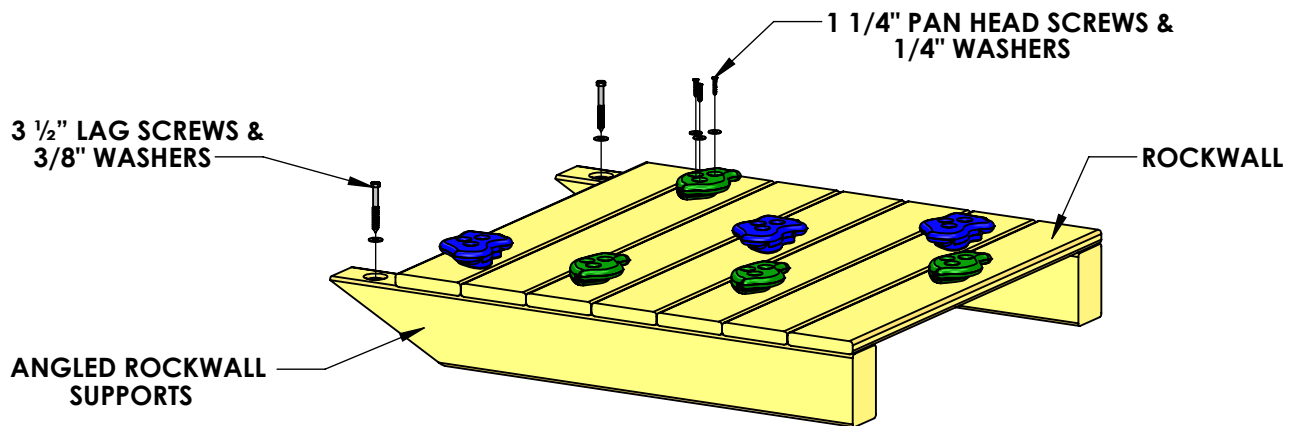
STEP 26: TARP BOARD

1. ATTACH THE 2 X 4 X 77" END TARP BOARD TO THE TOP SIDE SUPPORTS WITH TWO 3/8" X 3 1/2" LAG SCREWS AND 3/8" WASHERS. THE END TARP BOARD SHOULD BE FLUSH TO THE TOP OF THE TOP SIDE SUPPORTS
2. PLACE ONE 2 X 4 X 70" TARP BOARD ON TOP OF THE CENTER POSTS. FASTEN IT WITH TWO 3/8" X 3 1/2" LAG SCREWS AND 3/8" WASHERS.
3. ATTACH THE REMAINING 2 X 4 X 70" TARP BOARD TO THE FRONT OF THE PORCH CORNER POSTS WITH TWO 3/8" X 3 1/2" LAG SCREWS AND 3/8" WASHERS. THE TARP BOARD SHOULD BE FLUSH TO THE TOP OF THE CORNER POSTS.



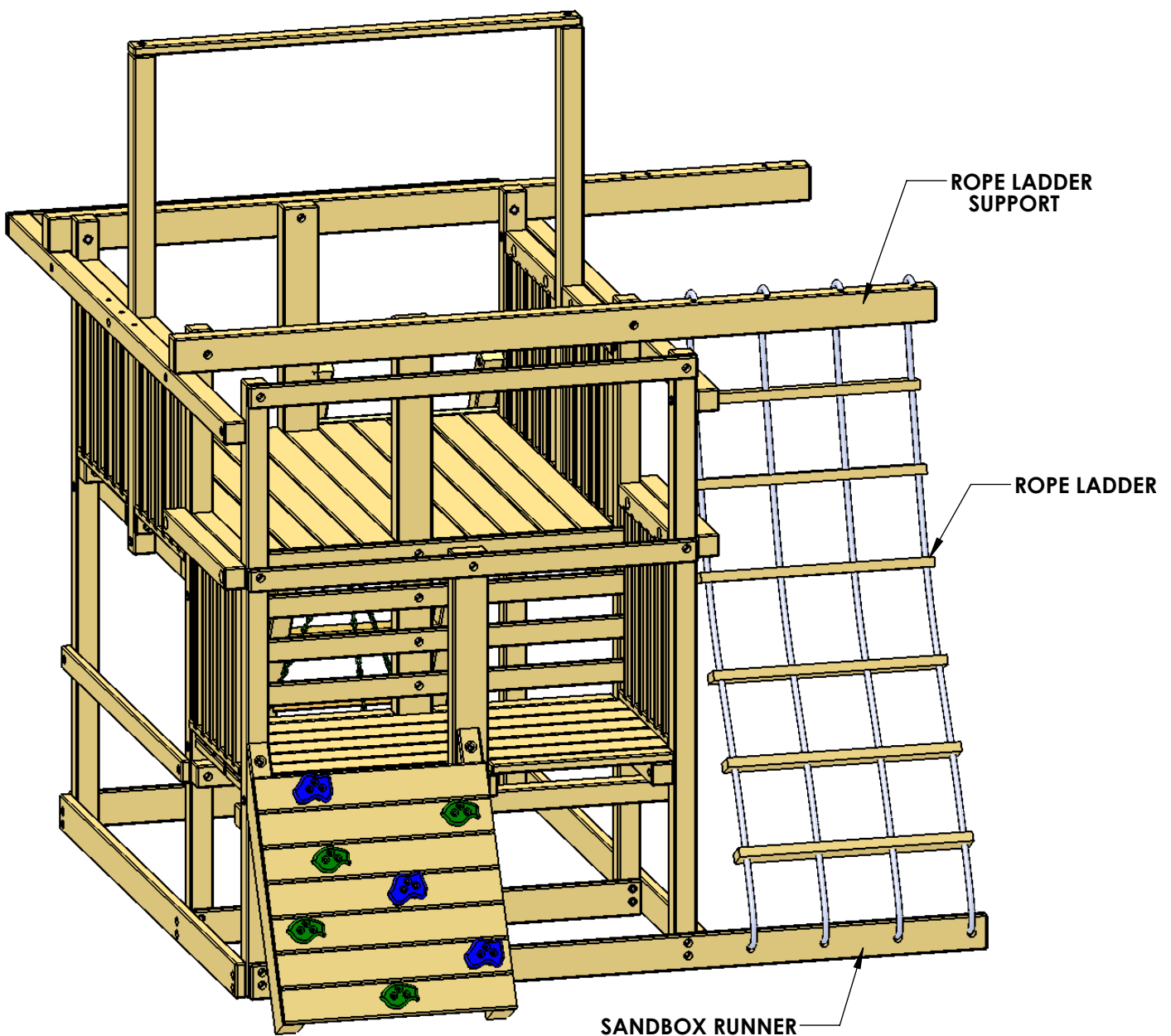
STEP 27: ROCKWALL

1. POSITION THE PRE ASSEMBLED ROCKWALL WITH THE TWO ANGLED ROCKWALL SUPPORTS FLUSH TO THE PORCH CORNER POST AND TO THE PORCH CENTER POST. FLUSH THE TOP BOARD OF THE ROCKWALL TO THE TOP OF THE DECK.
2. ATTACH THE ROCKWALL TO THE PORCH CORNER POST AND PORCH CENTER POST WITH TWO 3/8" X 3 1/2" LAG SCREWS AND 3/8" WASHERS.
3. ATTACH THE CLIMBING ROCKS TO THE ROCK WALL WITH THREE 1 1/4" PAN HEAD SCREWS AND 1/4" WASHERS EACH.



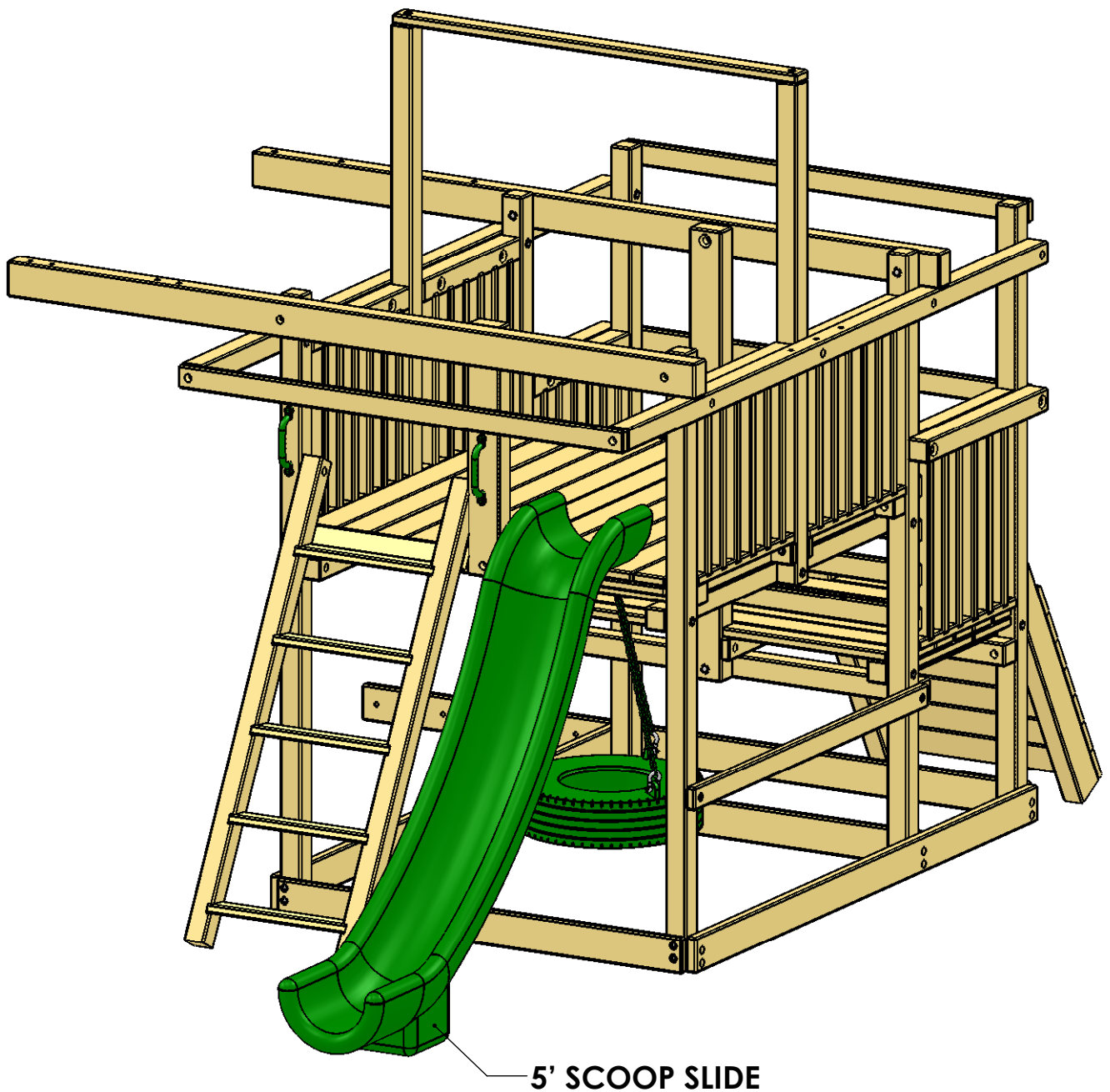
STEP 28: ROPE LADDER

1. THREAD THE ROPE THROUGH THE HOLES IN THE ROPE LADDER SUPPORT FROM THE BOTTOM TO THE TOP. THEN FORM A SECURE KNOT AT THE TOP OF THE ROPE LADDER SUPPORT.
2. THREAD THE ROPE THROUGH THE FRONT SIDE OF THE SANDBOX RUNNER TO THE BACK SIDE. THEN FORM A SECURE KNOT AT THE BACK OF THE ROPE LADDER RUNNER.
3. TEST EACH ROPE BY WRAPPING IT AROUND YOUR HAND. IF THE ROPE WRAPS AROUND YOUR HAND IT IS TOO LOOSE. RE-TIE THE ROPE UNTIL IT NO LONGER WRAPS AROUND YOUR HAND.



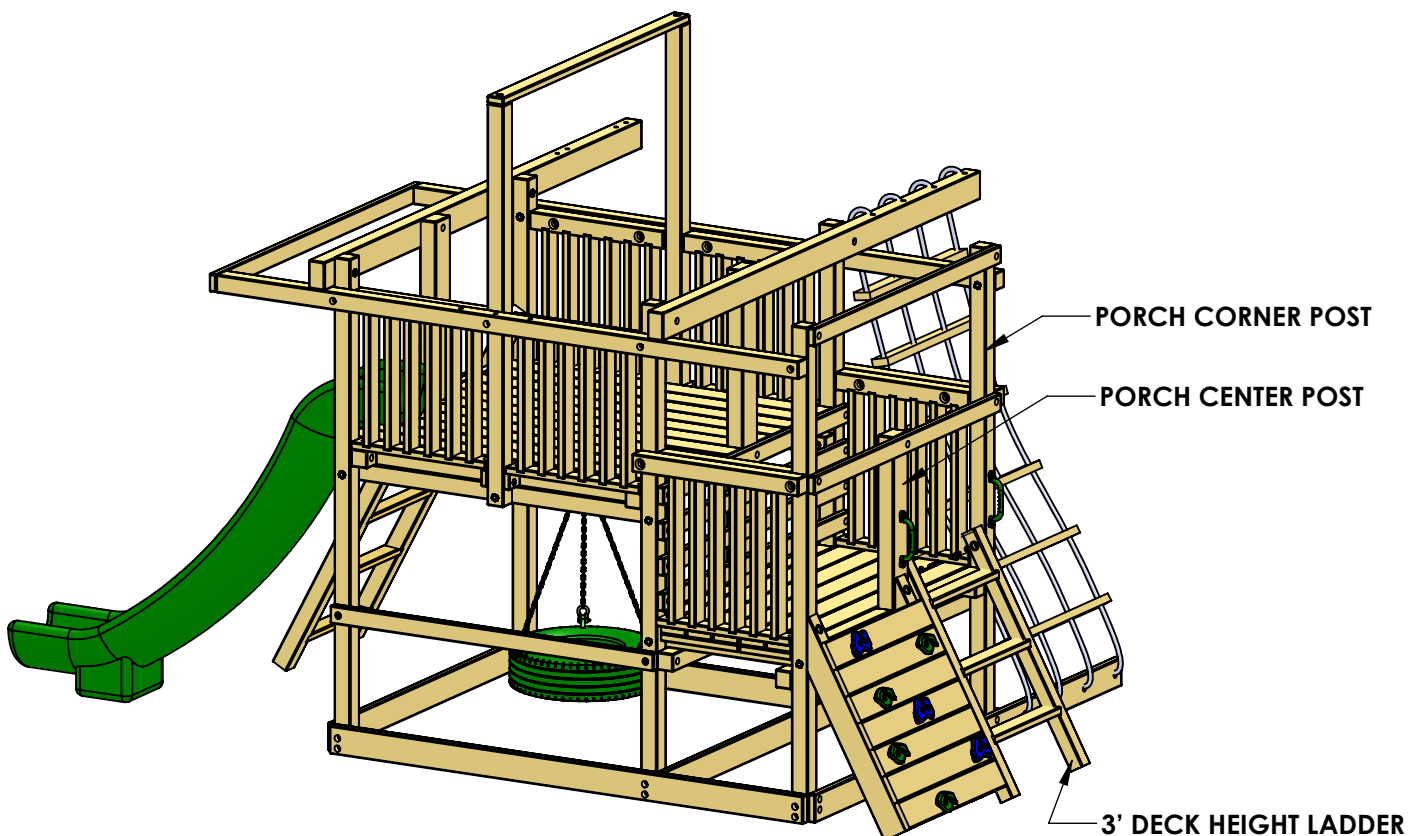
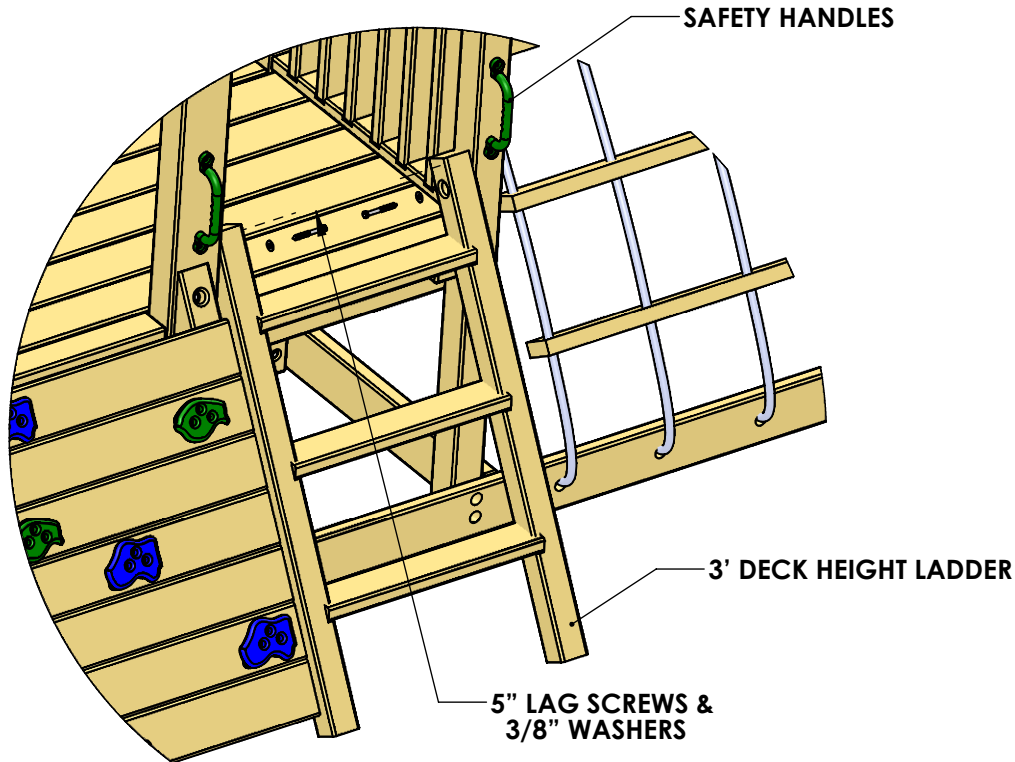
STEP 29: 5' SCOOP SLIDE

1. PLACE THE 5' SCOOP SLIDE ON TOP OF THE DECK OVERLAPPING THE DECK BOARDS. CENTER THE SLIDE BETWEEN THE MIDDLE CORNER POST AND THE END CENTER POST. ATTACH SLIDE TO THE UPPER DECK BOARDS WITH THREE 1 ¼" PAN HEAD SCREWS.



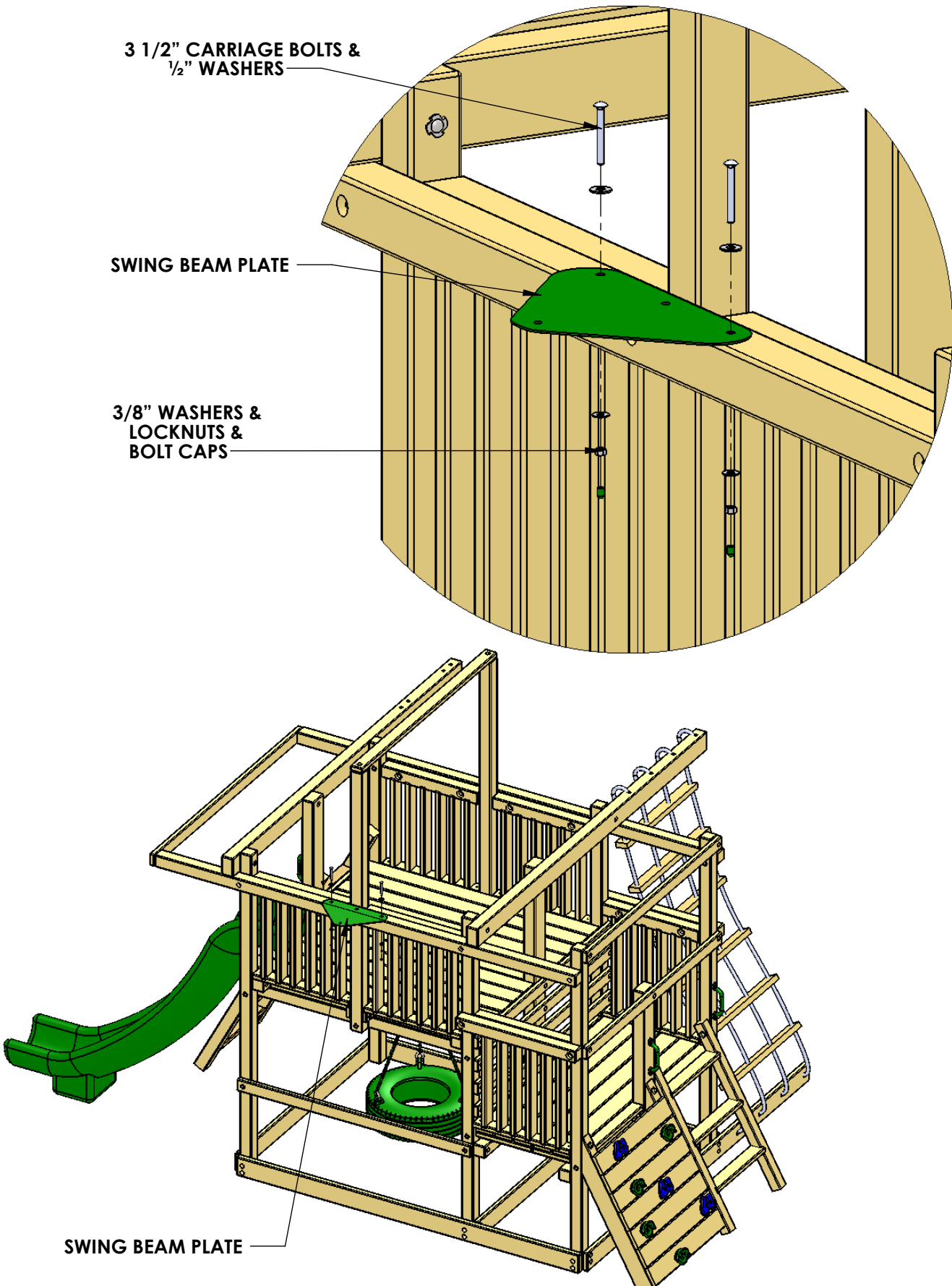
STEP 30: 3' DECK HEIGHT LADDER & SAFETY HANDLES

1. MAKE THE TOP STEP OF THE PRE ASSEMBLED 3' DECK HEIGHT LADDER FLUSH WITH DECK. ANGLE THE LADDER SO THAT THE COUNTER SUNK HOLES ARE CENTERED ON THE PORCH CENTER POST AND THE PORCH CORNER POST. ATTACH THE LADDER WITH TWO 3/8" X 5" LAG SCREWS AND 3/8" WASHERS.
2. CENTER THE SAFETY HANDLES ON THE PORCH CENTER POST AND THE PORCH CORNER POST. THEN CENTER THE HANDLE WITH THE TOP OF LADDER AS SHOWN BELOW. ATTACH THE HANDLES WITH HARDWARE PROVIDED.



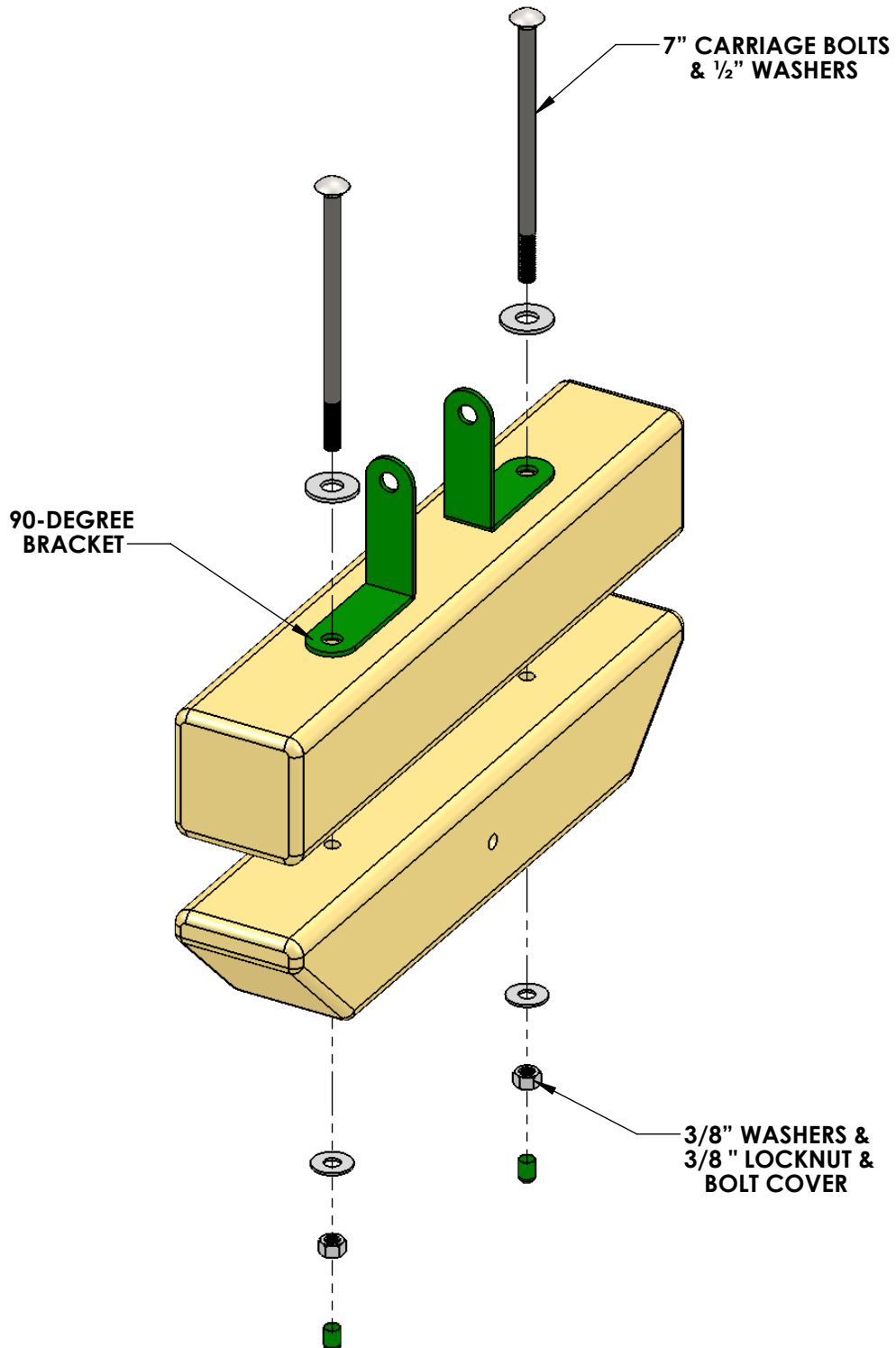
STEP 31: SWING BEAM PLATE

1. FASTEN THE SWING BEAM PLATE TO THE LEFT TOP SIDE SUPPORT WITH TWO 3/8" X 3 1/2" CARRIAGE BOLTS AND 1/2" WASHERS FROM THE TOP AND 3/8" WASHERS AND 3/8" LOCKNUTS ON THE BOTTOM. USE BOLT CAPS TO COVER ALL EXPOSED THREADS.



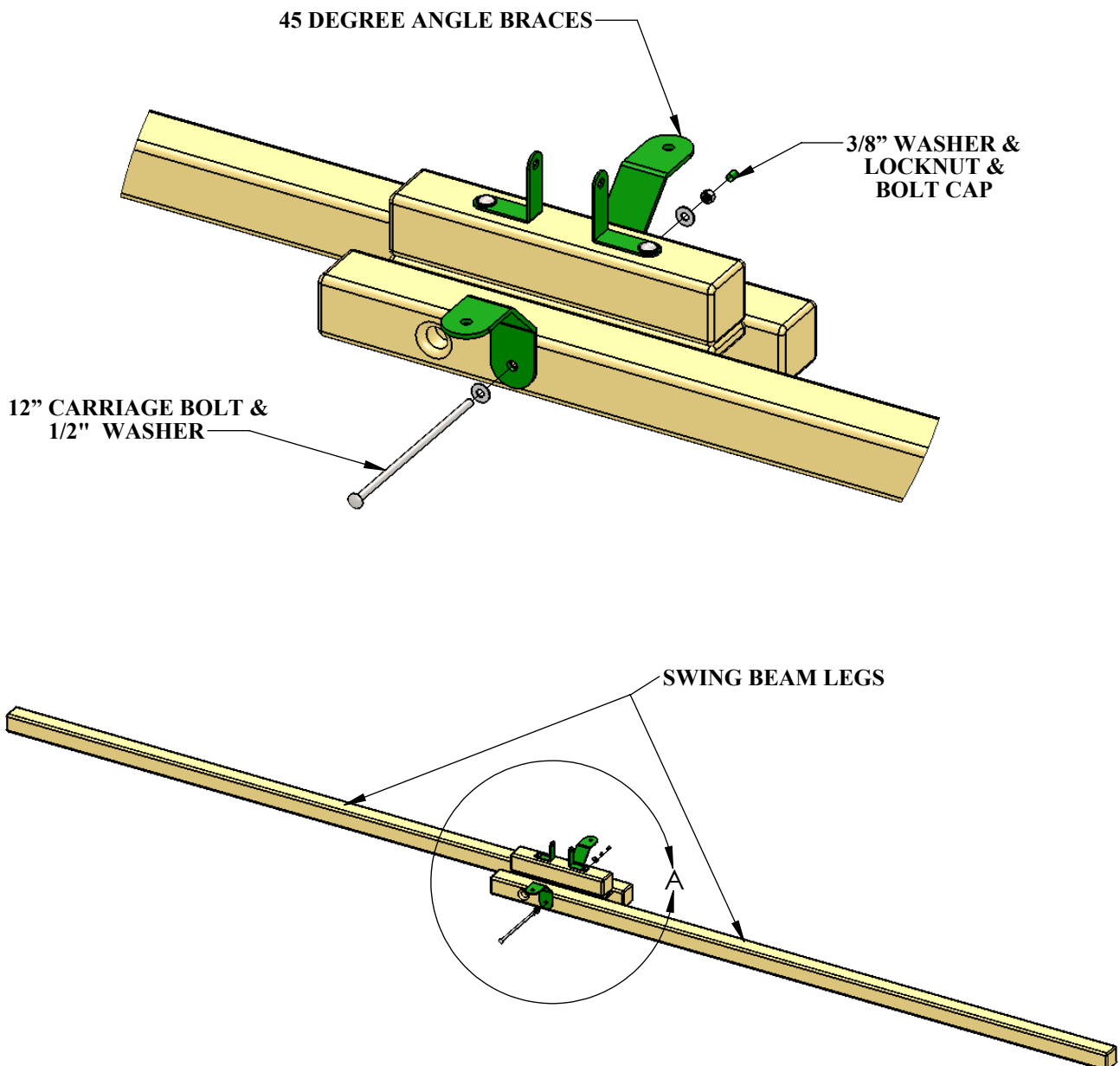
STEP 32: SWING BEAM BLOCKS

1. PLACE THE 90-DEGREE BRACKETS ON TOP OF THE SWING BEAM BLOCKS.
2. BOLT THE SWING BEAM BLOCKS TOGETHER WITH TWO 3/8" X 7" CARRIAGE BOLTS AND 1/2" WASHERS THROUGH THE ANGLE BRACETS. PLACE A 3/8" WASHER AND LOCKNUT ON THE BOTTOM SIDE OF THE BLOCKS. USE BOLT CAPS TO COVER ALL EXPOSED THREADS.



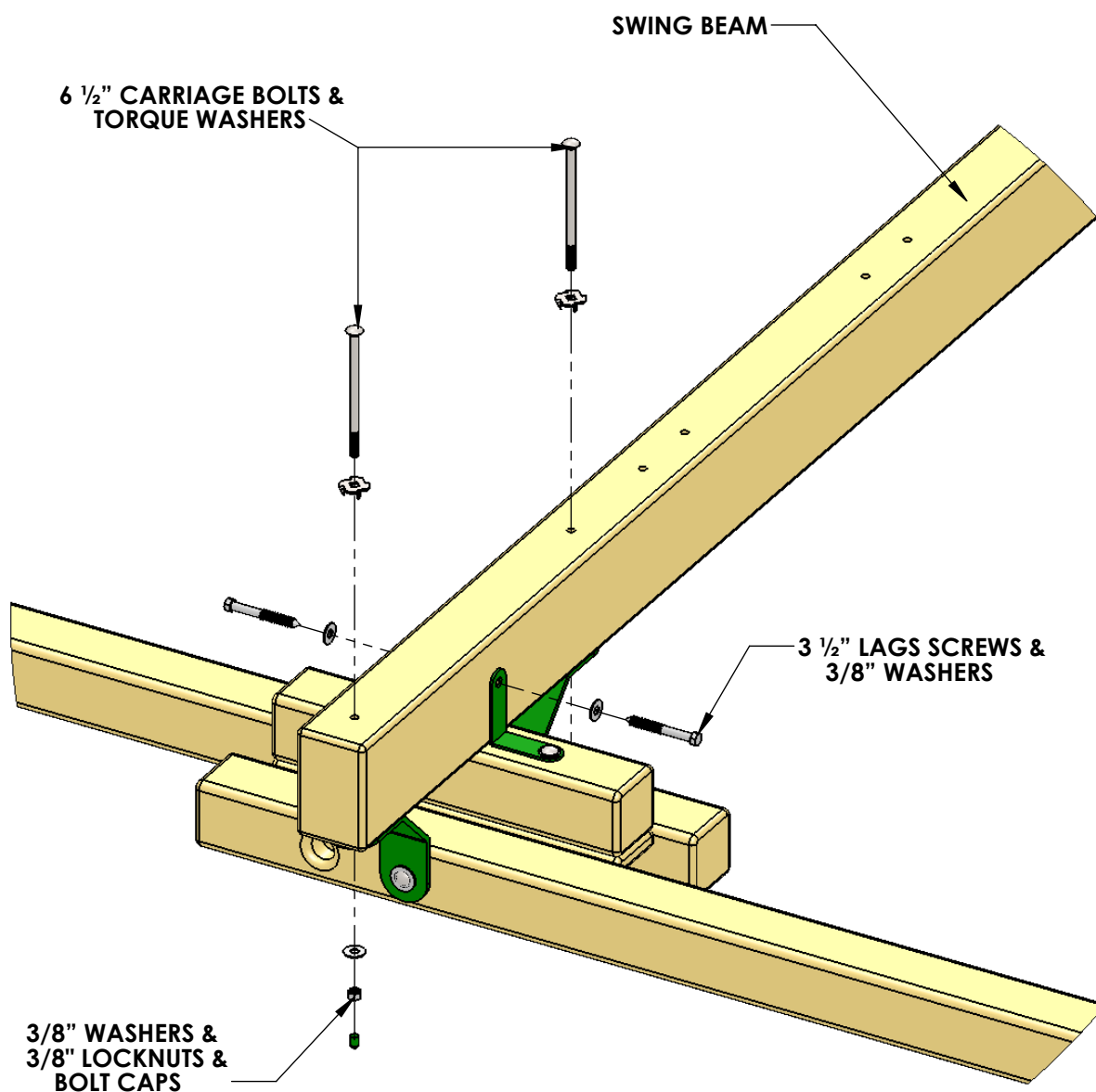
STEP 33: ASSEMBLY OF SWING BEAM LEGS

1. FASTEN THE 45 DEGREE ANGLE BRACES, SWING BEAM LEGS, AND SWING BEAM BLOCKS TOGETHER THROUGH THE PREDRILLED HOLES WITH A 3/8" X 12" CARRIAGE BOLT AND 1/2" WASHER AND 3/8" WASHER AND 3/8" LOCKNUT ON THE OPPOSITE SIDE OF THE ASSEMBLY. DO NOT COMPLETELY TIGHTEN BOLTS UNTIL STEP 37. USE BOLT CAPS TO COVER ALL EXPOSED THREADS.



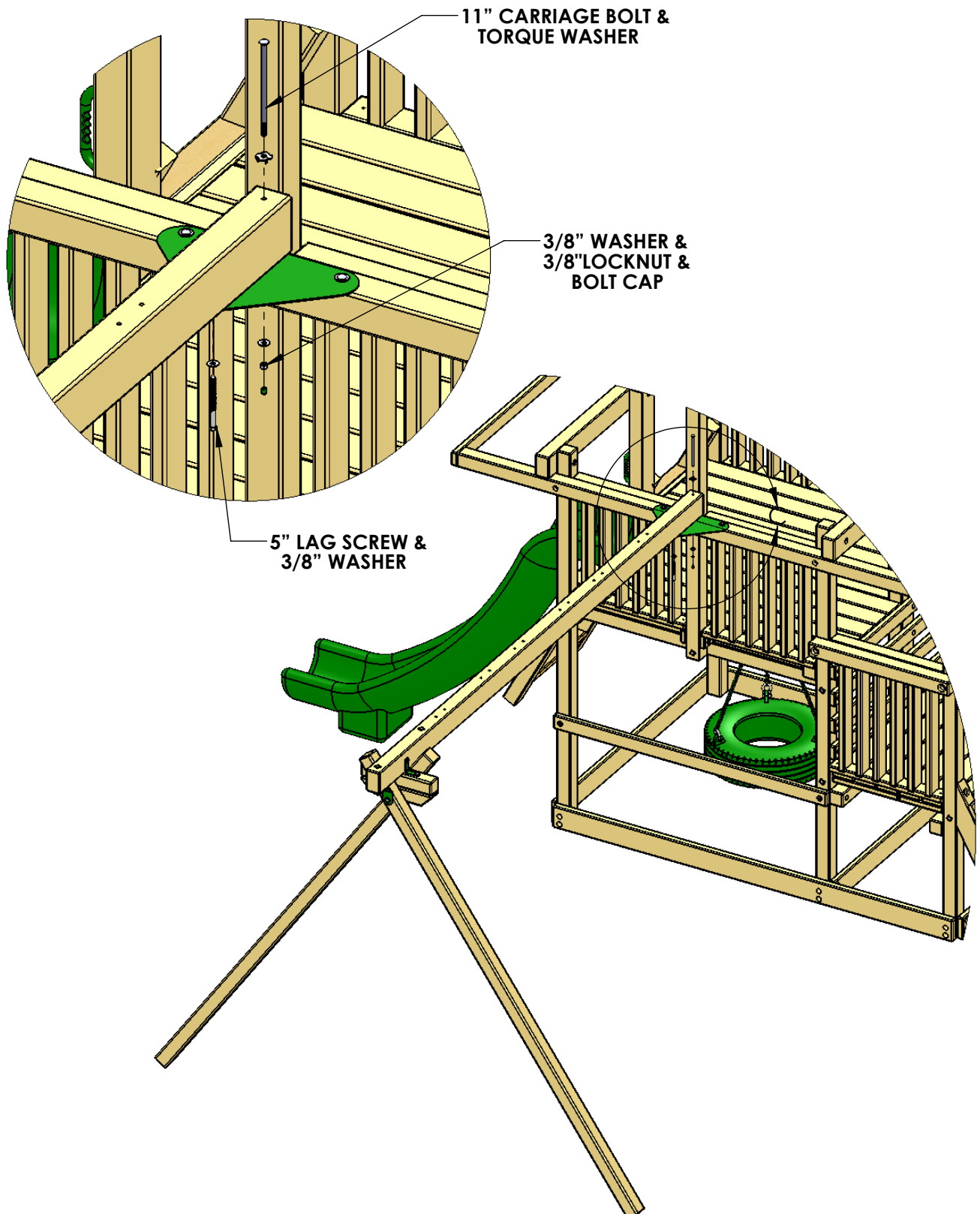
STEP 34: ASSEMBLY OF SWING BEAM

1. PLACE THE SWING BEAM BETWEEN THE SWING BEAM BRACETS ON TOP OF THE SWING BEAM BLOCKS.
2. ATTACH THE SWING BEAM TO THE 45 DEGREE BRACES WITH TWO 3/8" X 6 1/2" CARRIAGE BOLTS AND TORQUE WASHERS FROM THE TOP OF THE BEAM AND 3/8" WASHERS AND 3/8" LOCKNUTS FROM BELOW. USE BOLT CAPS TO COVER ALL EXPOSED THREADS.
3. FASTEN THE SWING BEAM TO THE 90 DEGREE BRACETS WITH TWO 3/8" X 3 1/2" LAGS SCREWS AND 3/8" WASHERS. ANGLE THE LAG SCREWS UP ON ONE SIDE AND DOWN ON THE OTHER SIDE TO PREVENT THE SCREWS FROM HITTING.



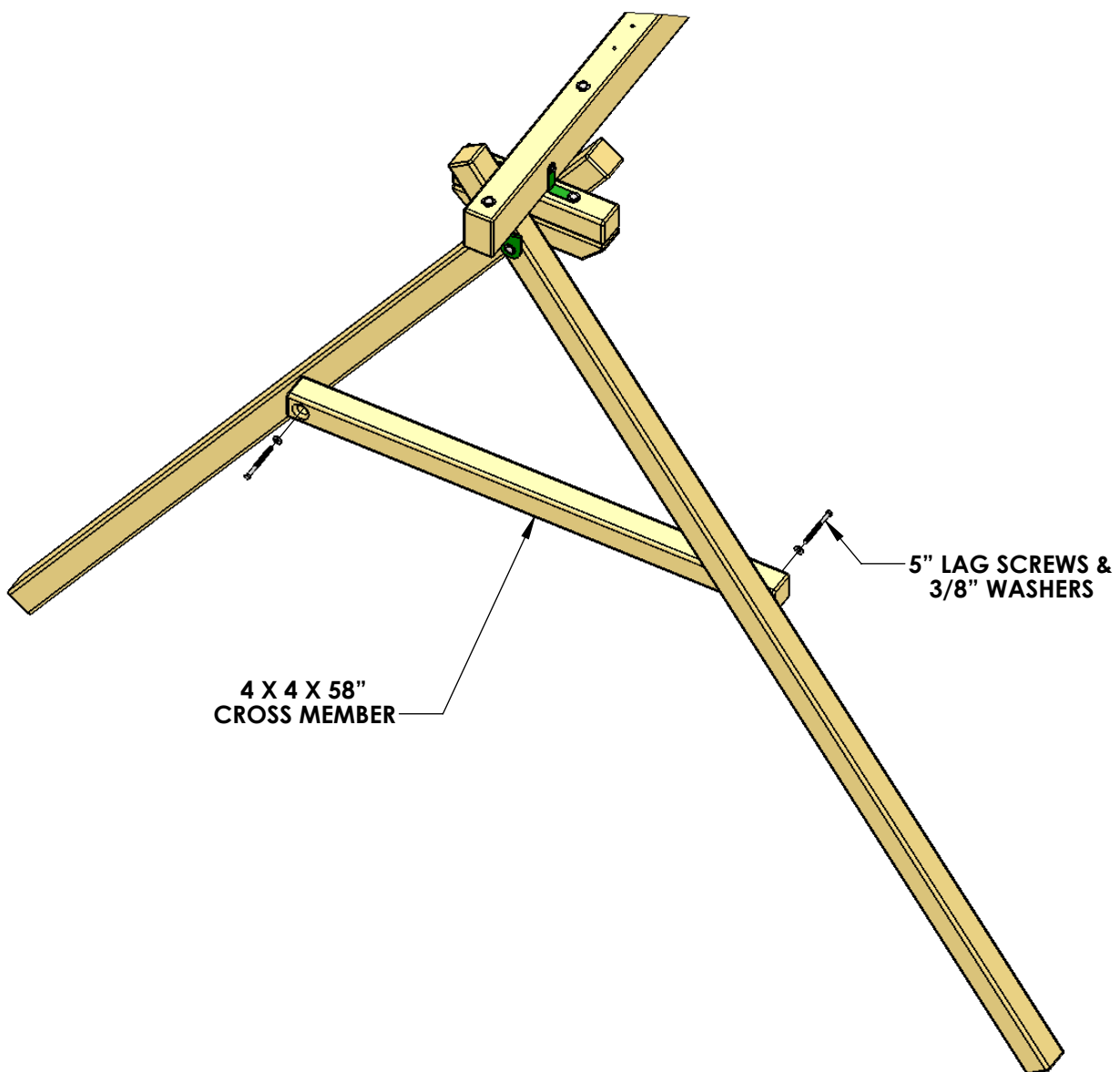
STEP 35: ASSEMBLY OF SWING BEAM

1. PICK UP THE SWING BEAM AND LEG ASSEMBLY. AS YOU LIFT THE BEAM THE LEGS WILL SCISSOR CLOSER TOGETHER. PLACE THE END OF THE BEAM ON TOP OF THE SWING BEAM PLATE.
2. FASTEN THE BEAM TO THE SWING BEANPLATE THROUGH THE CENTER HOLE FROM THE TOP WITH A 3/8" X 11" CARRIAGE BOLT AND TORQUE WASHER AND A 3/8" WASHER AND 3/8" LOCKNUT ON THE BOTTOM. USE BOLT CAPS TO COVER ALL EXPOSED THREADS.
3. SECURE THE SWING BEAN PLATE TO THE SWING BEAM FROM THE BOTTOM WITH A 3/8" X 5" LAG SCREW AND 3/8" WASHER.



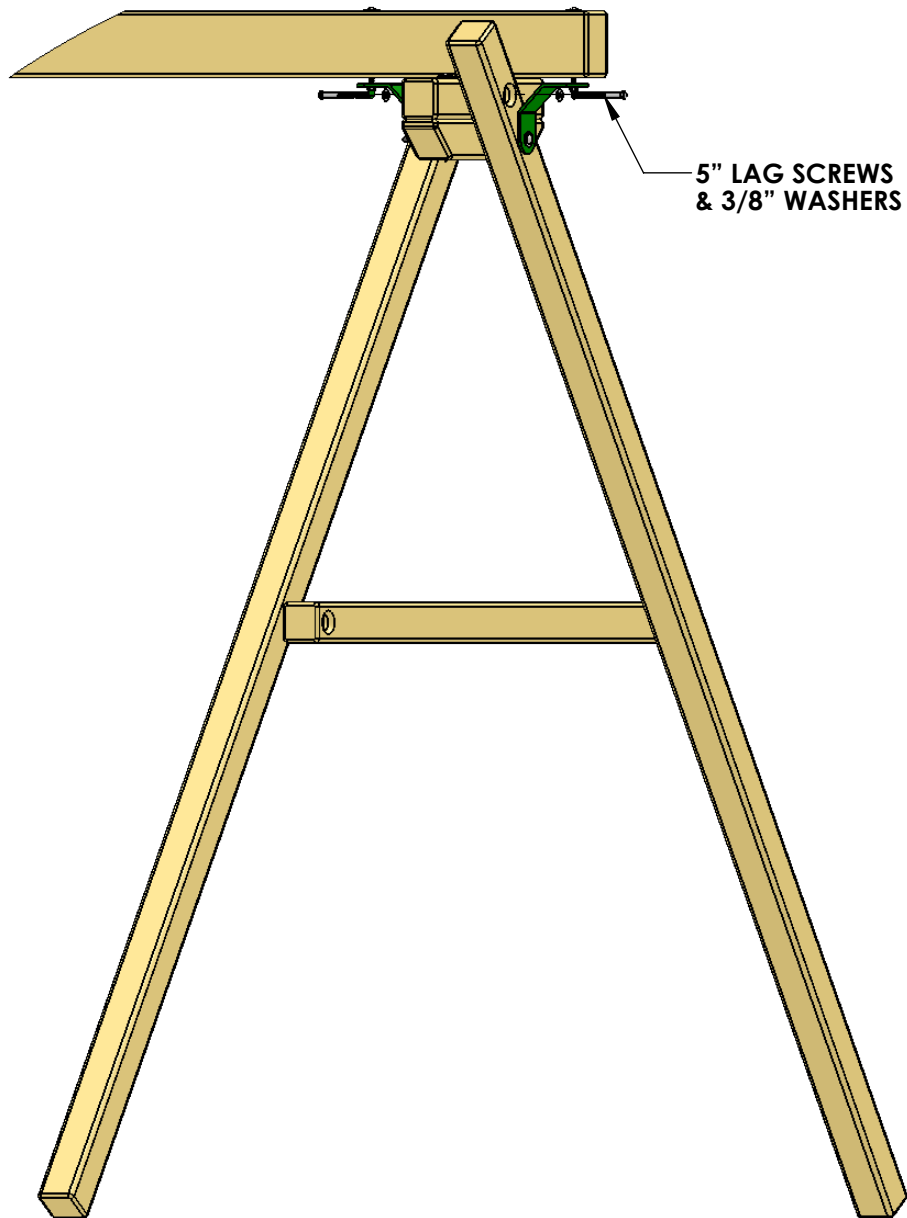
STEP 36: SWING BEAM CROSS MEMBER

1. PLACE A LEVEL ON TOP OF THE SWING BEAM. ADJUST THE SWING LEGS IN OR OUT TO MAKE THE SWING BEAM LEVEL.
2. ATTACH THE 4 X 4 X 58" SWING BEAM CROSS MEMBER TO THE SWING BEAM LEGS WITH TWO 3/8" X 5" LAG SCREWS AND 3/8" WASHERS.



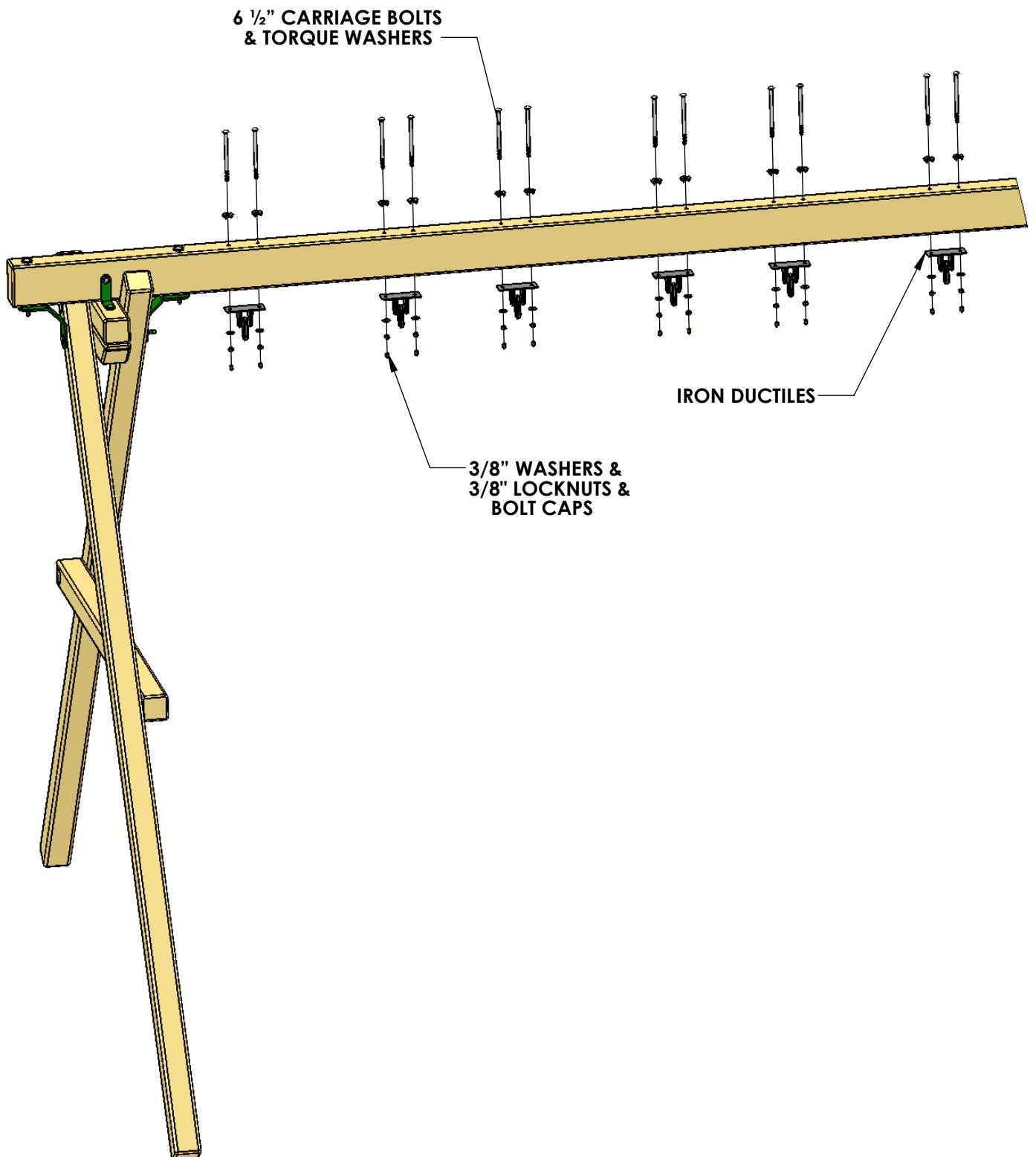
STEP 37: COMPLETION OF SWING BEAM

1. FASTEN THE TOP OF THE SWING BEAM LEGS TO THE BLOCKS WITH ONE 3/8" X 5" LAG SCREW AND 3/8" WASHER PER LEG.
2. TIGHTEN ALL BOLTS ON THE SWING ASSEMBLY.



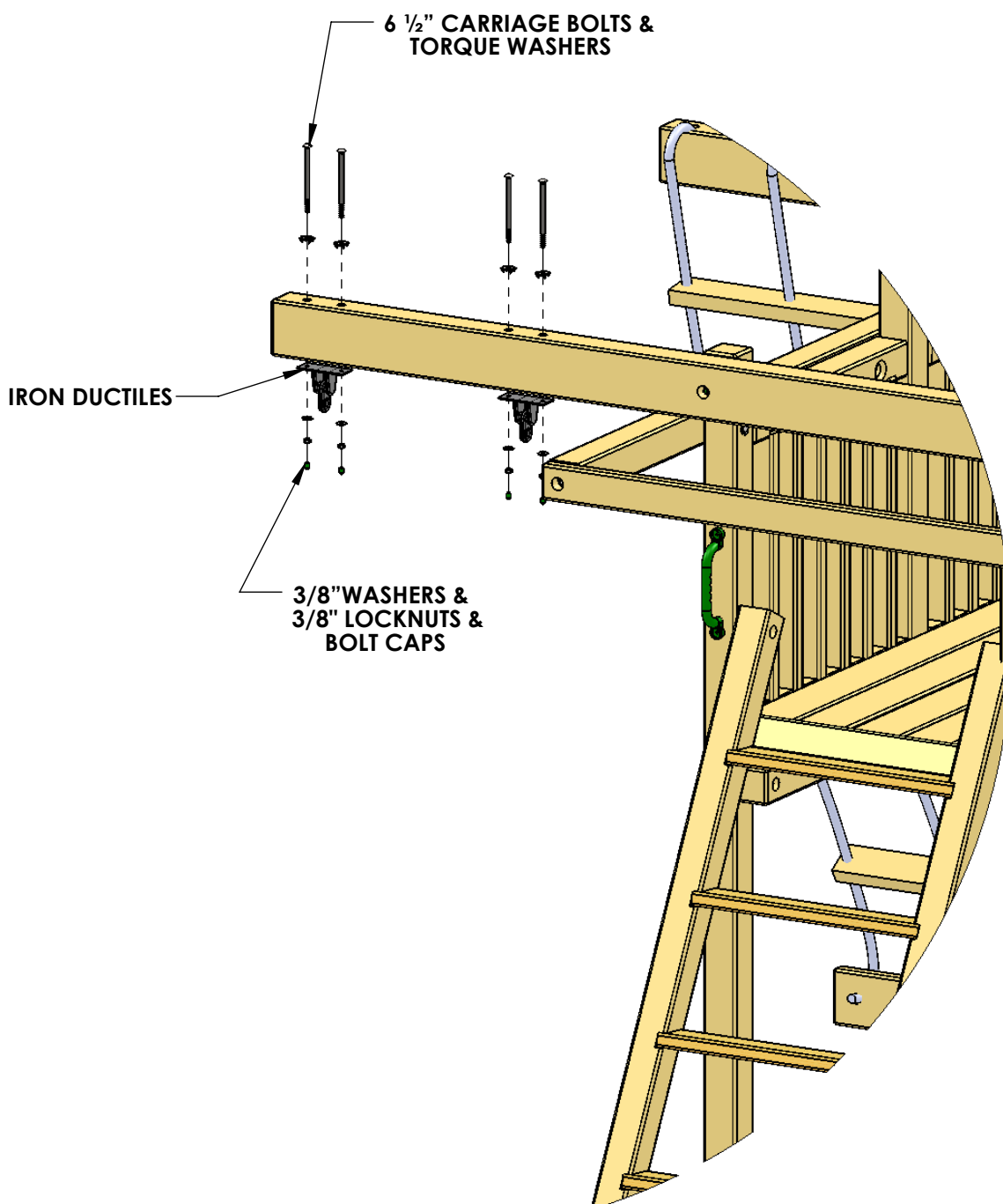
STEP 38: SWING DUCTILES

1. FASTEN THE IRON DUCTILES TO THE BOTTOM OF THE SWING BEAM WITH 3/8" X 6 1/2" CARRIAGE BOLTS AND TORQUE WASHER FROM THE TOP OF THE SWING BEAM AND 3/8" WASHERS AND 3/8" LOCK NUTS ON THE BOTTOM OF THE DUCTILES. USE BOLT CAPS TO COVER ALL EXPOSED THREADS.



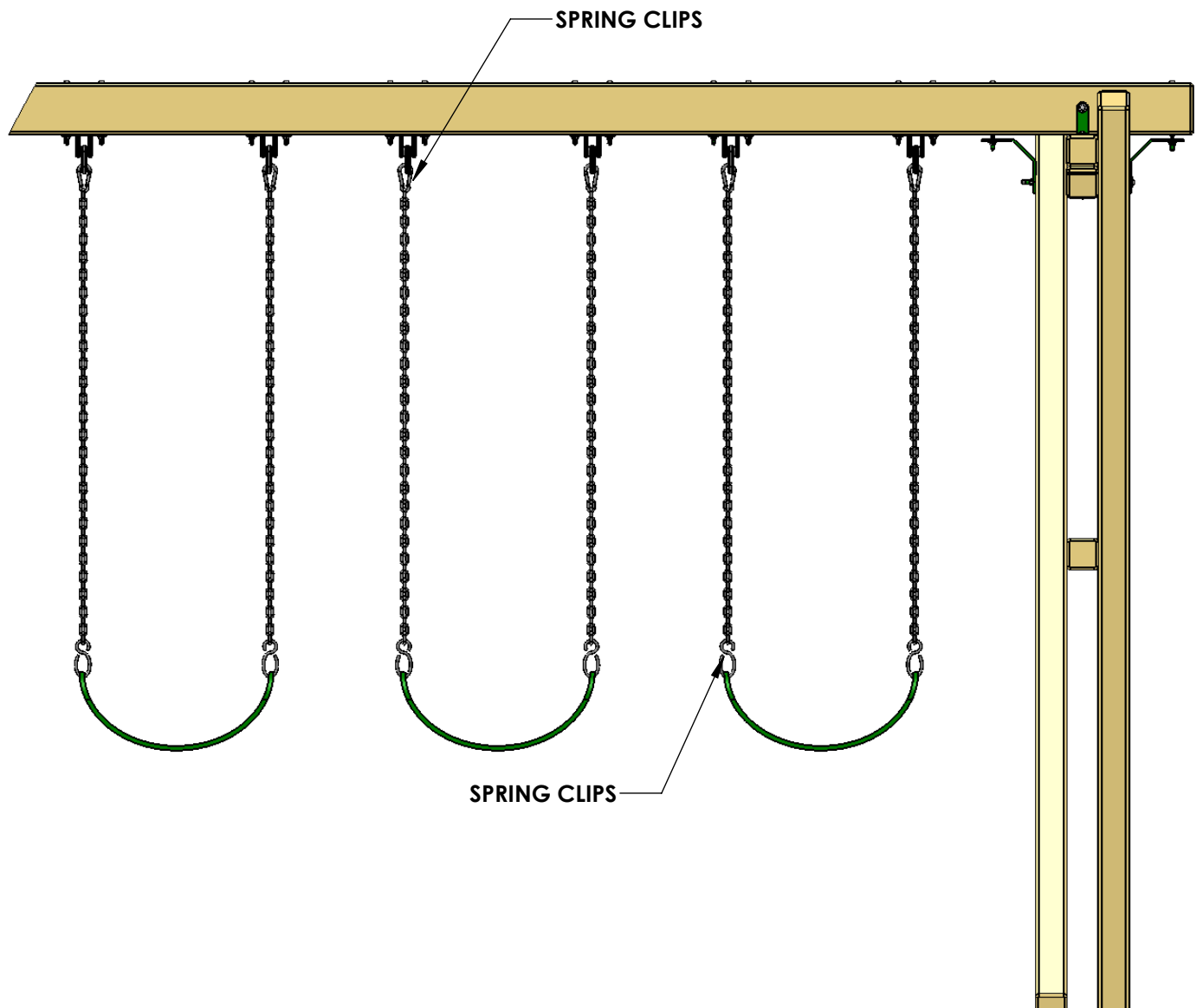
STEP 39: TRAPEZE ARM DUCTILES

1. FASTEN THE IRON DUCTILES TO THE BOTTOM OF THE TRAPEZE ARM WITH 3/8" X 6 1/2" CARRIAGE BOLTS AND TORQUE WASHERS FROM THE TOP OF THE BEAM AND 3/8" WASHERS AND 3/8" LOCKNUTS ON THE BOTTOM. USE BOLT CAPS TO COVER ALL EXPOSED THREADS.



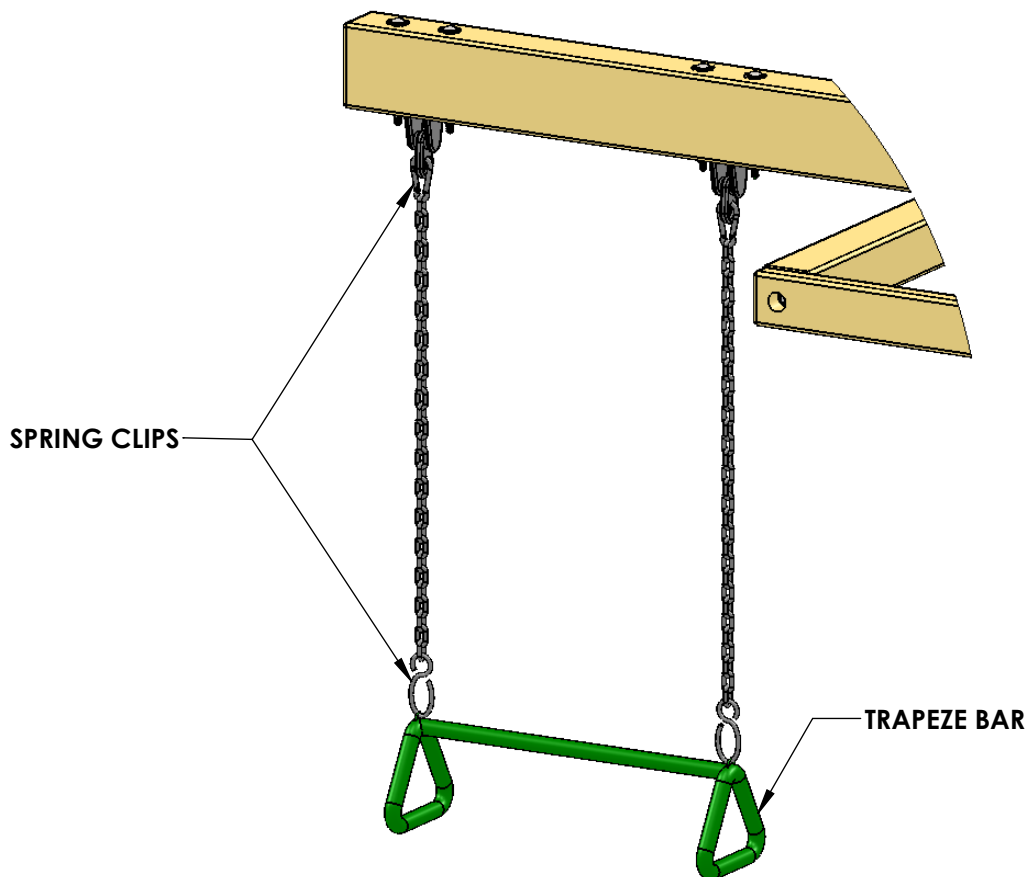
STEP 40: SWING ASSEMBLY

1. ATTACH THE SPRING CLIPS TO THE SWING DUCTILES AND THEN THE SWING CHAINS TO THE SPRING CLIPS.
2. ATTACH THE SWING CHAIN TO THE SPRING CLIPS THROUGH HIGHER OR LOWER CHAIN LINKS TO REACH DESIRED SWING HEIGHT.



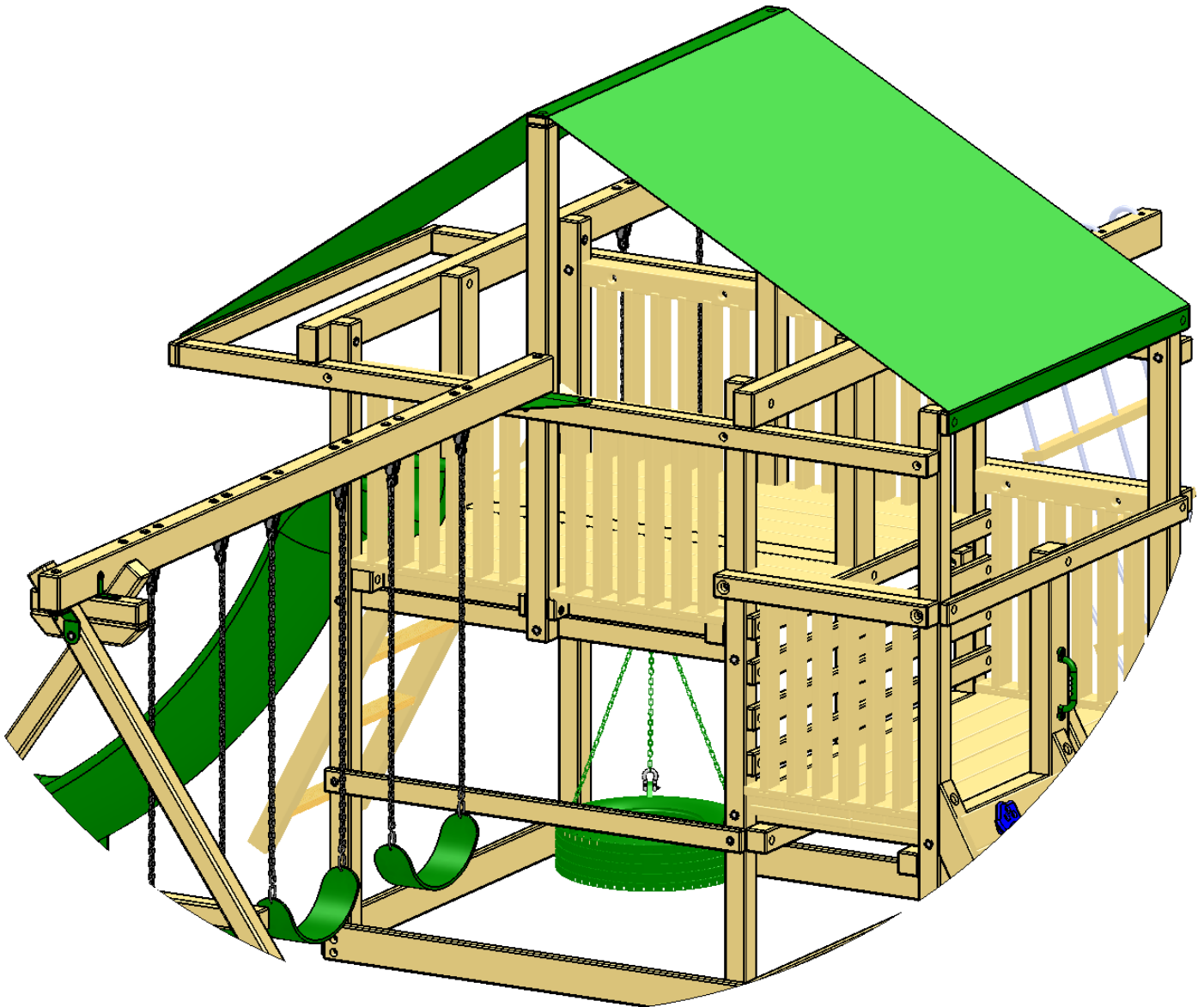
STEP 41: TRAPEZE BAR ASSEMBLY

1. ATTACH THE SPRING CLIPS TO THE TRAPEZE BAR DUCTILES AND THEN THE TRAPEZE BAR TO THE SPRING CLIPS.
2. ATTACH THE TRAPEZE BAR CHAINS TO THE SPRING CLIPS THROUGH HIGHER OR LOWER CHAIN LINKS TO REACH DESIRED TRAPEZE BAR HEIGHT.



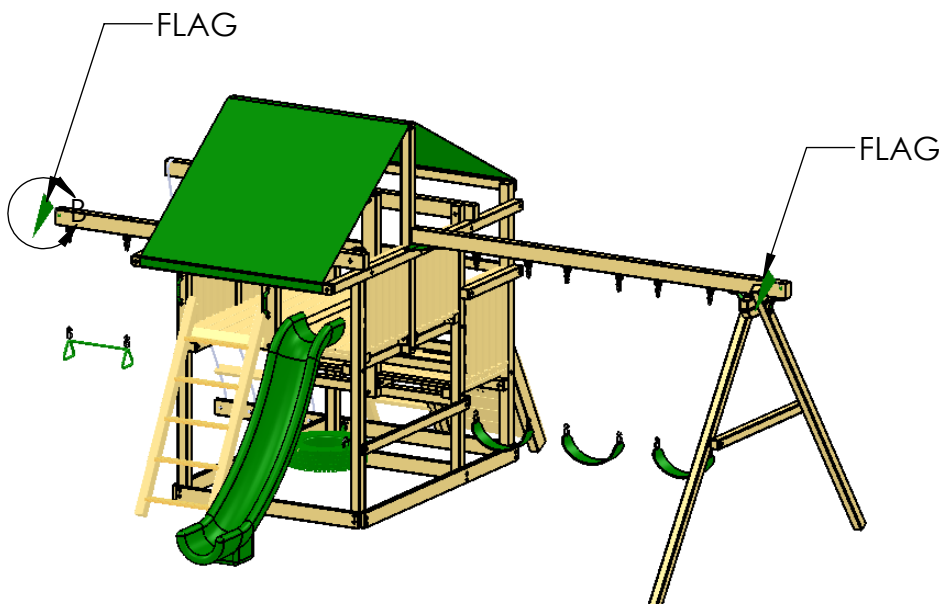
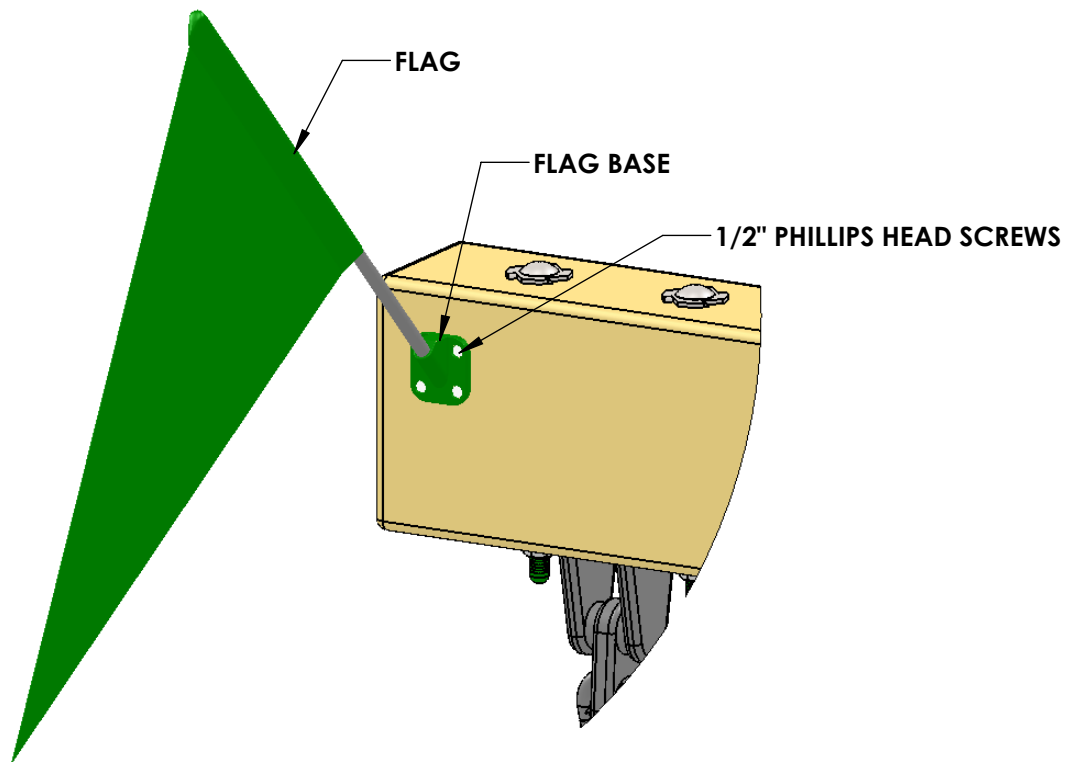
STEP 42: TARP

1. PLACE THE TARP OVER THE CENTER TARP BOARD OF THE FORT. THE SEAMS OF THE TARP SHOULD FACE INWARD OF THE FORT.
2. STRETCH THE TARP TO REACH THE FRONT AND REAR TARP BOARDS ON CENTER.
3. ATTACH THE TARP SNAPS TO THE TARP BOARDS AND THE CANOPY TO THE SNAPS.



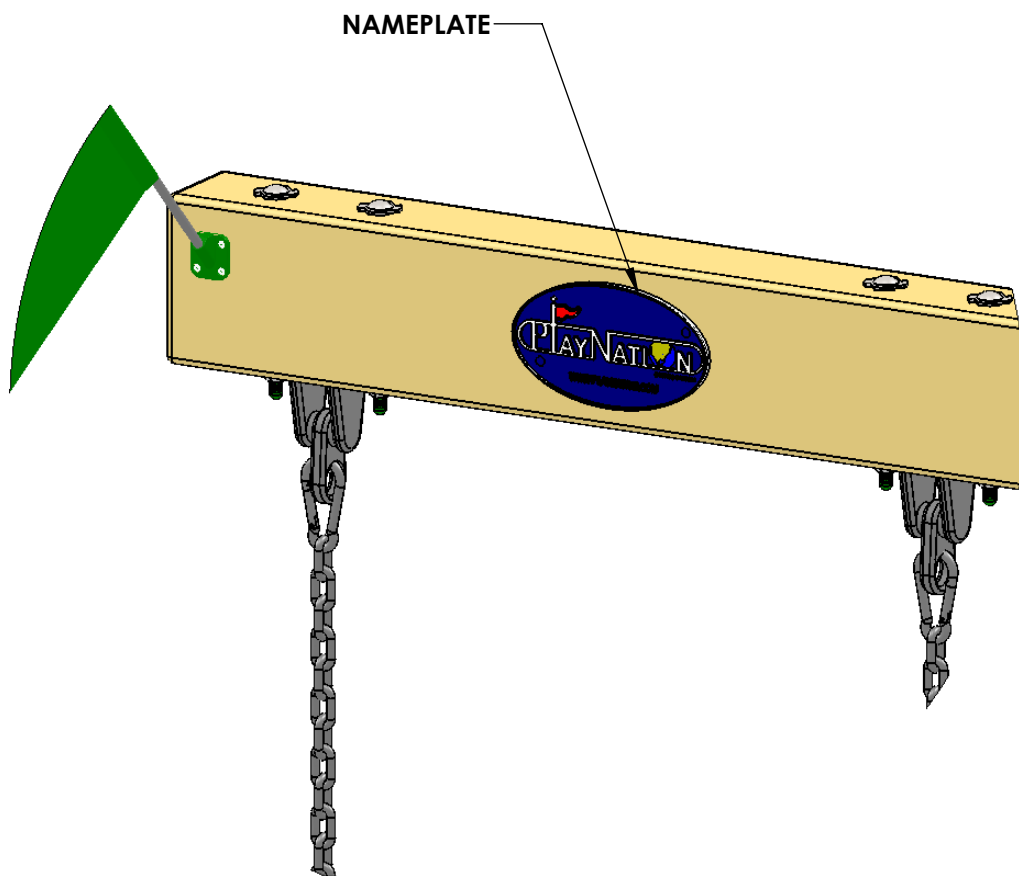
STEP 43: FLAG KITS

1. THE PLASTIC FLAG KITS CONSIST OF TWO FLAGS, TWO FLAG BASES AND HARDWARE. ONE FLAG WILL BE INSTALLED ON THE FRONT SIDE OF THE TRAPEZE BEAM AND THE SWING BEAM.
2. NO SPECIFIC MEASUREMENT IS NEEDED, BUT THE FLAG BASE MAY BE PLACED 1" FROM THE TOP OF THE BEAM AND 1" FROM THE END. PLACE THE FLAG BASE AGAINST THE TRAPEZE BEAM AND SECURE WITH THE 1/2" PHILLIPS HEAD SCREWS PROVIDED. REPEAT FOR THE FLAG BASE ON THE SWING BEAM.
3. PLACE THE FLAGS INTO THE FLAG BASE.



STEP 44: NAMEPLATE


1. ATTACH THE PLAYNATION NAMEPLATE CENTERED ON THE FRONT OF YOUR TRAPEZE BEAM WITH TWO 2 1/2" WOOD SCREWS.
2. YOUR PLAYSET IS FINISHED! ENJOY YOU PLAYSET!



WARRANTY REGISTRATION

- TAHOE DELUXE -

PlayNation manufactures the finest quality products that are designed for outstanding strength and durability. We back our products with an unparalleled warranty. In the unlikely event that you will need to contact us about covered repairs, we must have a valid Warranty Registration on file.

3 EASY WAYS TO REGISTER	
OPTION 1	Fax this completed form to: (800) 880-3300 OR Mail this completed form to: PlayNation Playsets 190 Etowah Industrial Court Canton, GA 30114
OPTION 2	Complete the online registration form at: http://www.playnation.com/register
OPTION 3	Scan this QR Code with your smart phone to complete the form using your phone 

Where did you buy this product?:

 Date of Purchase Store Store City Store State

Your registration information:

Name: _____ Email: _____

Address: _____
Street City State Zip

Please select your age? 18-30 41-50
 31-40 51+

How old are your children? 2-3 6-7
 4-5 8+

How would you rate the quality of this product?
 ★★★★★ Excellent
 ★★★★ Above Average
 ★★★ Average
 ★★ Below Average
 ★ Poor

Would you recommend this product to friends & family? Yes No

Comments: _____

